

# Problem Set 3

## CIVIL-425: Continuum Mechanics and Applications

14 March 2024

### Exercise 1, compatibility conditions

Consider a cylindrical solid referred to an orthonormal Cartesian reference frame  $\{X_1, X_2, X_3\}$ . Let the axis of the solid be aligned with the  $X_3$ -direction and let its normal cross-section occupy a region  $\Omega$  in the  $X_1 - X_2$  plane of boundary  $\partial\Omega$ . Consider deformations which result in the deformation gradients of the form:

$$[\mathbf{F}] = \begin{pmatrix} 1 & 0 & 0 \\ 0 & 1 & 0 \\ \gamma_1 & \gamma_2 & 1 \end{pmatrix}, \quad (1)$$

where  $\gamma_1$  and  $\gamma_2$  are functions of  $(X_1, X_2)$ .

1. What condition do  $(\gamma_1, \gamma_2)$  need to satisfy to verify compatibility?

We know the compatibility condition is:

$$\mathbf{F}_{iI,J}\epsilon_{JIK} = 0$$

This condition is identically satisfied for  $i = 1, 2$ . For  $i = 3$ :

$$\begin{aligned} K = 1 &\Rightarrow F_{32,3} - F_{33,2} = 0 \\ K = 2 &\Rightarrow F_{31,3} - F_{33,1} = 0 \\ K = 3 &\Rightarrow F_{31,2} - F_{32,1} = 0 \end{aligned}$$

The first two are identically satisfied, the third says:

$$\gamma_{1,2} - \gamma_{2,1} = 0$$

2. Assuming that the compatibility conditions derived in the previously are satisfied, express the deformation mapping in terms of  $(\gamma_1, \gamma_2)$  and show that it is of the same form as of 1 for some  $w(X_1, X_2)$ .

Assume  $\mathbf{0} \in B_0$  and  $\phi(\mathbf{0}) = \mathbf{0}$ . Then:

$$\begin{aligned} \phi_1(\mathbf{P}) &= \phi_1(\mathbf{0}) + \int_{\Gamma} dX_1 = X_1 \\ \phi_2(\mathbf{P}) &= \phi_2(\mathbf{0}) + \int_{\Gamma} dX_2 = X_2 \\ \phi_3(\mathbf{P}) &= \phi_3(\mathbf{0}) + \int_{\Gamma} (\gamma_1 dX_1 + \gamma_2 dX_2 + dX_3) = X_3 + w(X_1, X_2) \end{aligned}$$

For  $\phi(\mathbf{P})$  to be independent of the choice of  $\Gamma$  must have:

$$\oint \mathbf{F}_{iJ} dX_J = 0 \text{ for all closed } \Gamma$$

It suffices to consider  $i = 3 \Rightarrow$

$$\oint_{\Gamma} (\gamma_1 dX_1 + \gamma_2 dX_2 + dX_3) = 0$$

By Stokes' theorem, this is equivalent to:

$$\int_{\Sigma} (\gamma_{2,1} - \gamma_{1,2}) N_3 dA = \int_{\Sigma}' (\gamma_{2,1} - \gamma_{1,2}) dA' = 0$$

which is satisfied if  $\gamma_{2,1} - \gamma_{1,2} = 0$

3. Consider the deformation defined by:

$$\gamma_1 = -\frac{\sin \theta}{r}, \gamma_2 = \frac{\cos \theta}{r} \quad (2)$$

where  $(r, \theta)$  are polar coordinates centered at the origin, with  $\theta$  measured from  $X_1$ , so that:

$$X_1 = r \cos \theta, X_2 = r \sin \theta. \quad (3)$$

Verify that the deformation field in eq. 2 satisfies the compatibility condition derived in the first point everywhere in the  $X_1 - X_2$  plane excluding the origin.

