

**Course Water and Wastewater Treatment – Part I**

## **Wastewater treatment**

# **Nutrient removal - 1**

**Biological removal: Basics and implementation**  
**Chemical removal**

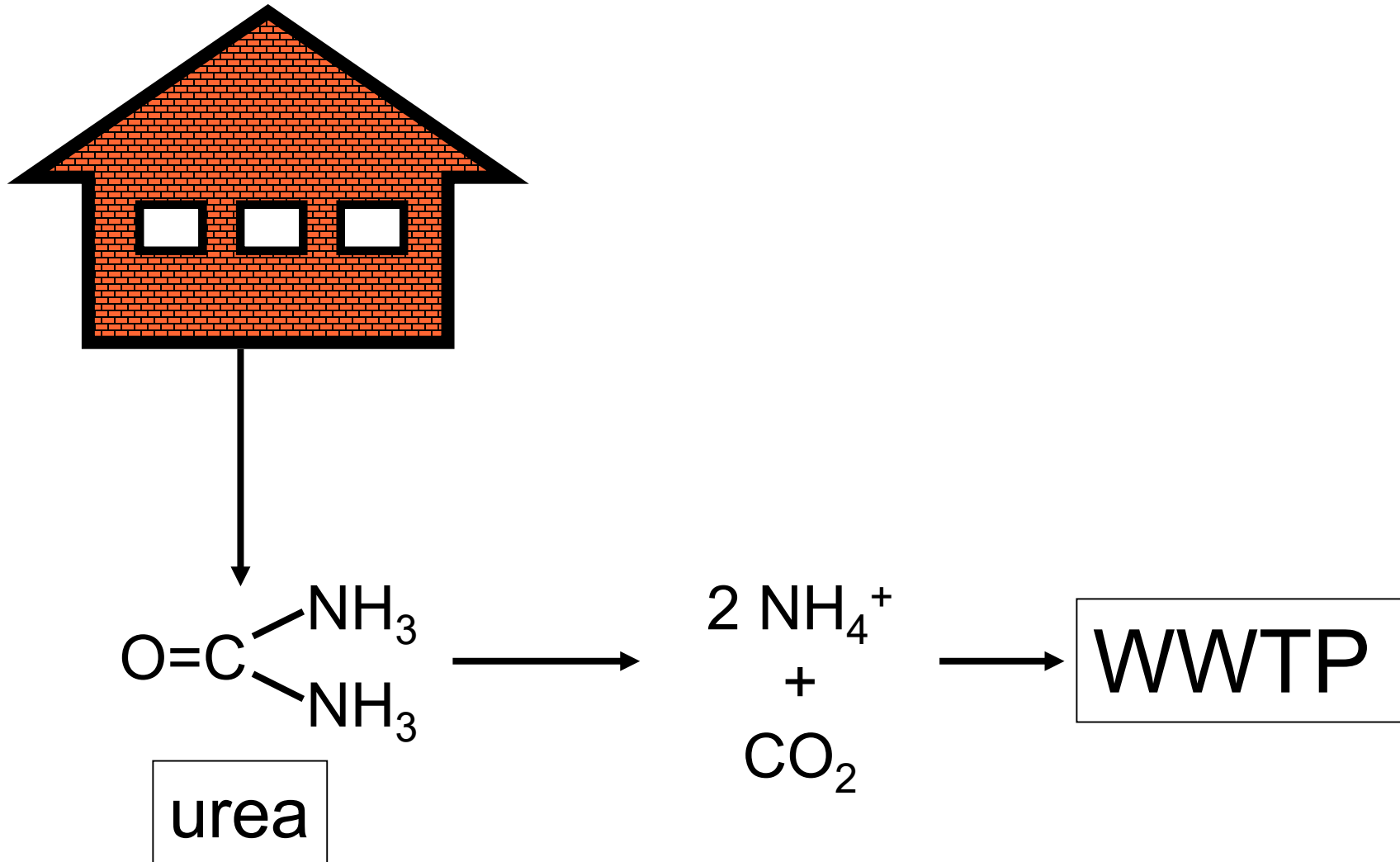
**Prof. Christof Holliger**

**SSIE-7/9**

**2022**

Nitrogen and phosphorous  
concentrations in  
wastewater treatment plant  
(WWTP)  
influent

# Nitrogen that arrives at WWTP



## Concentrations of different forms of nitrogen in Swiss urban wastewater

Form of nitrogen	Concentration in wastewater (mg N/L) or (g N/m <sup>3</sup> )			Proportion (%)
	normal	concentrated	diluted	
total nitrogen*	50	80	30	100
ammonium	30	50	18	~60
nitrate	0.5	0.5	0.5	0.5-3
organic nitrogen	20	30	12	~40

\* total nitrogen = Kjeldahl nitrogen

## Concentrations of different forms of phosphorous in wastewater after utilisation of phosphate-free detergents

Form of phosphorous	Concentration in wastewater (mg P/L)			Proportion (%)
	normal	concentrated	diluted	
<b>Total phosphorous</b>	10	14	6	100
<b>Ortho-phosphate</b>	7	10	4	~70
<b>Poly-phosphate</b>	0	0	0	0
<b>Organic Phosphorous</b>	3	4	2	~30

## Daily phosphorous release per capita according source

Source	Phosphorous release (g P/cap./day)		Proportion (%)	
	1980	1994	1980	1994
Urine	1.1	1.1	24	45
Feces	0.5	0.5	11	21
Food waste	0.3	0.3	7	13
Laundry	2.1	0.1	45	4
Other detergents	0.5	0.3	11	13
Constructed surfaces	0.1	0.1	2	4
Total	4.6	2.4	100	100

## Daily phosphorous release per capita according form

Form of phosphorous		Phosphorous release (g P/cap./day)		Proportion (%)	
		1980	1994	1980	1994
Particulate phosphorous	<i>Total</i>	0.9	0.9	20	37
Dissolved phosphorous	<i>Total</i>	3.7	1.5	80	63
	<b>Polyphosphate</b>	<b>2.5</b>	<b>0.3</b>	<b>54</b>	<b>13</b>
	Orthophosphate	<i>1.0</i>	<i>1.0</i>	<i>22</i>	<i>42</i>
	Organic phosphorous	<i>0.2</i>	<i>0.2</i>	<i>4</i>	<i>8</i>
<b>Total phosphorous</b>		<b>4.6</b>	<b>2.4</b>	<b>100</b>	<b>100</b>

Effluent quality standards as  
requested by Swiss legislation  
(OEaux 1998)



# Wastewater standards in OEaux 1998 (état 1<sup>er</sup> juillet 2008)

Parameter	Size WWTP (capita)	Concentration (mg/L)	Treatment efficiency (%)
SS	< 10'000	20	--
	> 10'000	15	--
BOD <sub>5</sub>	< 10'000	20	90
	> 10'000	15	90
N-NH <sub>4</sub>	--	2 (if possibility of negative impact on receiving surface water)	90 (N-NH <sub>4,eff</sub> / TKN <sub>inf</sub> )
N-NO <sub>2</sub>	--	0.3 (indicative value)	--
Total N	--	If WWTP effluent discharged in sensitive surface waters, one has to try to remove as much N as possible at reasonable costs.	--
Total P	--	0.8 (if WWTP effluent discharged in lakes and river Rhine)	80

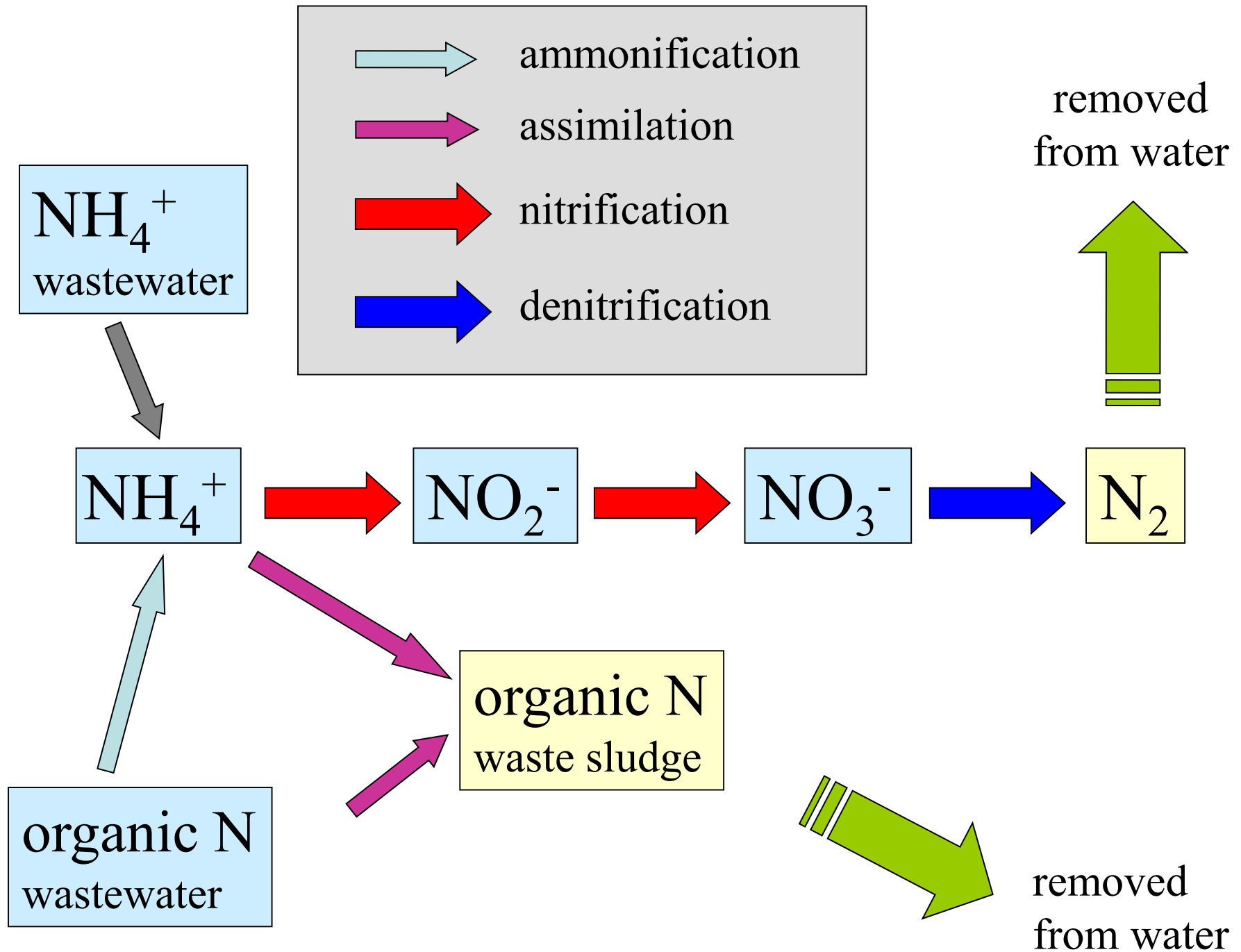
# Phosphorous – a valuable resource in waste sludge



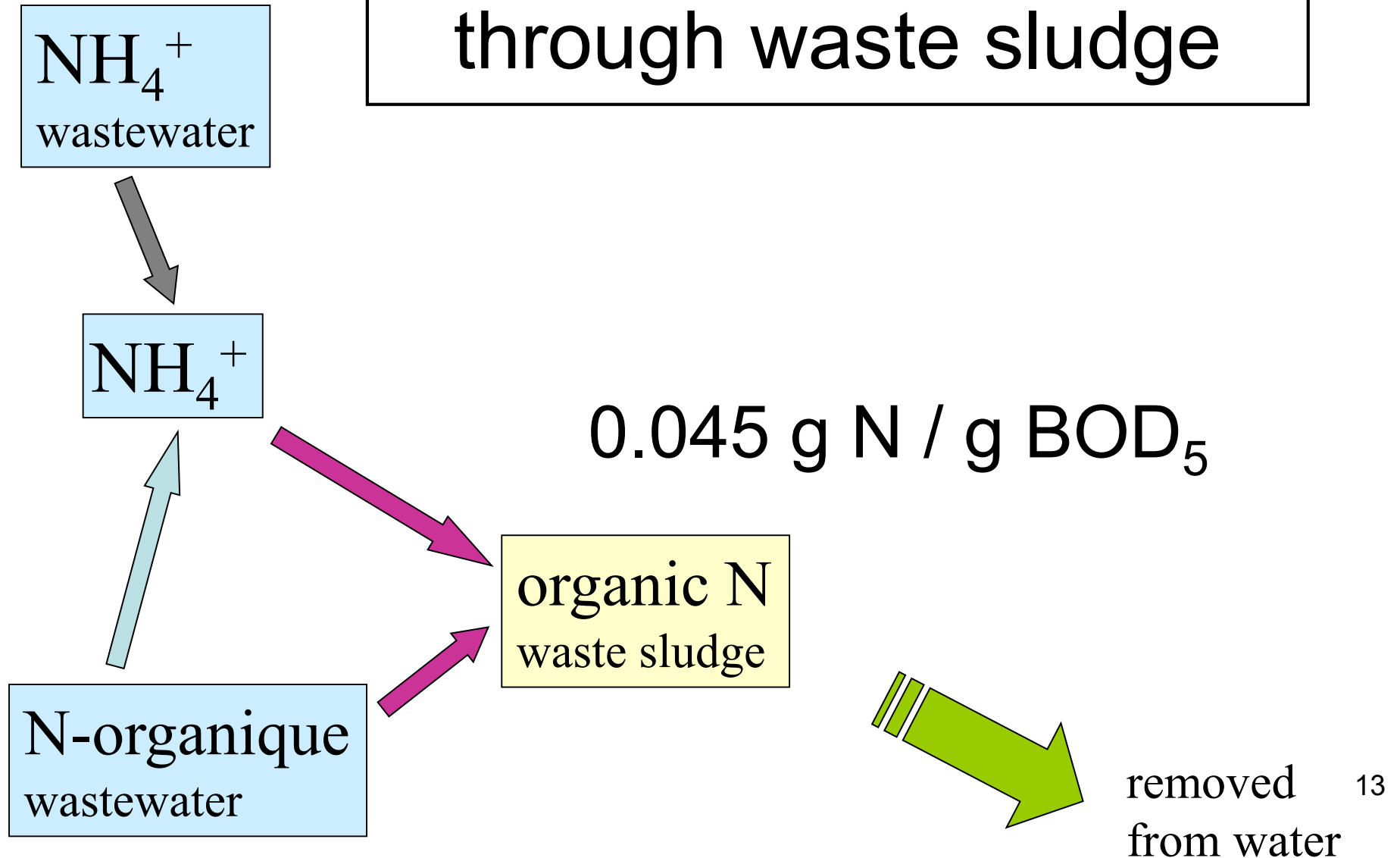
From 2026, the phosphorus from wastewater, sewage sludge or their ash must be recovered and upgraded

- The environmental authorities have decided to phase out waste sludge spreading in 2003 - and since 2006 all waste sludge has been incinerated.
- 64% is disposed of in sludge incineration plants, 14% in household waste incineration plants and the remaining 22% in cement factories.
- The 783 **Swiss wastewater treatment plants produce nearly 5,700 tonnes of phosphorus each year**, which could be recovered and thus **meet the needs of agriculture with a native source**.
- Switzerland imports nearly 15,000 net tonnes of phosphorus each year, of which 4,200 in the form of mineral fertilizers, 6,200 as fodder and 2,600 as food.

