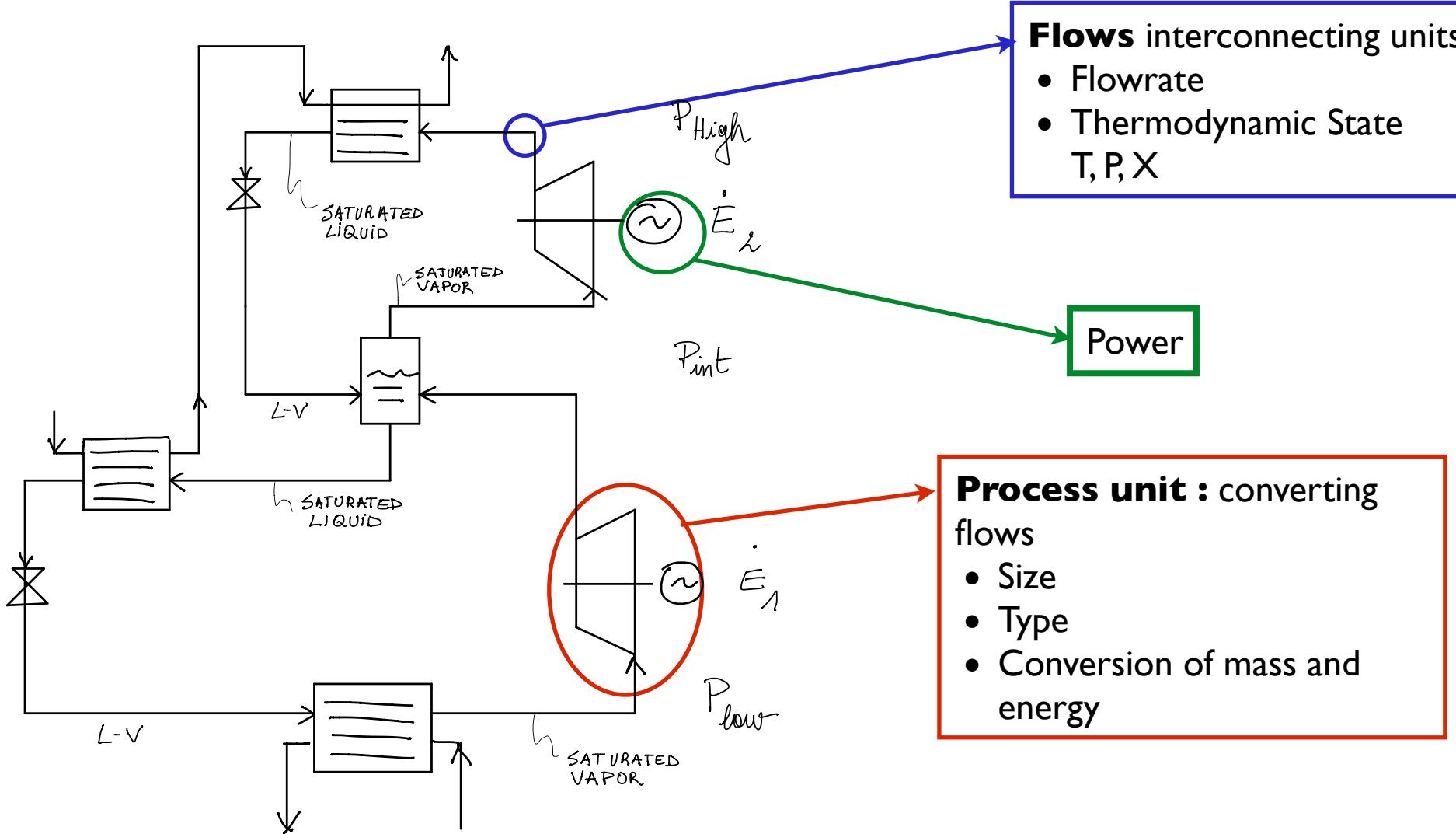


---

# Solving flowsheet



# Simultaneous resolution

- compressor model

## Model

$$\dot{m}_{out} - \dot{m}_{in} = 0$$

$$x_{out}^j - x_{in}^j = 0$$

$$h_{in} - h(T_{in}, P_{in}, X_{in}) = 0$$

$$s_{in} - s(T_{in}, P_{in}, X_{in}) = 0$$

$$h_{out}^{is} - h(s_{in}, P_{out}, X_{out}) = 0$$

$$h_{out} - h_{in} + \eta_{is} * (h_{in} - h_{out}^{is}) = 0$$

$$T_{out} - T(h_{out}, P_{out}, X_{out}) = 0$$

$$W - \dot{m}_{in} * (h_{in} - h_{out}) = 0$$

## Specifications

$$\dot{m}_{in} - \dot{m}_{in}^s = 0$$

$$x_{in}^j - x_{in}^{j,s} = 0$$

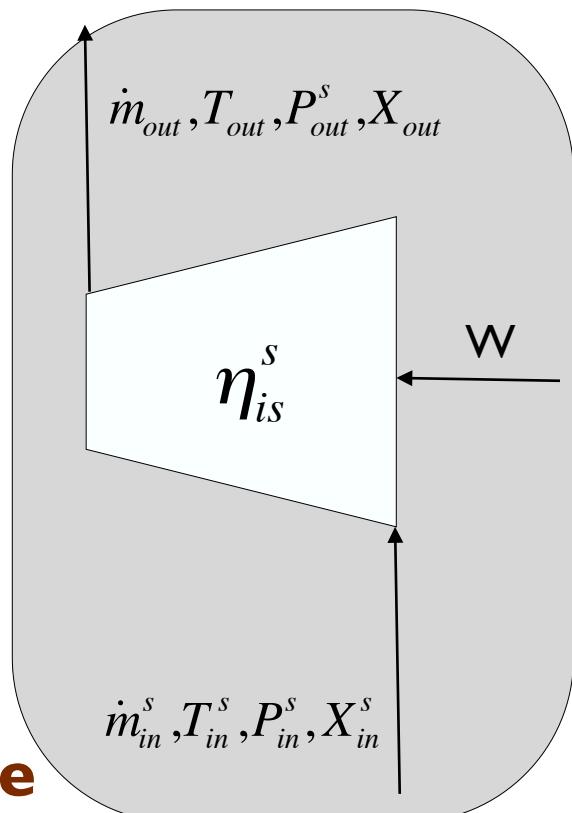
$$T_{in} - T_{in}^s = 0$$

$$P_{in} - P_{in}^s = 0$$

$$P_{out} - P_{out}^s = 0$$

$$\eta_{is} - \eta_{is}^s = 0$$

**constitutive  
equations**



Non linear system resolution using Newton Raphson methods

$$F(X, P) = 0$$

$$S(X, P) = 0 \Rightarrow F(X) = 0 \quad (NxN)$$

$$IN(X) = 0$$

# Sequential resolution : order of resolution

- Compressor Model

$$\dot{m}_{out} = \dot{m}_{in}^s$$

$$x_{out}^j = x_{in}^{j,s}$$