Recall that

$$\begin{aligned} \frac{\partial r}{\partial X_1} &= \cos \theta \\ \frac{\partial r}{\partial X_2} &= \sin \theta \\ \frac{\partial \theta}{\partial X_1} &= -\frac{\sin \theta}{r} \\ \frac{\partial \theta}{\partial X_2} &= \frac{\cos \theta}{r} \\ \gamma_1 &= -\frac{\sin \theta}{r}, \gamma_2 = \frac{\cos \theta}{r} \Rightarrow \\ \gamma_{1,2} &= \frac{\partial \gamma_1}{\partial r} \frac{\partial r}{\partial X_2} + \frac{\partial \gamma_1}{\partial \theta} \frac{\partial \theta}{\partial X_2} = \frac{\sin \theta}{r^2} \sin \theta - \frac{\cos \theta \cos \theta}{r^2} \\ \gamma_{2,1} &= \frac{\partial \gamma_2}{\partial r} \frac{\partial r}{\partial X_1} + \frac{\partial \gamma_2}{\partial \theta} \frac{\partial \theta}{\partial X_1} = -\frac{\cos \theta}{r^2} \cos \theta + \frac{\sin \theta \sin \theta}{r^2} \end{aligned}$$

$$\Rightarrow \gamma_{2,1} - \gamma_{1,2} = 0 \text{ except at } r = 0, \text{ where } \gamma_{2,1}, \gamma_{1,2} \text{ are undefined.}$$

4. Compute the displacement field  $w(X_1, X_2)$  which gives rise to the deformation 2, assuming that  $w = 0$  on the positive half-line  $X_2 = 0, X_1 > 0$ . Sketch the deformed shape of an initially circular region centered at the origin and contained in the  $X_1 - X_2$  plane.

Choose path:  $X_1 = a \cos \alpha; X_2 = a \sin \alpha; 0 \leq \alpha \leq \theta$ . Integrate:

$$\begin{aligned} w(\mathbf{P}) &= \int_{\Gamma} (\gamma_1 dX_1 + \gamma_2 dX_2) = \int_0^{\theta} \left( \frac{\sin \alpha}{a} a \sin \alpha + \frac{\cos \alpha}{a} a \cos \alpha \right) d\alpha = \int_0^{\theta} d\alpha \\ &\Rightarrow w = \theta \end{aligned}$$

5. Consider the Burgers circuit  $r = \text{const}, 0 < \theta < 2\pi$  centered at the origin. Does the same circuit close in the deformed configuration ? Interpret the results in term of dislocations.

Clearly,  $\Gamma$  does not close in deformed configuration:

$$\oint_{\Gamma} (\gamma_1 dX_1 + \gamma_2 dX_2) = w(2\pi) - w(0).$$

Also:

$$\oint_{\Gamma} \mathbf{F}_{iJ} dX_J = 2\pi \delta_{i3} \equiv b_i,$$

any circuit encircling the  $X_3$ -axis fails to close by  $b_i \implies$  The  $X_3$ -axis contains a (screw) dislocation with Burgers vector  $\mathbf{b} = 2\pi \mathbf{e}_3$  (see figure 1 for a depiction).

