

Lecture #6: Control systems technology for a Tokamak Plant

**Cristian
Galperti**

- Slow control, plant supervision
- Real time hardware control basics
- Digital processing and control technologies
- Real-time networks
- TCV's digital control system hardware
- Actuators
- Tokamak control systems software aspects
- TCV's digital control system software, applications

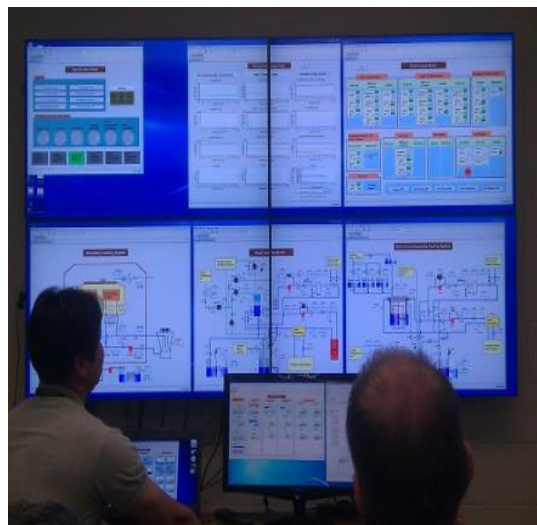
Tokamak machines from the control point of view

- Tokamaks are part of the so called “**big-physics**” devices that encompass many technologies
- They run in a “**plant**” that takes 24/7 care of systems like temperature, vacuum, security etc.
- They are still mostly “**pulsed**” devices that have physics operations for often (far) less than 10% of wall-clock time
- During not operation periods control usually is delegated to slow unmanned plant control systems
- During these pulses, **heightened** activity is common and real-time feedback control is mandatory to control and sustain the plasma and to achieve scientific results

Slow control (plant supervision)

Slow control system architecture

Keep ALL systems necessary for running all components of the plant (including water flows, air temperatures, servicing requirements all the way to machine shot preparation)



HMIs

Plant “live”
database

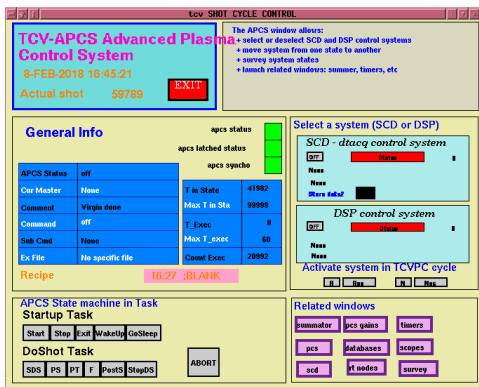
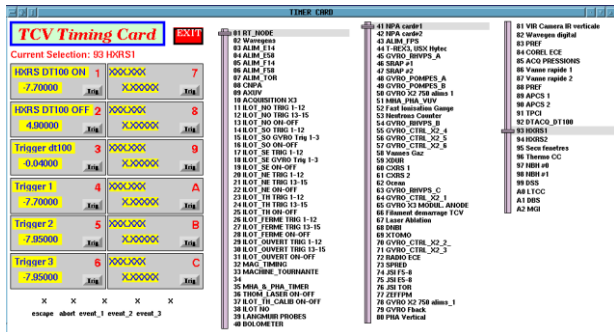


Usual update
rate < 10 Hz

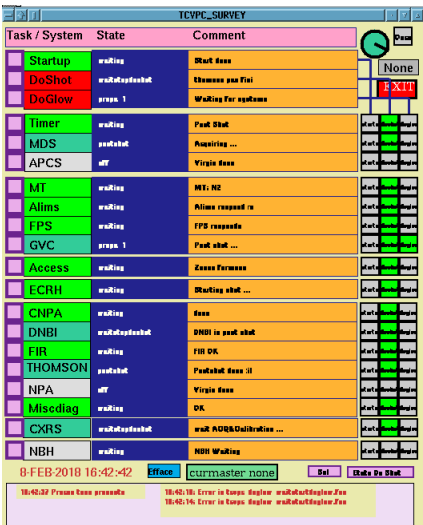
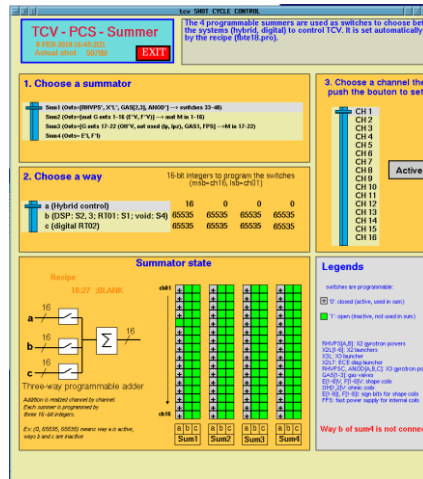
“24/24H” PLANT



EPFL TCV example



VISTA "live" database





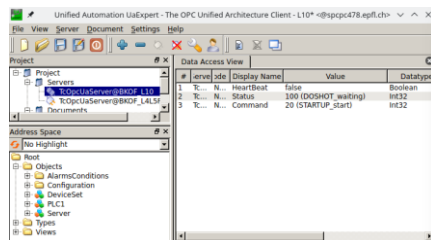
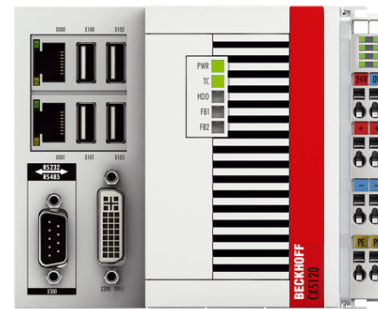
Production
live DB client

OPCUA
connection

OPCUA
server
running on a
local control
system

OPCUA
connection

OPCUA
connection



GUI based
debug client

Script based
debug client

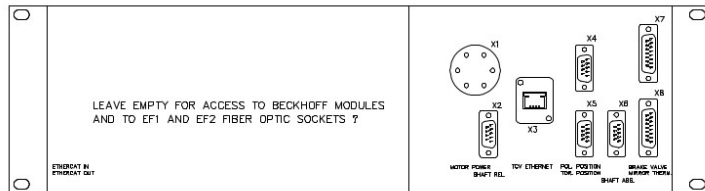
```
from opcua import Client
from opcua import ua

def sendcommandloop(server):
    client = Client(server)
    try:
        client.connect()
        # Command dictionary from the
        # cmddict=slaveint.get_commands
        # direct nodeid call method
        Command=client.get_node("~ns=4
        usercmd = @;
```

- Vendor and platform independent
- Connection based (server/client model)
- Secured (encryption and authentication)
- Available from many control equipment manufacturer as well as open source developers

<https://opcfoundation.org/about/what-is-opc/>

A modern integrated subsystem



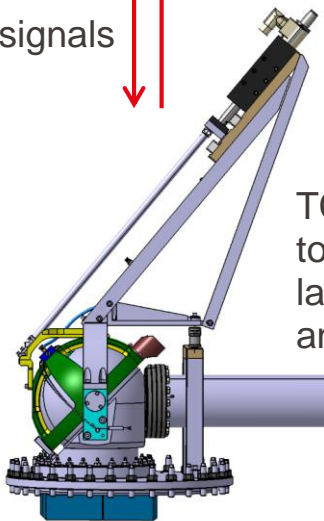
Launcher local controller

Commands and status exchange via OPCUA protocol and OPCUA/Vista bridge



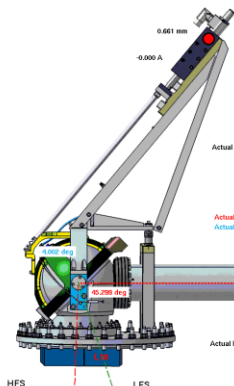
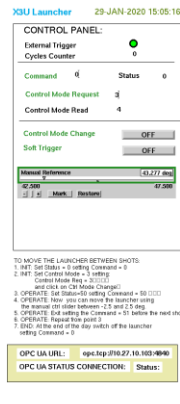
Vista DB

Field signals



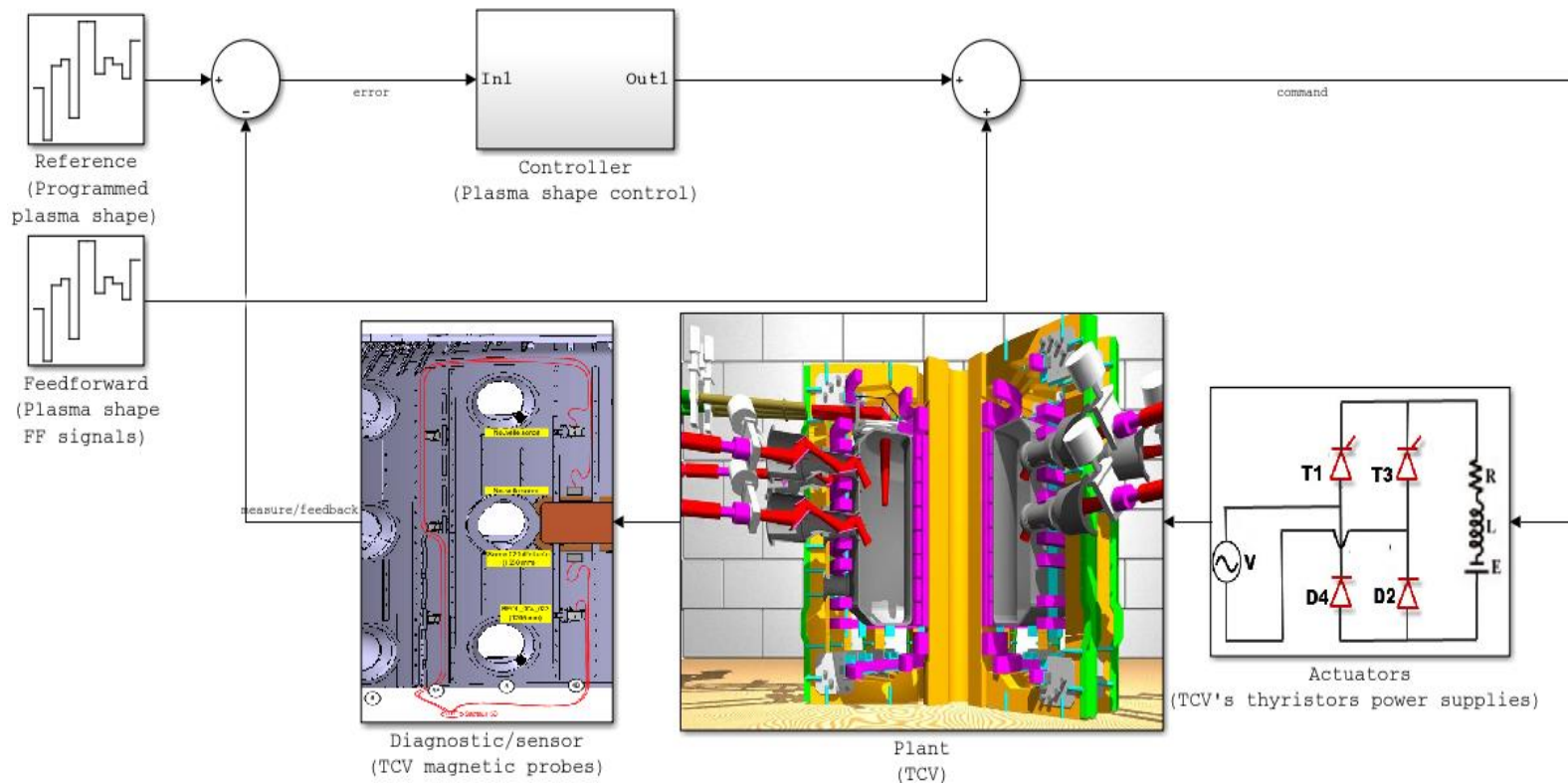
TCV ECRH top fast-launchers L10 and L11

Launcher control panel

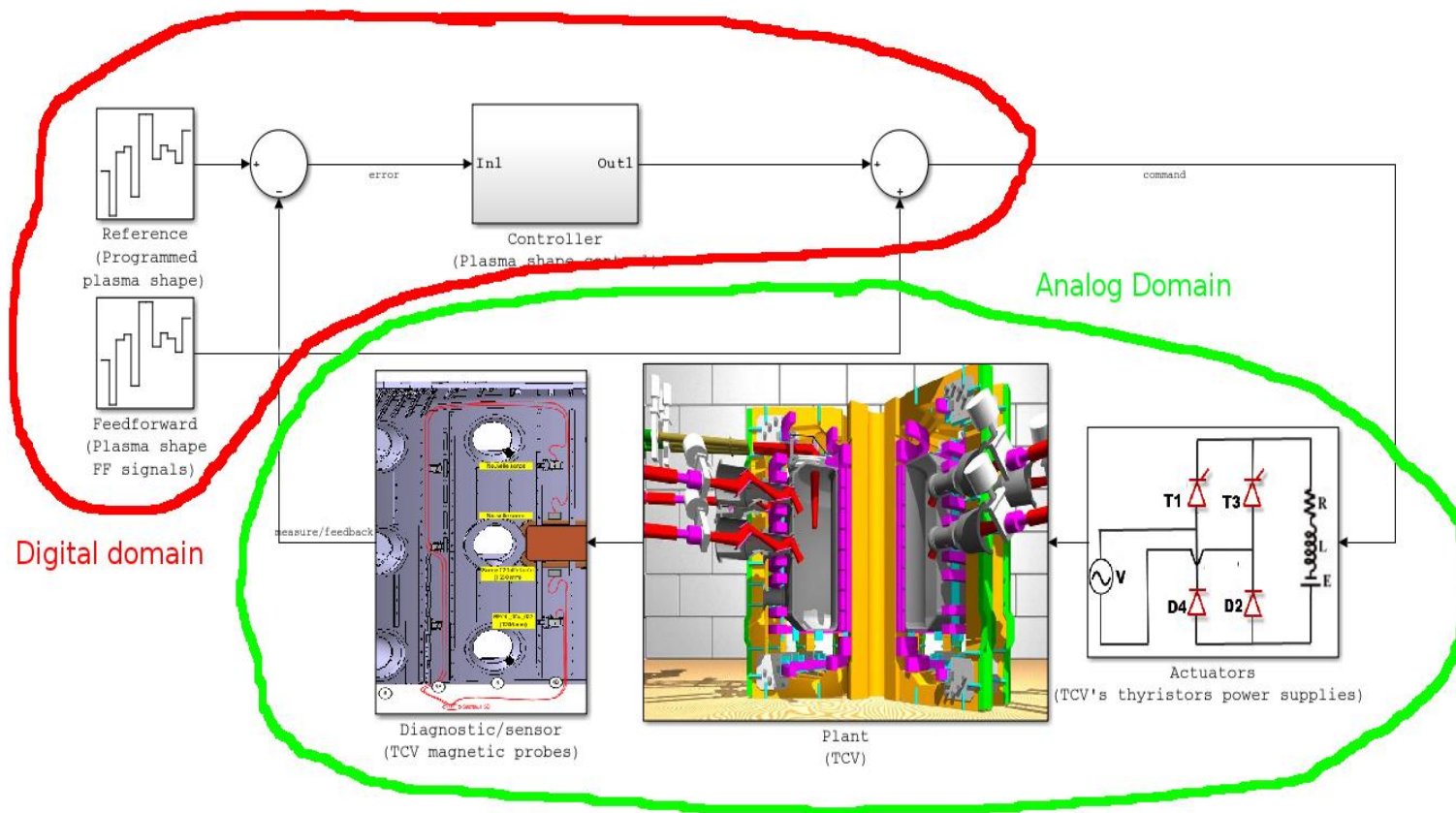


Real-time control hardware basics

Digital real-time control of tokamaks

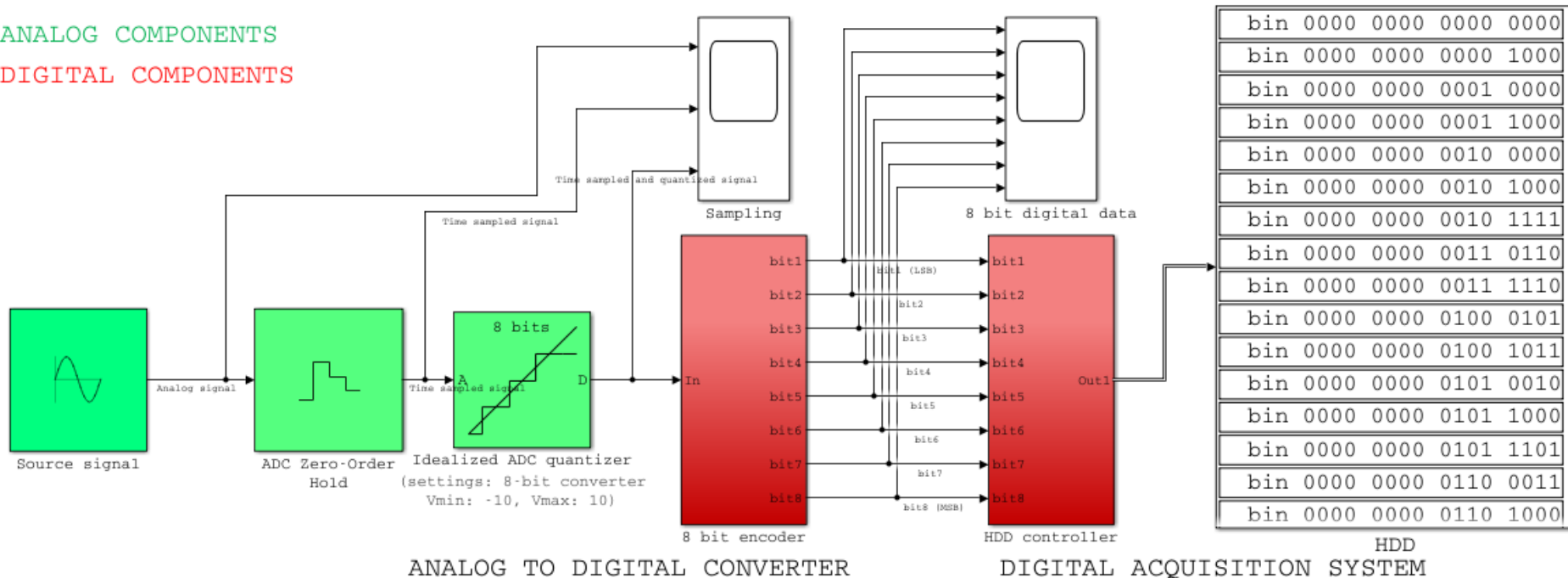


Digital real-time control of tokamaks



ANALOG COMPONENTS

DIGITAL COMPONENTS



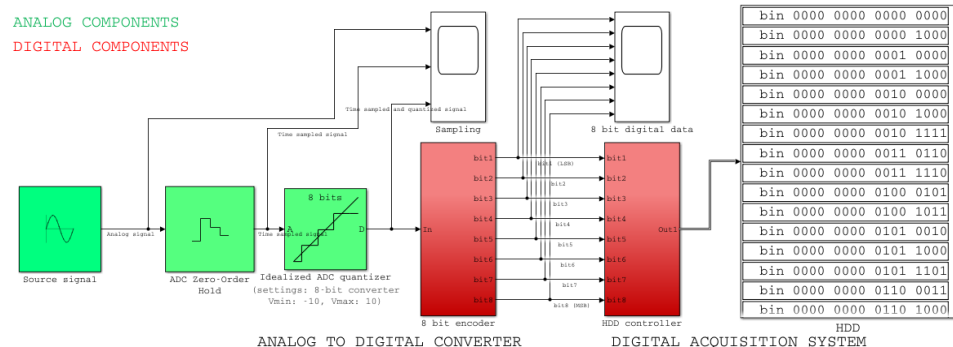
Common problems and pitfalls

■ Wrong input signal level

- too low: quantization noise -> open loop
- too high saturation and signal clip -> open loop
- Need adjustable input amplifiers