$$h_{in} = h(T_{in}^s, P_{in}^s, X_{in}^s)$$

$$s_{in} = s(T_{in}^s, P_{in}^s, X_{in}^s)$$

$$h_{out}^{is} = h(s_{in}, P_{out}^s, X_{out})$$

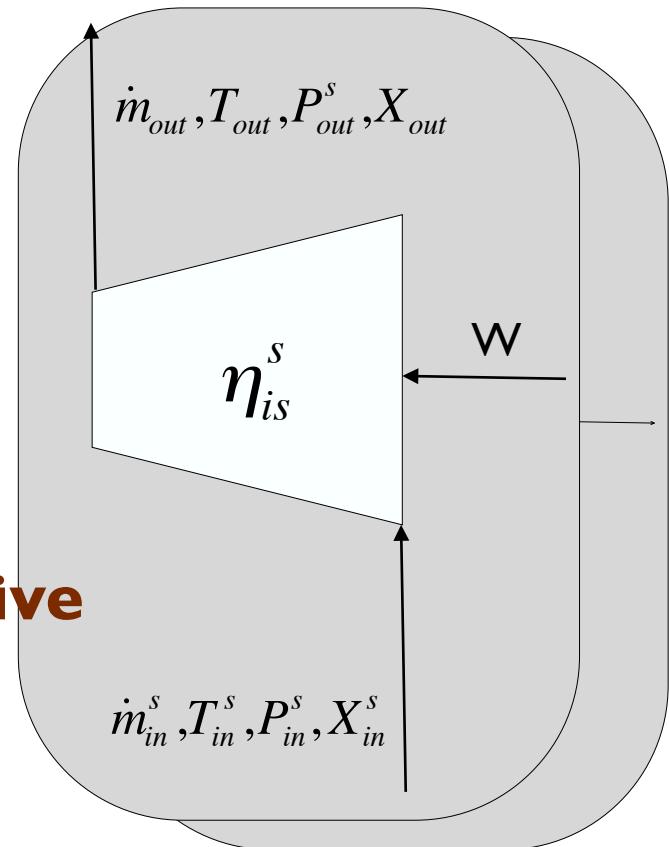
$$h_{out} = h_{in} - \eta_{is}^s * (h_{in} - h_{out}^{is})$$

$$T_{out} = T(h_{out}, P_{out}^s, X_{out})$$

$$W = \dot{m}_{in}^s * (h_{in} - h_{out})$$

mout	x
xout	x
Hin	x
Sin	x
Houtis	x xx
Hout	x xx
Tout	x xx
W	x x x

**Constitutive  
equation**

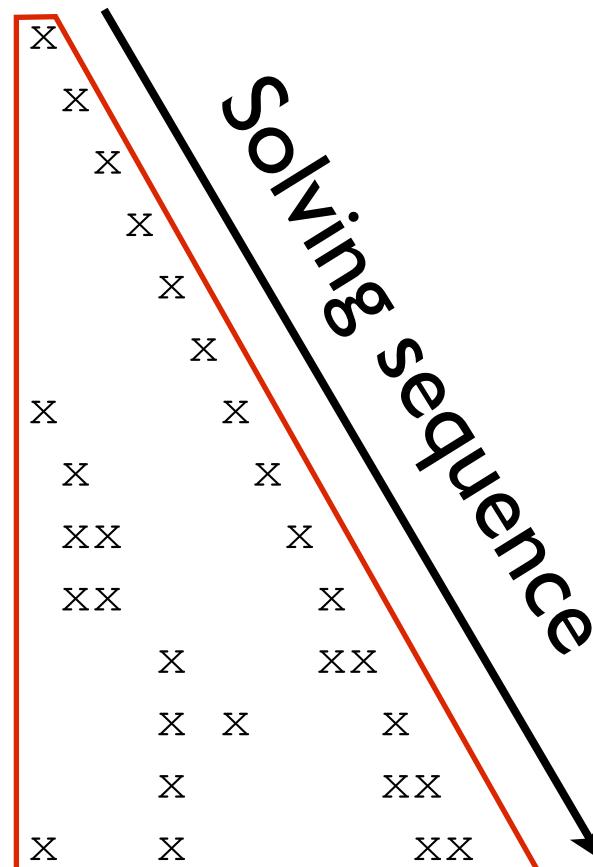


**Incidence matrix is arranged to be diagonal inferior**

# Sequence definition : Value i by Equation j

Explicit form  $diag_i = f(diag_k, k = 1, \dots, i - 1)$

Eq1 -> min  
Eq2 -> xin  
Eq3 -> Tin  
Eq4 -> Pin  
Eq5 -> Pout  
Eq6 -> Etais  
Eq7 -> mout  
Eq8 -> xout  
Eq9 -> Hin  
Eq10 -> Sin  
Eq11 -> Houtis  
Eq12 -> Hout  
Eq13 -> Tout  
Eq14 -> W

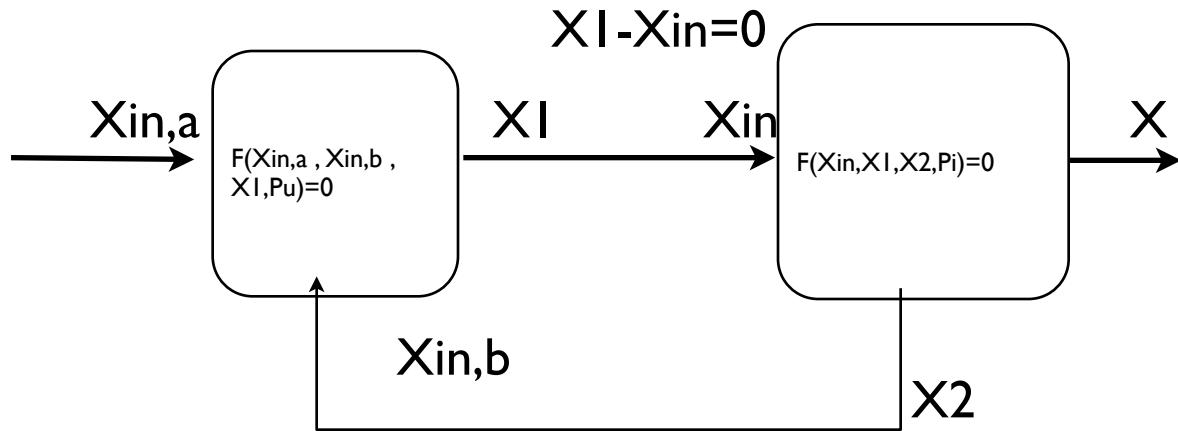


---

# Solving flowsheets with a sequential and modular approach

# Solving Flowsheets : simultaneous approach

- Flowsheet = interconnected modules
  - Simultaneous resolution : needs initial values !



