

EXERCISE SERIES 13

Exercise 1: Module technology

- a) What are the advantages and the drawbacks of a glass-glass laminate compared to a glass-backsheet laminate?
- b) Is it ideal to have a perfectly airtight laminate (for instance glass-glass laminate and waterproof seals on the sides)?
- c) What could we change or improve to speed up PV encapsulation processes?
- d) What would be the properties of the "ideal" encapsulant?
- e) What is the role of the frame in a module?
- f) Modules found on the market for building integration are often criticized for being anaesthetic, what would you change to improve it?
- g) Presently, modules have 20 years of warranty; if we want to push it over 30 years the modules reliability, on what aspects will need further developments?

Exercise 2: Polymer and water vapour

The diffusion of water vapour inside a polymer follow Fick's law for a semi infinite medium with an inexhaustible source of diffusive particles. Therefore the concentration of water vapour inside the polymer can be expressed as follow:

$$c(x, t) - c_i = (c_s - c_i)(1 - \operatorname{erf}(\frac{x}{2\sqrt{Dt}}))$$

where x is the distance from the open edge, t is the time of vapour exposure, $c_{s(i)}$ is the saturation (initial) concentration.

If we take the following example: 85 °C, with a high relative humidity of 85 % the diffusion constant is around $D = 6.3 \times 10^{-6} \text{ cm}^2 \text{ s}^{-1}$, $c_s = 0.0055 \text{ g cm}^{-3}$, $c_i = 0.0004 \text{ g cm}^{-3}$ calculate the typical concentration at 1 cm from the front edge after 6 weeks (typical test for an encapsulant). How close is the module to reaching its saturation concentration?