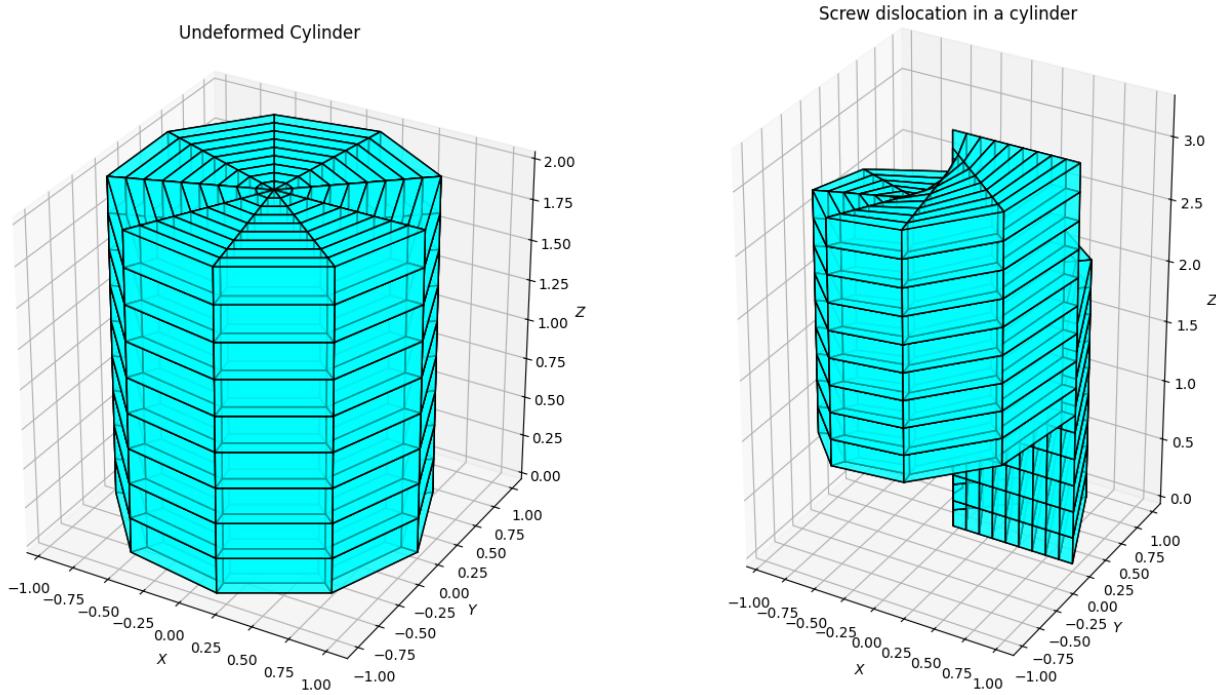


Figure 1: Undeformed cylinder (left) and after deformation (right) skew dislocation of a cylinder

## Exercise 2, Orthogonal cutting

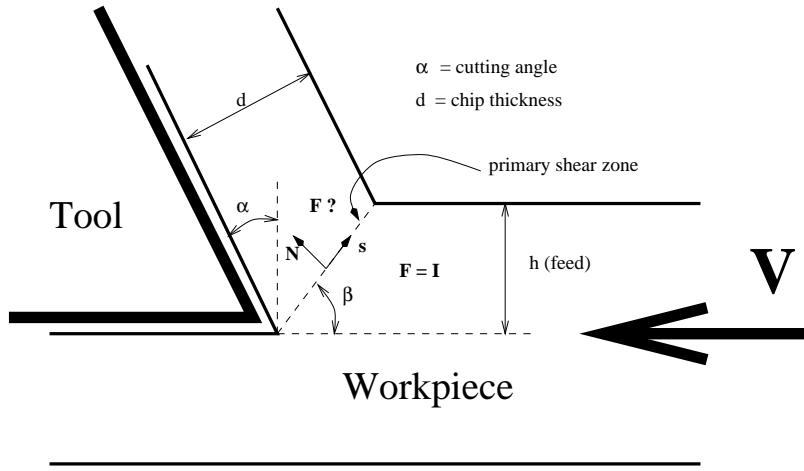


Figure 2: Geometry of orthogonal cutting.

A rigid tool cuts a layer from a metal workpiece with its edge perpendicular to the direction of motion (orthogonal machining). The feed is  $h$ , the rake angle is  $\alpha$  and the angle of the primary shear zone to the surface of the workpiece is  $\beta$ . The thickness of the resulting chip is  $d$ . The material is assumed to be incompressible and undeformed prior to cutting.

1. Calculate the thickness of the chip as a function of  $h$ ,  $\alpha$  and  $\beta$ , by considering conservation of mass at the primary shear zone.