# Biological nitrogen removal



# Nitrogen removal through waste sludge



# Removal of nitrogen by waste sludge

	Concentration in wastewater (mg/L) ou (g/m <sup>3</sup> )		
	normal	concentrated	diluted
<b>BOD<sub>5</sub></b>	250	350	150
<b>Total nitrogen</b>	50	80	30
<b>Eliminated by waste sludge (mg/L)</b>	12.5	17.5	7.5
<b>Eliminated by waste sludge (%)</b>	25	22	25

# Nitrification (1)

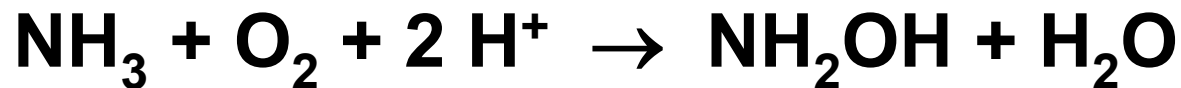


$$\Delta G^\circ = -270 \text{ (kJ/mol NH}_4^+\text{-N)}$$

*Nitrosomonas*

*Nitrospira*

*Nitrosococcus*



*ammonium mono-oxygenase*

(amoA)

(inhibited by thiourea and hydrazine)

## Nitrification (2)



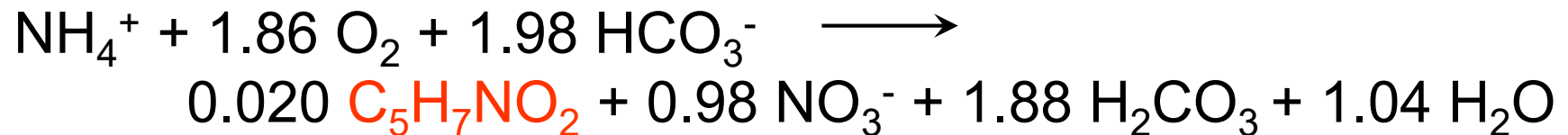
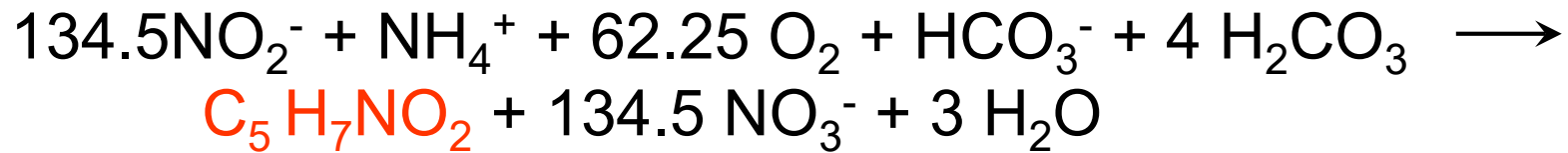
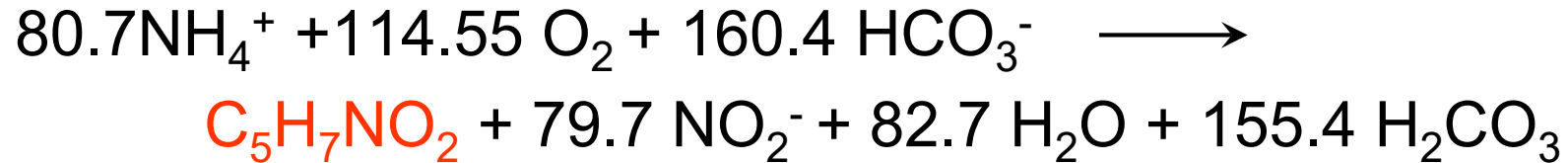
$$\Delta G^\circ = -80 \text{ (kJ/mol NH}_4^+\text{-N)}$$

*Nitrobacter*

*Nitrospira*



## Nitrification reactions including biomass formation



# Influence of temperature on growth rate

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$$\mu_{\max}(T) = \mu_{\max}(T_{20}) \cdot e^{\theta_T \cdot (T - 20)}$$

$\mu_{\max(T)}$  = Growth rate at temperature T (°C)

$\mu_{\max}(T_{20})$  = Growth rate at 20°C

$\theta_T$  = Temperature coefficient (change of  $\mu_{\max}$  per °C)

$$\theta_T \text{ of } \textit{Nitrosomonas} = 0.106$$

$$\theta_T \text{ of } \textit{Nitrobacter} = 0.062$$

## Growth rates of different organisms

Bacteria	$\mu_{\max}$ [d <sup>-1</sup> ]			$t_d$ [h]	
	10°C	20°C	30°C	10°C	20°C
<i>Nitrosomonas</i>	0.30	0.85	2.47	55	20
<i>Nitrobacter</i>	0.55	1.11	2.06	31	18
Heterotrophic bacteria	3	6	--	5.5	2.8
<i>E. coli</i>	--	--	30*	--	33 min

\* at 37°C

## Saturation constants of different organisms

Bacteria	$K_N$ [mg N/l]		$K_{O_2}$ [mg O <sub>2</sub> /l]
	10°C	20°C	20°C
<i>Nitrosomonas</i>	0.3	1.5	0.5-1.0
<i>Nitrobacter</i>	0.8	1.5	0.5-1.5
Heterotrophic bactéria	--	5	0.5-1.0

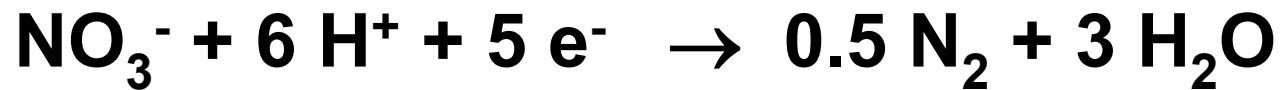
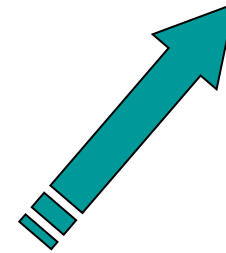
# Influence of different environmental parameters on growth rates

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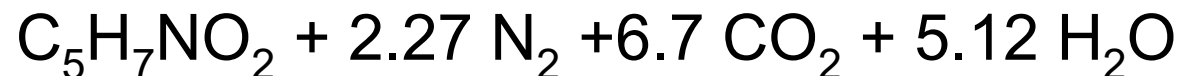
$$\mu = \mu_{\max} \frac{[NH_4^+]}{10^{0.051T-1.158} + [NH_4^+]} \cdot e^{0.098(T-15)} \cdot \frac{[DO]}{K_{O_2} + [DO]} \cdot \left[1 - 0.833 \cdot |pH_{opt} - pH|\right]$$

with: T = temperature in °C  
[DO] = dissolved oxygen concentration (mg/L)  
pH<sub>opt</sub> = pH optimum equal to 7.2  
μ<sub>max</sub> = maximal growth rate

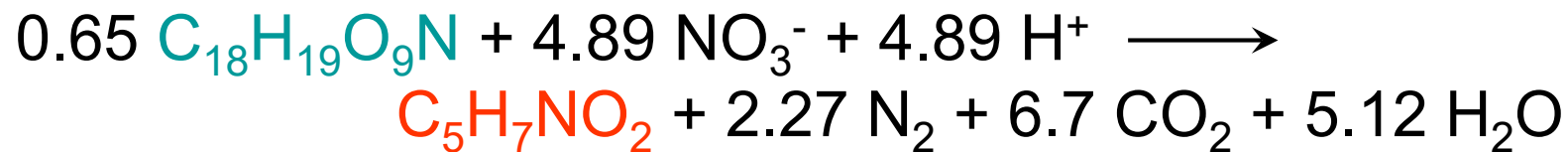
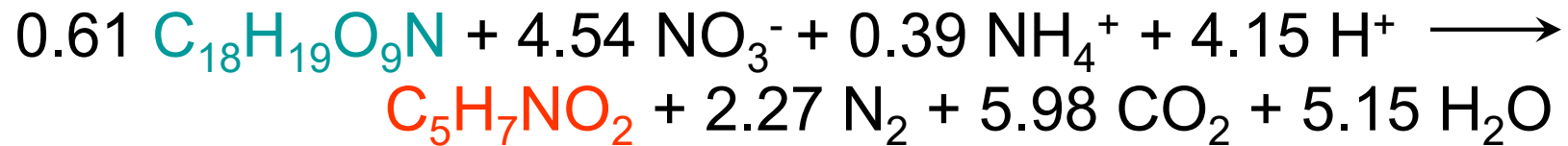
# Denitrification



*Pseudomonas, Bacillus, Spirillum,  
Hyphomicrobium, Agrobacterium,  
Acinetobacter, Propionobacterium,  
Rhizobium, Coryne-bacterium, Cytophage,  
Thiobacillus, Alcaligenes, .....*



## Denitrification reactions including organic matter oxidation, nitrogen assimilation, and biomass formation



# Values of $\mu_{\max}$ and $K_s$ of denitrifying bacteria

$\mu_{\max}$ (organic matter)	3-6	$d^{-1}$
$\mu_{\max}$ (methanol)	5-10	$d^{-1}$
$K_{s,NO_3}$	0.2-0.5	$gNO_3^- - Nm^{-3}$
$K_{s,COD}$	10-20	$gCODm^{-3}$
$K_{s,MeOH}$	5-10	$gCODm^{-3}$
$K_{i,O_2(NO_3)}$	0.1-0.5	$gO_2m^{-3}$



# Denitrification rate

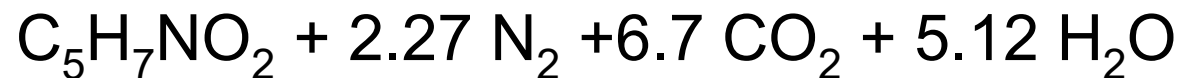
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$$r_d = \frac{\mu_d}{Y_d}$$

$r_d$  = denitrification rate in mg NO<sub>3</sub><sup>-</sup>-N reduced mg<sup>-1</sup> VSS d<sup>-1</sup>

$Y_d$  = yield in biomasse in mg VSS mg<sup>-1</sup> NO<sub>3</sub><sup>-</sup>-N reduced

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# Influence of temperature

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$$r_T = r_{20} \cdot e^{\theta_T \cdot (T - 20)}$$

$\theta_T$  of denitrifiers = 0.11  
for temperatures between 5 and 27°C

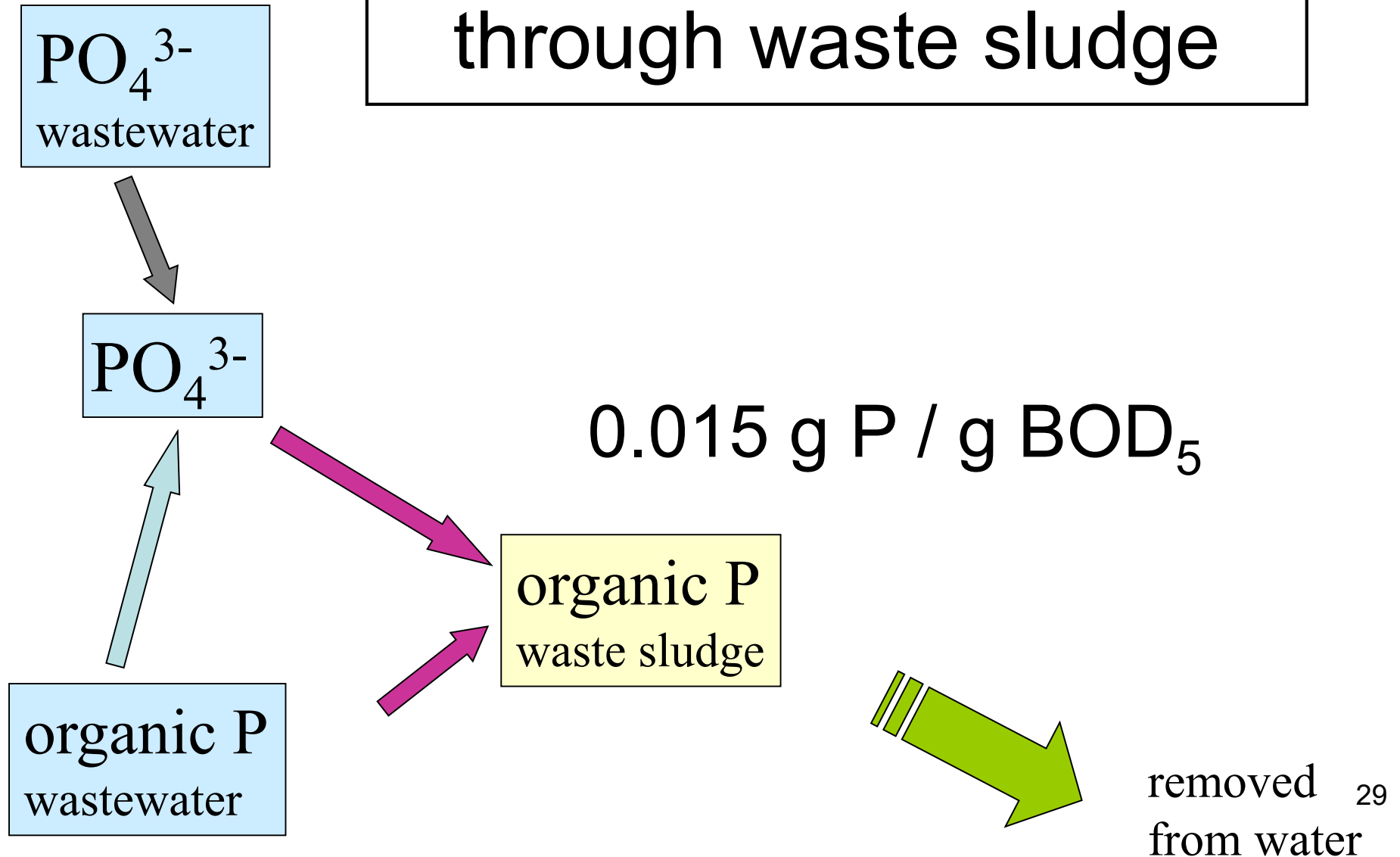
# Influence of different environmental factors