■ Wrong input signal speed

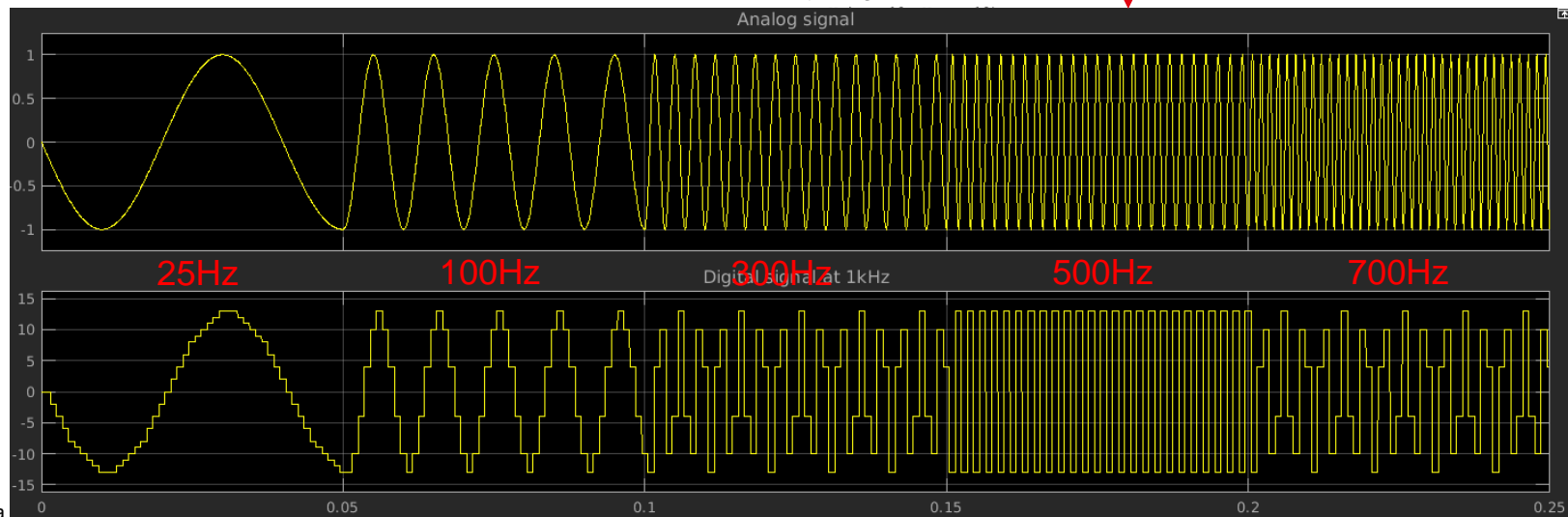
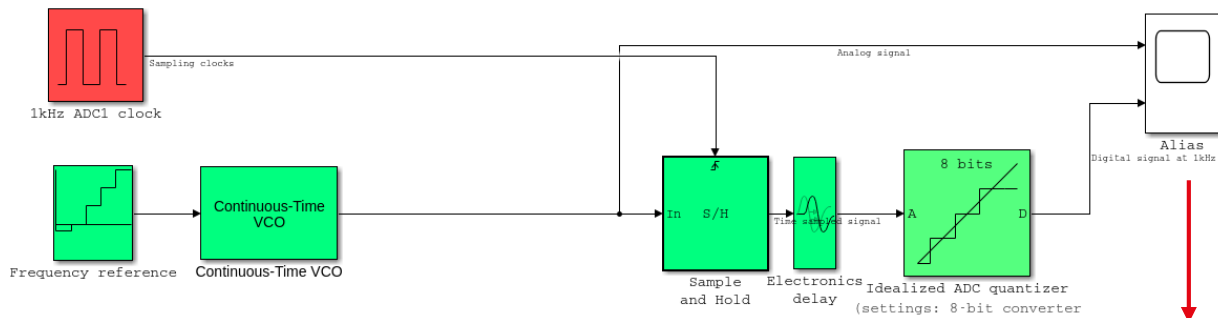
- Alias effect and signal and noise spectrum pileup -> poor controller performances
- Need correct input analog filtering



■ Wrong sampler timing

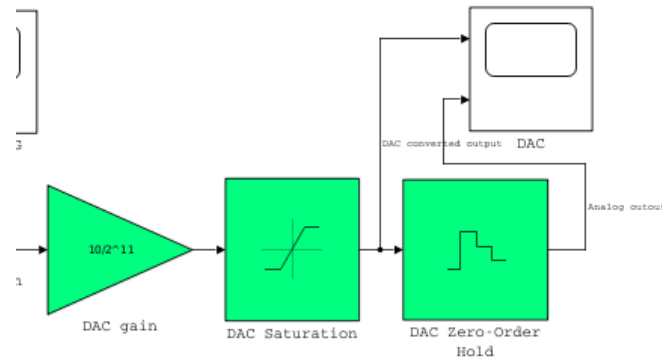
- Loss of synchronicity with the rest of the plant
- Wrong storage timebase -> control system resimulation almost impossible

Analog to digital conversion, sample frequency



Common problems and pitfalls

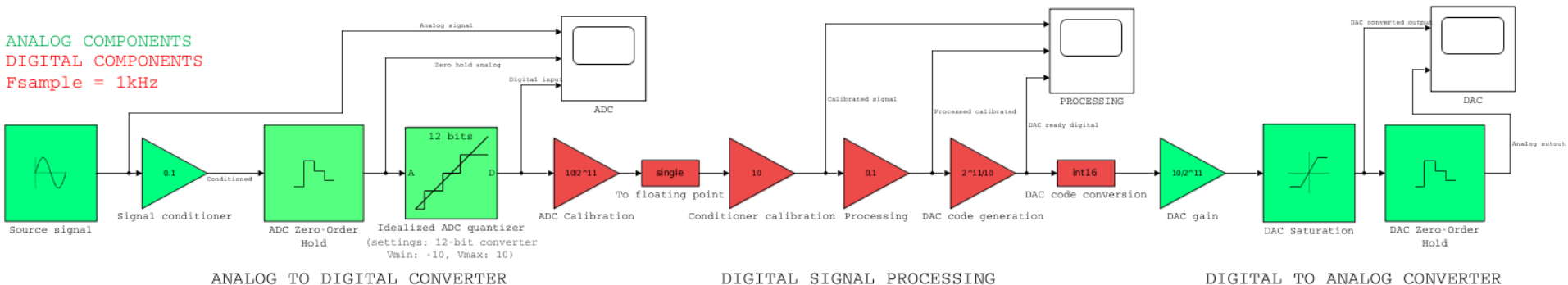
- Wrong output signal level
 - too low: quantization noise -> open loop
 - too high saturation and signal clip -> open loop
 - Need well designed control math and DAC – actuator matching
- Too poor resolution / too high offset
 - Sometimes poorly designed control-actuator chains may lead to too little control resolution / too high offset



DIGITAL TO ANALOG CONVERTER

Suggested common solution: use direct digital control – actuator interfaces whenever it is possible

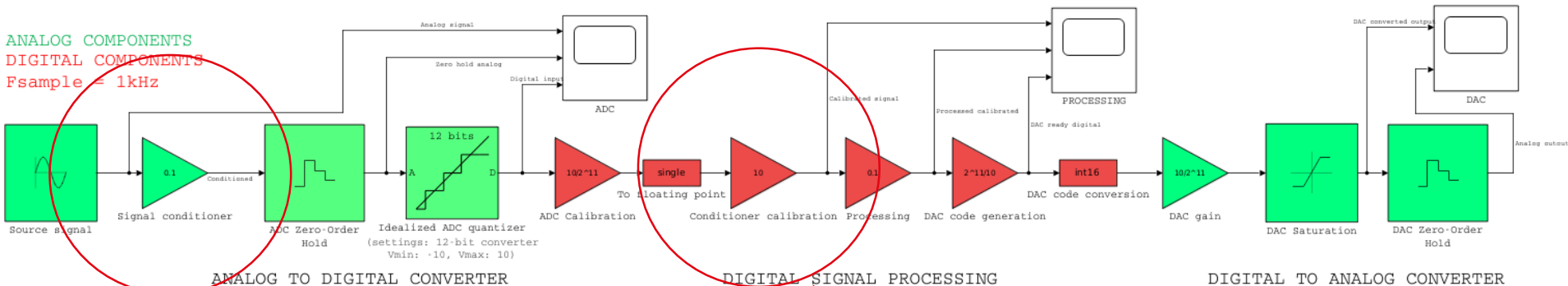
ANALOG COMPONENTS
DIGITAL COMPONENTS
 $F_{\text{sample}} = 1\text{kHz}$



ANALOG TO DIGITAL CONVERTER

DIGITAL SIGNAL PROCESSING

DIGITAL TO ANALOG CONVERTER

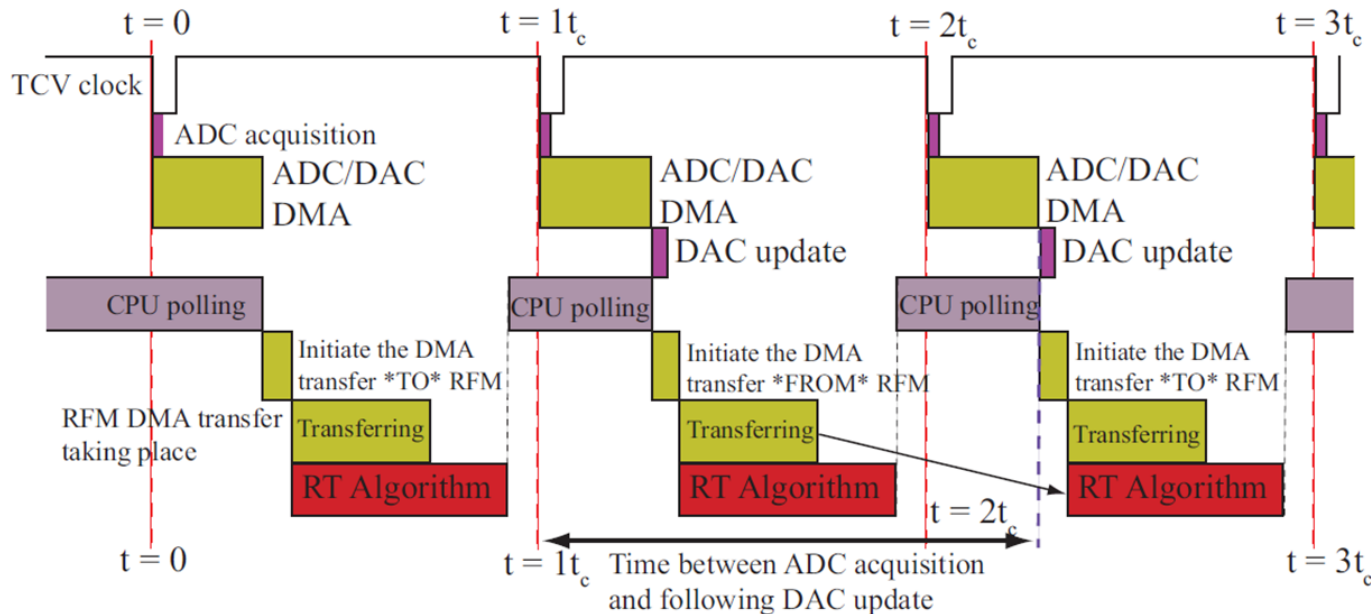


The signal is pre-treated in analog domain before The ADC

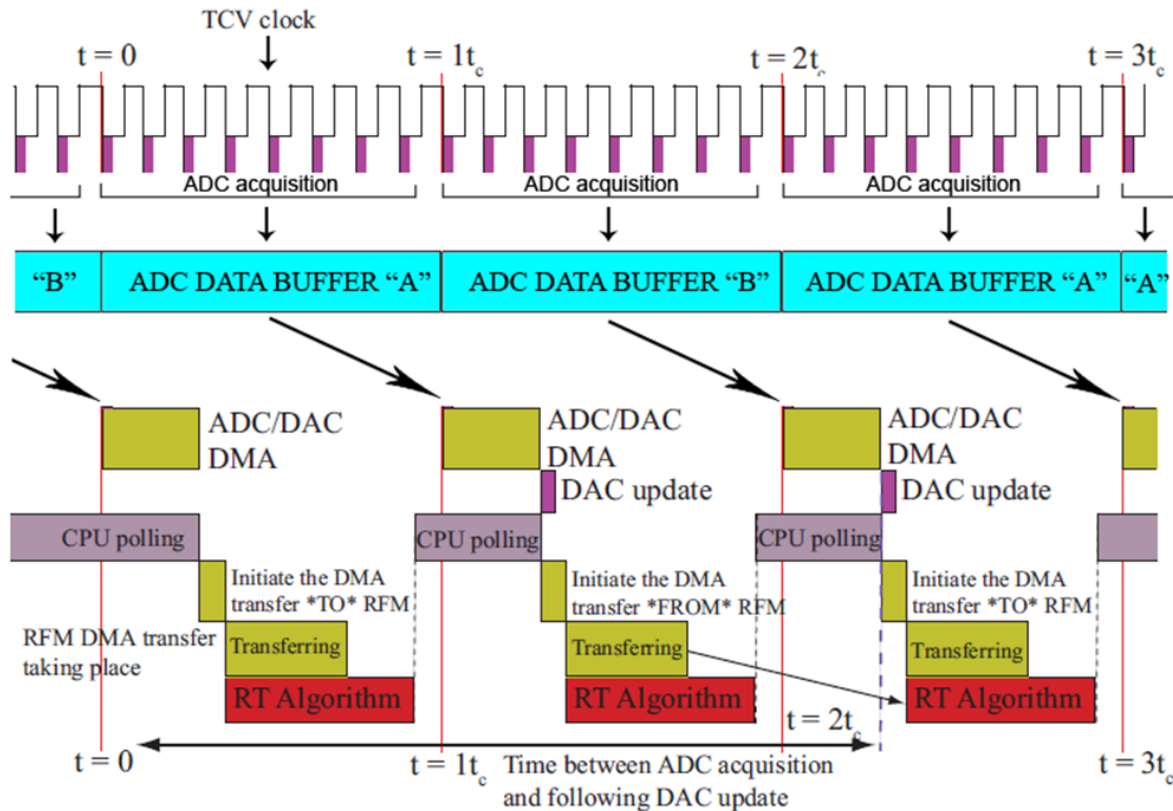
In digital we compensate for the analog pre-treatment

Time chart of a real-time computer

Typically, a real-time digital control hardware cyclically executes the control code triggered by a timing system. Usually the trigger is common with the ADCs (but not mandatory). Multiple concurrent processing and/or data transfers may happen (especially with multi cores CPUs)

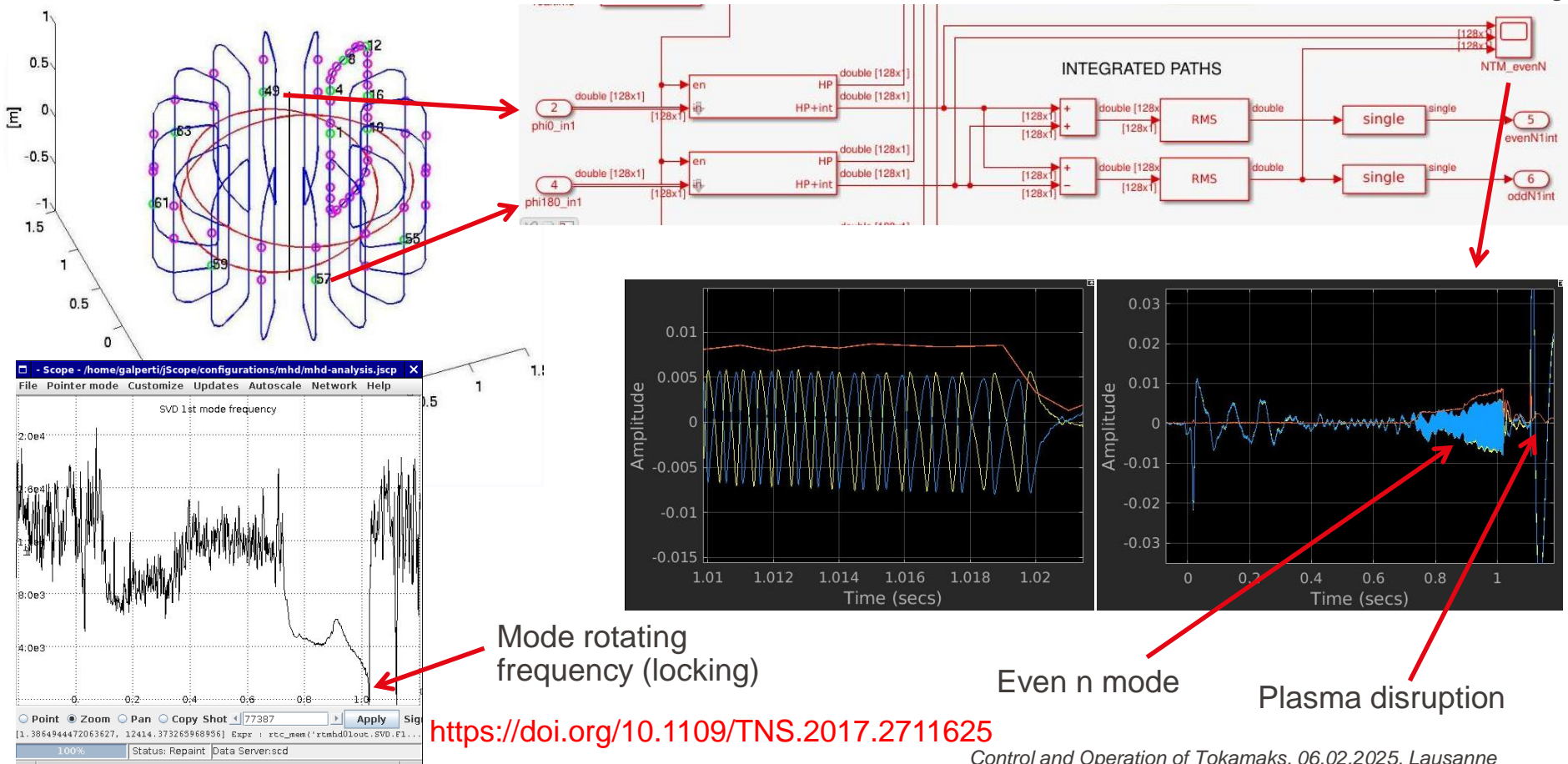


Time chart of a real-time oversampling computer

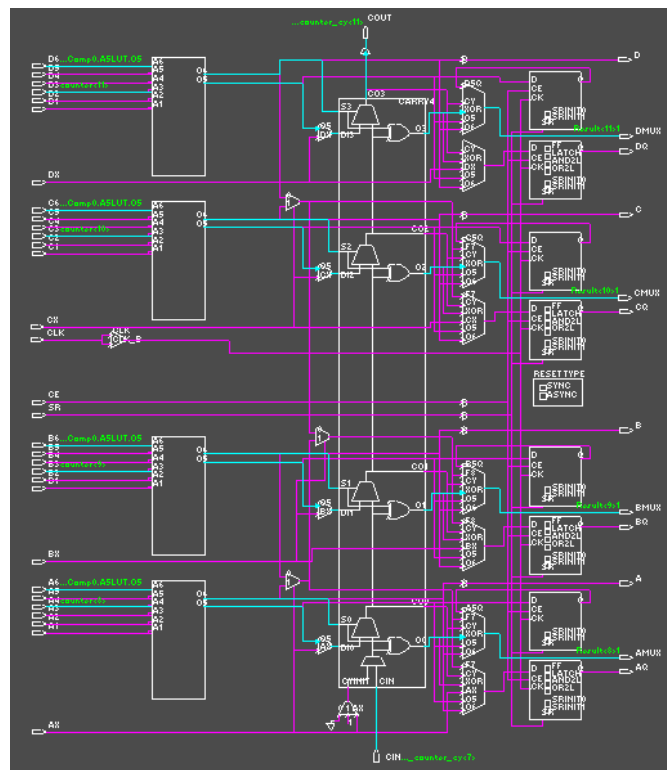
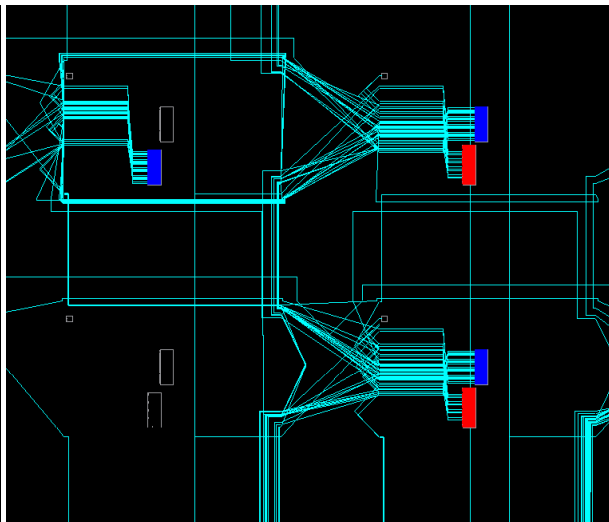
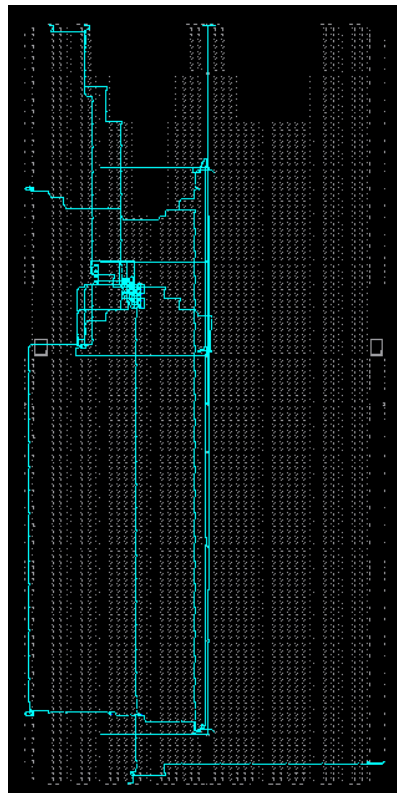


- Basically a (double) buffer is inserted between the ADC digital outputs and the DMA source endpoint.
- ADC data are now transferred in bursts into the host PC memory. This frees the sampling frequency upper bound.