Taking into account conservation of mass at the primary shear zone we get

$$d \sin \beta = h \cos(\alpha - \beta) d = \frac{\cos(\alpha - \beta)}{\sin \beta} h$$

2. Calculate the deformation  $\mathbf{F}$  in the chip as a function of  $\alpha$  and  $\beta$ . In particular, calculate the shear  $\gamma = \mathbf{s} \cdot (\mathbf{F} \mathbf{N})$  through the primary shear zone, where  $\mathbf{s}$  and  $\mathbf{N}$  are the unit vectors tangent and normal to the primary shear zone, respectively. *Hint: consider there is a discontinuous jump in the deformation field normal to the primary shear zone*

To calculate  $\mathbf{F}$  in the chip we use weak (Hadamard) compatibility, considering a shock at the primary shear zone:

$$\mathbf{F} - \mathbf{I} = \mathbf{a} \otimes \mathbf{N}$$

for some  $\mathbf{a}$ . Assume incompressibility:  $\det(\mathbf{F}) = 1$

$$\begin{aligned} 1 = \det(\mathbf{F}) &= \det(\mathbf{I} + \mathbf{a} \otimes \mathbf{N}) \\ &= \det(\mathbf{I}) + \det(\mathbf{a} \otimes \mathbf{N}) + \text{tr}(\mathbf{a} \otimes \mathbf{N}) \\ &= 1 + \mathbf{a} \cdot \mathbf{N} \end{aligned}$$

Since:

$$\mathbf{N} = \begin{Bmatrix} -\sin \beta \\ \cos \beta \end{Bmatrix} \Rightarrow \mathbf{a} = \gamma \begin{Bmatrix} \cos \beta \\ \sin \beta \end{Bmatrix}$$

for some  $\gamma$ . To determine  $\gamma$ , note that direction  $(-1, 0)$  deforms into direction  $-(\sin \alpha, \cos \alpha)$  tangent to tool-chip interface. This requires:

$$F \begin{Bmatrix} -1 \\ 0 \end{Bmatrix} = \lambda \begin{Bmatrix} -\sin \alpha \\ \cos \alpha \end{Bmatrix}$$

for some  $\lambda$ .

$$\begin{aligned} \left[ I + \gamma \begin{Bmatrix} \cos \beta \\ \sin \beta \end{Bmatrix} (-\sin \beta, \cos \beta) \right] \begin{Bmatrix} -1 \\ 0 \end{Bmatrix} &= \lambda \begin{Bmatrix} -\sin \alpha \\ \cos \alpha \end{Bmatrix} \\ -1 + \gamma \sin \beta \cos \beta &= -\lambda \sin \alpha \\ \gamma \sin^2 \beta &= \lambda \cos \alpha \\ \Rightarrow \frac{-1 + \gamma \sin \beta \cos \beta}{\gamma \sin^2 \beta} &= -\tan \alpha \\ \Rightarrow \gamma &= \frac{1}{\sin \beta \cos \beta + \sin^2 \beta \tan \alpha} = \frac{\cos \alpha}{\sin \beta \cos(\alpha - \beta)} \end{aligned}$$

3. Suppose that the material deforms so as to minimize the shear deformation  $\gamma$ . Compute  $\beta$  from this condition. Calculate the corresponding  $\gamma$  and chip thickness.

Suppose  $\beta$  is such that  $\gamma$  (and hence plastic dissipation) is minimized. Then:

$$\begin{aligned} \frac{\partial \gamma}{\partial \beta} &= -\frac{\cos \alpha \cos(\alpha - 2\beta)}{\sin^2 \beta \cos^2(\alpha - \beta)} = 0 \\ \Rightarrow 2\beta - \alpha &= \frac{\pi}{2} \Rightarrow \beta_{\min} = \frac{\pi}{4} + \frac{\alpha}{2}; \gamma_{\min} = \frac{2 \cos \alpha}{1 + \sin \alpha} \end{aligned}$$

For  $\alpha = 0 \Rightarrow \gamma_{\min} = 2$

$$\lambda = \frac{\sin^2 \beta}{\cos \alpha} \gamma = \frac{\sin \beta}{\cos(\alpha - \beta)} = \frac{h}{d}$$