$F(X, P) = 0$  : Models

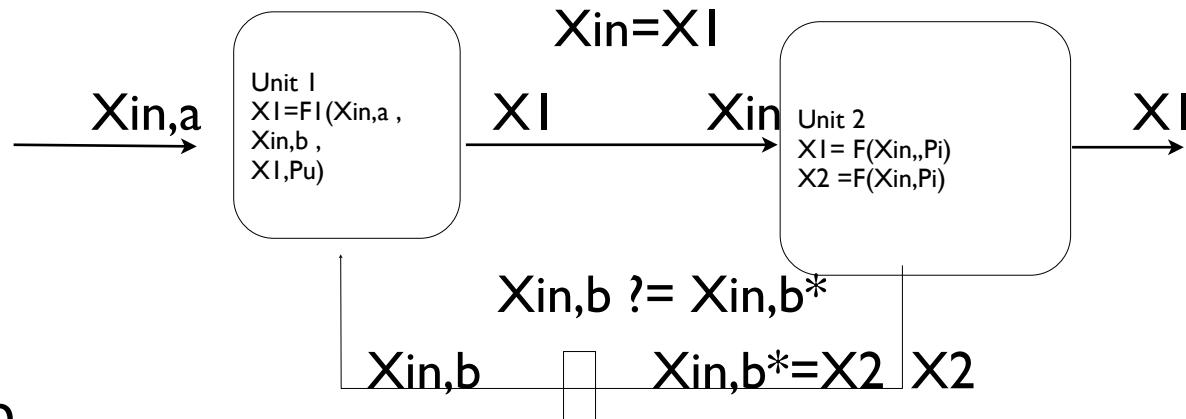
$X_s - X^* = 0$  : Specifications (system)

$P_s - P = 0$  : Specifications (system)

$X_i - X_j = 0$  : Links (unit interconnections)

# Solving Flowsheets : sequential

- Flowsheet = interconnected modules
  - Sequential



0. Locate  $X_{in,b}$
1. Guess  $X_{in,b}$ 
  2. Solve unit 1  $\Rightarrow X_1$
  3. Solve unit 2  $\Rightarrow X_2$
  4. Test  $X_{in,b} ?= X_2$   
yes  $\Rightarrow$  out
  5. Propose a new value to  $X_{in,b}$   
& Goto 2.

# Defining a resolution sequence

---

## Solving flowsheets Sequential Modular Approach

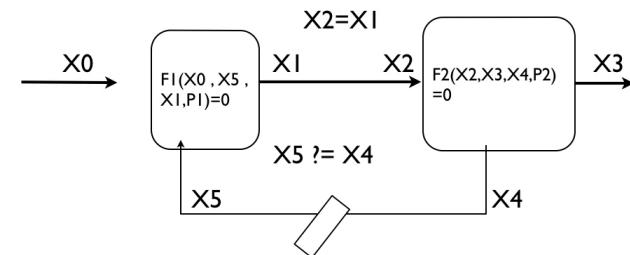
# Conclusions

- Flow sheet can be solved

- simultaneously
  - in sequence

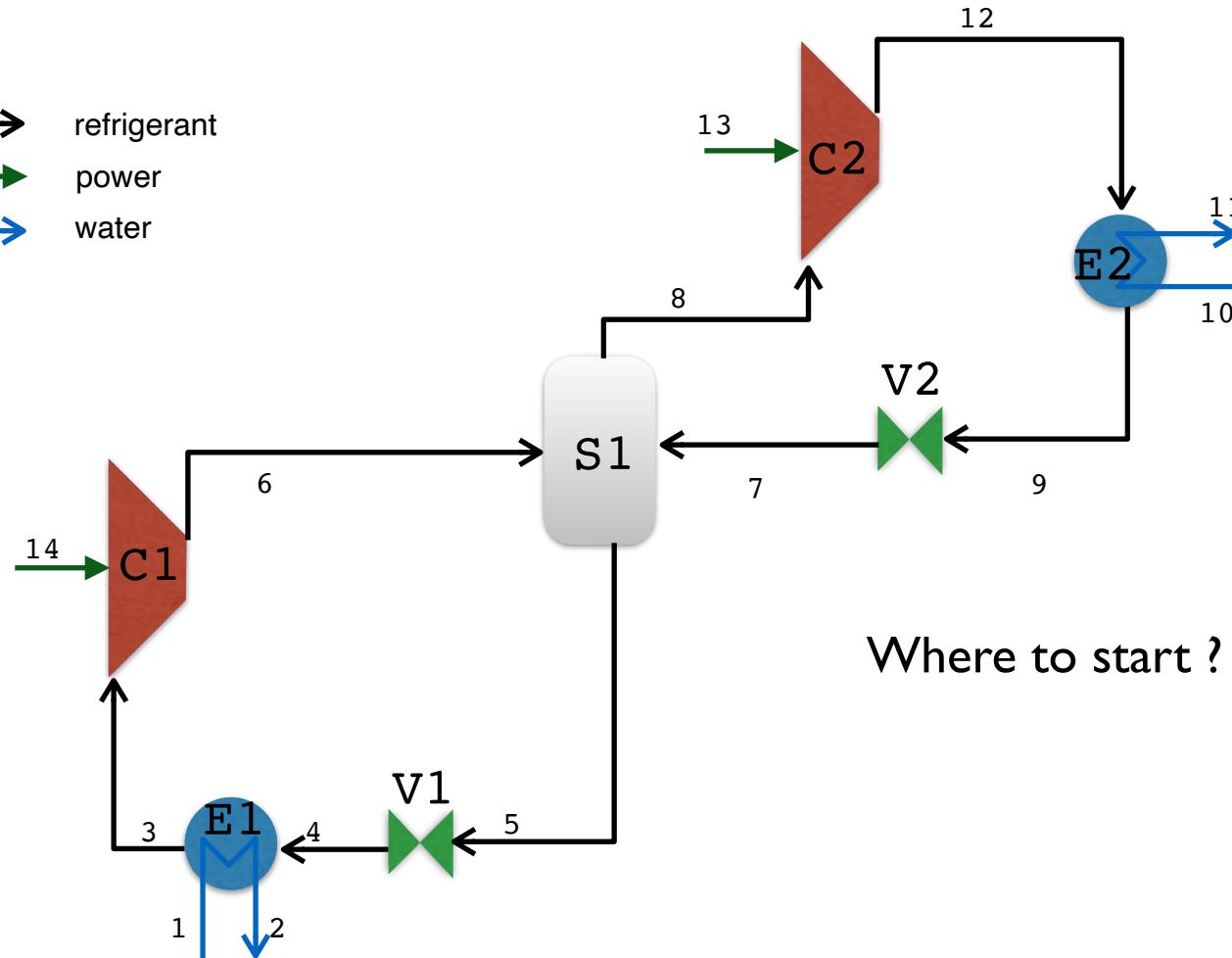
- Open Questions

- Defining a resolution sequence
    - define an ordered list of equation solving
    - Identify loops (i.e. calculated values that are needed to solve the sequence)
      - » Tear the loops and guess an initial value
      - » Iterate (do the sequence of internal loop) until convergence of the loop by solving  $x=f(x)$
  - Find  $X^0$  to solve  $F(X)=0$ 
    - this is typically done by using resolution sequence :
      - »  $X^0$  is built up progressively
      - more  $X^0$  are calculated while adding  $F_i(X)=0$  in the list of equations