An example, real-time magnetic islands detection

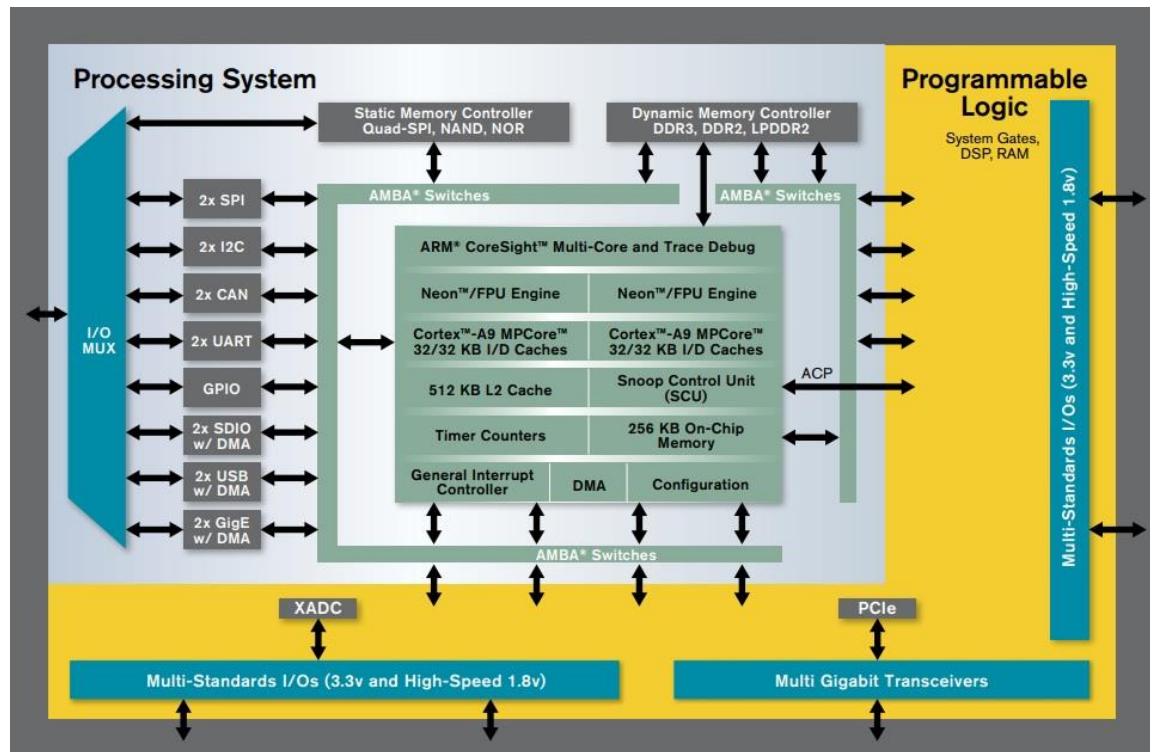


Digital processing and control technologies



FPGAs (Field Programmable Gate Arrays) chips allow an incredible degree of hardware design flexibility at viable costs. But they are usually quite difficult to program/commission. Here an example of a routed clock DPLL clock converter for TCV (1 MHz in \rightarrow 320 MHz internal \rightarrow 256 kHz synchronous out)

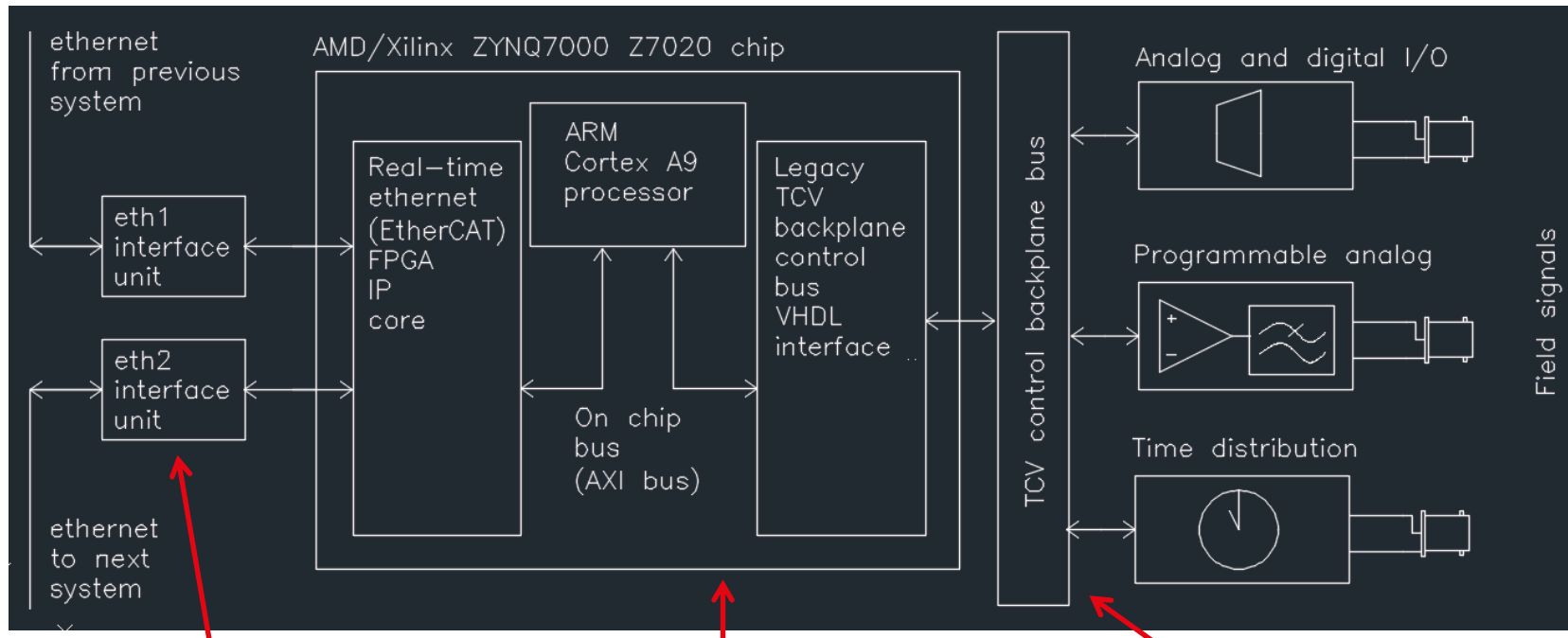
SoC (System on chip)



System on chip combine support for complex code execution (e.g. kernels) given by CPUs to custom circuitry flexibility granted by FPGA on the same chip. They may also embed specific standard I/O modules and/or mainstream bus endpoints like PCIe. They are the primary choice nowadays for high performance control embedded systems, even in fusion.

AMD/Xilinx ZINC7000 SoC

<https://www.xilinx.com/products/silicon-devices/soc/zynq-7000.html>



Communication field-bus

- Daisy chainable, EtherCAT based
- Real-time data exchange support
- Precise time distribution support

AMD/Xilinx ZYNQ7000 System on Chip

- Highly configurable, future proof architecture
- Real-time network data traffic and time handled in hardware

Legacy TCV control systems backplane

- Supports all already developed control electronics systems (since 30 years)
- Allows integration of new and modern control communication networks into legacy control hardware



Communication field-bus

- Daisy chainable, EtherCAT based
- Real-time data exchange support
- Precise time distribution support

AMD/Xilinx ZYNQ7000 System on Chip

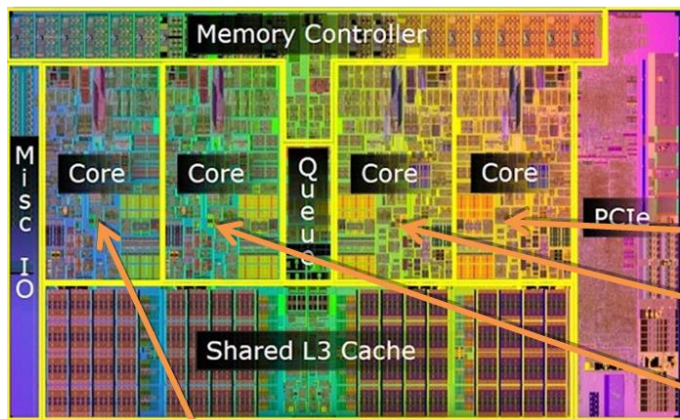
- Highly configurable, future proof architecture
- Real-time network data traffic and time handled in hardware

Legacy TCV control systems backplane

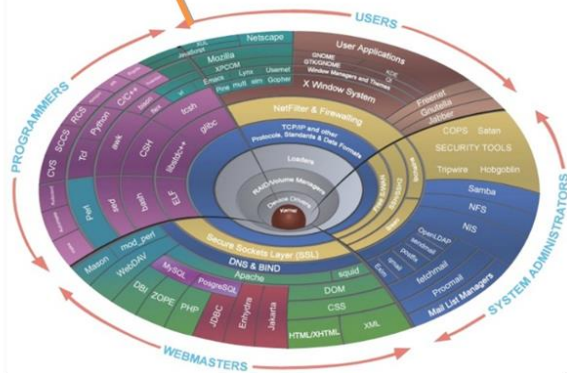
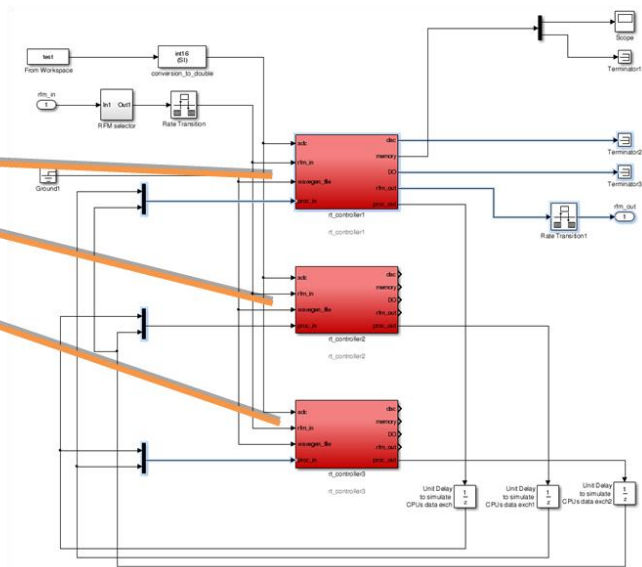
- Supports all already developed control electronics systems (since 30 years)
- Allows integration of new and modern control communication networks into legacy control hardware

Photo courtesy of Swiss Plasma Center Electronics Lab

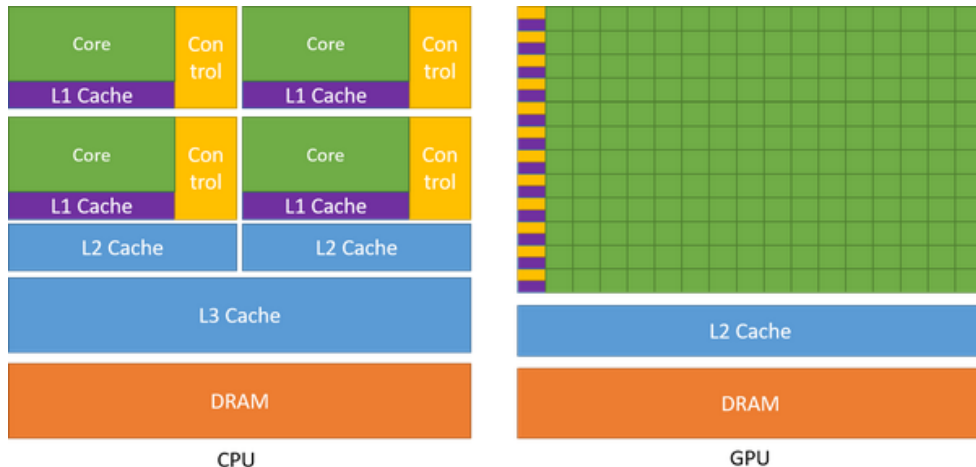
Central processing units (CPUs)



Intel I7 architecture



All complex control systems nowadays run on multi-core CPU architectures, a lot of Linux based RT computer tend to put the kernel on the first core, leaving the other free for RT computation (but highly s.o. dependent)



```
// Kernel definition
__global__ void VecAdd(float* A, float* B, float* C)
{
    int i = threadIdx.x;
    C[i] = A[i] + B[i];
}

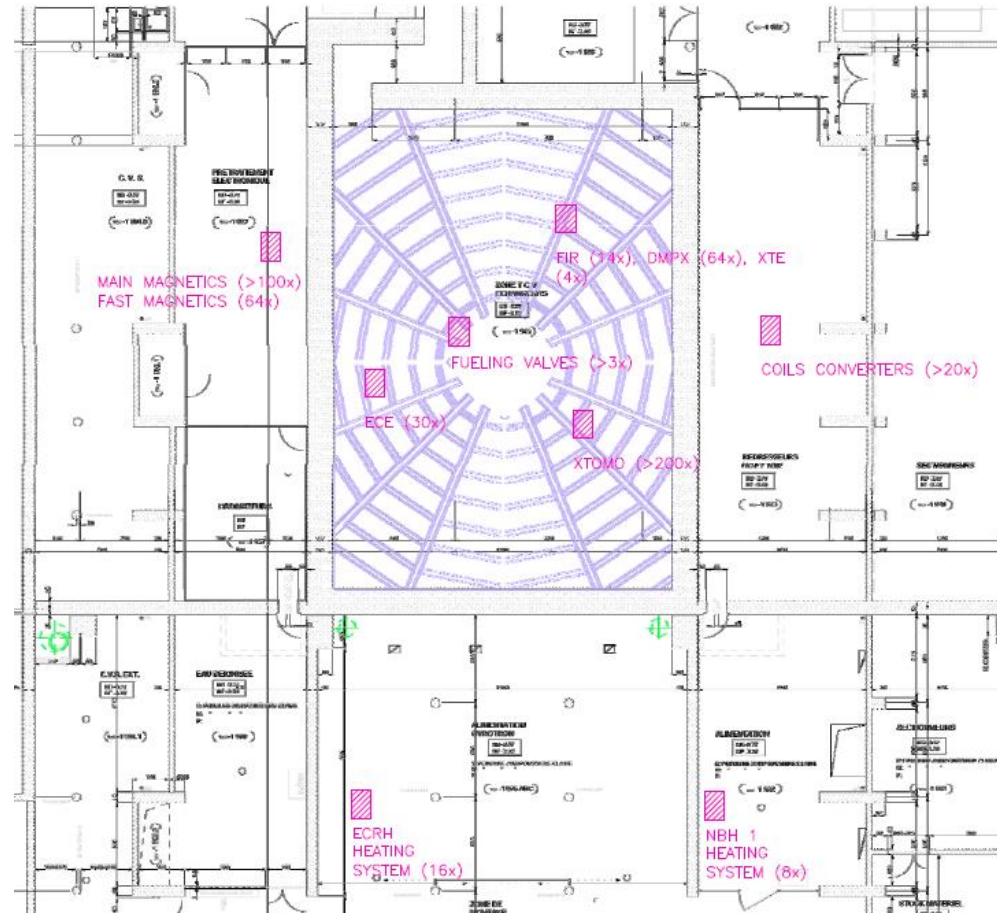
int main()
{
    ...
    // Kernel invocation with N threads
    VecAdd<<<1, N>>>(A, B, C);
    ...
}
```

- GPU offer a large number of parallel execution threads, hence are the primary candidate to execute machine learning related controls (i.e. neural networks) or other computationally intensive parallelizable data processing algorithms
- Not used so far on TCV (NN executed on conventional CPUs, but advances in interface software will facilitate their integration)