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$$\mu = \mu_{\max} \frac{NO_3}{K_{S,NO_3} + NO_3} \cdot \frac{S}{K_S + S} \cdot \frac{K_{I,O_2(NO_3)}}{K_{I,O_2(NO_3)} + S_{O_2}}$$

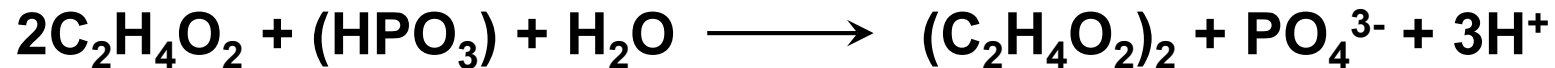
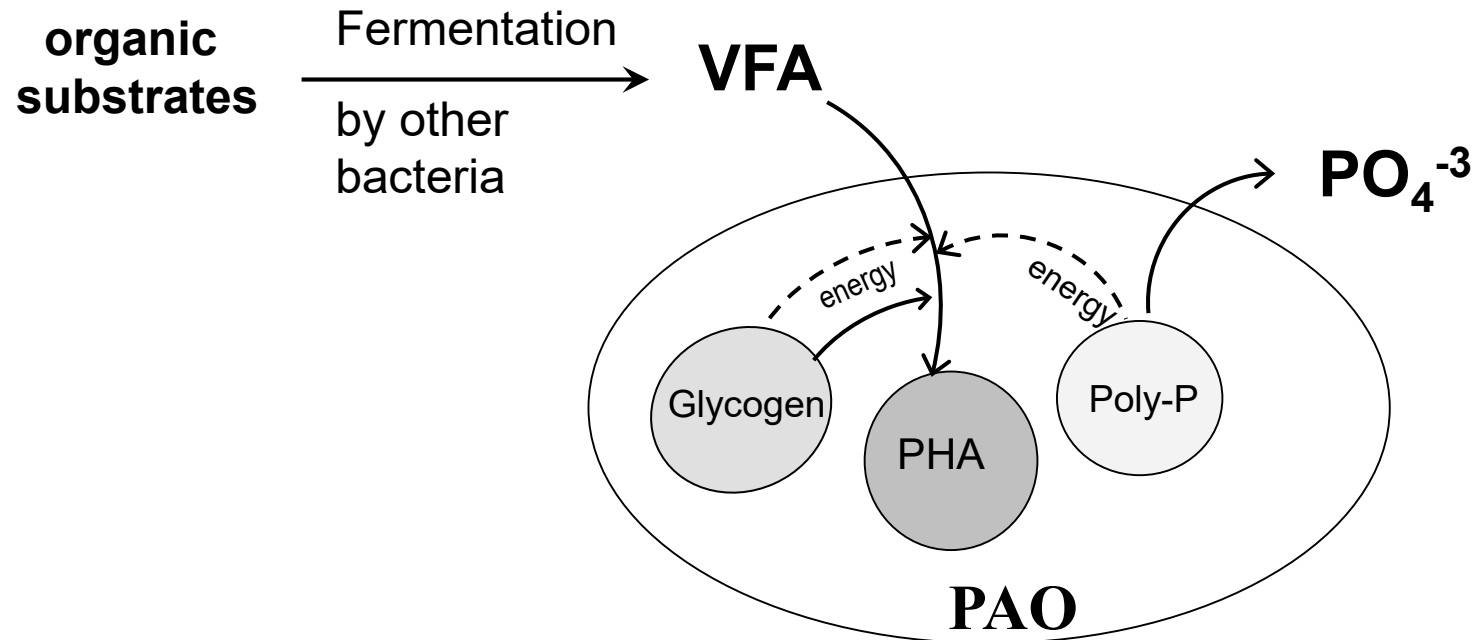
# Biological phosphorous removal

# Phosphorous removal through waste sludge



# Metabolism of PAO: Anaerobic phase

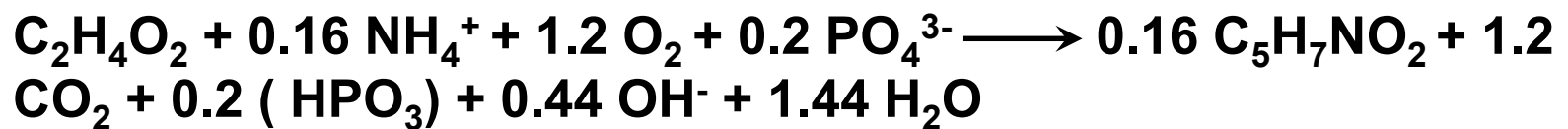
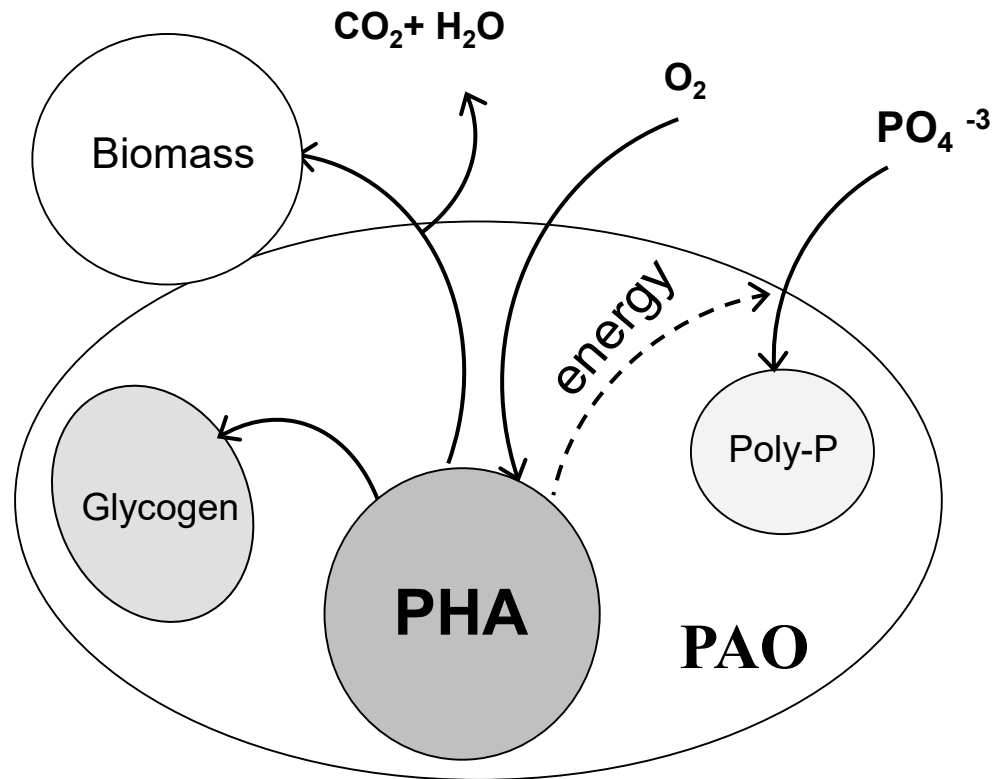
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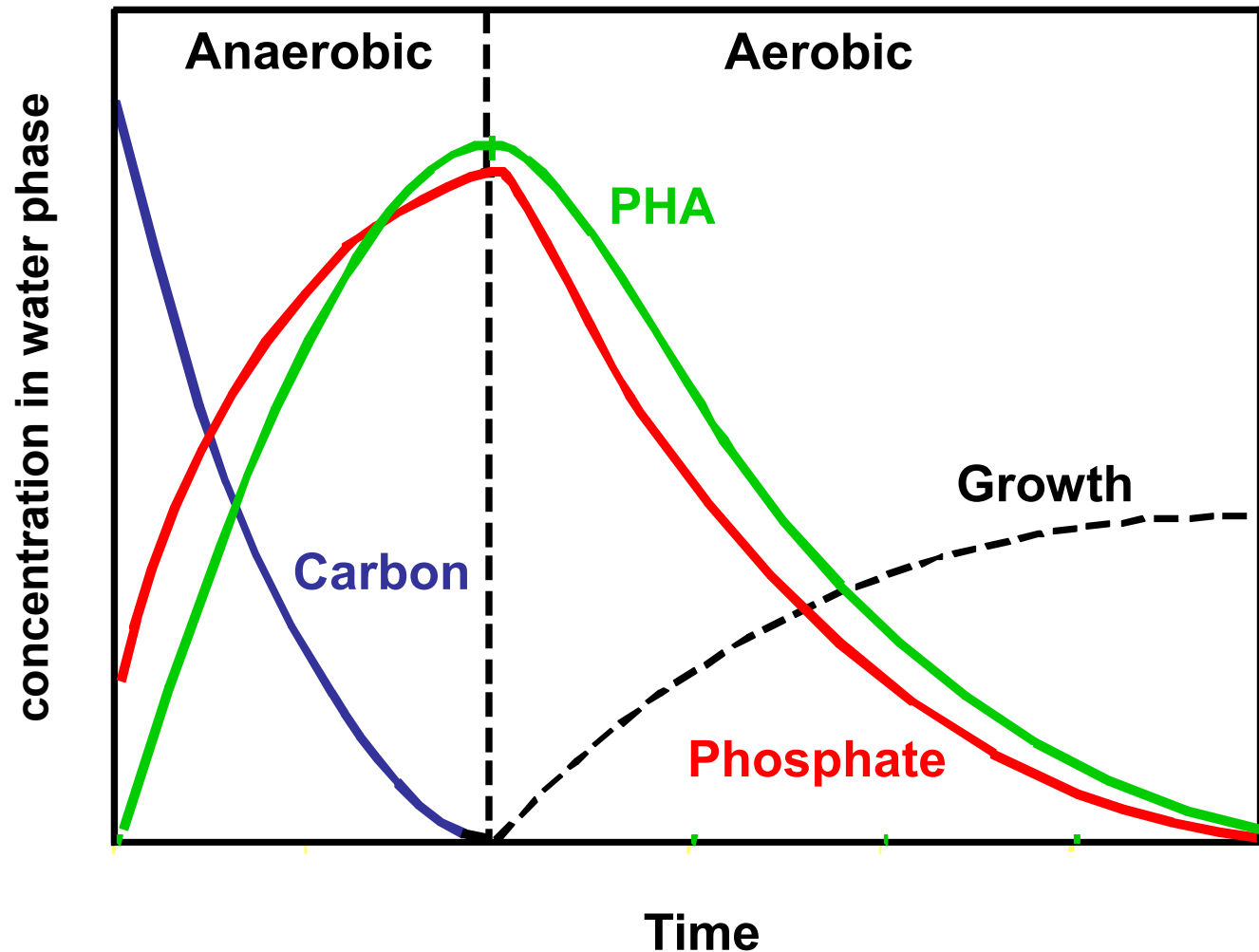
PAO = Phosphate accumulating organisms

# Metabolism of PAO: Aerobic phase

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# Concentration profiles during different phases





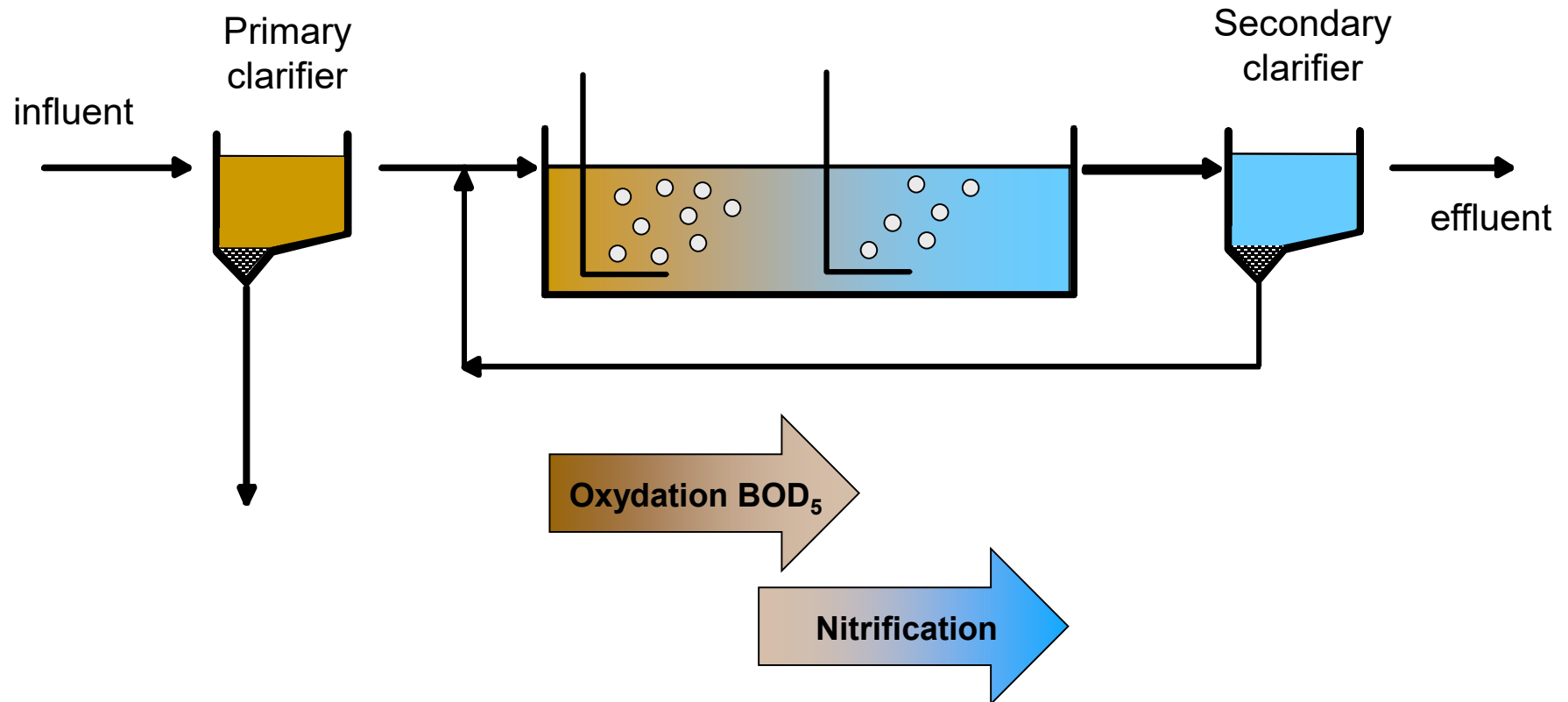
<b>Reaction constants</b>	<b>Symbol</b>	<b>Values</b>	<b>Units</b>
Maximal acetate consumption rate	$k_{\text{HAc}}$	0.5-2	$\text{g COD(HAc)} \text{ g}^{-1} \text{COD(X)} \text{d}^{-1}$
Saturation constant for acetate	$K_{\text{S, HAc}}$	2-6	$\text{g HAc m}^{-3}$
Temperature coefficient	$\theta_T$	0.01-0.02	$^{\circ}\text{C}^{-1}$
Saturation constant for phosphate	$K_{\text{S, PO4}}$	0.1-0.5	$\text{g P m}^{-3}$
Maximal growth rate	$\mu_{\text{max, P}}$	2-4	$\text{d}^{-1}$
Growth yield	$Y_{\text{max, P}}$	0.5-0.6	$\text{g COD(B)} \text{ g}^{-1} \text{COD(HAc)}$
Growth yield	$Y_{\text{max, P}}$	0.6-0.8	$\text{g VSS} \text{ g}^{-1} \text{COD(HAc)}$
Growth yield	$Y_{\text{max, P}}$	0.07-0.10	$\text{g P} \text{ g}^{-1} \text{COD(HAc)}$