# Two stages heat pump : initialisation

- refrigerant
- power
- water

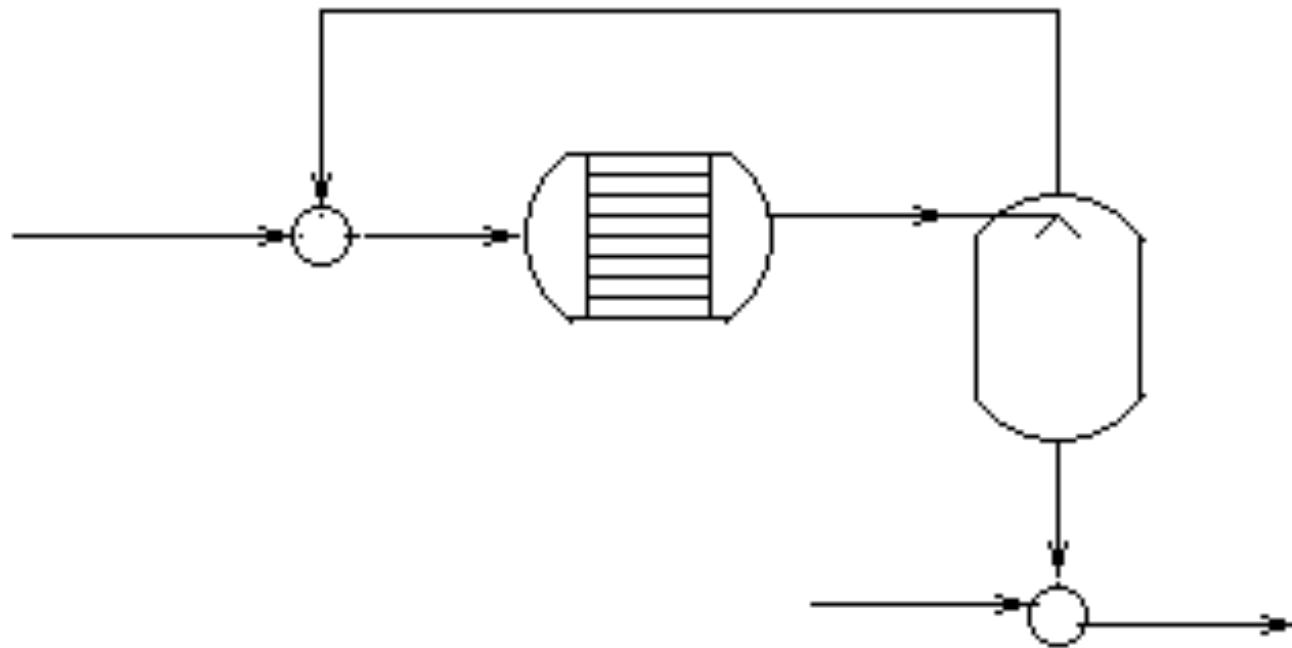


Where to start ?



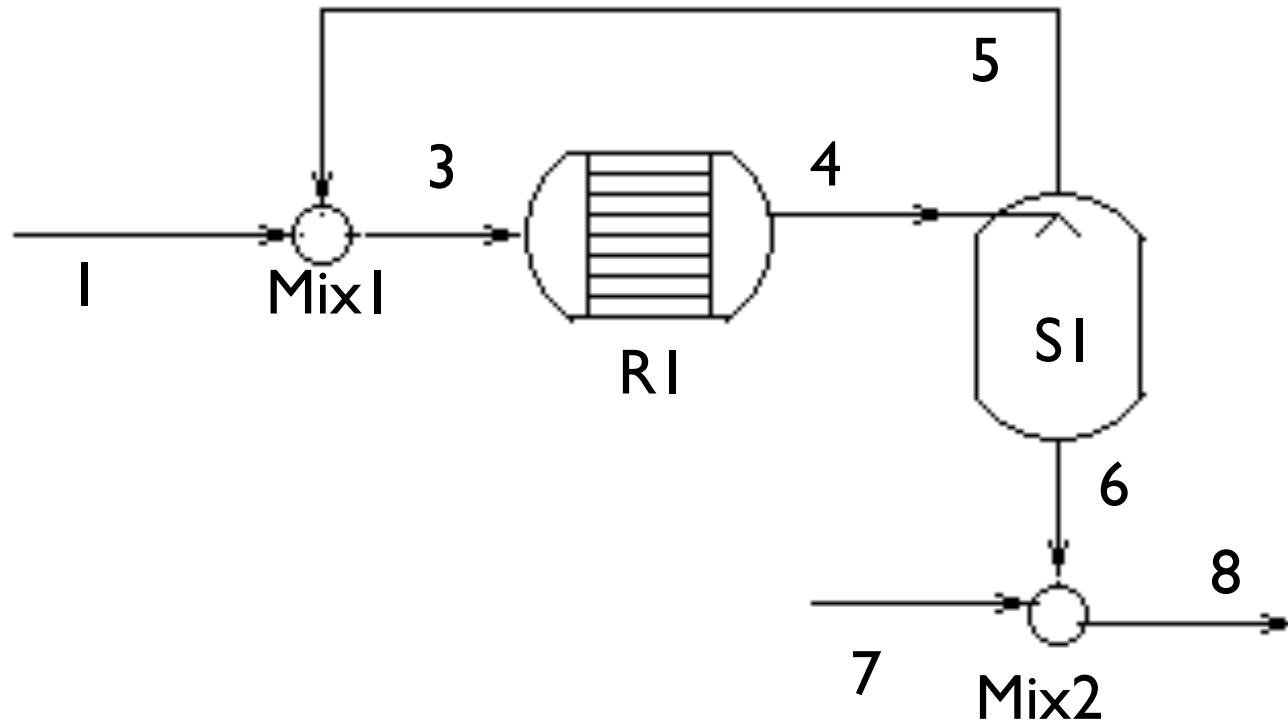
# Example : Flowsheet

---



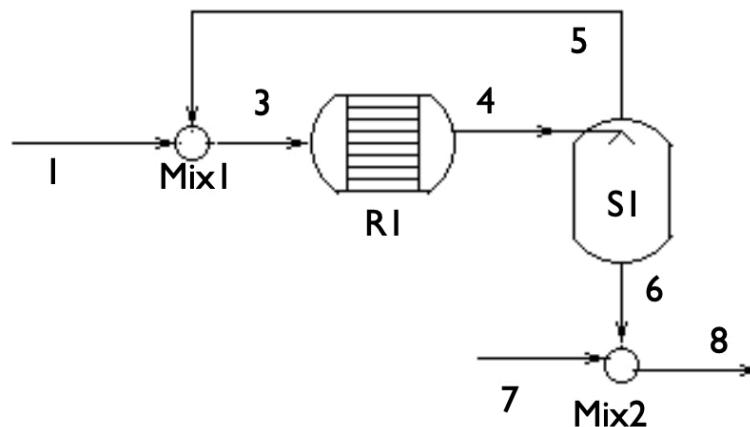
# **Step I : describe what you want to know**

- Name the streams
  - what you want to know
- Name the units - define the model of the unit operation
  - what is modeling the thermodynamic transformations in the system