 **MathWorks®** **R2024b**
GPU Code Generation
 Generate CUDA® code from MATLAB® code

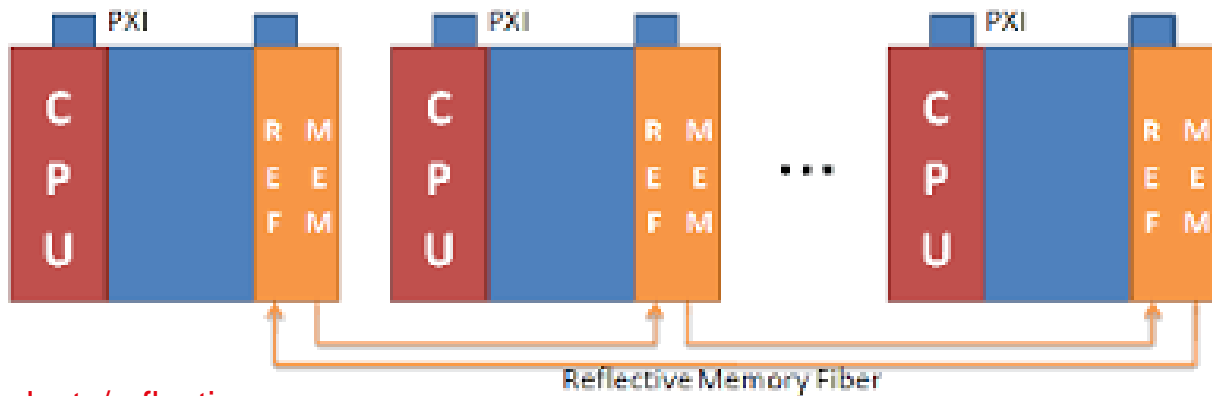
Real-time networks

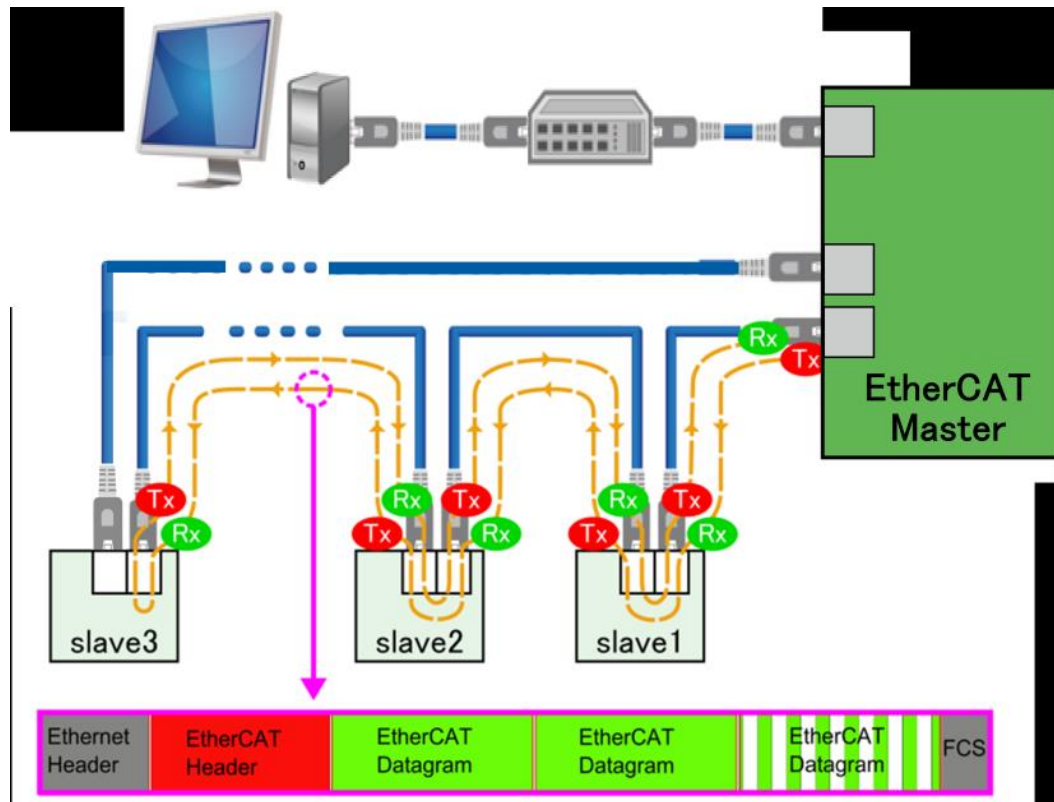
- 
- Swiss
Plasma
Center





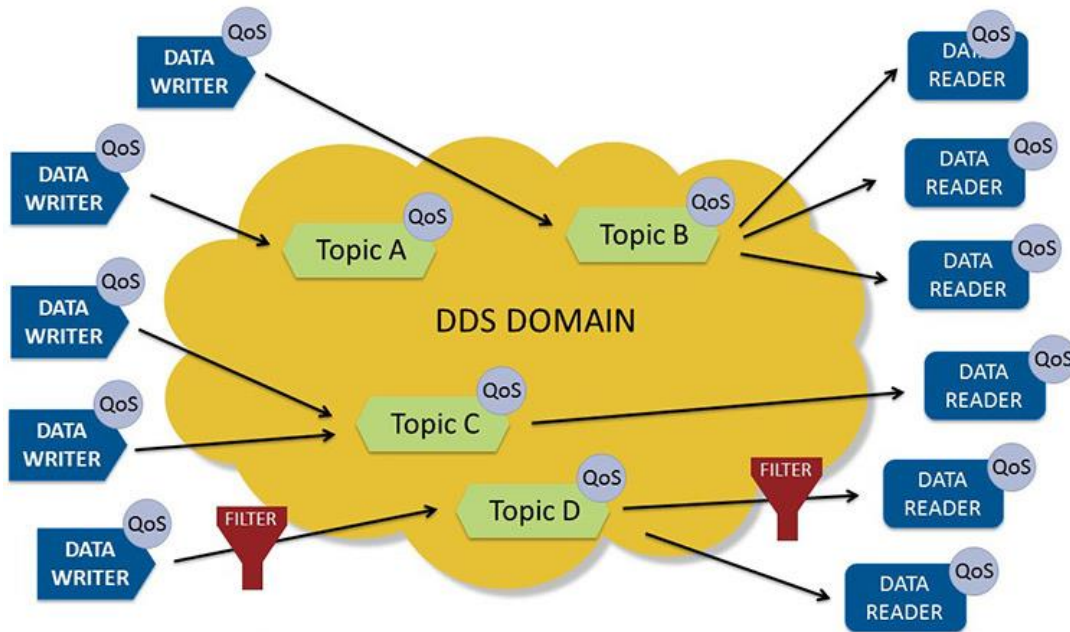
Serial communication channels have to guarantee the minimum latency time to transfer data from one point to the next. RFM is a hardware/software agnostic fast ($>2\text{gbps}$) fiber optic link which automatically synchronizes memories between several hosts.





EtherCAT (Ethernet for Automation and Control Technology) is an Ethernet based control network. The goal during development of EtherCAT was to apply Ethernet for automation applications requiring short data update times (also called cycle times; $\leq 100 \mu\text{s}$) with low communication jitter (for precise synchronization purposes; $\leq 1 \mu\text{s}$) and reduced hardware costs.

(<https://en.wikipedia.org/wiki/EtherCAT>)

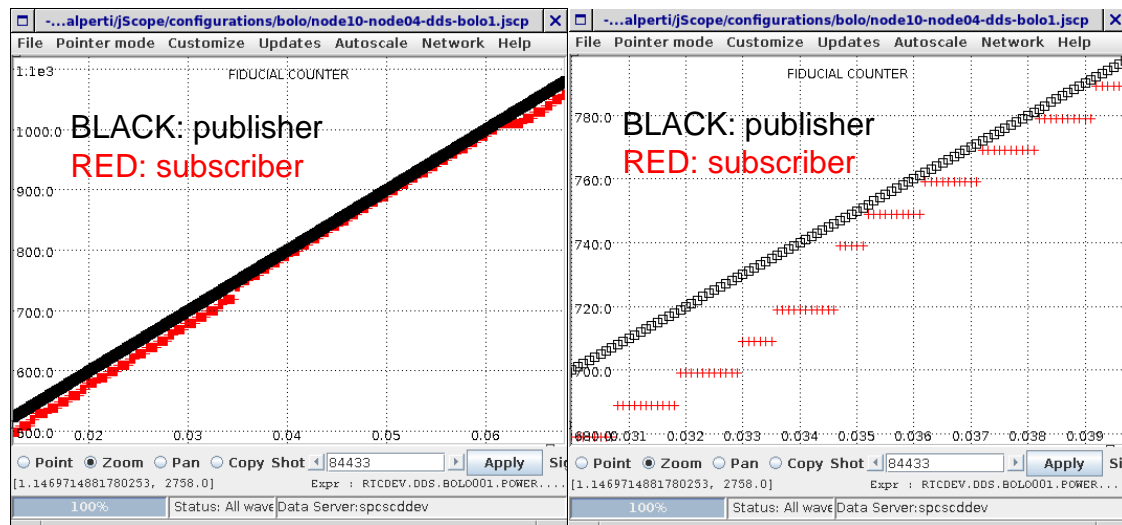
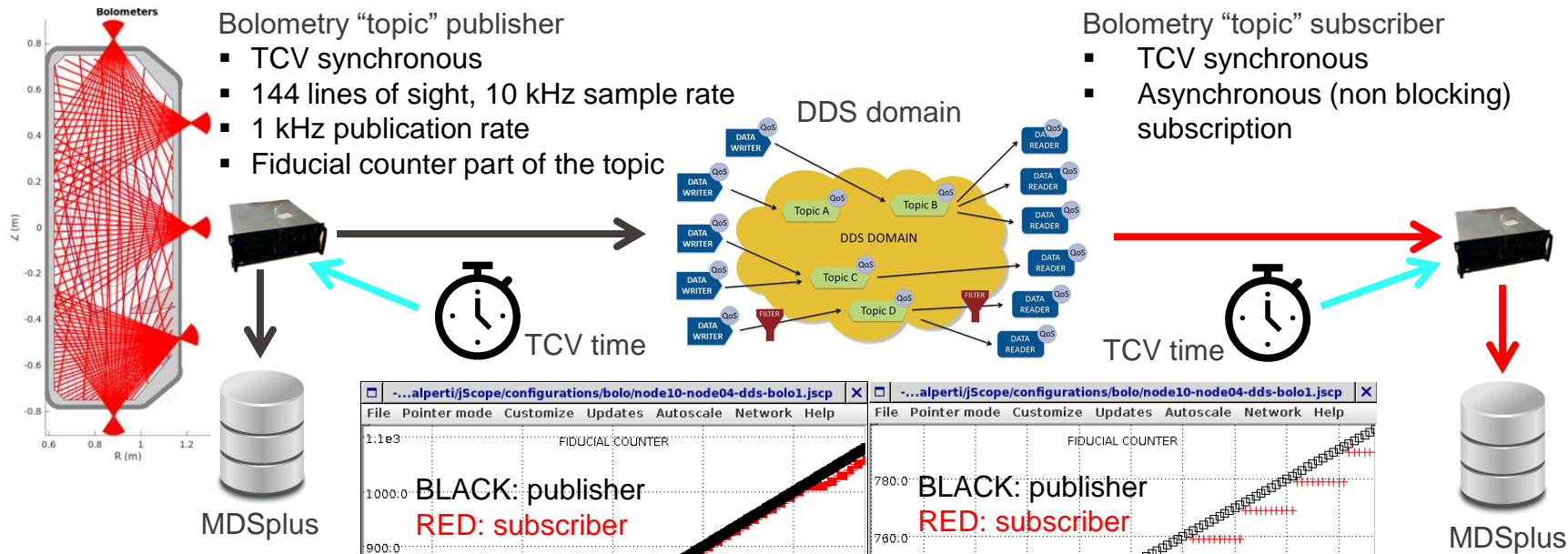


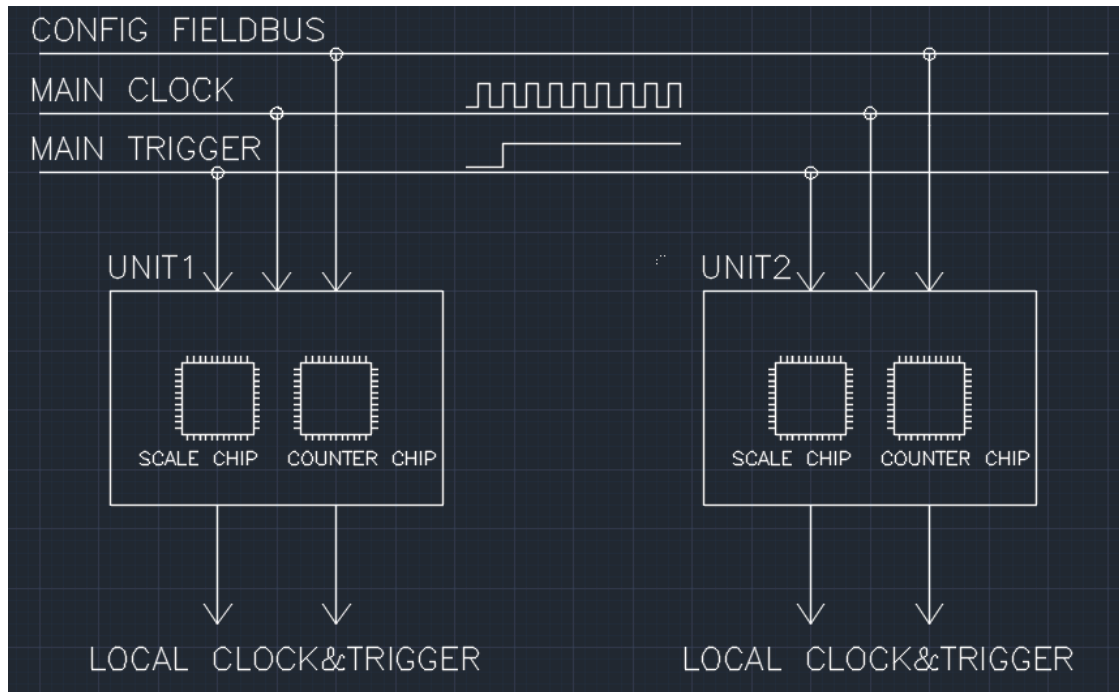
DDS (Data Distribution Service) is a middleware protocol and API standard for data-centric connectivity.

- Data is published by data-writers and subscribed to by data readers.
- Highly scalable, only data dependent.

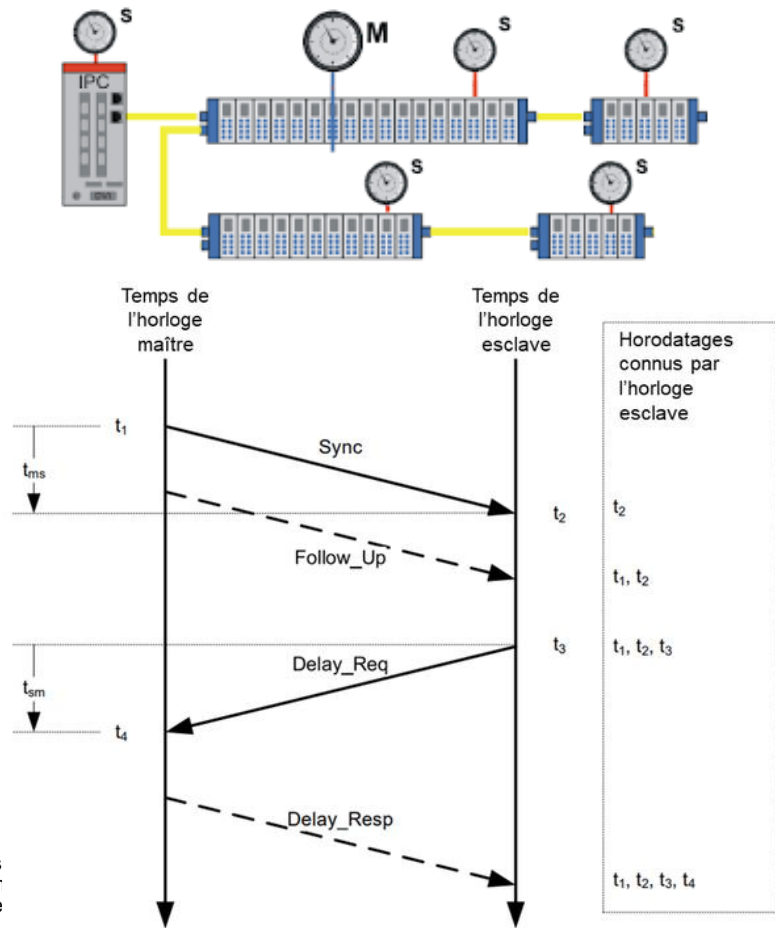
www.dds-foundation.org

DDS network TCV example



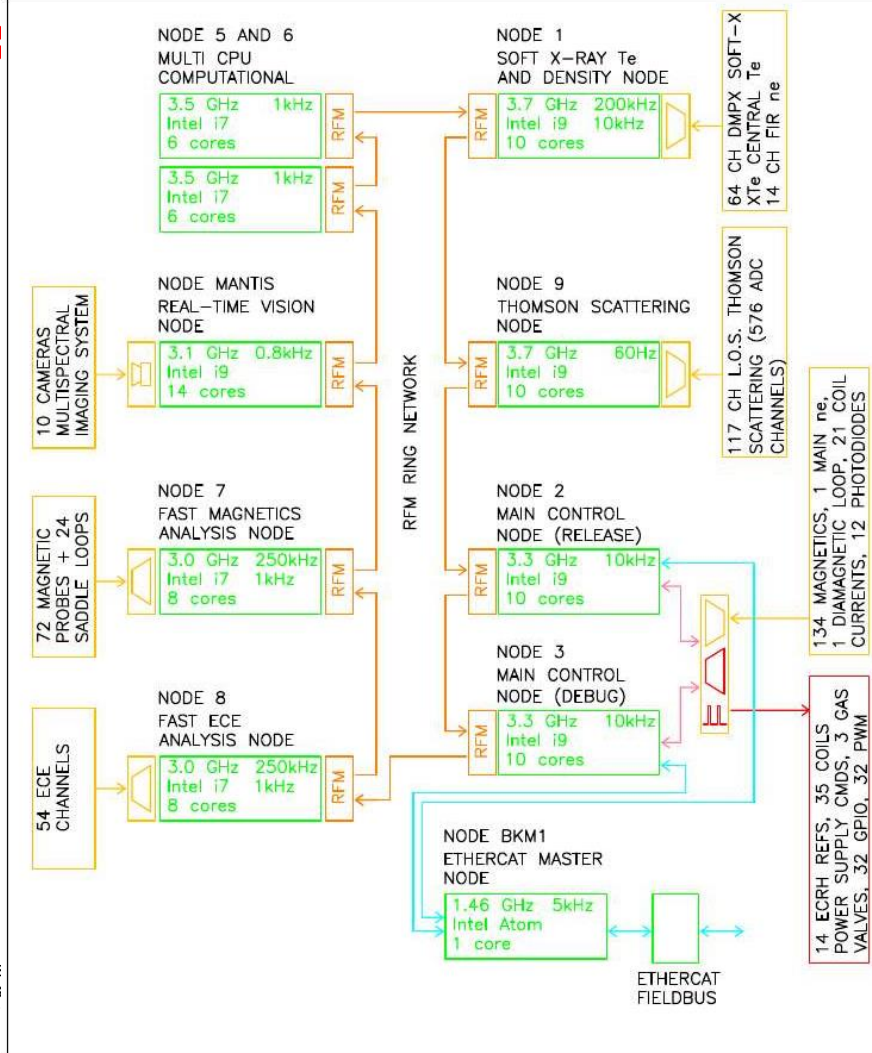


- First sync concept deployed on tokamaks
- Pros:
 - architecturally simple.
 - maintainable and upgradeable for a long time
- Cons:
 - Best sync accuracy: 1 us
 - No 24h/24 sync (only pulsed sync)
 - No sync groups
 - No industrial support



- Current industry & research standard
- Pros:
 - Best sync accuracy: 1 ns (research, WhiteRabbit project), 100 ns (industry, PTP and EtherCAT DC).
 - 24h/24 sync and sync groups out of the box
 - Strong industrial and research support
 - Easy deployable and debuggable (it is like a computer network)
- Cons:
 - Still low widespread availability of control equipment based on them, but situation is evolving rapidly.
- <http://white-rabbit.web.cern.ch/>
- https://en.wikipedia.org/wiki/Precision_Time_Protocol