# Implementation of biological nutrient removal

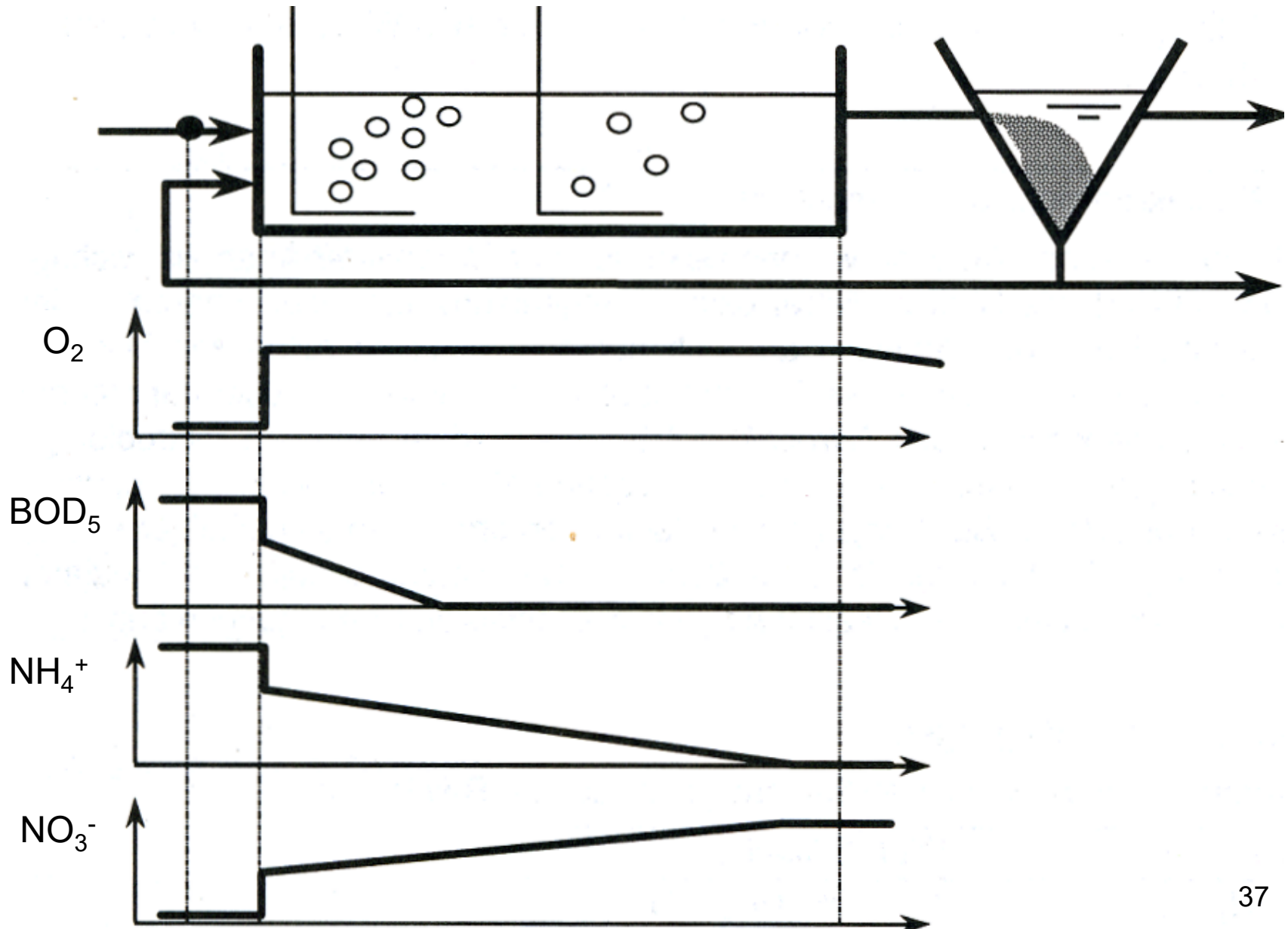
# Implementation of nitrification

- Nitrifiers are specialized bacteria needing oxygen as electron acceptor and having a slow growth rate
- Nitrifiers normally loose competition with heterotrophs for oxygen asking for separation of the two processes nitrification and aerobic organic matter degradation

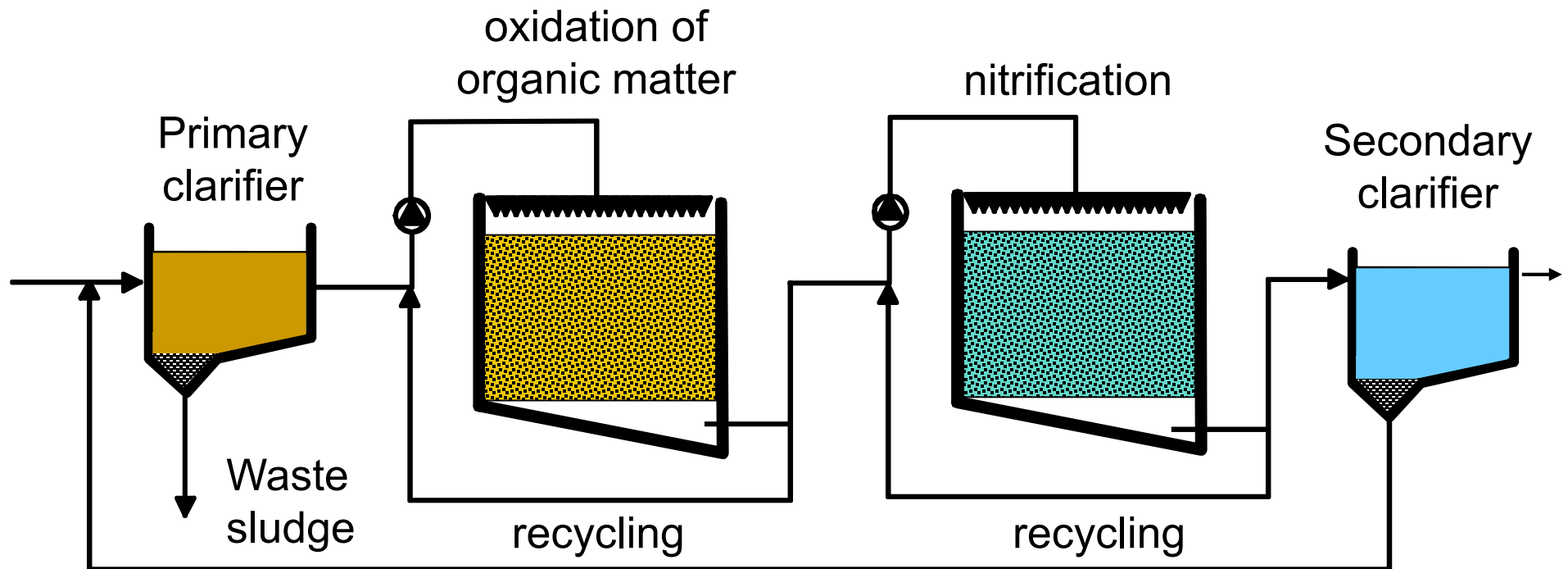
# Aeration tank in activated sludge treatment systems



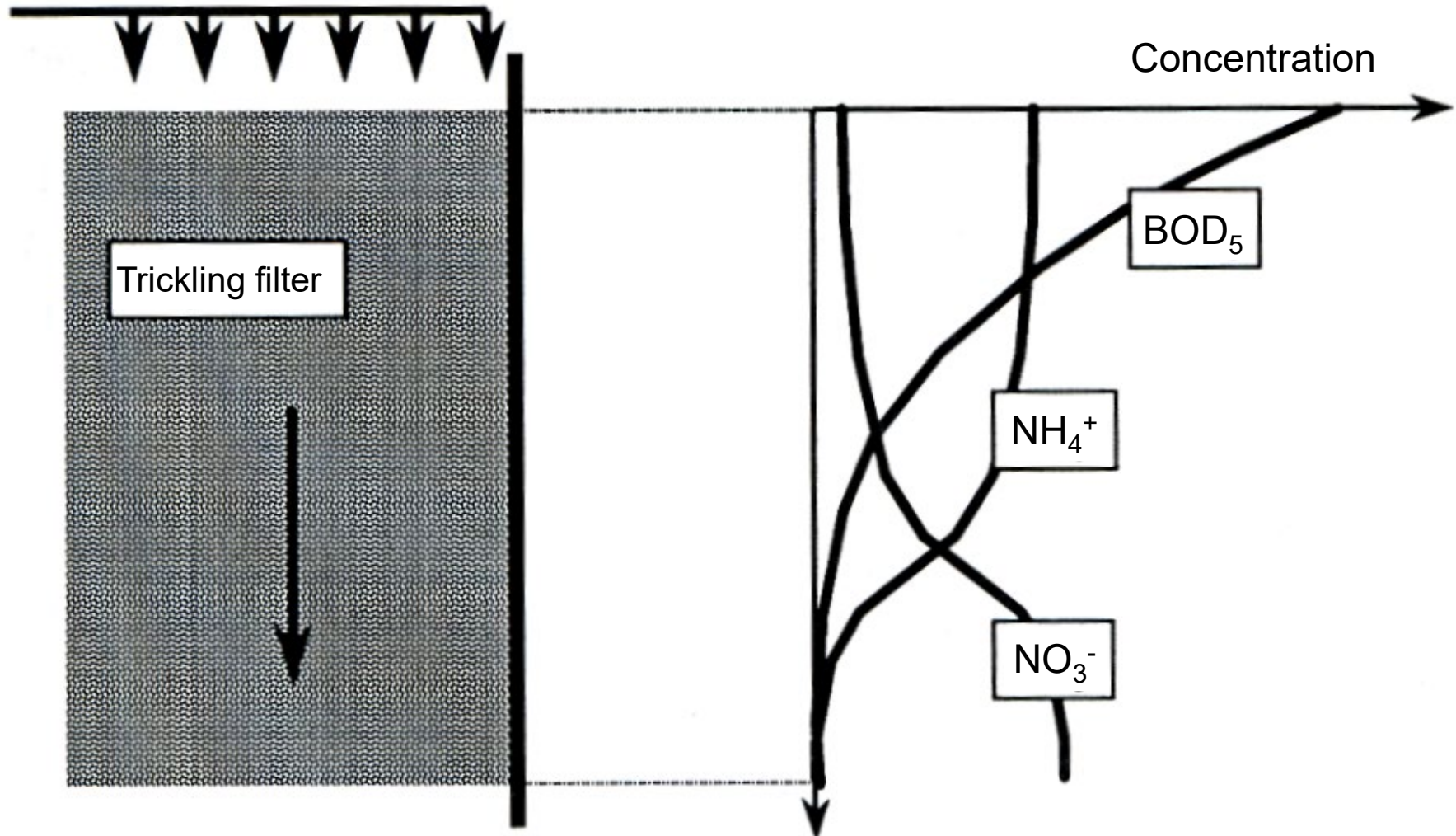
# Concentration profiles in aeration tank with plug-flow mode