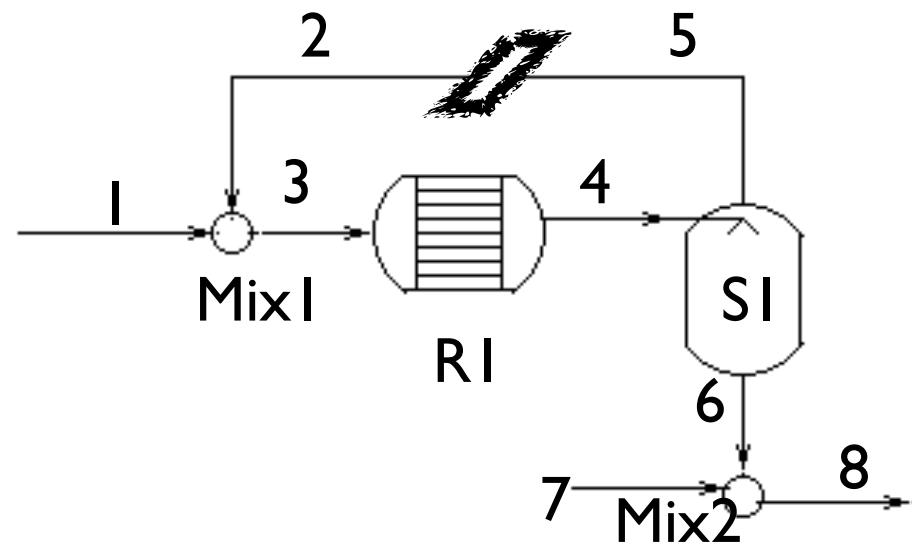
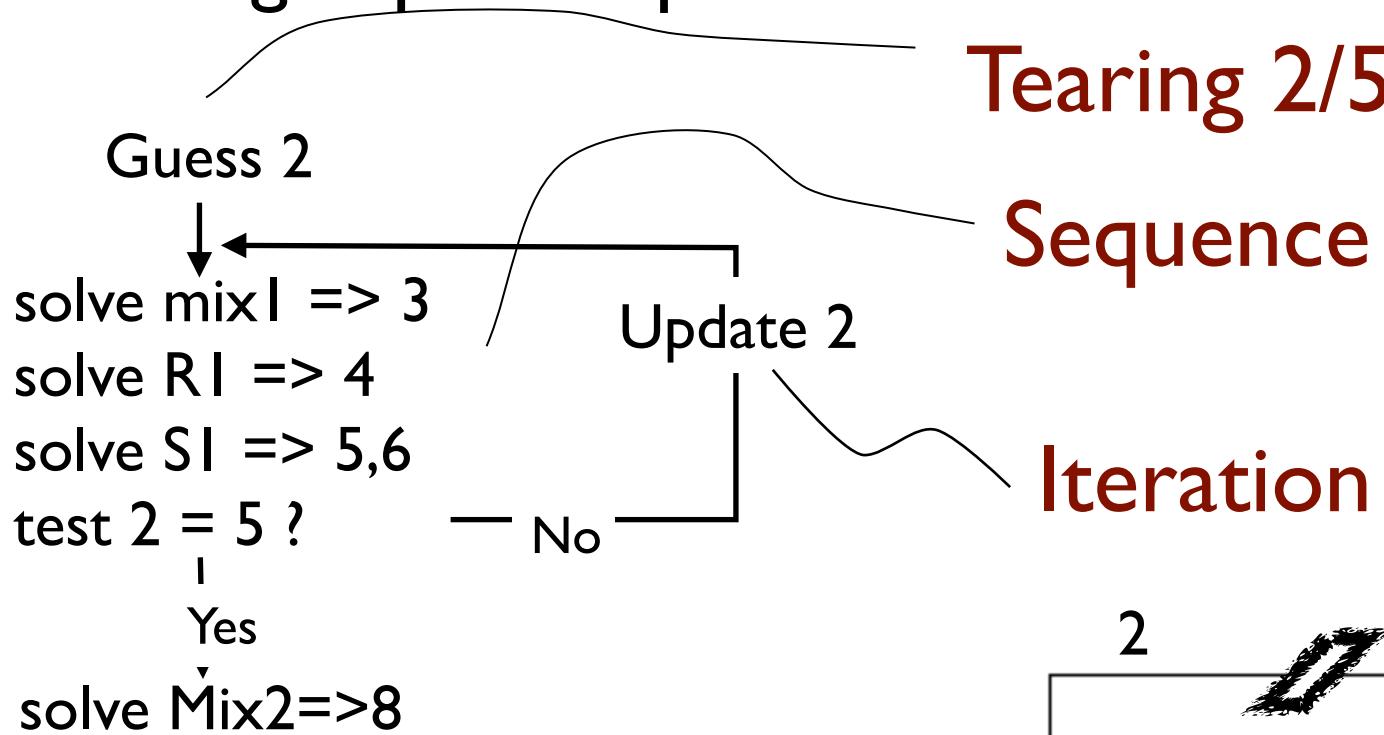
## Step II : define a sequence

- A unit model  $u$  calculates the output knowing the input :  
$$U_{\text{out}} = f_u(U_{\text{in}})$$
- Order of resolution sequence
  - 1.set all units to unsolved and set  $X_{\text{in}}$  as known
  - 2.0 Identify units  $u$  that is not solved for which all the  $U_{\text{in}}$  are known : For each  $u$  identified
    - 2.1. Calculate  $U_{\text{out}} = f_u(U_{\text{in}})$
    - 2.2. Mark  $U_{\text{out}}$  as known and  $u$  as solved
    - 2.3. Back to 2.0.



# Solving flowsheets :sequence definition

- Tearing : open loops when units are not solved



# Resolution sequence

---

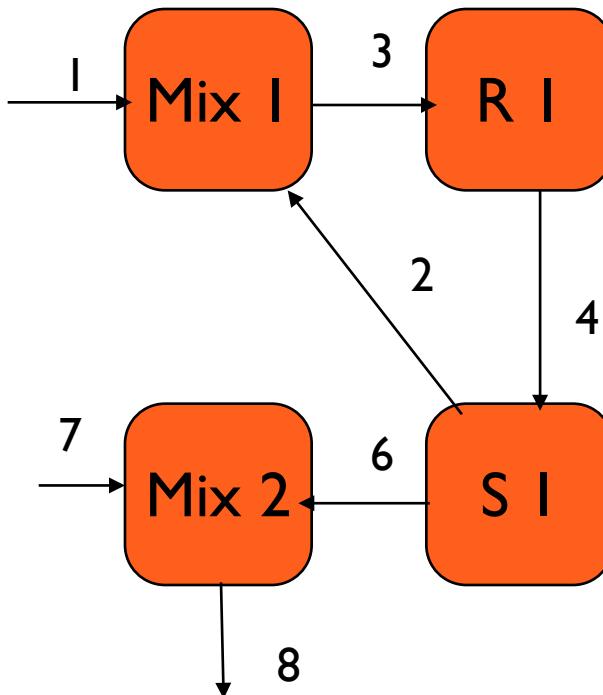
- Defining a resolution sequence
  - Identify the teared streams (where to open the loops)
  - Define an **ordered** list of **units** to solve
  - Define the **streams** calculated by the **units**
  - Define the tears to be solved