TCV's digital control system hardware



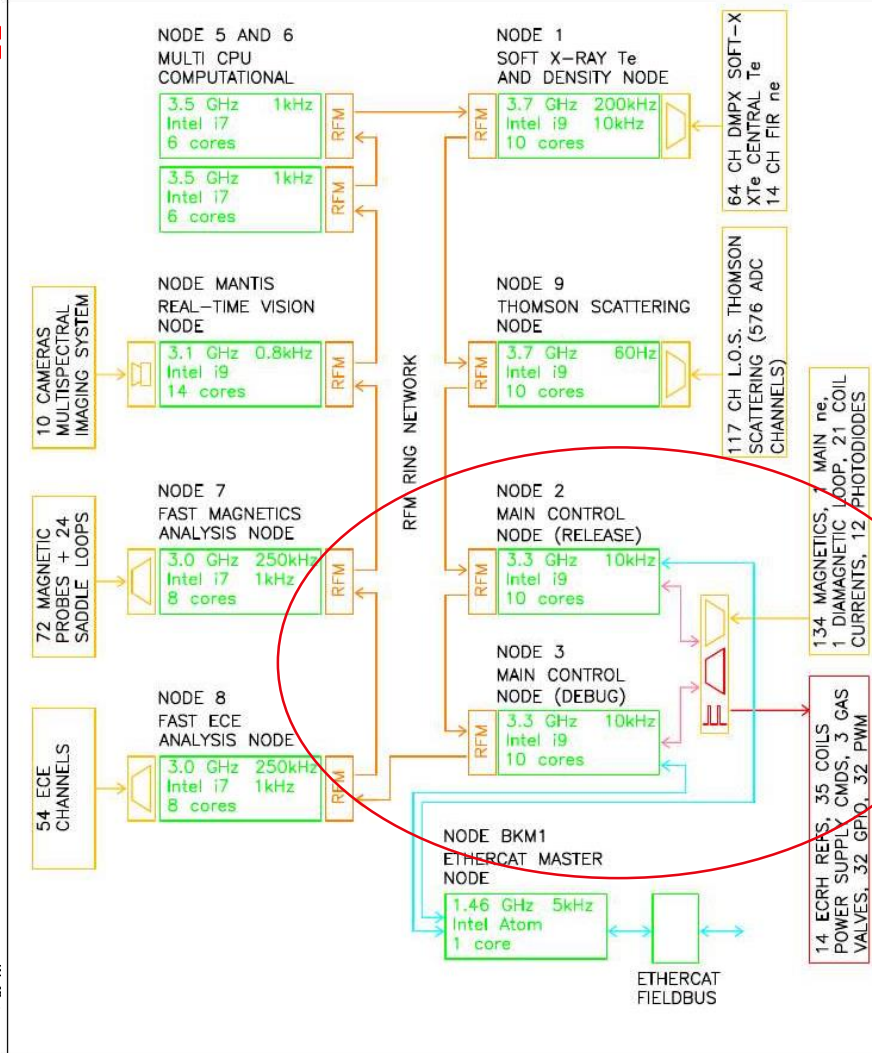
TCV digital distributed control system (SCD)

- Various types of interconnected control subsystems:
 - Low latency systems for hard real time control at fastest rate
 - Oversampling systems for fast diagnostics acquisition followed by complex real-time analysis algorithms
 - Multi-core computational systems for CPU hungry codes
 - Real-time vision nodes for vision in the loop systems
 - Not isochronous system (real-time thomson scattering)

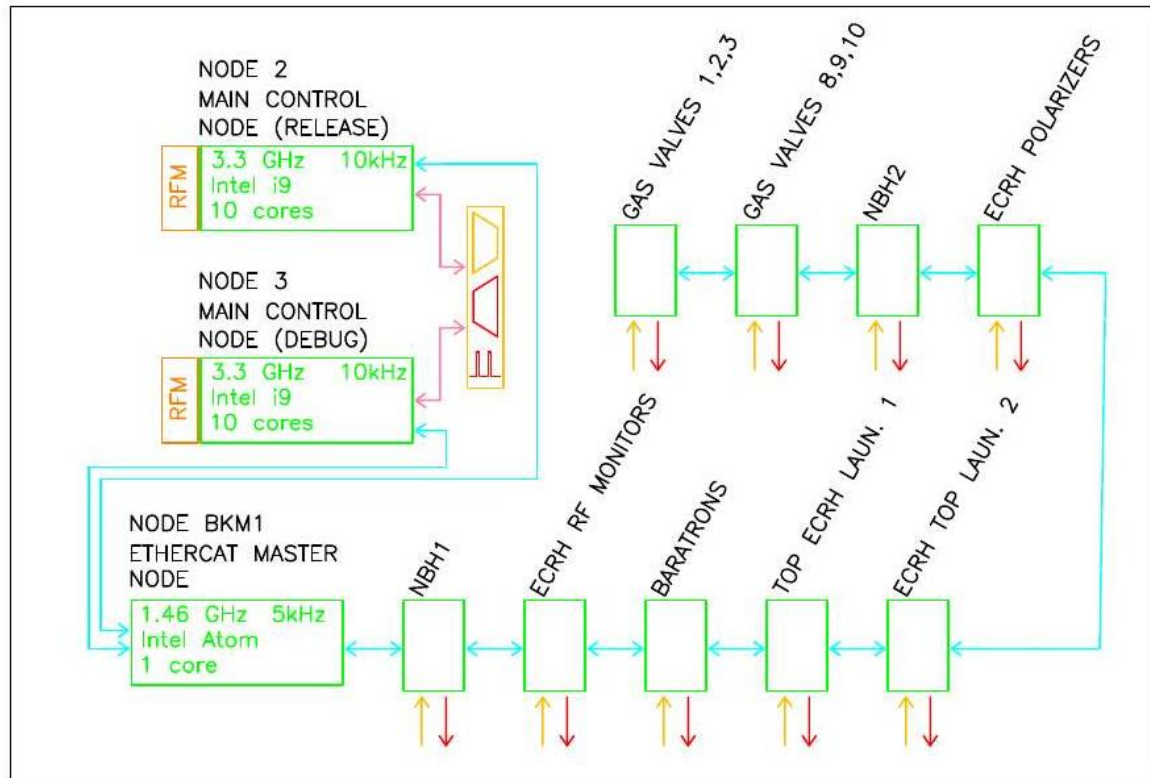
TCV digital distributed control system (SCD)

- Central main plasma control system duplicated on two identical machines
- Reflective memory as real-time network backbone
- Multi-core CPU only based (no GPUs to date)
- EtherCAT for fast, flexible, distributed and cost effective I/O interconnection

<https://doi.org/10.1016/j.fusengdes.2024.114640>

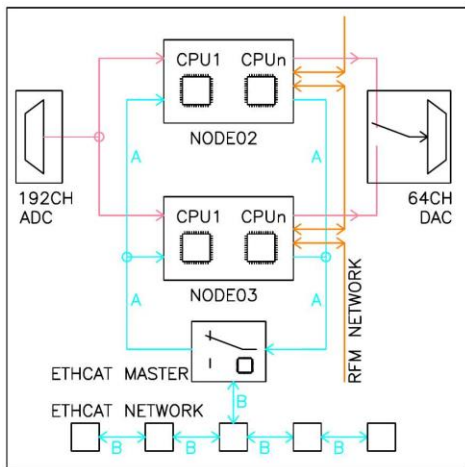


TCV digital distributed control system, EtherCAT



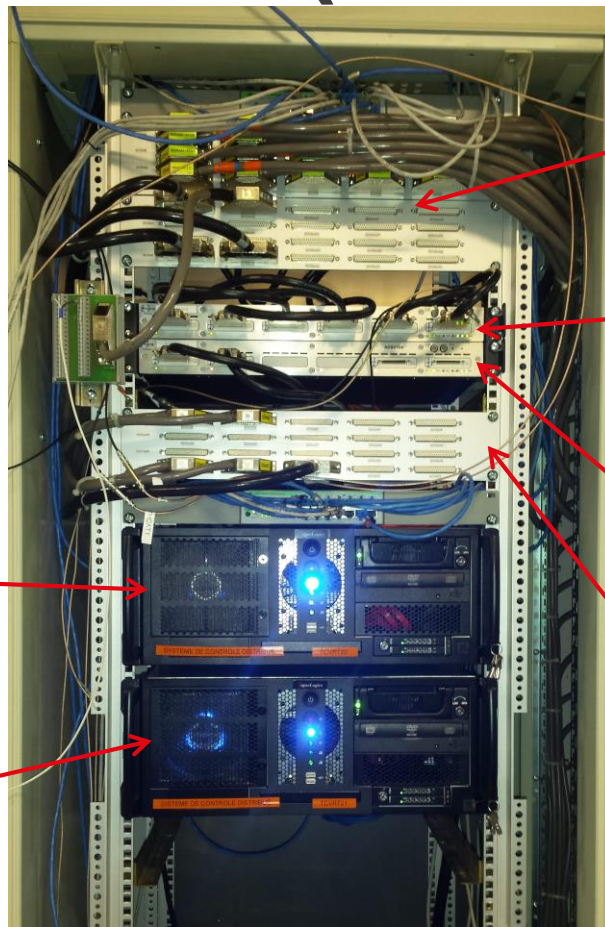
- Central main plasma control system is interfaced with a realtime EtherCAT network for flexible I/O interconnections, and direct digital drive of actuators

TCV main control nodes (node 02 and 03)



Node 02
Industrial PC
(tcvrt20.crpp.tcv)

Node 03
Industrial PC
(tcvrt21.crpp.tcv)



Inputs patch
panels

ADC input system
(acq2106_076
192 channels up to 1
MHz)

DAC + PWM output
system (acq2106_079,
64 (up to 128) channels
and 32 PWMs)

Outputs patch
panels

Actuators

- Coils voltage power supply. They are usually multi MW controllable voltage or current mode power converters either using thyristors or high power transistors technologies.
- Gas injection systems, either composed of flux controllable gas valves or pellet injectors.
- Auxiliary RF based heating actuators, usually MW grade RF generators with associated power supplies. They usually encompass mechatronics or radio-frequency components to steer the RF beams.
- Auxiliary neutral beams based heating actuators, usually composed of an ionized gas generator, a linear accelerator and a gas neutralizer.

Direct digital drive of actuators, examples



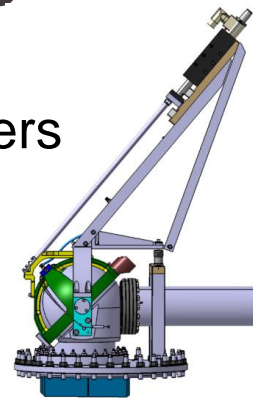
- Linux EtherCAT master stack
- All digital realtime I/O with actuators
 - ECRH_L10+L11 mirror angle command
 - ECRH_L10+L11 mirror angle measure
 - All machine coils voltage command
 - All machine coils voltage and current measures
- <https://esd.eu/en/products/ethercat-master>



ECRH waves top launchers



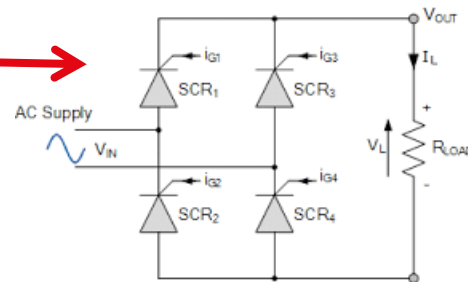
<https://www.beckhoff.com/en-en/>



Main coils power supplies controller



<https://imperix.com>



Direct digital drive of actuators, F coil example

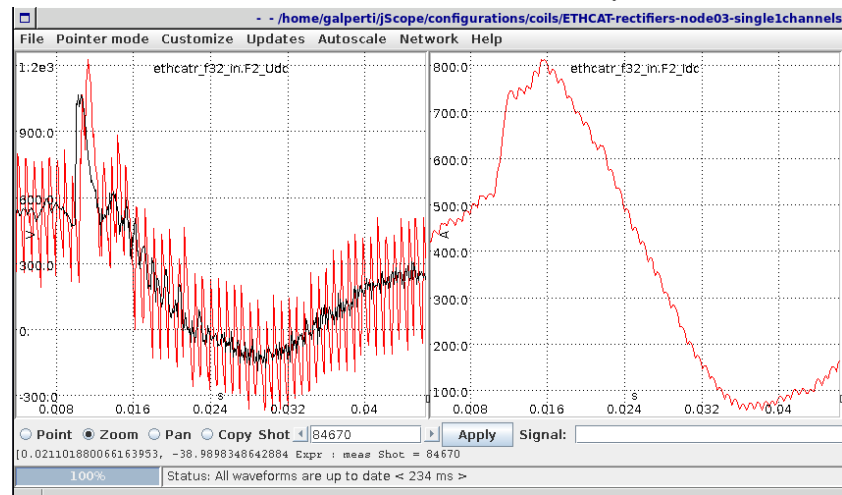
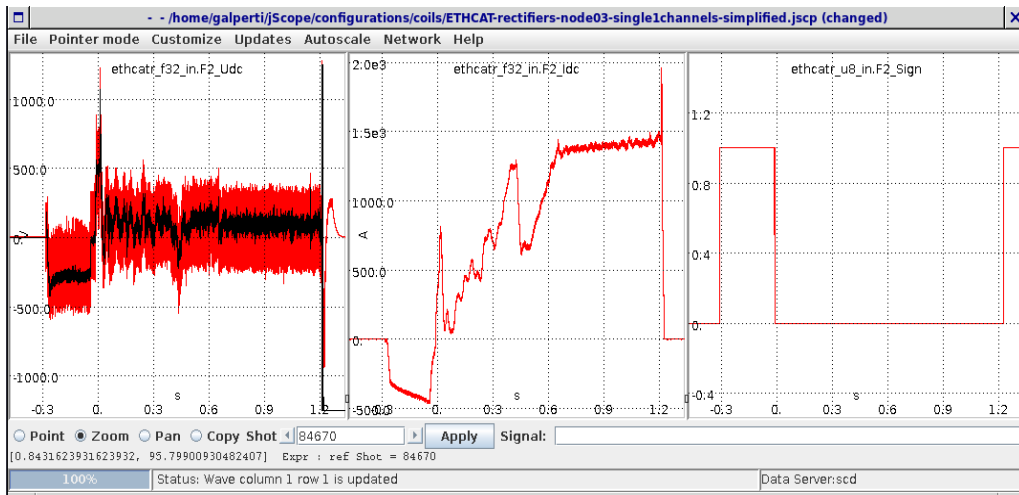
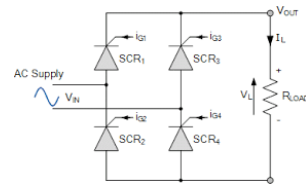


Magnetic
controller



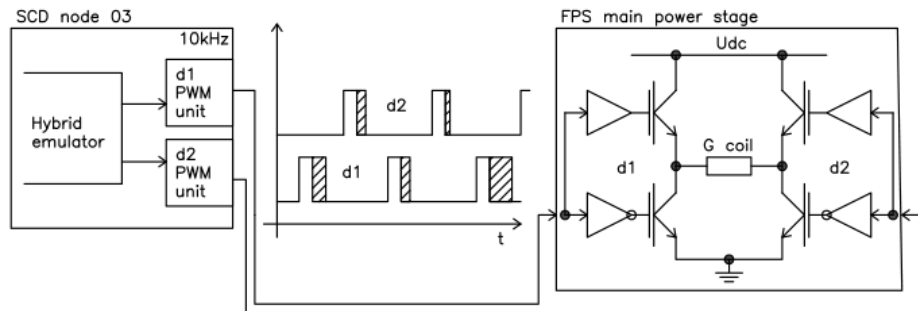
114 signals, 10kHz refresh rate
on realtime network

Controller + SCR rectifier

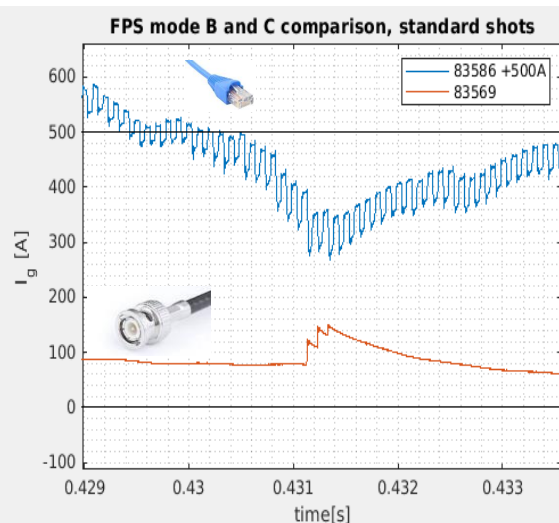
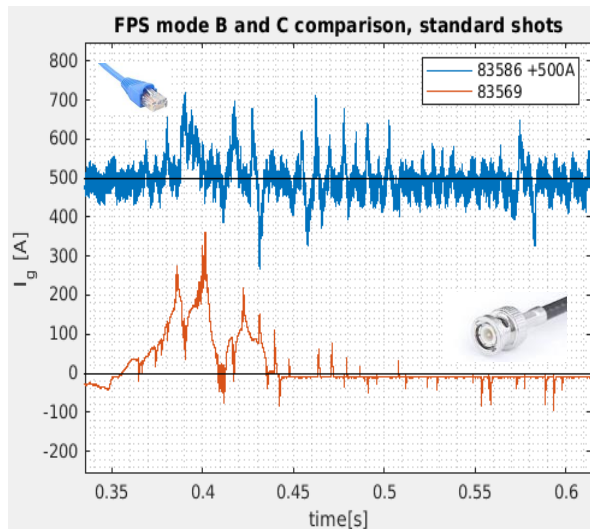


Black F2 voltage ref, RED F2 converter measures

Direct digital drive of actuators, G coil example

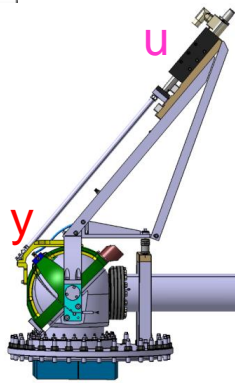
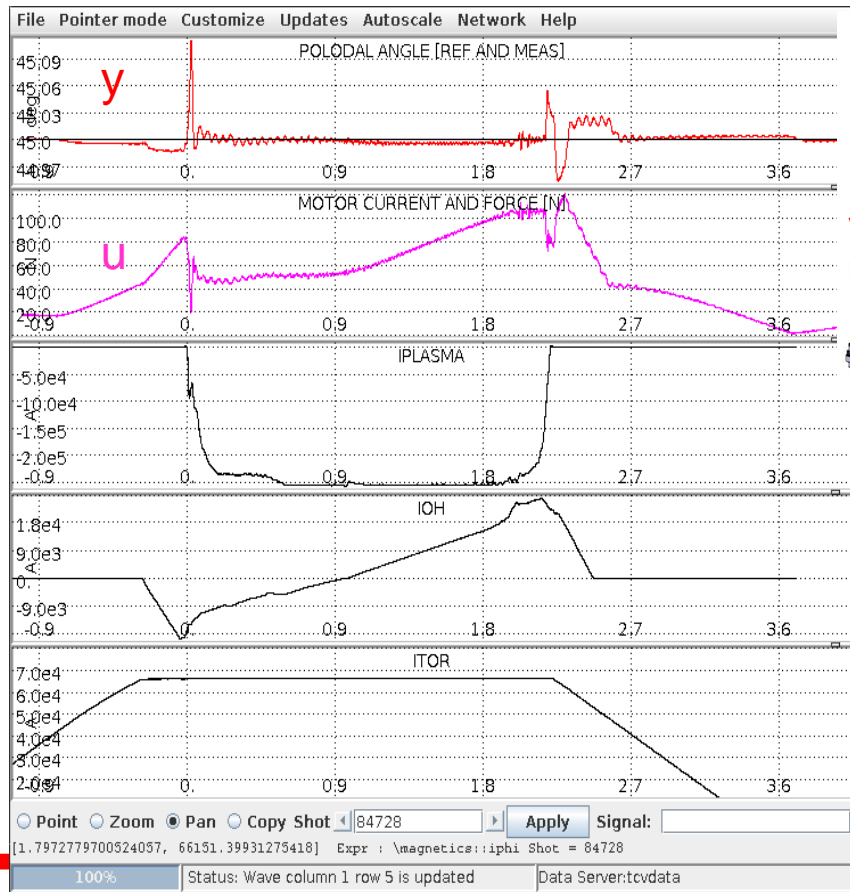


- TCV internal vertical stabilization coil power supply can be driven digitally, with direct access to the two sides its H bridge

