

Also part of :



Dr. Dimitrios Terzis

17/09/2024

# Innovation for construction & the environment

# Today's class

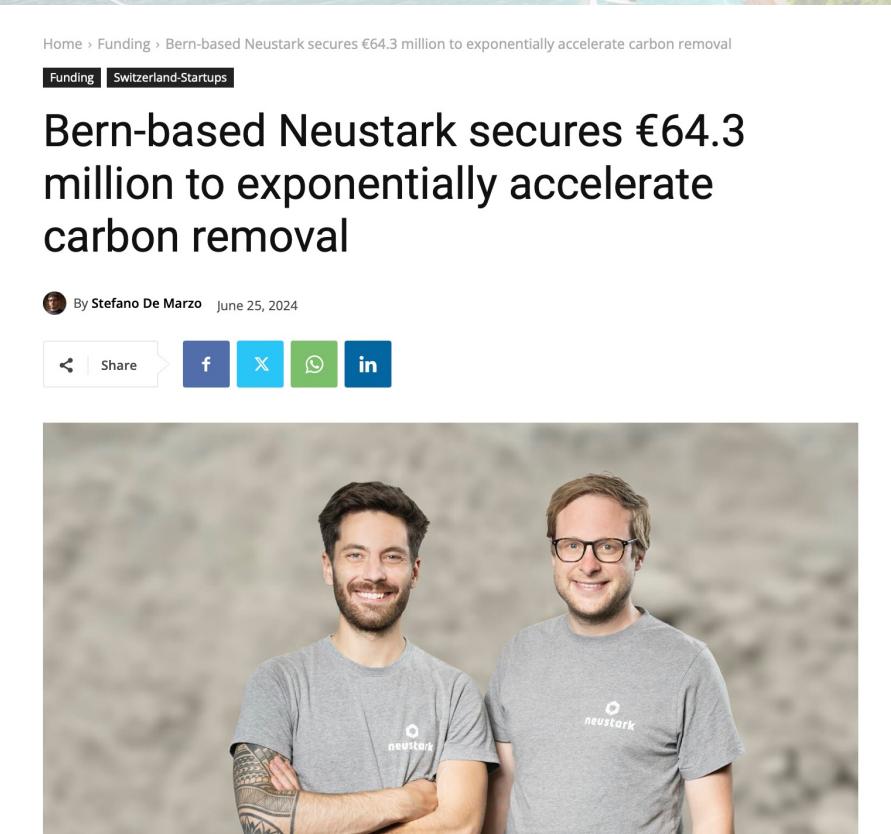
- The path to net-zero
- An example of a NET (CO<sub>2</sub> Mineralization in demolished aggregates)
- Cement-free concrete & valorizing excavation waste

+Brief examples for your projects

# Today's class

- The path to net-zero
- An example of a NET (CO<sub>2</sub> Mineralization in demolished aggregates)

+Brief examples for your projects



Home > Funding > Bern-based Neustark secures €64.3 million to exponentially accelerate carbon removal

Funding Switzerland-Startups

## Bern-based Neustark secures €64.3 million to exponentially accelerate carbon removal

By Stefano De Marzo June 25, 2024

Share [f](#) [x](#) [w](#) [in](#)



The news article features a photograph of two men, Stefano De Marzo and another individual, standing outdoors. They are both wearing grey t-shirts with the Neustark logo. The man on the left has a beard and is smiling. The man on the right is wearing glasses and has his arms crossed. The background is a blurred outdoor setting.