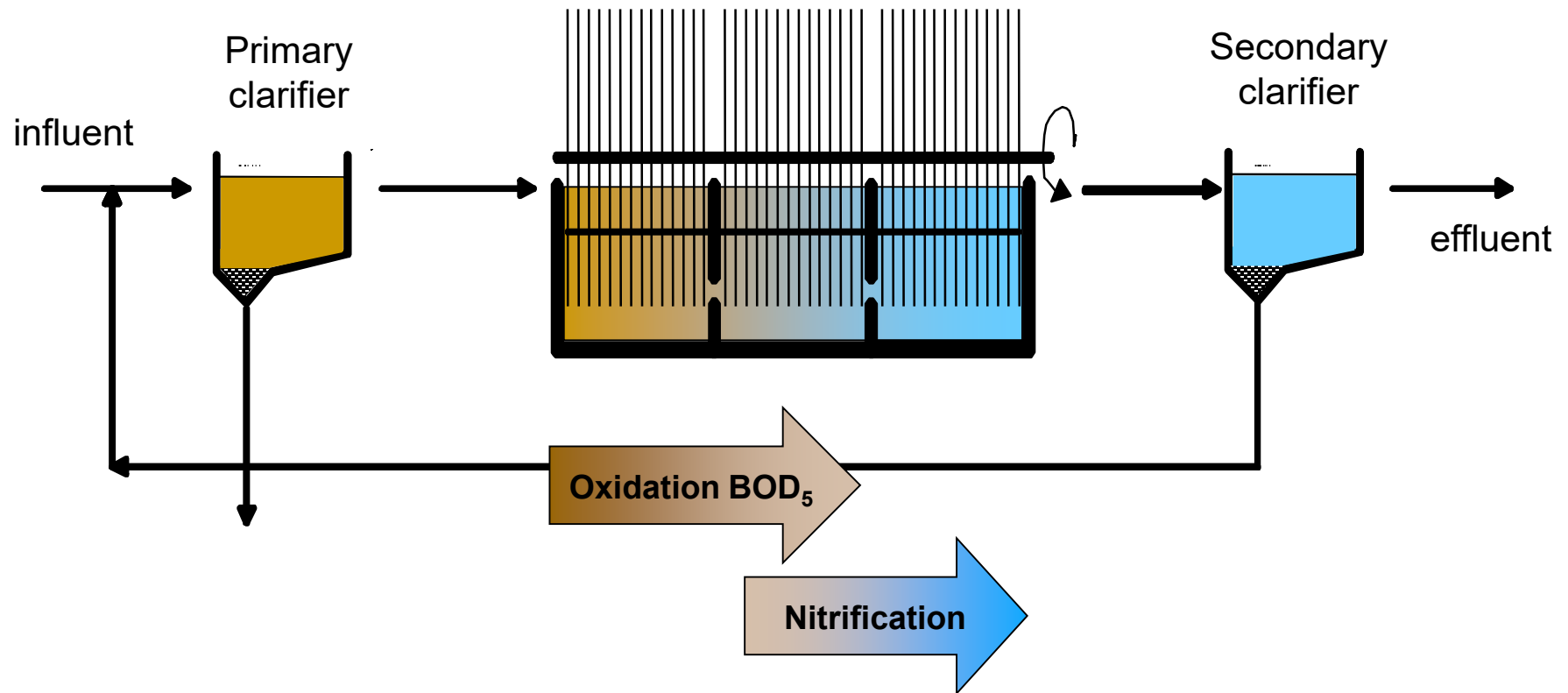
# Biotrickling filters



# Concentration profiles in nitrifying biotrickling filter



# Biological contactors

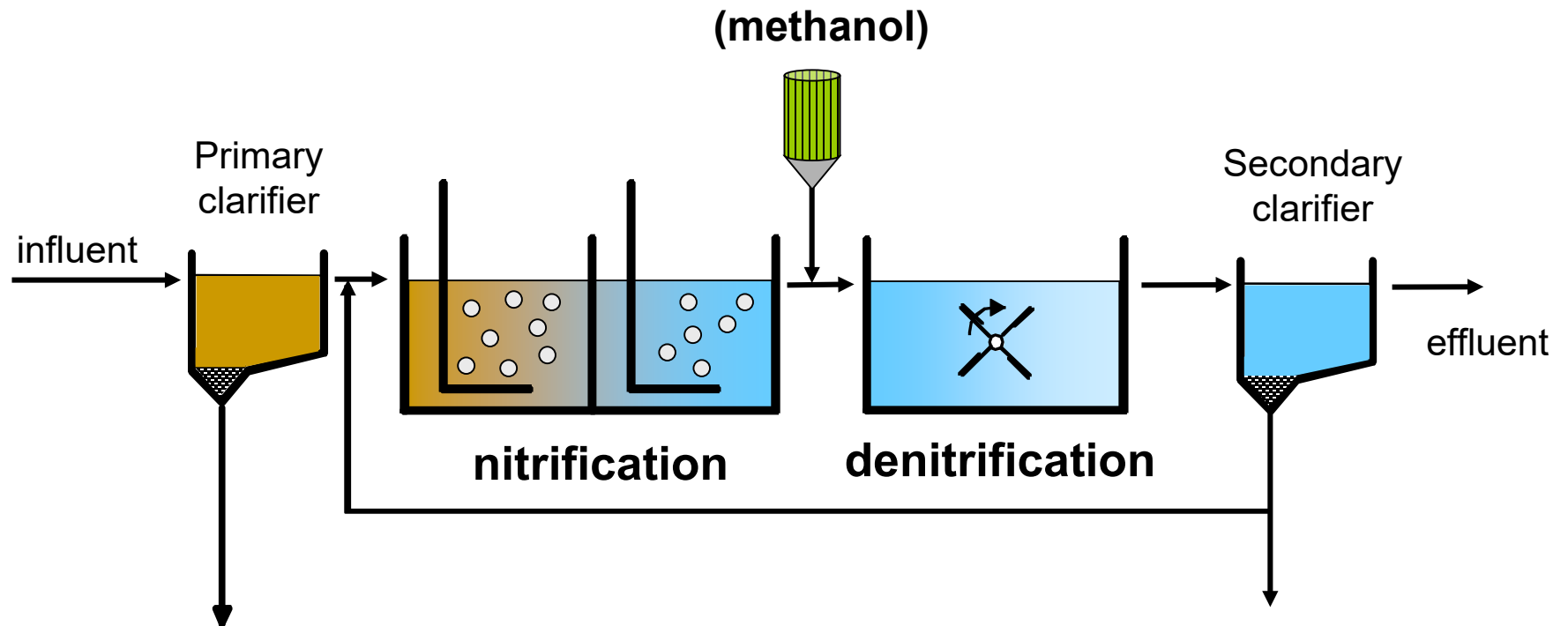




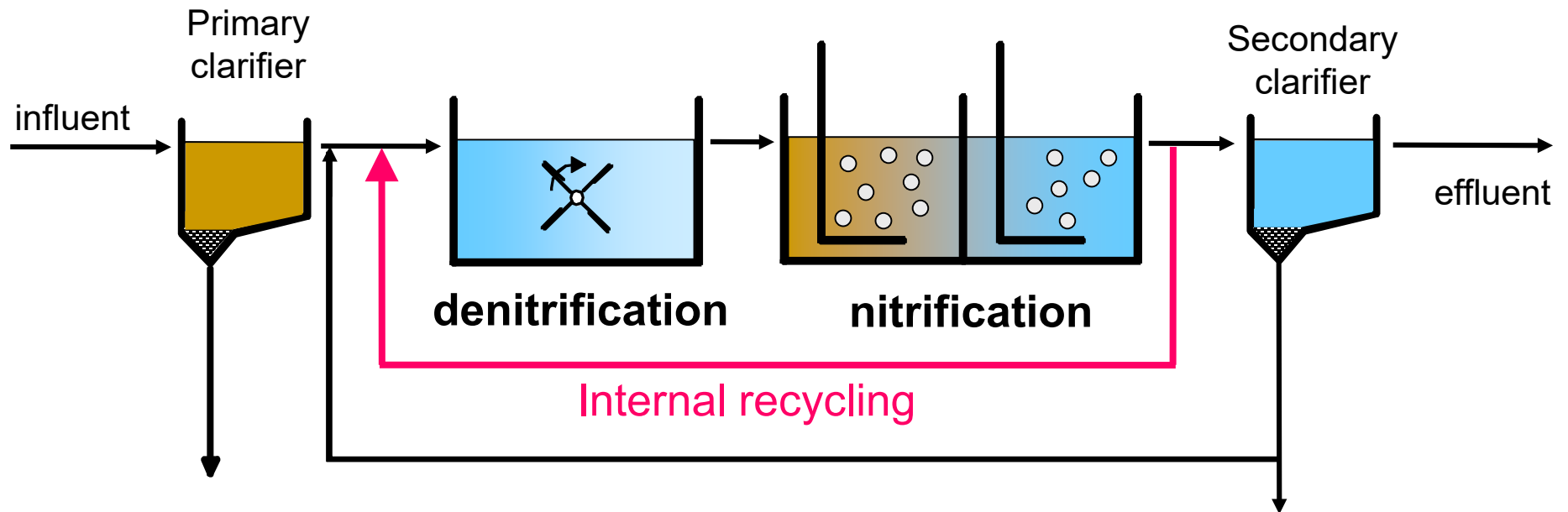
# Implementation of denitrification

- Denitrifiers are heterotrophic bacteria using nitrate as electron acceptor if no oxygen is present
- Denitrifiers need organic matter as energy and carbon source

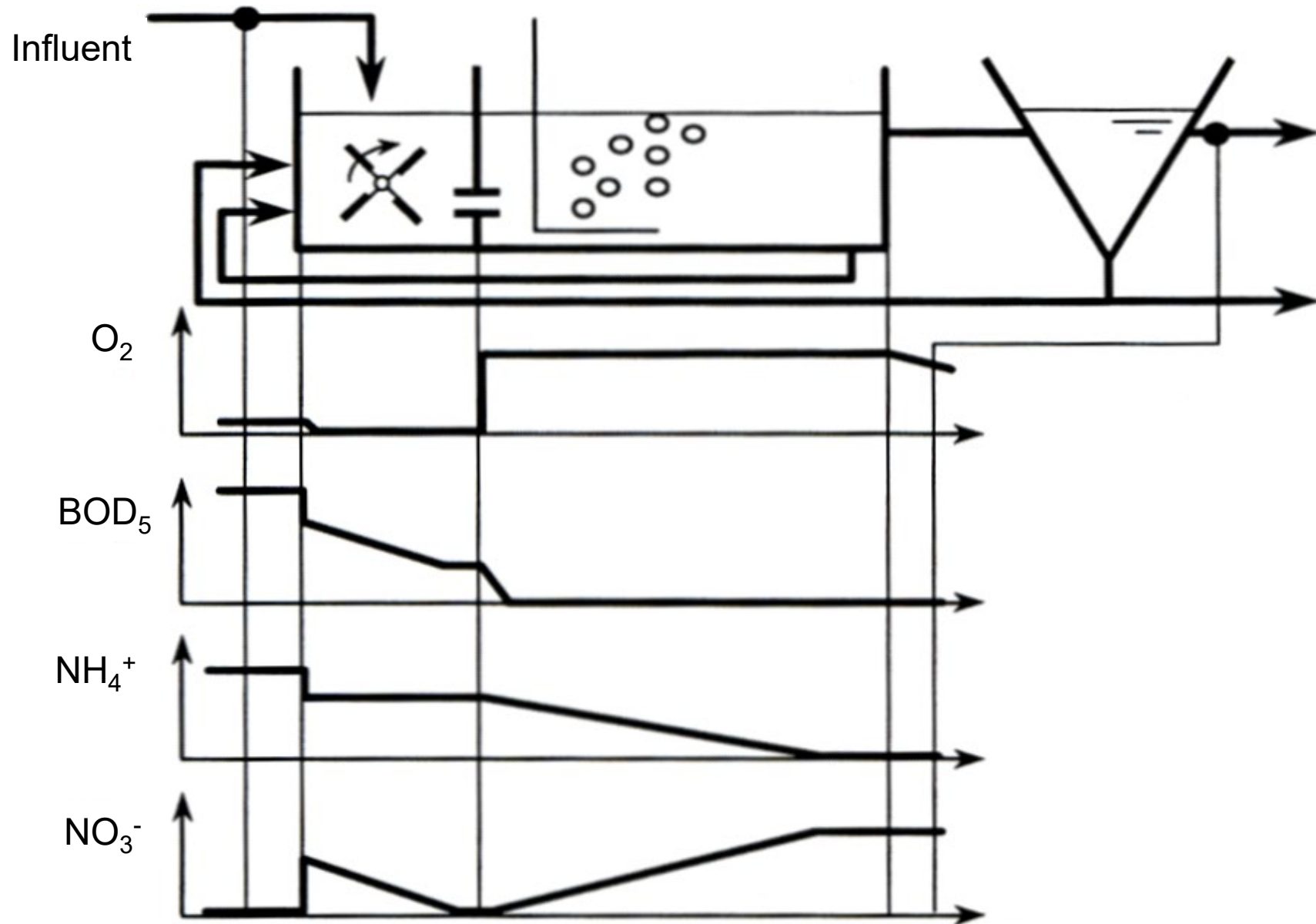
# Post-denitrification in activated sludge systems



# Pre-denitrification in activated sludge systems



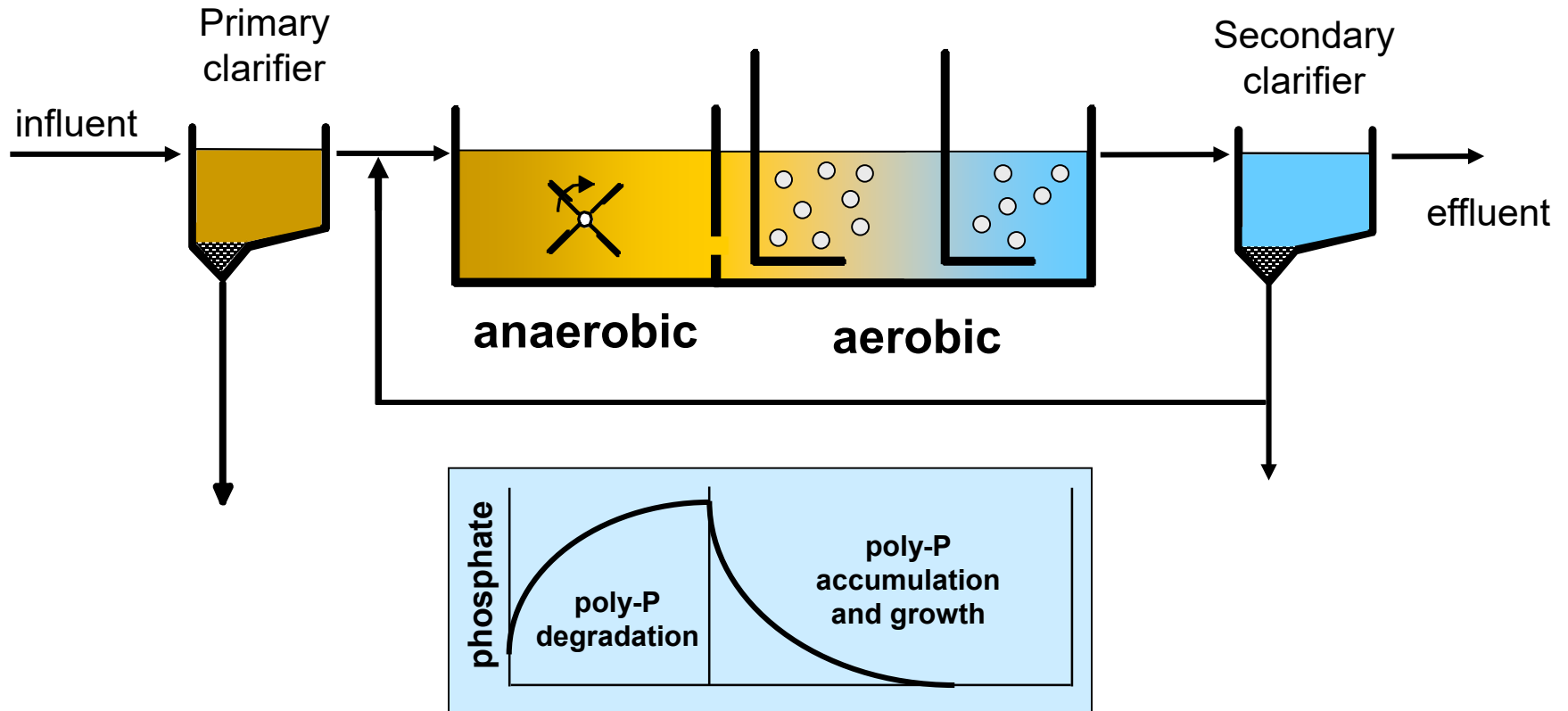
# Concentration profiles in « aeration » tank with plug-flow mode