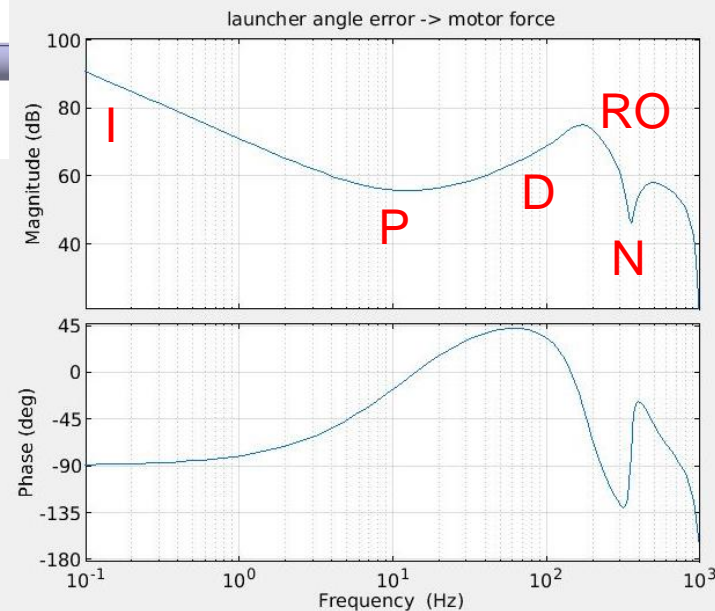


- SCD is equipped with two independent phase and duty adjustable PWM modulators to do this
- G actuation linearity around $I_g=0$ greatly improves

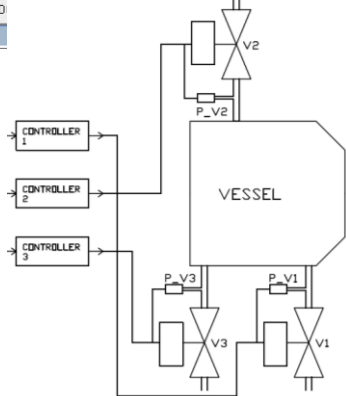
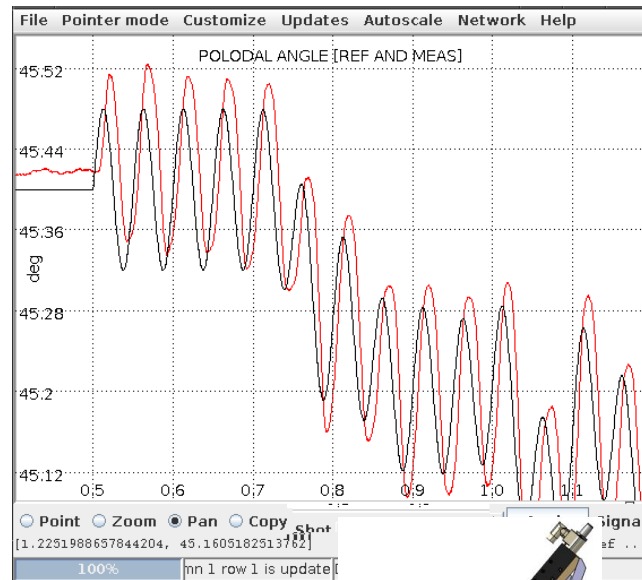
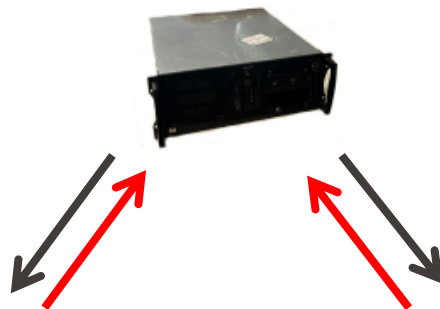
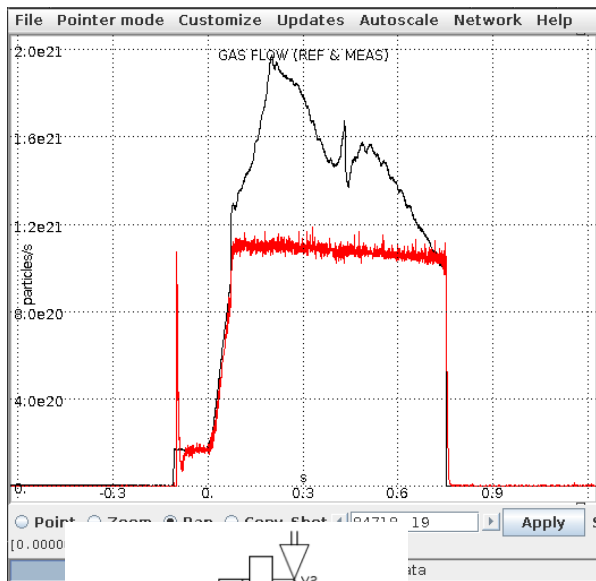
SISO actuator example, disturbances rejection



- PID with D roll off and notch filter on a servo-actuator resonance
- High low frequency gain important for disturbances rejection

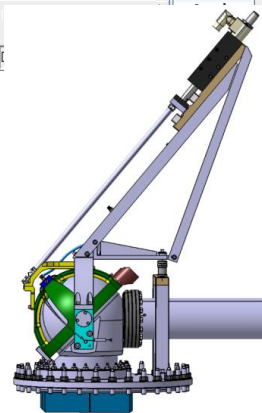


Other actuators non-idealities examples



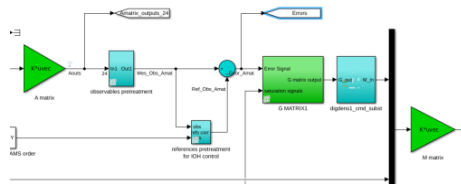
- Main D2 fueling gas valve flow saturation

- ECRH launch angle phase shift during extremum seeking tracking



Tokamak control systems software aspects

- Controllers design
- System simulation, verification & validation



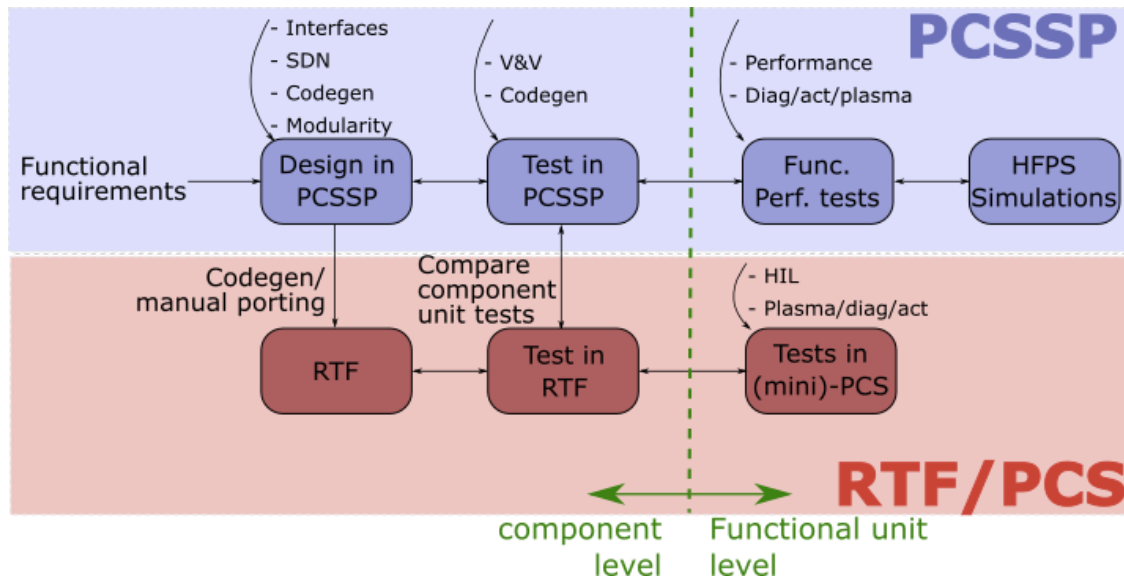
SIM – DB path

EXEC – DB path

- Control execution



- Previous experiments data and parametrization
- Test results
- Next experiment parametrization, experiment data archiving



Control system simulator

- Control design and V&V



SIM – EXEC path

Real time control system

- Control execution

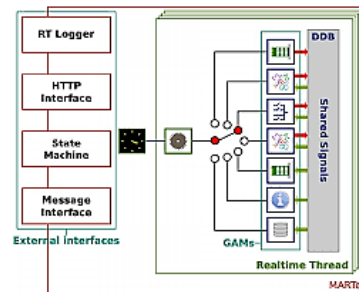


SIM – EXEC path



MATLAB/Simulink + SCDDS
framework (Control code
development and simulation)

SIM – DB path



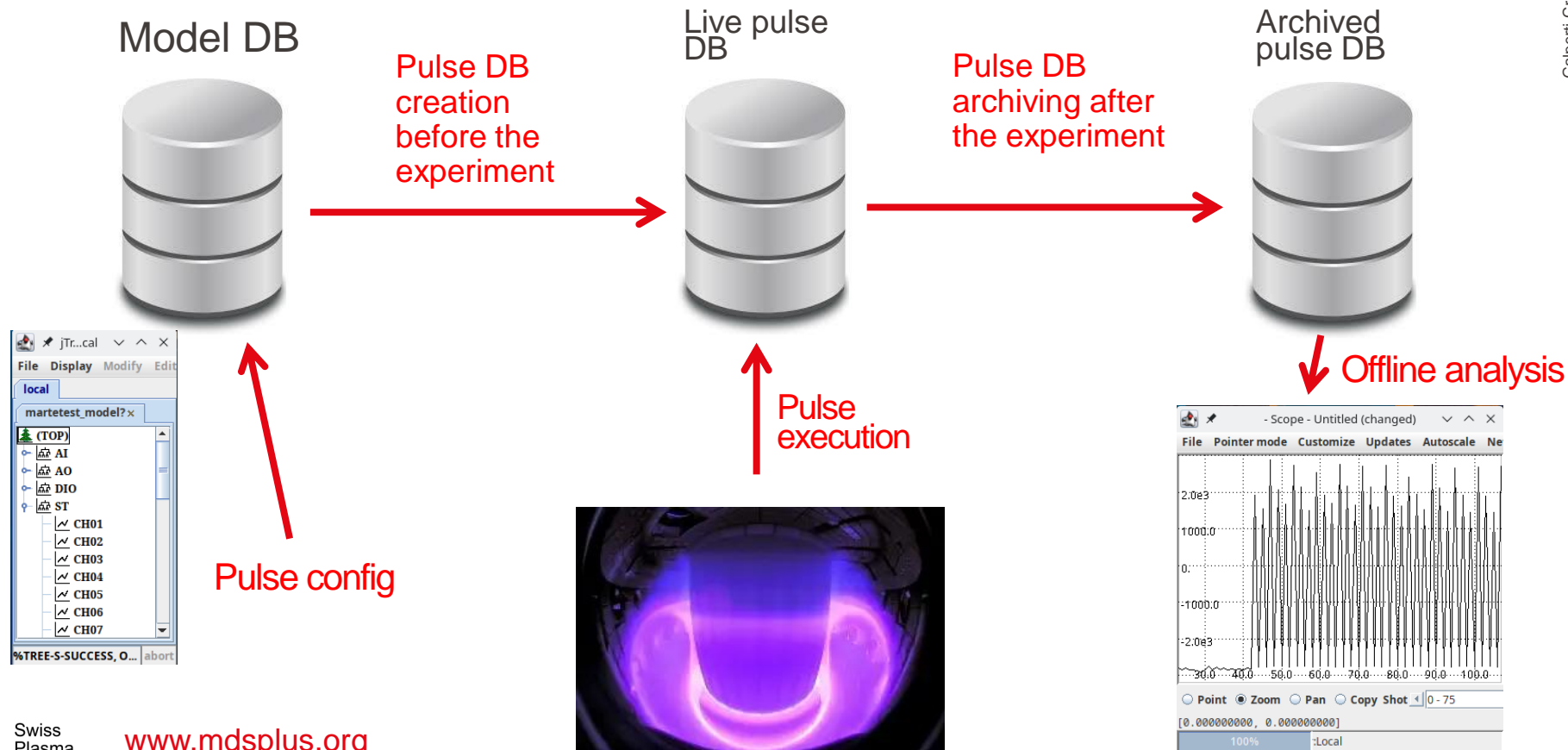
MARTe2 (Real time control
framework)

EXEC – DB path



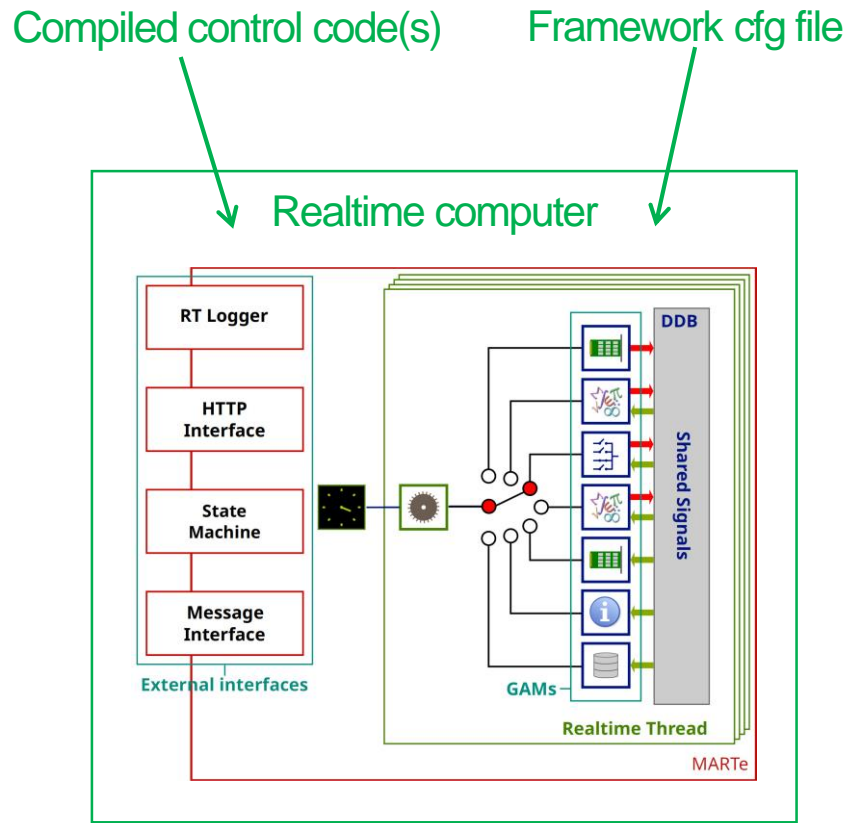
MDSplus (shot parametrization
and data archiver)

<https://doi.org/10.1016/j.fusengdes.2024.114640>



MARTe2 is a C++ software framework conceived to help building and running real-time applications. TCV almost entirely switched to it from 2019.

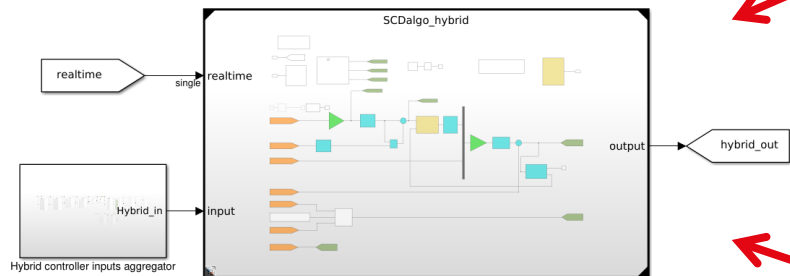
- Standardization and modularization of realtime control applications
- Multithread/multicore applications natively supported
- Component to load Simulink generated code, with introspection
- Components to read/write MDSplus entries
- State machine / messages interface, now via OPC/UA server
- Extensive logging



TCV's digital control system software, applications

MATLAB/Simulink®

Simulink modeled control system part (e.g. algorithm)



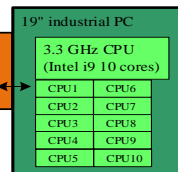
SIM – EXEC path

SIM – DB path

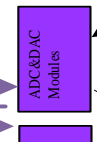
Real-time control systems

PLANT

Node 2a:
Multi CPU node, for released
controllers
Typical rate 10 kHz



Node 2b:
Multi CPU node, for debug
controllers

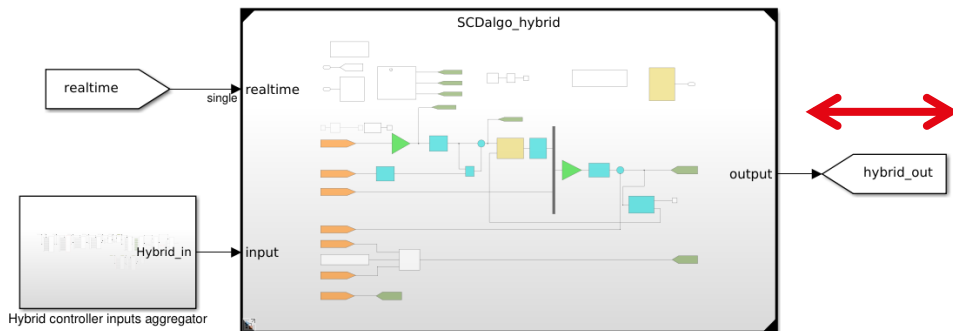


Database systems

The SCDDS framework

Simulink Control Development and Deployment Suite

Simulink modeled control system part (e.g. algorithm)



SCDDS framework, a MATLAB object oriented framework to handle and interface control code

```
classdef (Abstract) SCDDSclass_algo
    %SCD algorithm handling object
    % The class holds all information and
    % methods for handling a Simulink
    % algorithm

    properties (SetAccess = private, Hidden=false)
        modelname           % Name of the model
        modelslx             % slx model file name
        folder               % folder containing algorithm
        datadictionary       % Name of the used data dictionary
    end
```

```
%%
classdef SCD_algo < SCDDSclass_algo
end
```

```
function [obj] = SCDalgoobj_hybrid()
```

```
%% Hybrid controller core algorithm
obj=SCD_algo('SCDalgo_hybrid');
```

```
%% Timing of the algorithm
obj=obj.settiming(-4.5,1e-4,3);
```

```
%% Tunable parameters structure name
obj=obj.addtunparamstruct('SCDalgo_hybrid_tp');
```

```
%% Tunable parameters
obj=obj.addparameter(SCDclass_mdsparmatrix
obj=obj.addparameter(SCDclass_mdsparmatrix
```


Set of instantiated objects in MATLAB
representing the control system

```
function [obj] = SCDalgoobj_hybrid()

%% Hybrid controller core algorithm
obj=SCD_algo('SCDalgo_hybrid');

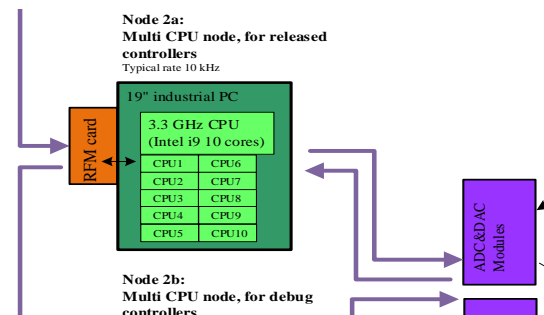
%% Timing of the algorithm
obj=obj.settiming(-4.5,1e-4,3);

%% Tunable parameters structure name
obj=obj.addtunparamstruct('SCDalgo_hybrid_tp');

%% Tunable parameters
obj=obj.addparameter(SCDclass_mdsparmatrix
obj=obj.addparameter(SCDclass_mdsparmatrix
```

- Code generation and deployment
- MARTe2 cfg files generation and deployment

Real-time control systems
(MARTe2 based)

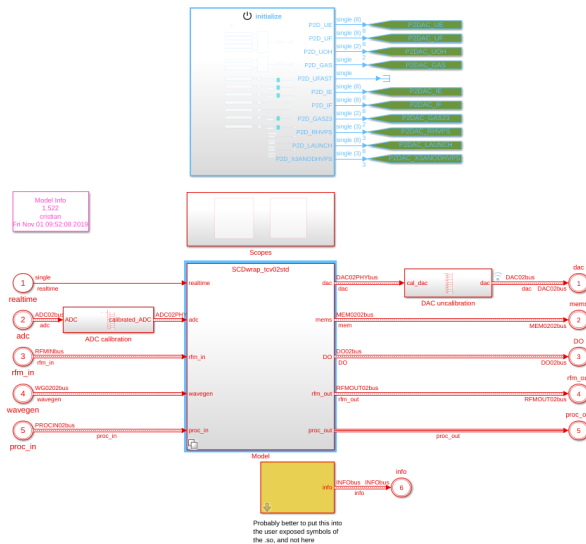


- Parameters and waveforms retrieval for code simulation
- Parameters deployment for shot execution