$$X^{guess} - F(X^{guess}) = 0$$

# Defining the sequence : Graph representation

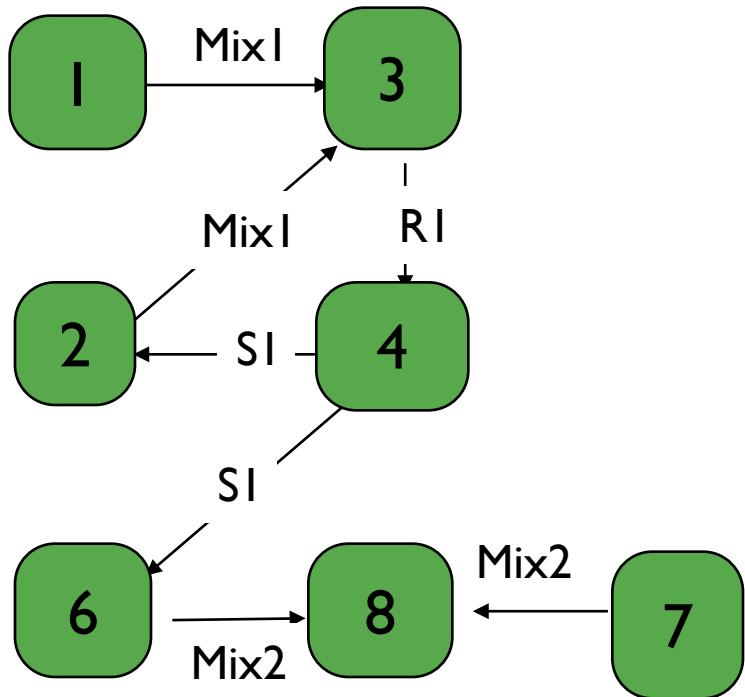
## Rheogram

### primal representation



Streams to compute units  
Variables to compute equations

### dual representation

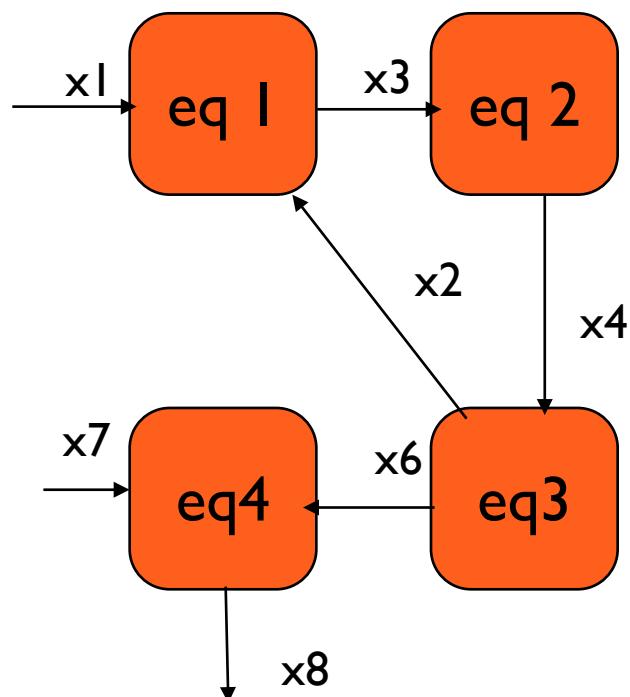


Units to compute streams  
Equations to compute variables

# Systematic definition : Graph representation

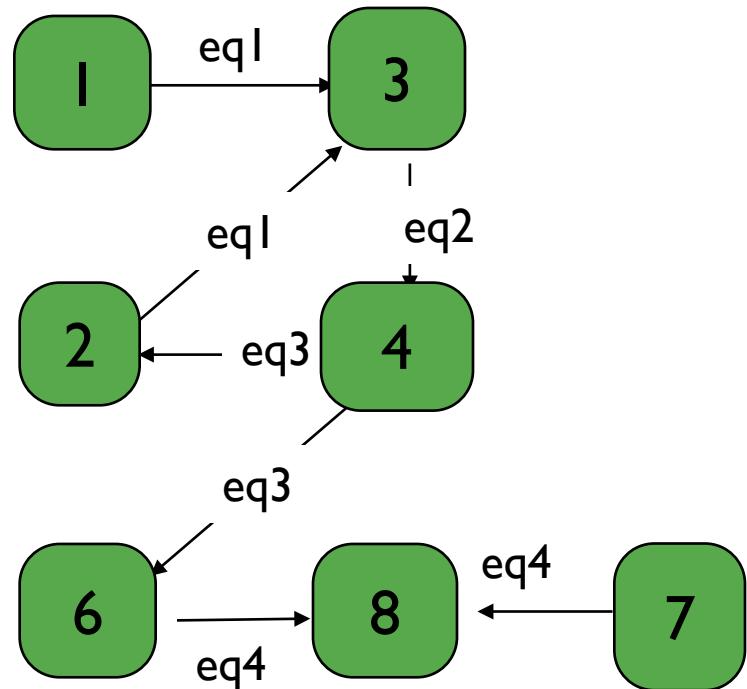
Analogy with equations set  $y = f(x)$

primal representation



Streams to compute units  
Variables to compute equations

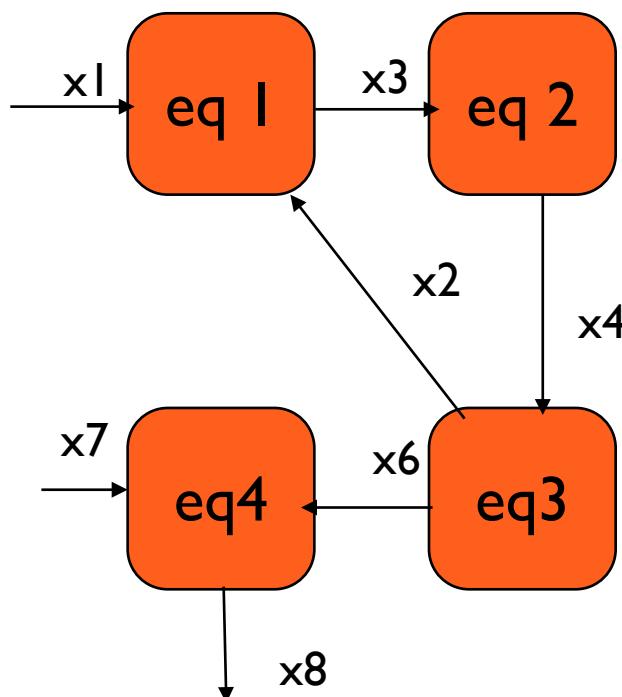
dual representation



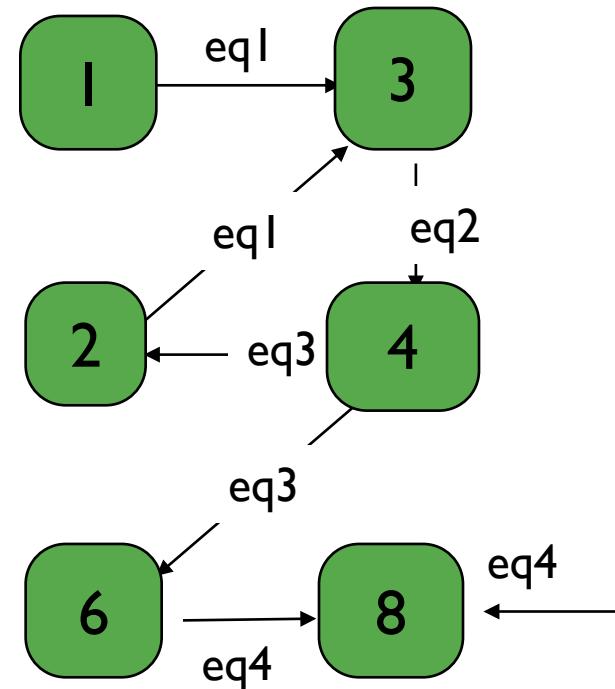
Units to compute streams  
Equations to compute variables

# Defining anteriors

- $x_3$  : needs  $x_1$  &  $x_2$  and is obtained by solving eq 1
  - $x_1$  and  $x_2$  are anteriors of  $x_3$  : each time I see  $x_3$  I can replace it by  $x_1, x_2$
- $x_4$  : needs  $x_3$  and is obtained by solving eq 2
  - $x_3$  is an anterior of  $x_4$  : each time I see  $x_4$  I can replace it by  $x_3$