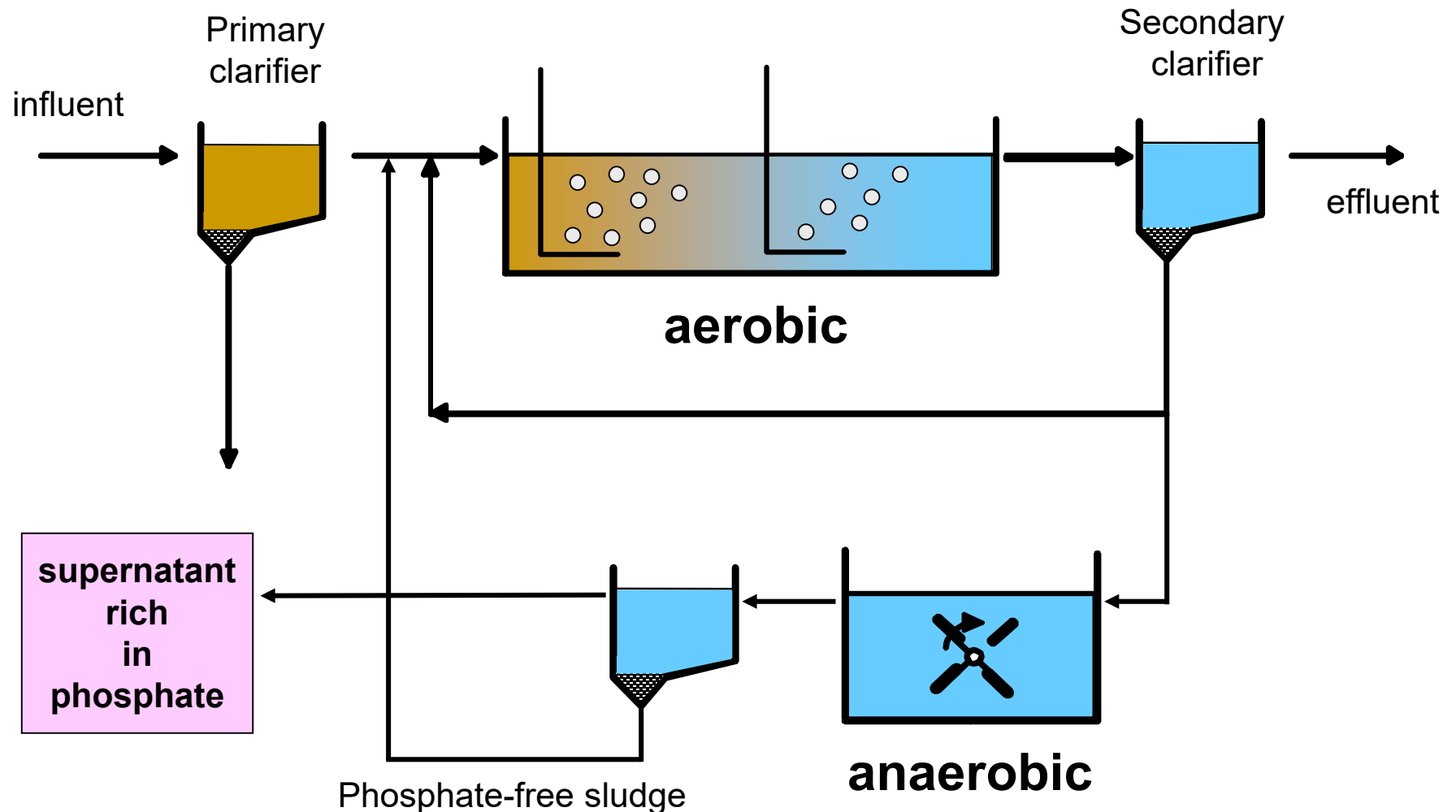
# Implementation of biological phosphate removal

- PAOs need alternation of anaerobic and aerobic phases
- Some PAOs can also denitrify, hence there should be absence of nitrate during anaerobic phase
- PAOs need VFAs for PHA formation, hence there should be presence of easily biodegradable organic compounds in anaerobic zone

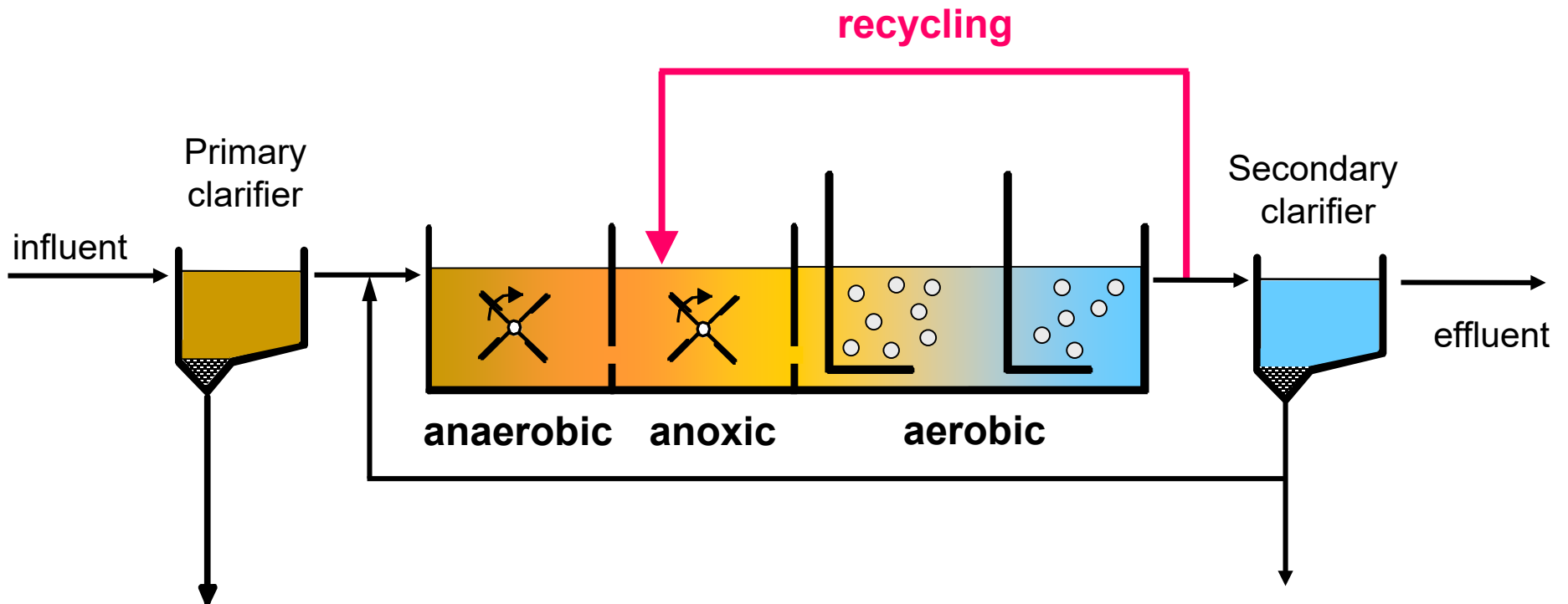
# The A/O process for biological dephosphatation