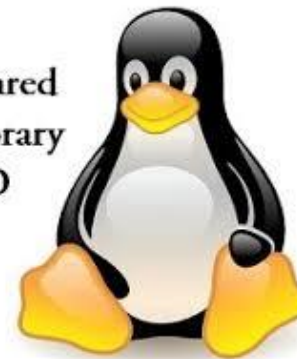
Database systems
(MDSplus based)

Linux shared library



Simulink coder with
enabled CAPI + C
compiler
(gcc or icc)

Shared
Library
.SO

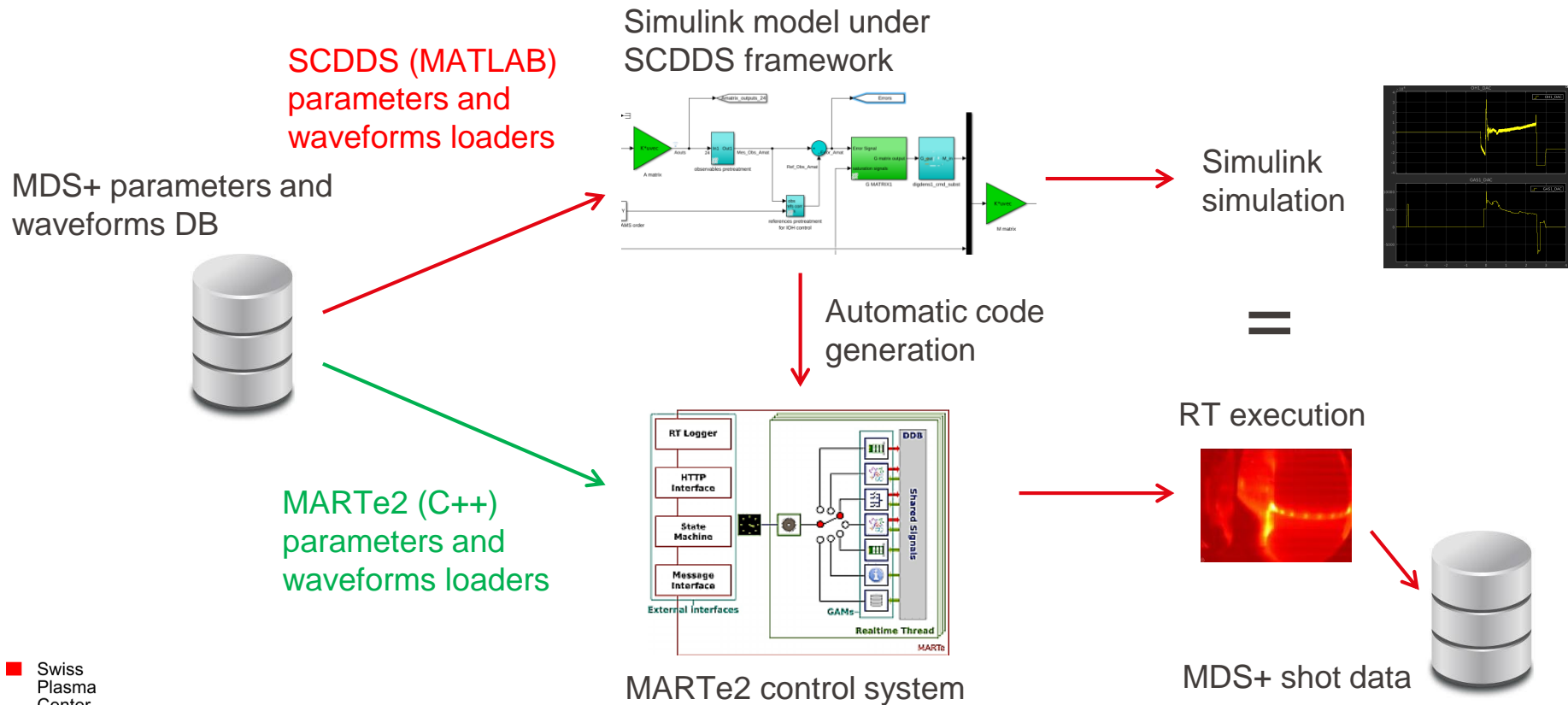


Introspective interface for I/O ports

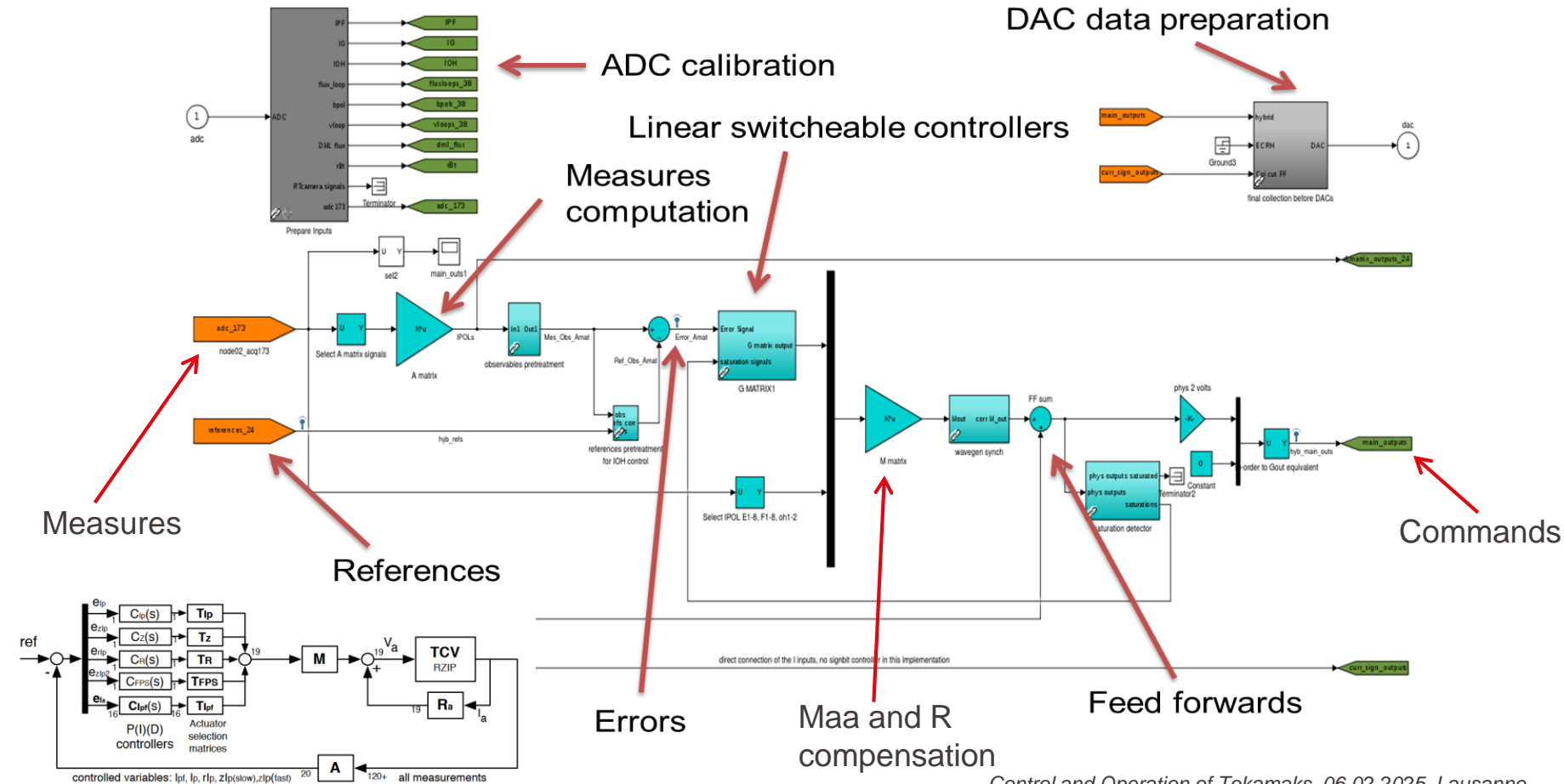
Introspective interface for tunable parameters

Introspective interface for internal states

Introspective interface for internal signals

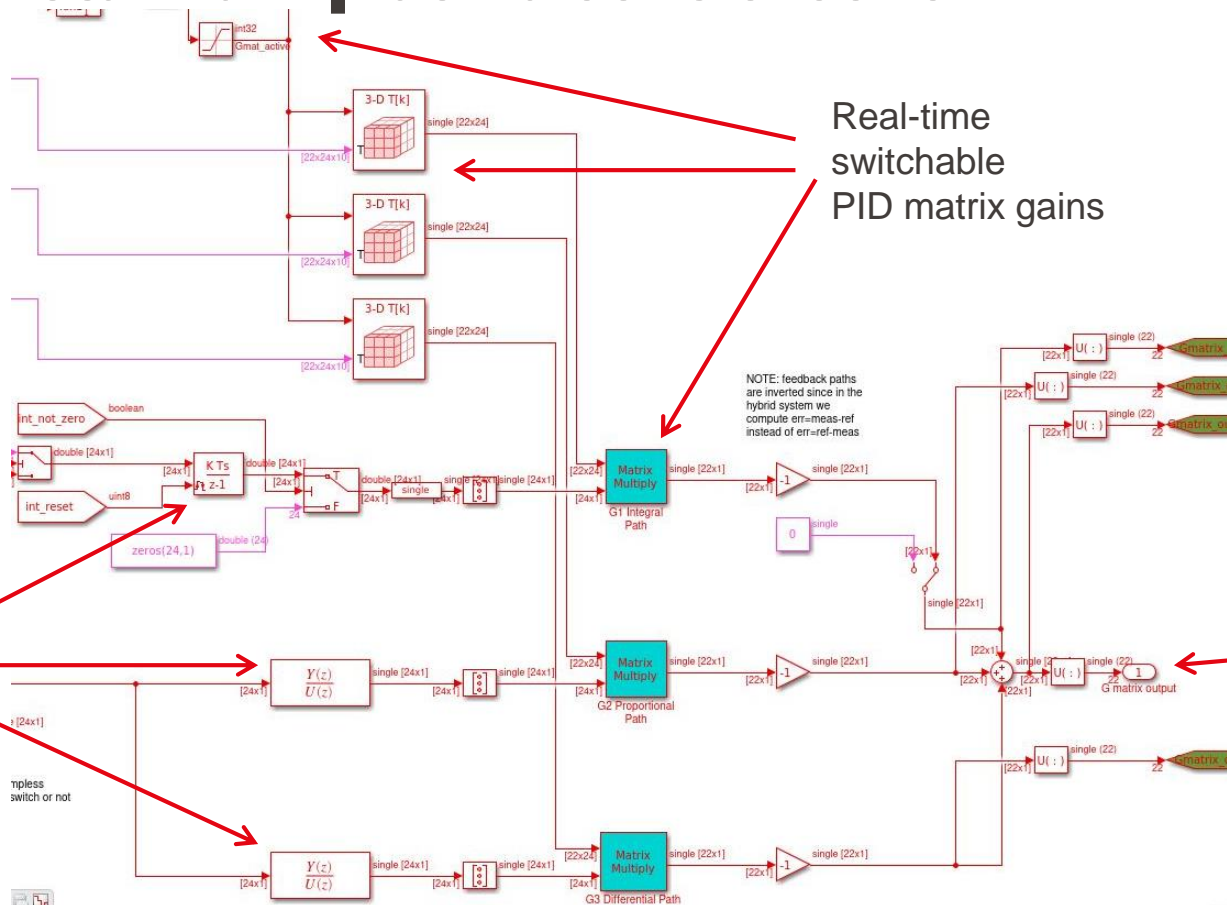


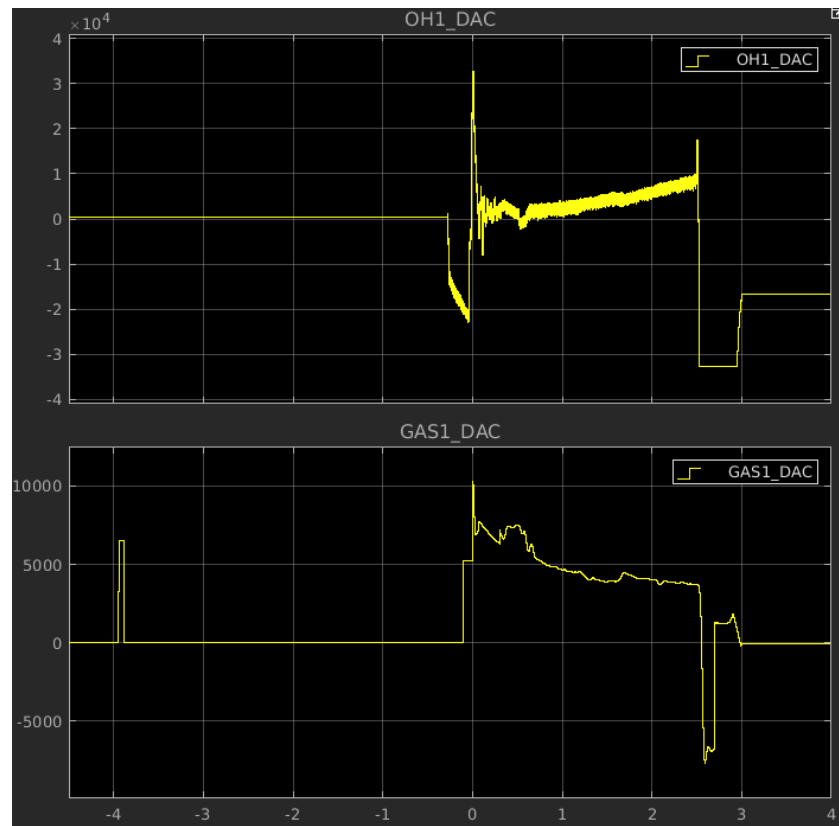
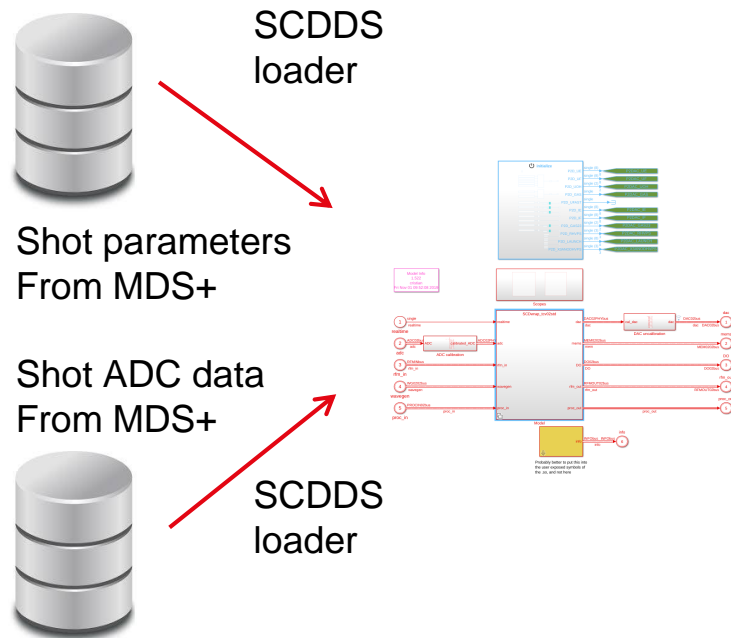
TCV standard plasma control code



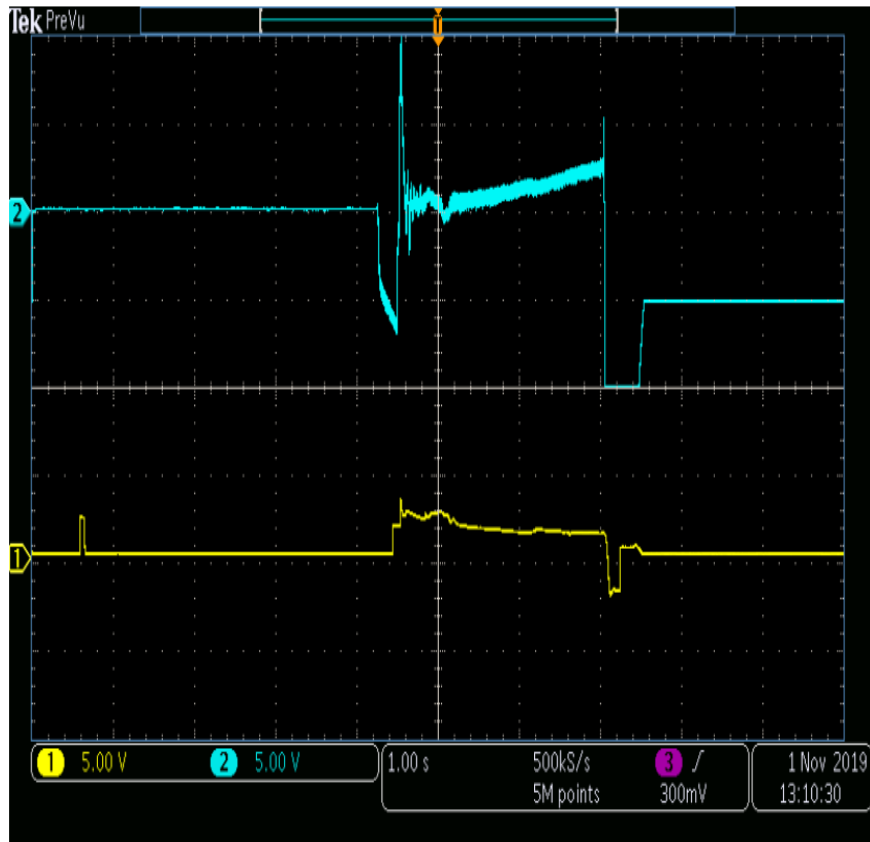
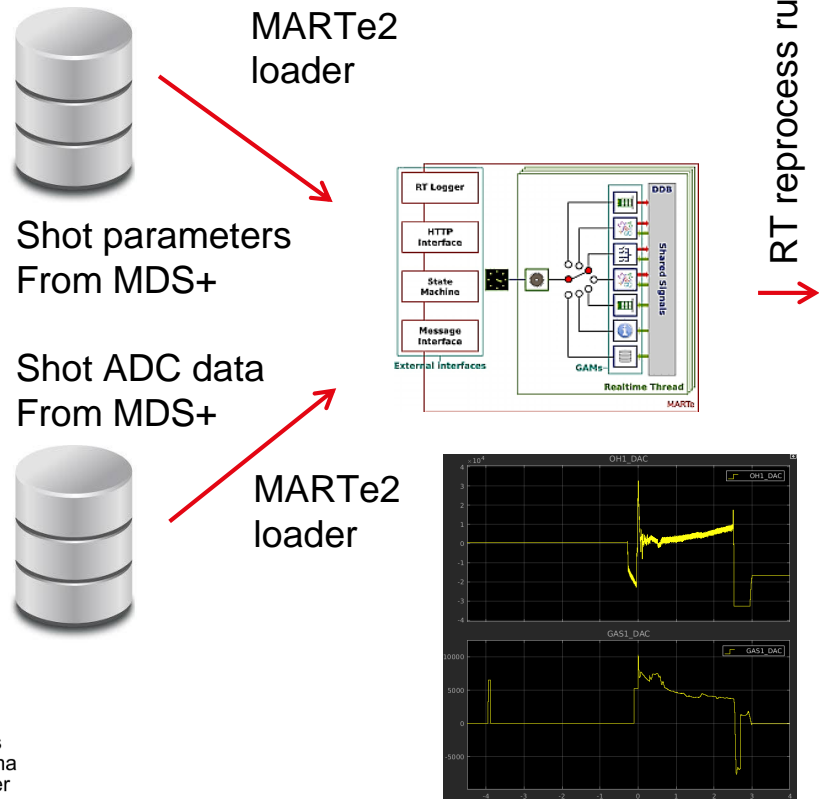
TCV standard plasma control code