<https://www.eu-startups.com/2024/06/bern-based-neustark-secures-e64-3-million-to-exponentially-accelerate-carbon-removal/>

# Today's class

- The path to net-zero
- Cement-free concrete & valorizing excavation waste

+Brief examples for your projects

## PRESSEPORTAL

20.08.2024 – 09:00

[Holcim \(Schweiz\) AG](#)

Strategic partnership between ETH Spin-off Oxara, KIBAG and Holcim to decarbonise concrete and binders



<https://www.presseportal.ch/de/pm/100002508/100922198>

# The construction & building sectors are responsible for:

**50%** of all natural resources depletion by volume

**36%** of GHG emissions  
(source: WEF)

**1<sup>st</sup>** sector contributing to GDP and its growth

Source: U.K. Green Building Council

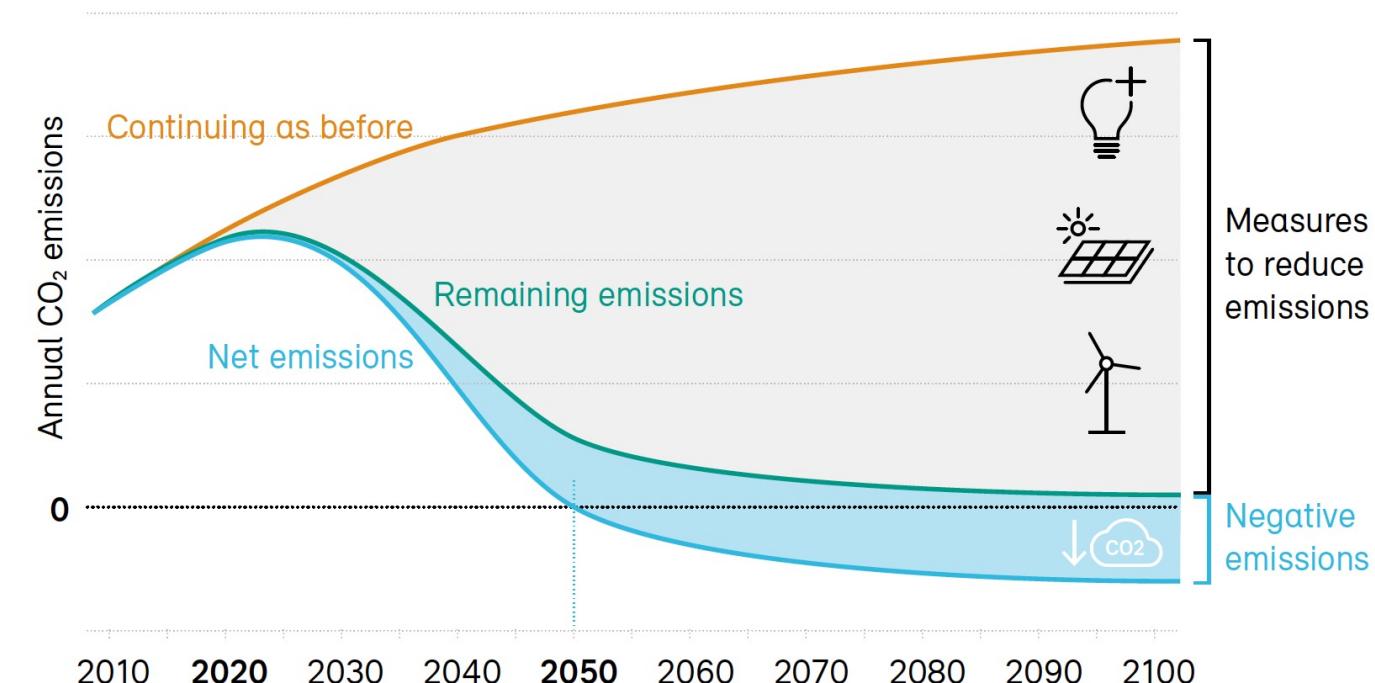
Factsheet

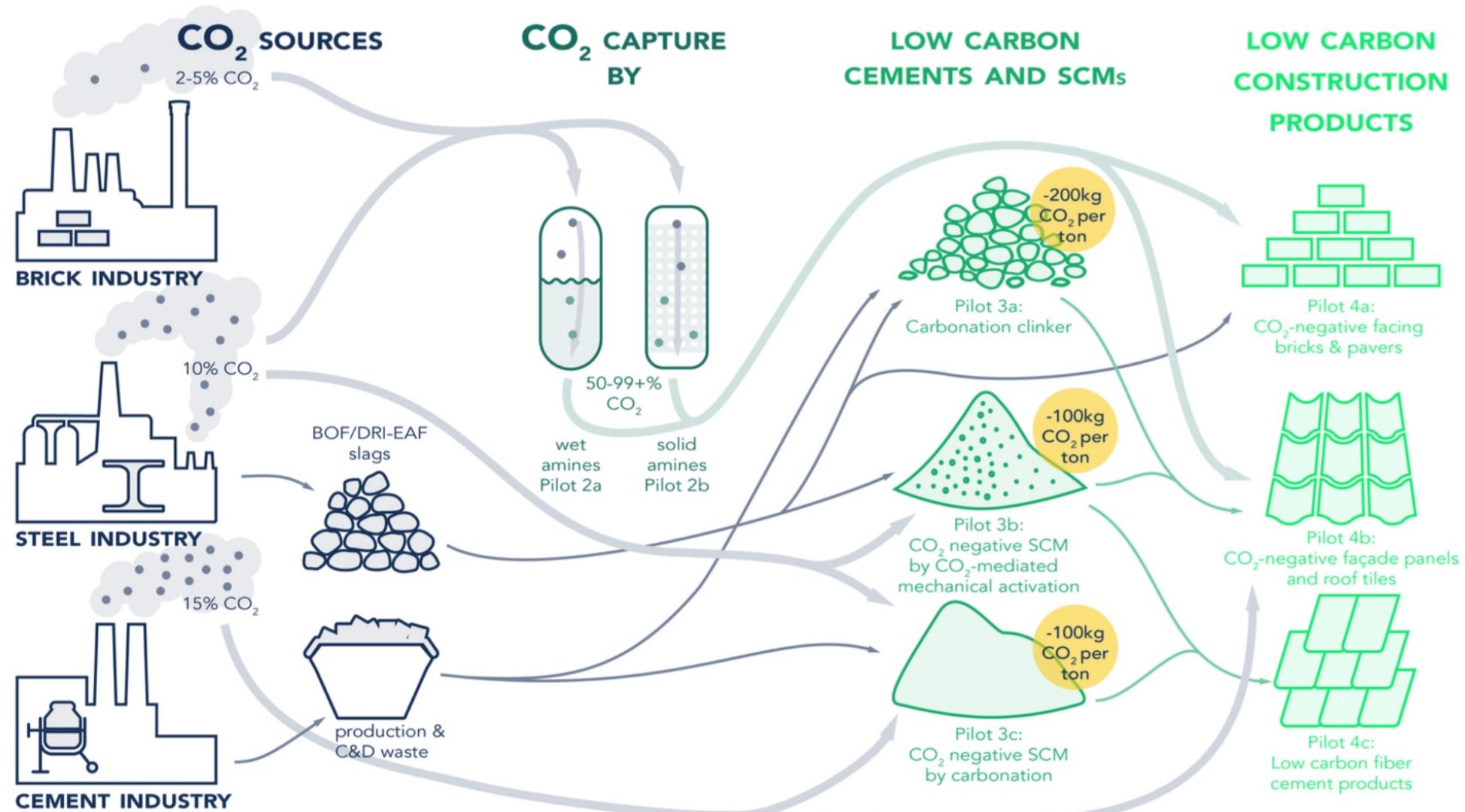
## Long-term climate strategy

- On 28 August 2019, the Federal Council adopted a net-zero target. Switzerland aims to reduce its net greenhouse gas emissions to zero by the year 2050.
- On 27 January 2021, the Federal Council adopted its Long-Term Climate Strategy. In ten strategic principles, it sets the guidelines for Switzerland's long-term climate policy. The Long-Term Climate Strategy also sets targets for each sector and shows possible developments up to the year 2050.
- Remaining emissions that are difficult to avoid must be offset by so-called negative emission technologies. The Long-Term Climate Strategy shows needs that may arise in this area.