# The PhoStrip process for biological dephosphatation

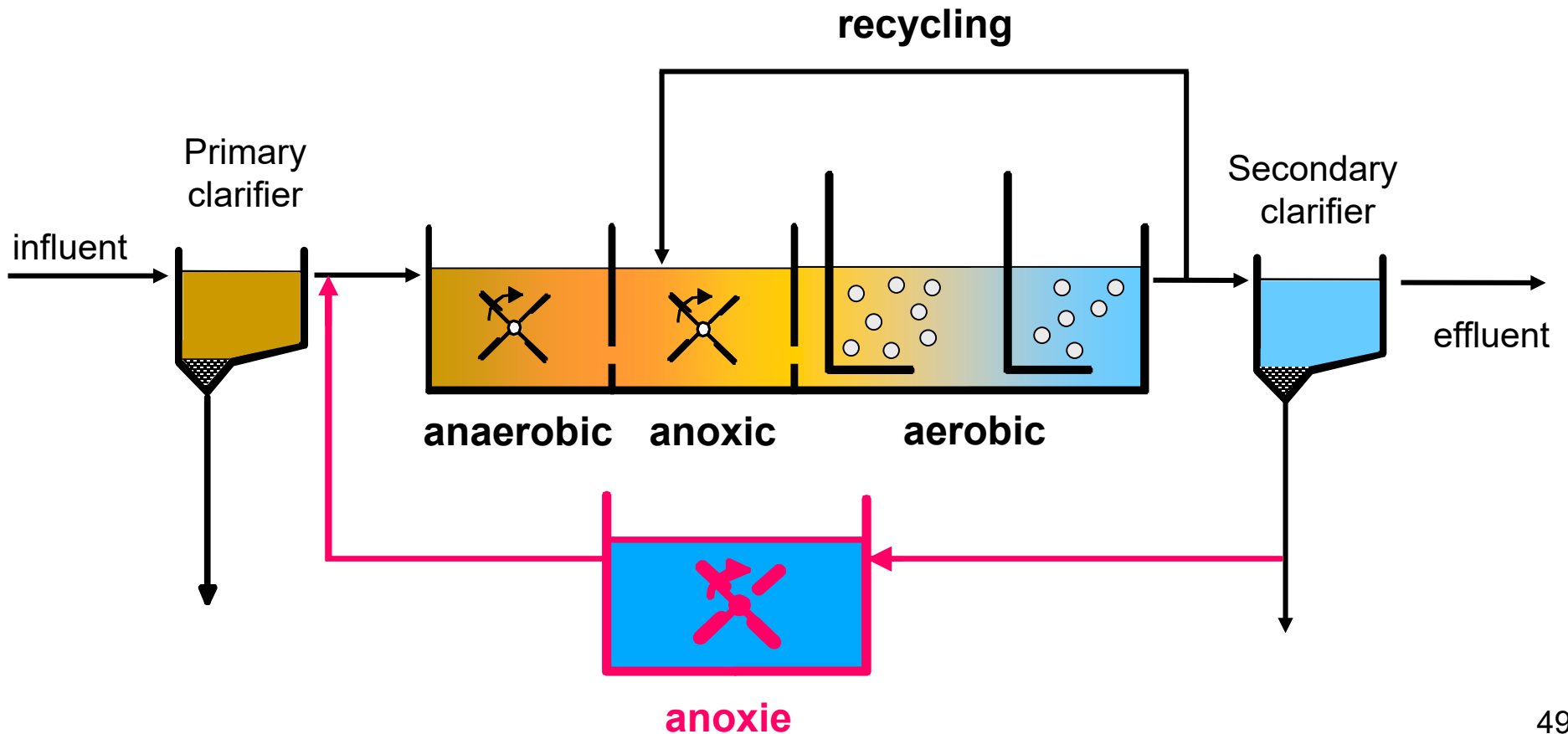


# The A<sup>2</sup>/O process for biological dephosphatation

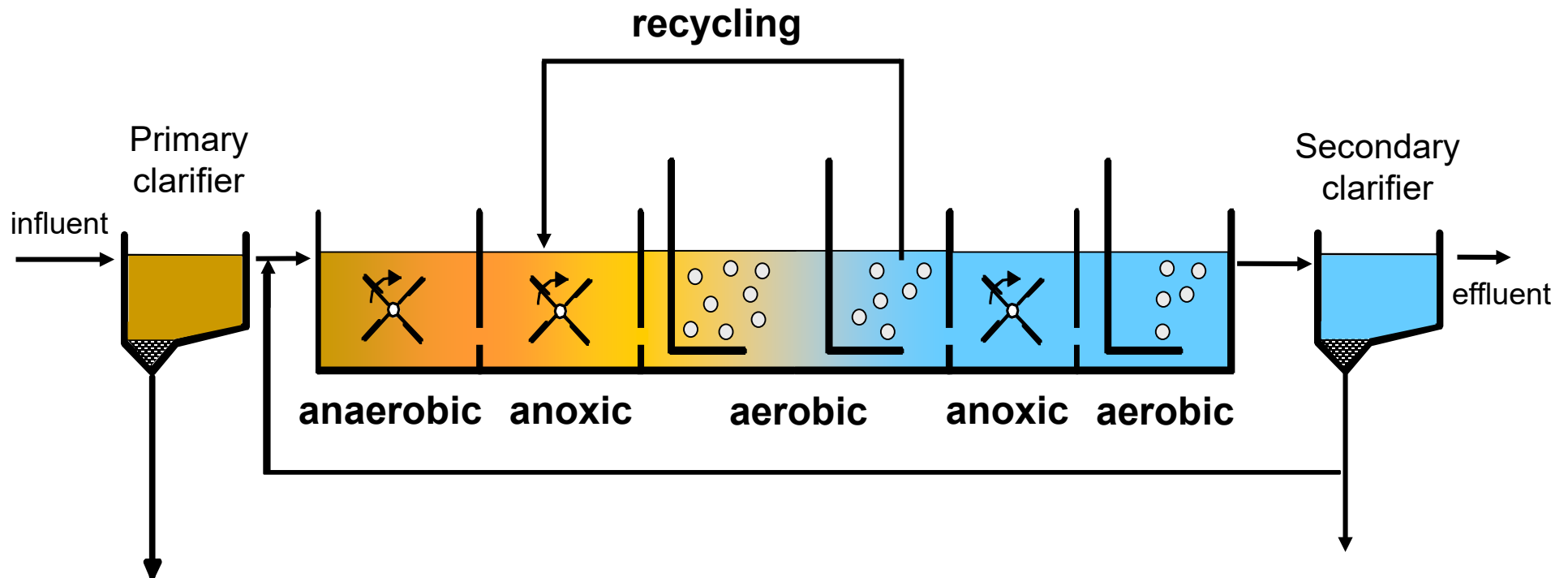




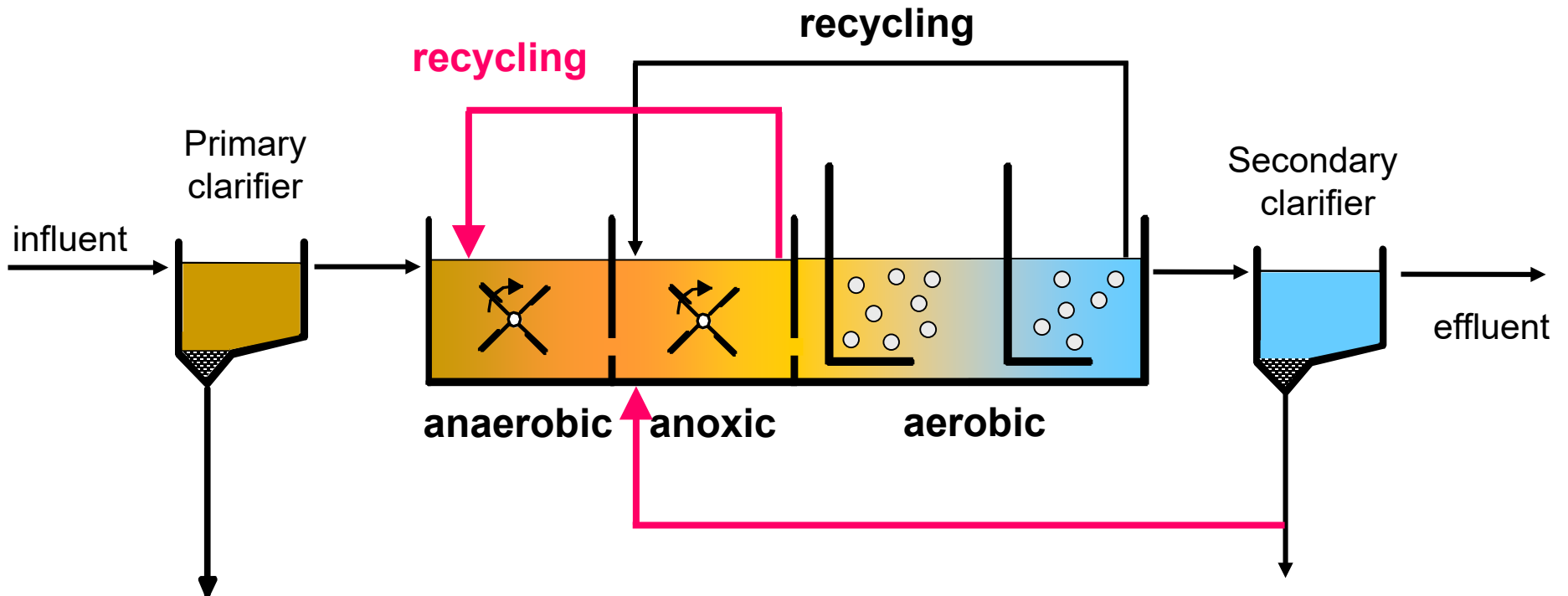
# The JHB process for biological dephosphatation



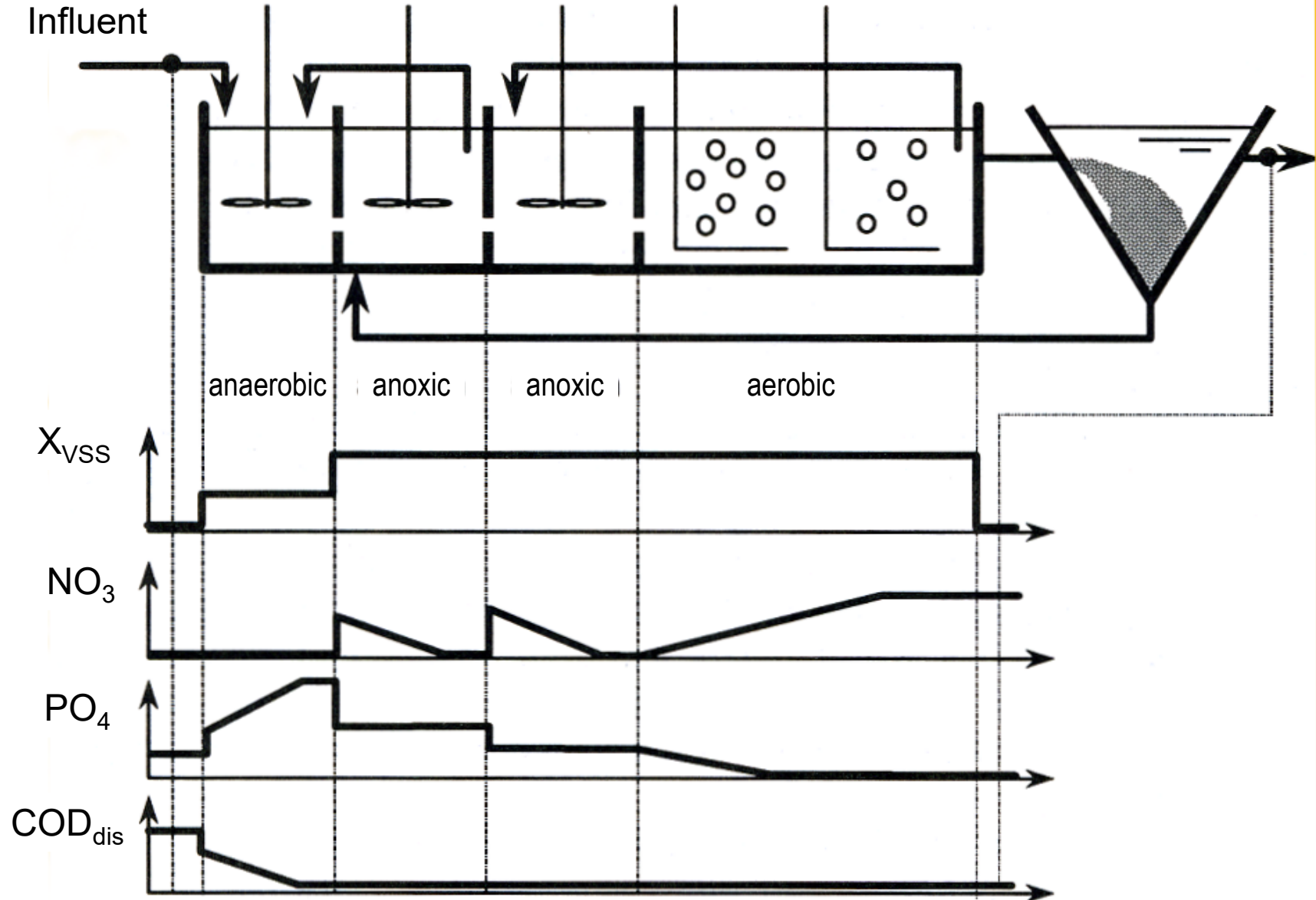
# The Bardenpho process for biological dephosphatation



# The UCT process for biological dephosphatation



# Concentration profiles in treatment tanks with plug-flow mode



# Chemical phosphorous removal

since about 30 years in Switzerland

In 1993:

60% equipped with chemical dephosphatation  
and about 75% of wastewater treated

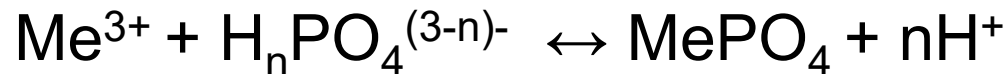
# Different steps involved in chemical dephosphatation

- precipitation
- coagulation
- flocculation
- la separation

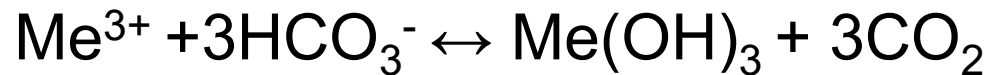
# Precipitation (1)

- iron chloride ( $\text{FeCl}_3$ )  
iron sulfate ( $\text{FeSO}_4$ )
- aluminium sulfate ( $\text{Al}_2(\text{SO}_4)_3$ )

## Main reaction



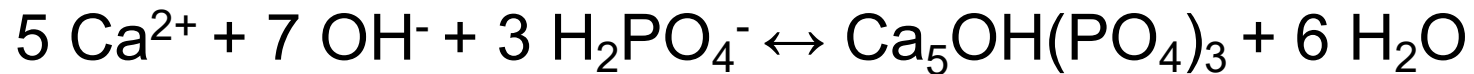
## Side reaction



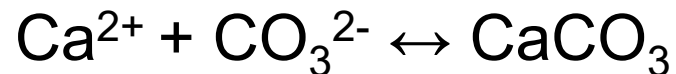
# Precipitation (2)

- lime ( $\text{Ca(OH)}_2$ )

## Main reaction



## Side reaction





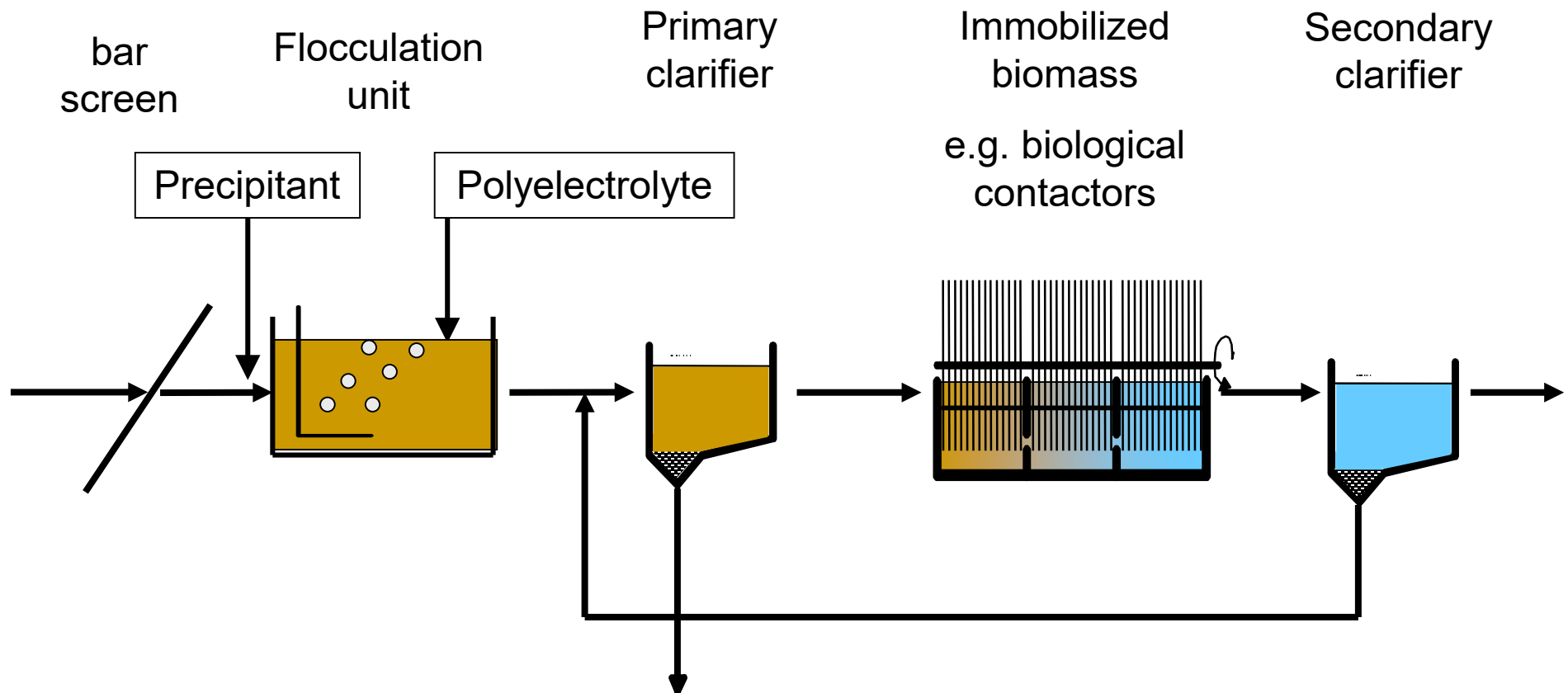
# Coagulation

- formation of primary particles ( $\varnothing$ : 10-50  $\mu\text{m}$ ) from colloids ( $\varnothing$ :  $<1$   $\mu\text{m}$ ) formed by precipitation
- formation of these primary particles due to destabilisation induced by chemical coagulants
- destabilisation can be produced by three ways:
  - bridges between colloids
  - trapping by adsorption on big particles
  - decrease of electrostatic repulsion due to cations

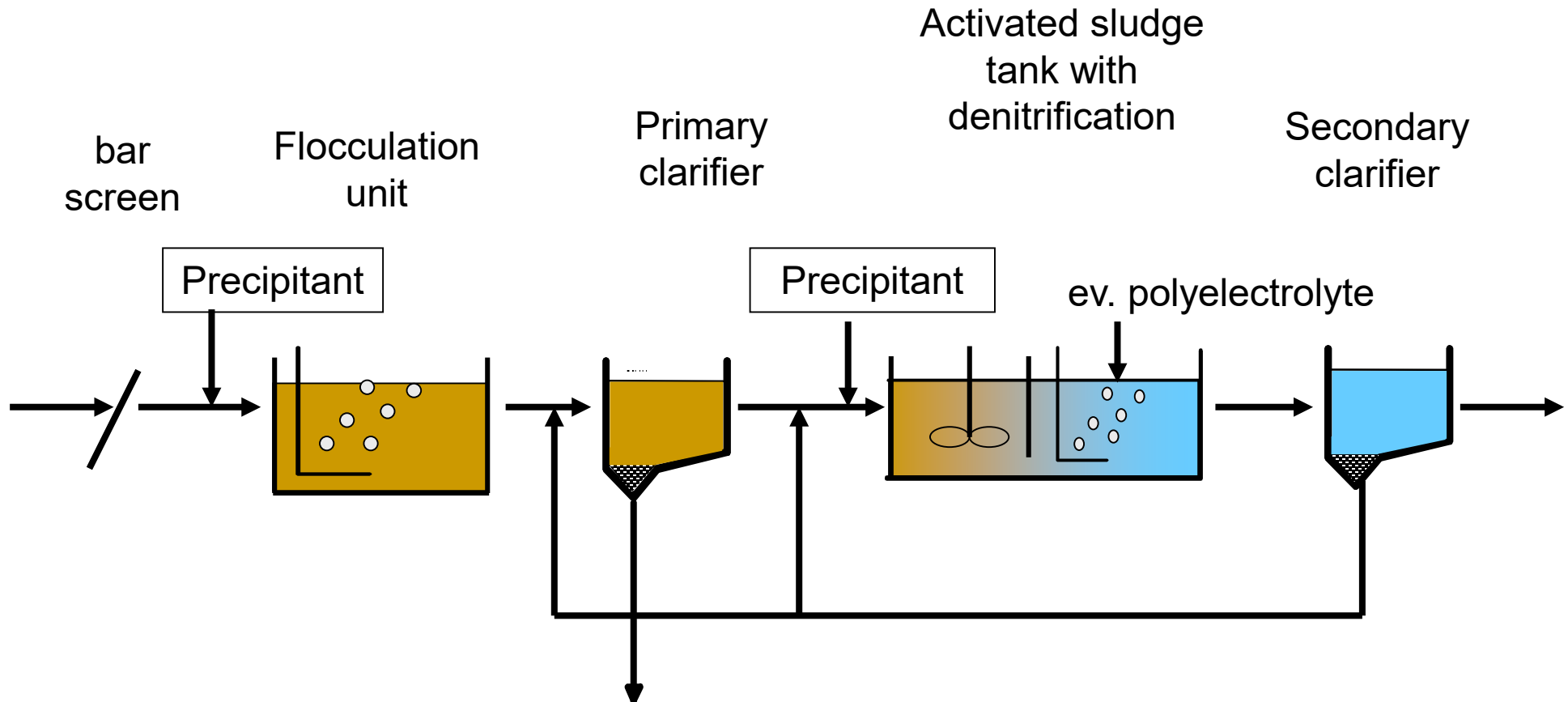
# Flocculation

- formation of flocs ( $\varnothing$ :  $>100\text{ }\mu\text{m}$ ) due to collisions between primary particles in the tank with agitation
- a reversible process
- degree of flocculation depends on :
  - hydraulic retention time
  - number of flocculation tanks
  - type of precipitant used