Streams to compute units  
Variables to compute equations



Units to compute streams  
Equations to compute variables

=> Sequence of solving equations if anteriors are known

# Mottard Algorithm

## From streams anteriority table

For each stream : what are the streams needed to compute its value by solving 1 unit

→ 1.- Suppress streams that have no anteriors (you know them)

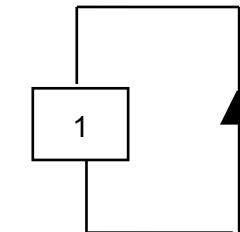
2.- Replace the streams that have only one anterior by their anterior

(if  $X_3$  depends only of  $X_2$  and  $X_2$  depends only of  $X_1$ ,  $X_3$  depends only of  $X_1$ )

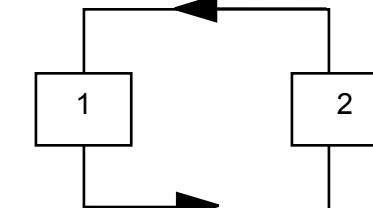
3.- when a stream depends of himself  
Open loop by tearing

mark the teared stream as known =>

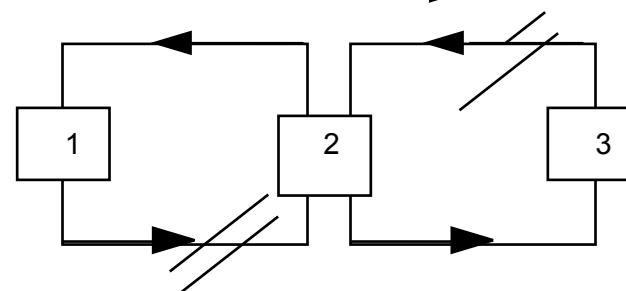
consider that the teared stream has no anterior back to 1.



4.- when an anterior stream depends of his anterior  
Open loop by tearing



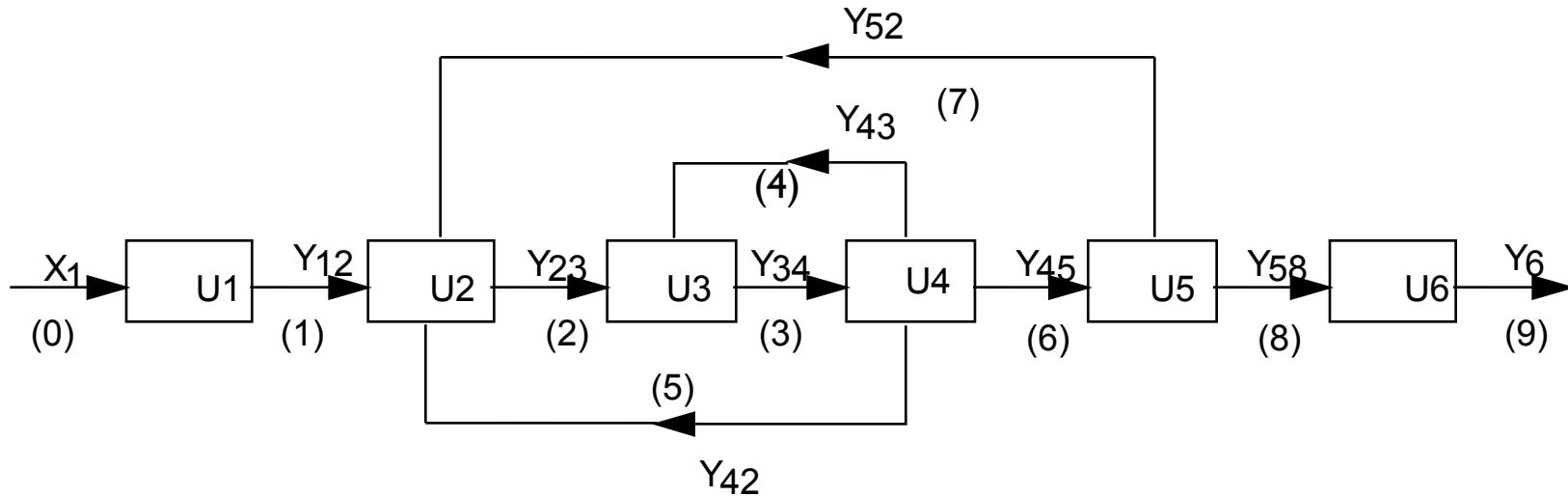
5.- Tear streams with the highest number of anterior