24 channels
PID
Transfer
functions





TCV real-time shot reprocessing with MARTe2 example



CPU#2

- Main linear magnetic controller
- Fast diagnostics and actuator interfaces

CPU#3

- MEQ solver (RTLUIQE)
- Vertical growth rate estimator
- Disruption proximity estimator
- Active plasma shape controller

CPU#4

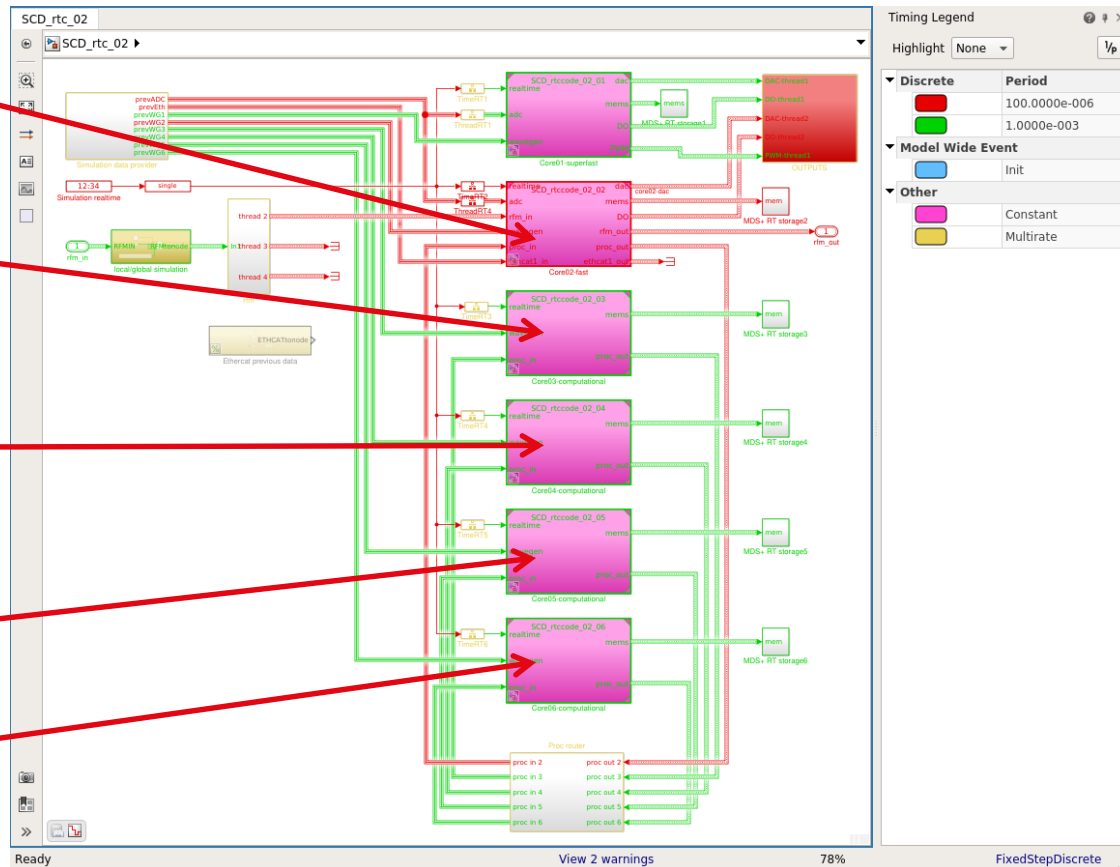
- Actuator manager and pulse scheduler (SAMONE)

CPU#5

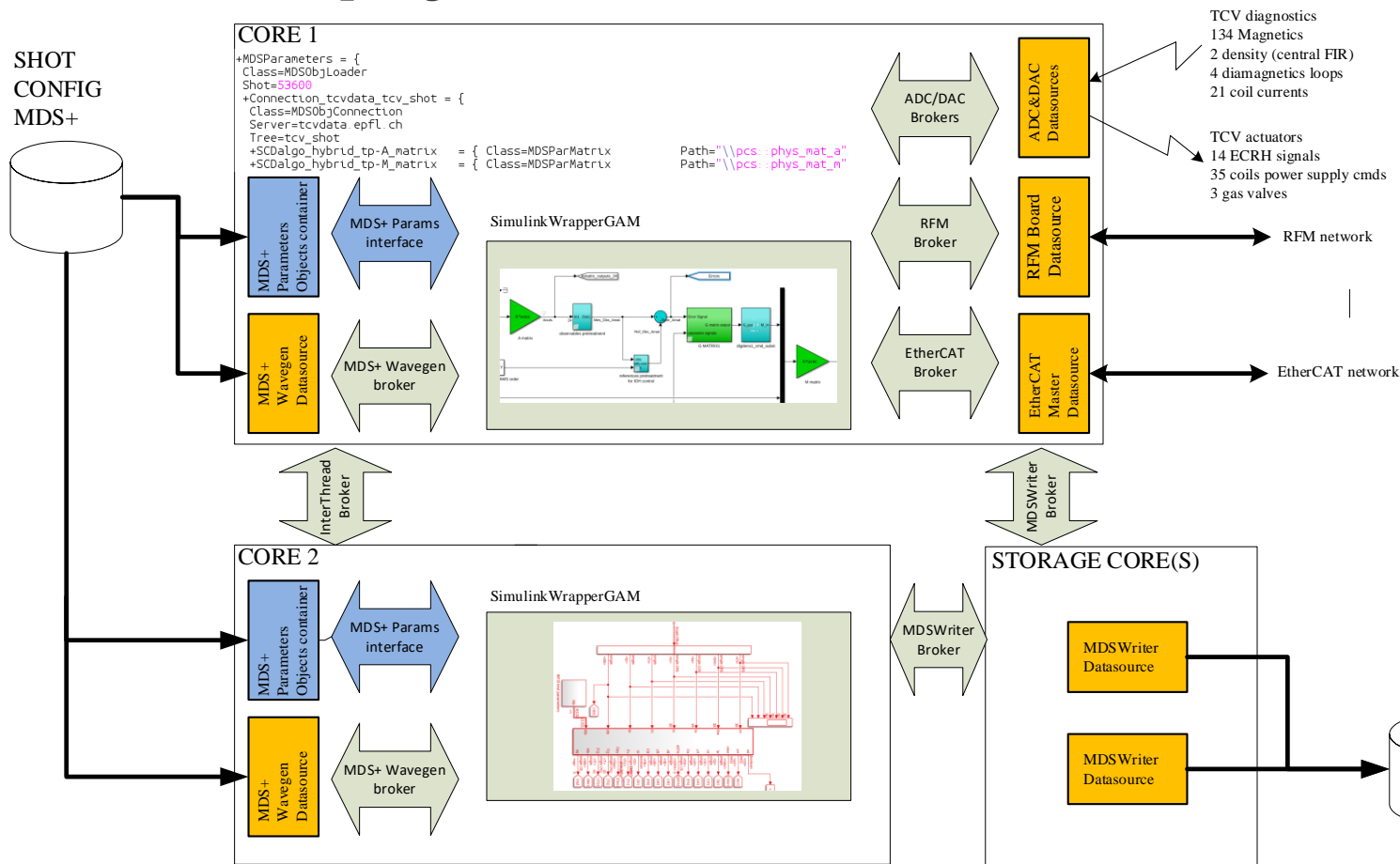
- RAPTOR

CPU#6

- RAPDENS



And its deployment with MARTe2



← → ↺ 🏠 <https://gitlab.epfl.ch/spc/tcv/scd/rtccode/-/pipelines/243925>

SPC / TCV / SCD / rtccode / Pipelines / #243925

Revert SCDsupervisory to b0cfd9dd

✓ Passed Cristian Galperti created pipeline for commit 434b8fc8 6 hours ago, finished 4 hours ago

For `master`

Scheduled latest 60 21 jobs 88 minutes 23 seconds, queued for 4 seconds

Pipeline Jobs 21 Tests 0

Group jobs by Stage Job dependencies

build
 ✓ build:meq:scd

unit-test
 ✓ test:scd:algos 10
 ✓ test:scd:unit

expcodes-test
 ✓ test:scd:expcodes 5

codegen-test
 ✓ test:scd:codegen 4

Directions:

Generated experiments
code test on real control
hardware

Initially, open loop against
fiducial datasets

Final goal, closed loop
simulations



Pre-requisite libs tests

- meq

Unit tests

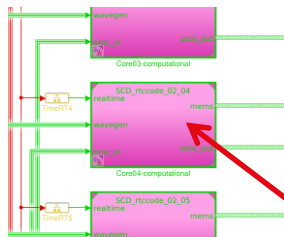
- user algorithms harness tests
- Toolboxes tests

System wide matlab tests

- Whole control experiments code open loop simulation tests

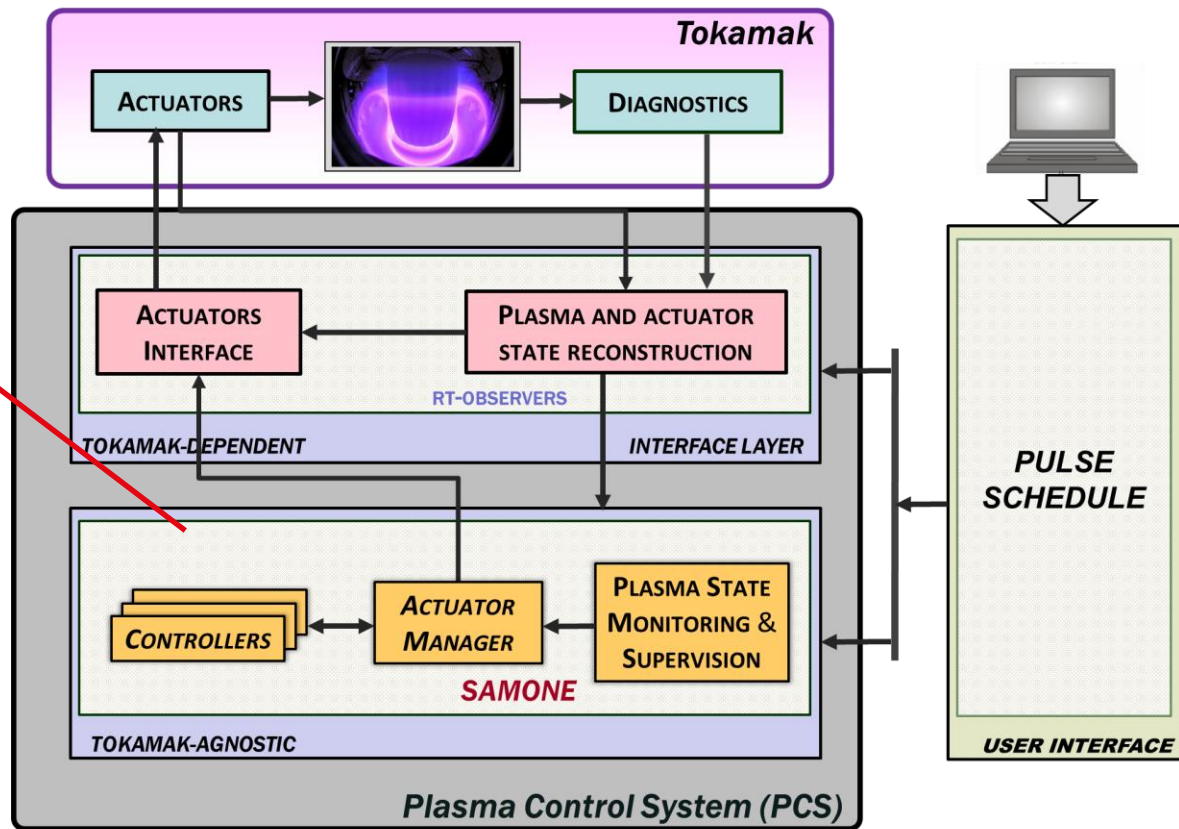
Code generation tests

- Whole control experiments code generation tests



- Separation of tokamak **dependent** and **agnostic** layers
- **Generic** implementation
- Concepts of **integration** and **portability**

Lecture 10

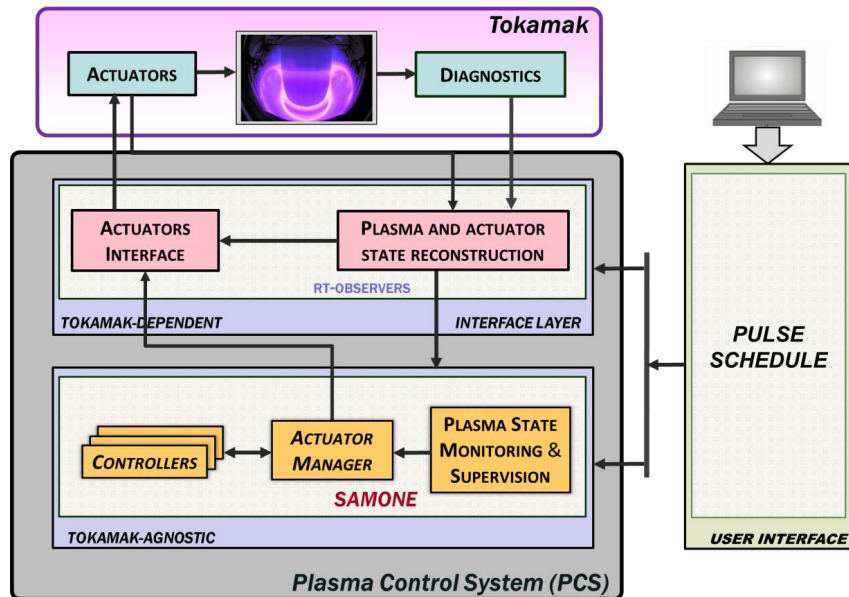


REF: [T. Vu et al. IEEE TNS 2021]

REF: [F. Felici et al. IAEA 2021]

REF: [C. Galperti et al. IAEA TM on Plasma Control Systems 2021]

SAMONE, two tasks: beta control + L/H status control

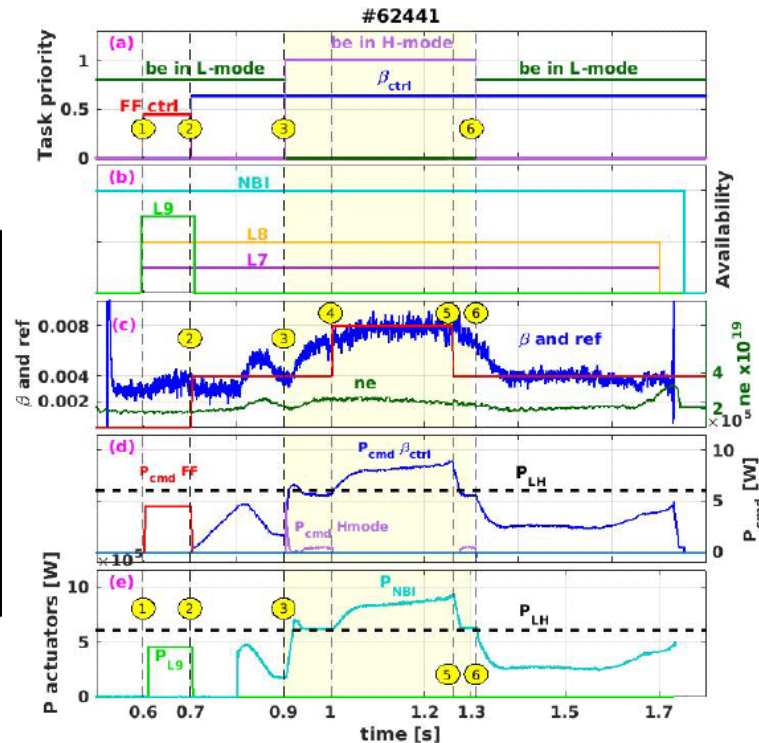


- Complete configurable plasma supervisory, actuator manager and off normal events handler to deal with multiple tasks and few actuators

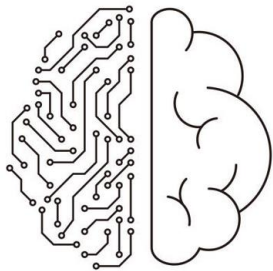
REF: [T. Vu et al. IEEE TNS 2021]

REF: [F. Felici et al. IAEA 2021]

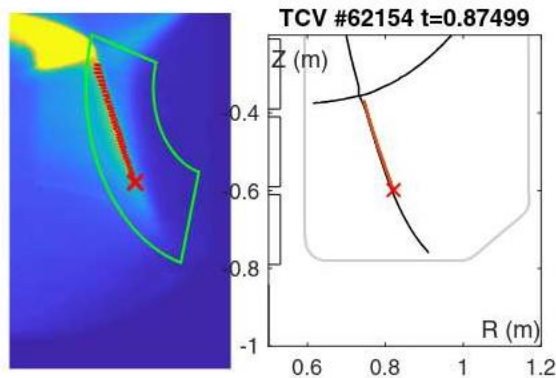
REF: [C. Galperti et al. IAEA TM on Plasma Control Systems 2021]



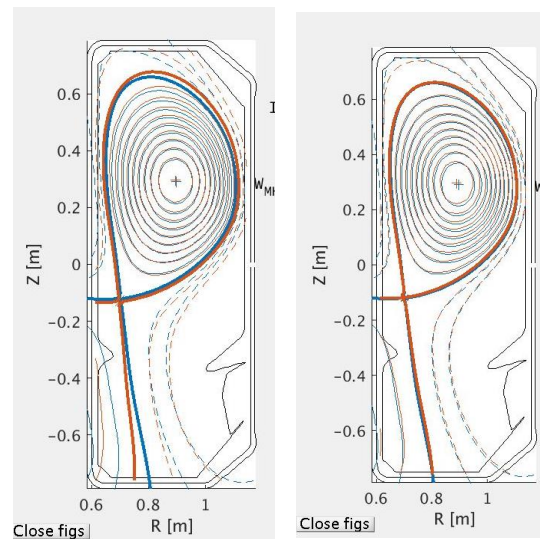
- Beta real-time control together with confinement status (L/H) control via NBH 1



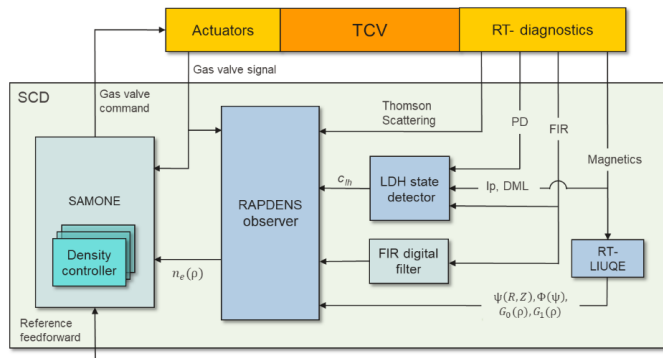
AI applications
Lectures 11a, 11b



Divertor heat flux control
Lecture 7



Active plasma shape control
Lecture 8b



Model based profiles and density control
Lectures 9a, 9b

Conclusions, outlooks, take home points

- Tokamaks control software and hardware is continuously evolving, and this is good since control research on them does the same.
- Keeping control systems updated is a key point for a tokamak plant, as they can accommodate newer ideas (e.g. machine learning) or more complex codes (e.g. transport simulators, microwave and neutral beams ray-tracers).
- There will be more and more need for globally, plant wide interconnected control systems as more and more complex control tasks will be put in their hands (disruption avoidance is a primary example).
- Advanced, interconnected control system will be of primary importance for existing and next future long pulse tokamak, ITER at first.

Thank you
cristian.galperti@epfl.ch