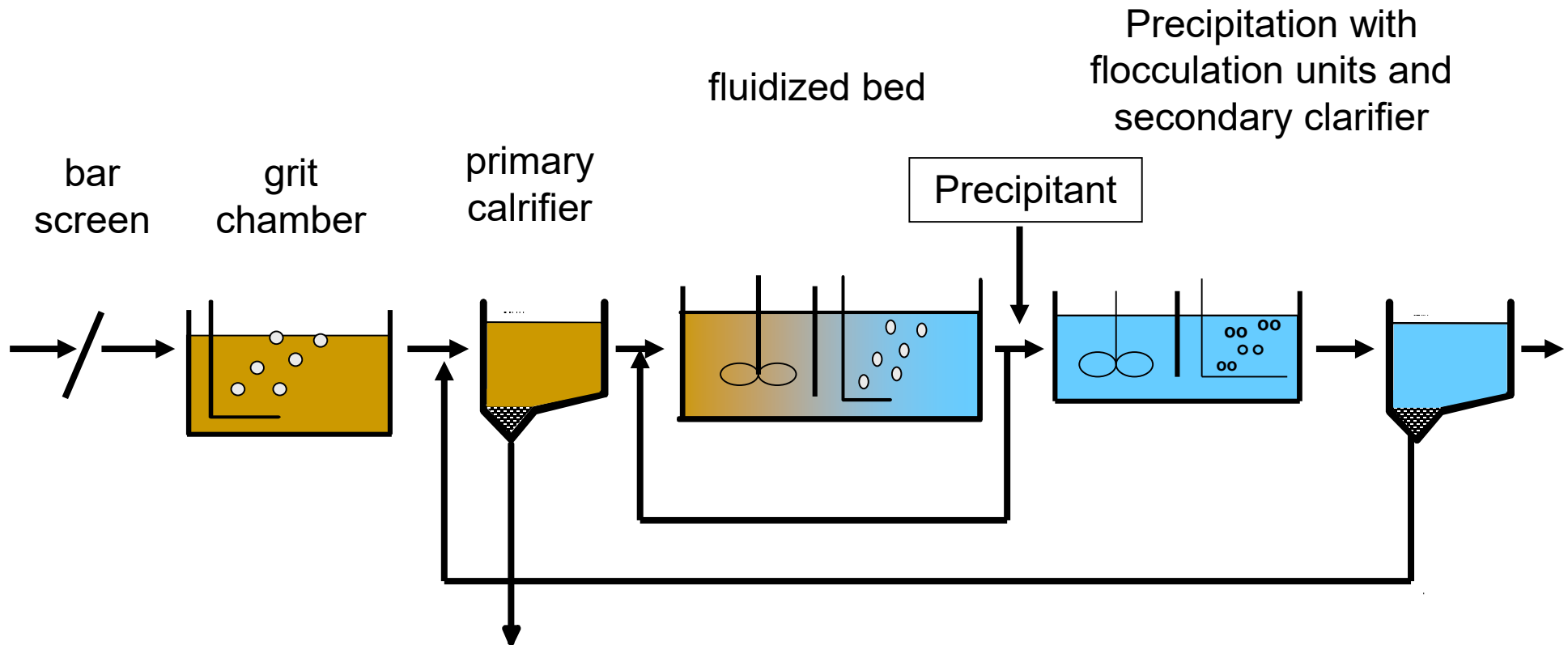
# Pre-precipitation



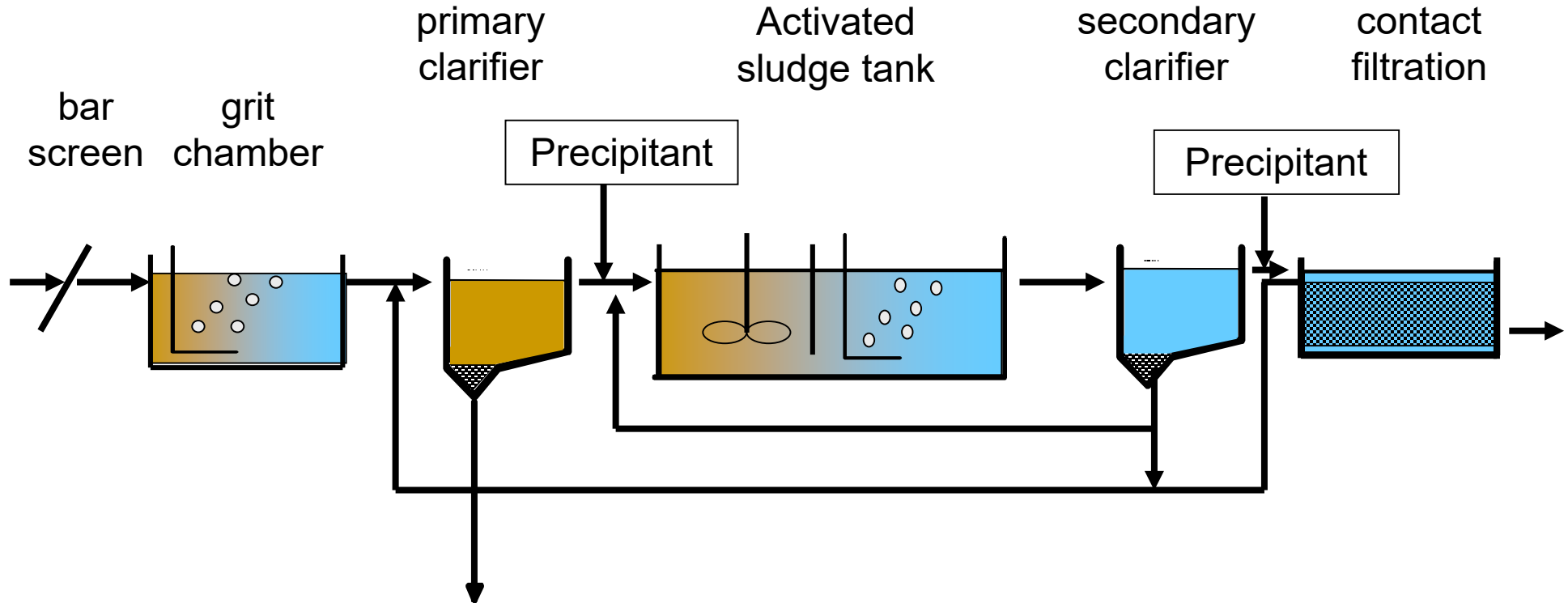
# Simultaneous precipitation



# Post-precipitation



# Contact filtration



# Annual costs of three types of precipitants\*

Precipitant	Quantity (t / y)	Unit costs (CHF / t)	Annual costs (CHF)
$\text{FeCl}_3$	91,8	250.-	22'950.-
$\text{FeSO}_4$	129,6	90.-	11'700.-
$\text{Al}_2(\text{SO}_4)_3$	146,0	210.-	30'700.-

\* Hypothesis: WWTP treating wastewater of 10'000 cap with a load of 4 g/cap/d

# Dosage example (1)

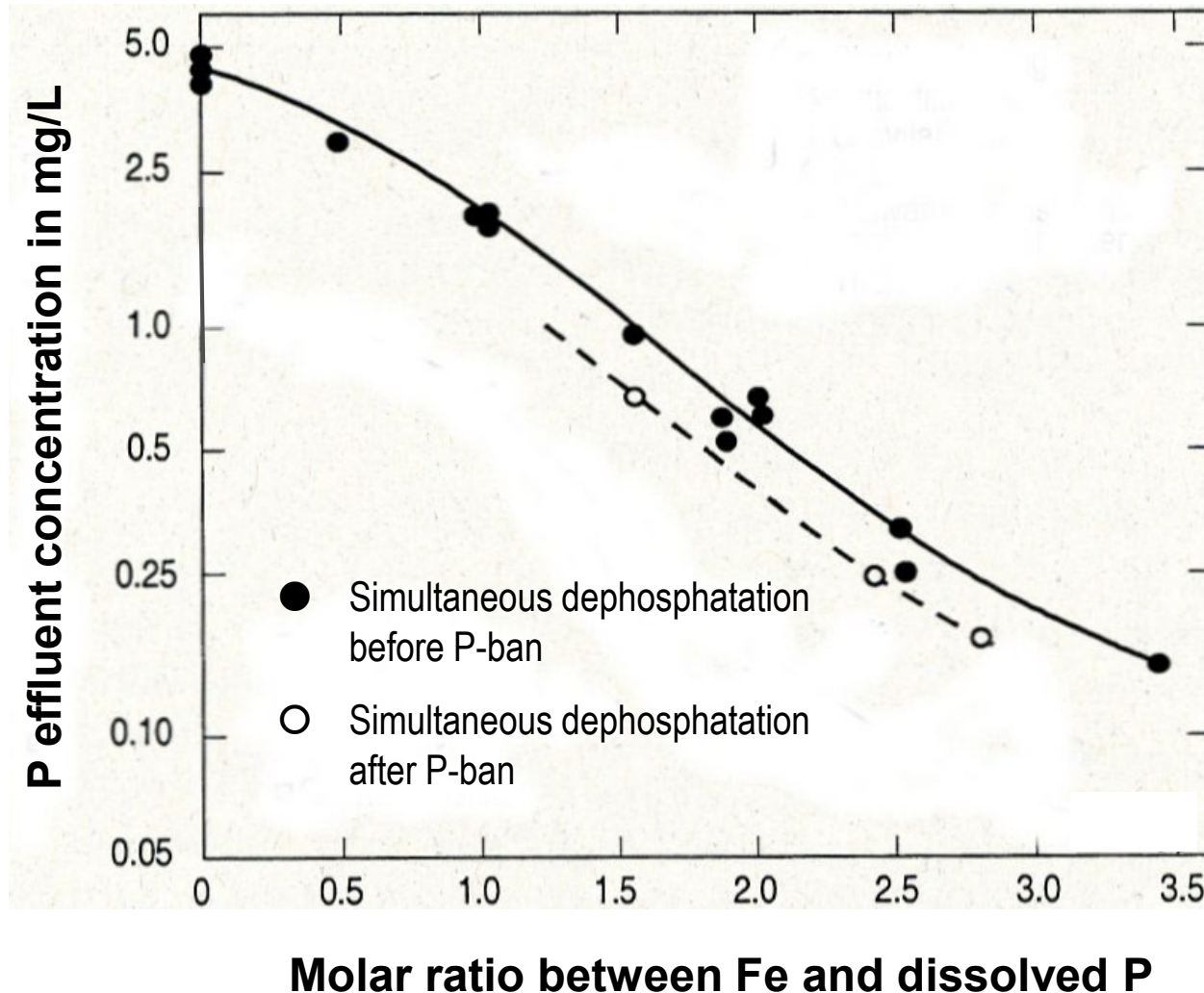
- The daily wastewater volume to treat is 12'000 m<sup>3</sup>.
- The wastewater contains  $P_{\text{total}} = 6 \text{ mg/L}$
- Phosphate is removed by simultaneous precipitation with ferric iron chloride

**The question to answer is :**

- ***What hourly dosage of a 40% ferric iron chloride solution has to be applied in order to reach a  $P_{\text{total}}$  concentration = 0,8 mg/L ?***



# Relationship between molar Fe-P ratio and P concentration reached in WWTP effluent



## Dosage Example (2)

- 1)  $P_{\text{total}} = 6 \text{ mg/l} = 6 \text{ g/m}^3$
- 2) Molar mass of P = 31 g/mol  $\rightarrow P = 6/31 = 0.19 \text{ mol/m}^3$
- 3)  $\text{Fe/P} = 1,5 \rightarrow \text{moles of Fe to add} = 1.5 \times 0.19 = 0.29 \text{ mol/m}^3$
- 4) The ferric iron chloride solution is added to the aeration tanks with a pump that can be regulated at hourly flow rates.
- 5)  $Q_h = Q_d / 24 = 12'000 / 24 = 500 \text{ m}^3/\text{h}$
- 6) The pump has to add  $0.29 \times 500 = 145 \text{ mol Fe / h}$
- 7)  $\text{Fe/FeCl}_3 = 1 \rightarrow 145 \text{ mol FeCl}_3/\text{h}$

## Dosage Example (3)

- 8) Molar mass of  $\text{FeCl}_3 = 162.2 \text{ g/mol}$
- 9) Mass of  $\text{FeCl}_3$  per hour  $= 145 \times 162.2 = 23'519 \text{ g/h} = 23.5 \text{ kg/h}$
- 10) A solution of 40%  $\text{FeCl}_3$  (w/v) is used  $\rightarrow 23.5/0.4 = 58.75 \text{ kg solution/h}$
- 11) The density of the solution is  $1.42 \text{ kg/L} \rightarrow 58.75/1.42 = 41,37 \text{ L/h}$
- 12) That represents a volume of  $993 \text{ L/d}$  or  $\sim 1 \text{ m}^3/\text{day}$