*A teared stream has no anterior*

*Guess the value and restart in 1*

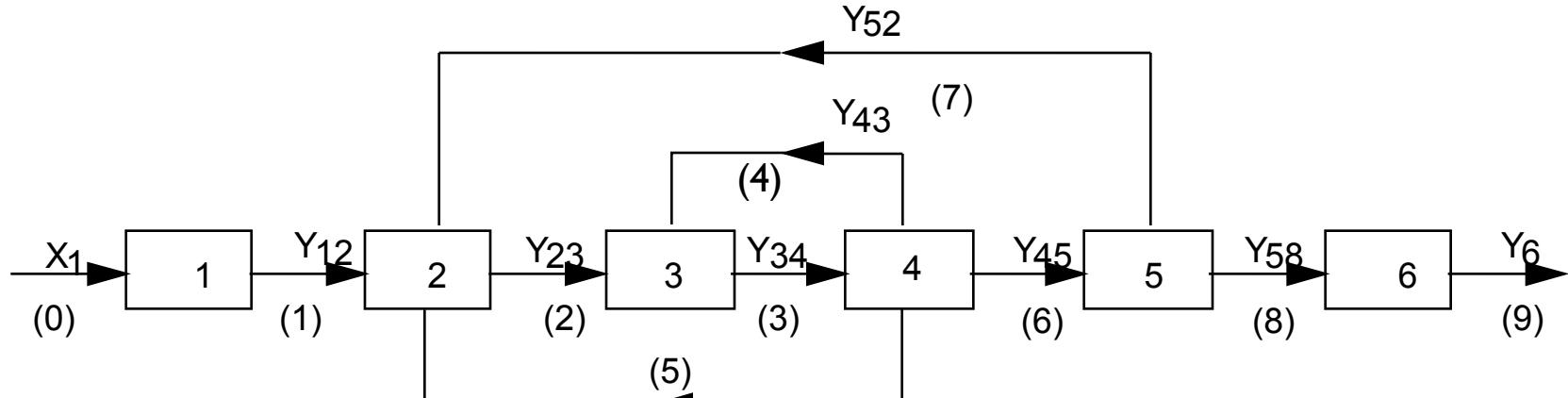
# APPLICATION OF THE MOTTARD ALGORITHM



STREAMS	ANTERIOR STREAMS	
0	-	-
1	0	-
2	1,5,7	1,5,7
3	2,4	2,4
4	3	3
5	3	3
6	3	3
7	6	6
8	6	6

STREAMS	ANTERIOR STREAMS	
2	5, 7	
3	2, 4	
4	3	
5	3	
6	3	
7	6	
8	6	

# APPLICATION OF THE MOTTARD'S ALGORITHM

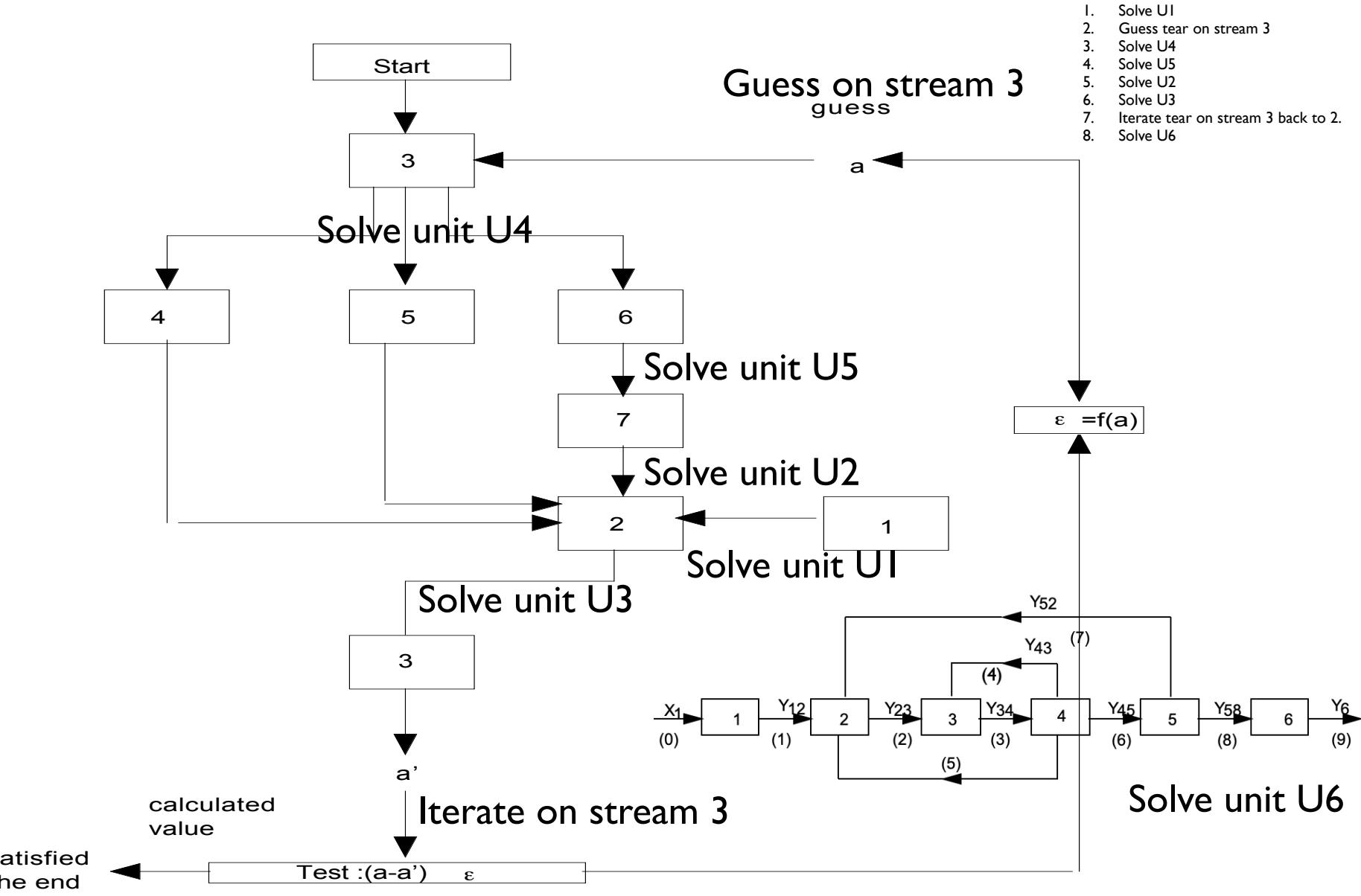


STREAMS	ANTERIOR STREAMS	
2	5,7	3,3
3	2,4	2,3
4	3	3
5	3	3
6	3	3
7	6	3
8	6	3

STREAMS	ANTERIOR STREAMS	
2	3	3
3	2,3	

STREAMS	ANTERIOR STREAMS	
3	3	

# Calculation sequence



# Types of tearing streams

---

- Depending on the process unit calculation model
  - Mass flow ( $N_c$  Variables)
    - e.g. if the temperature is specified
  - Temperature, Pressure (2 Variables)
    - e.g. if the flow is specified
  - Total ( $N_c+2$  variables)
    - Typical case
- Tearing Equations : ( $X$  is an array)
  - Substitution form

$$X_{tear}^{k+1} = X_{tear}(X_{tear}^k)$$

- Equation form

$$X_{tear}^{k+1} - X_{tear}(X_{tear}^k) = 0$$

# Conclusions

---

- Defining a resolution sequence
  - Define the anterior (information needed to compute an information)
  - Eliminate what is known
  - define an ordered list of equation/unit solving
    - Identify loops (i.e. calculated values that are need to solve the sequence)
      - Guess a value
      - Iterate (do the sequence of internal loop) until convergence of the loop ( $x=f(x)$ )
        - » Simple substitution
        - » Newton Raphson :  $x-f(x)=0$

# Some remarks

---

- The units are not always  $out=f(in)$ 
  - calculation mode or specifications can sometimes calculate  $in=f(out)$
- Use to find the initial values for a simultaneous resolution
  - tear convergence not needed if good initial guess
- Understanding the problem helps to improve the method
  - principles remain the same