### Achieving the net zero target by 2050

To achieve net zero, avoidable emissions must be eliminated and emissions that are difficult to avoid must be offset by negative emission technologies (NET) that permanently remove CO<sub>2</sub> from the air. Net zero is only an interim target.

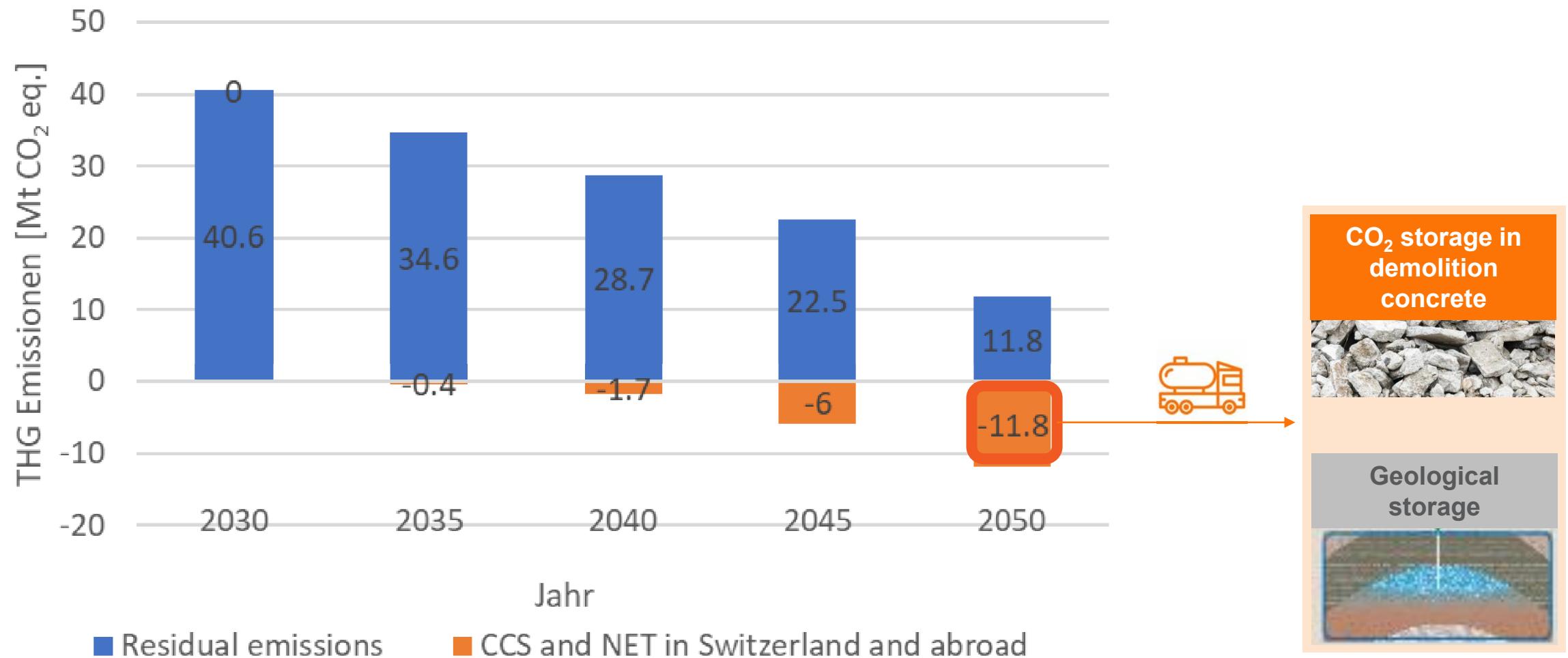






**neustark**<sup>TM</sup>  
building on CO<sub>2</sub>

# SWISS CO<sub>2</sub> REDUCTION PATHWAY



Quelle: Switzerland's long-term climate strategy (BAFU 2021)



# SINK – DEMOLITION CONCRETE



1. Capability to fix 60 kg CO<sub>2</sub> / t
2. Abundant
3. Concrete recycling industry

# NEGATIVE CO<sub>2</sub> EMISSIONS



+

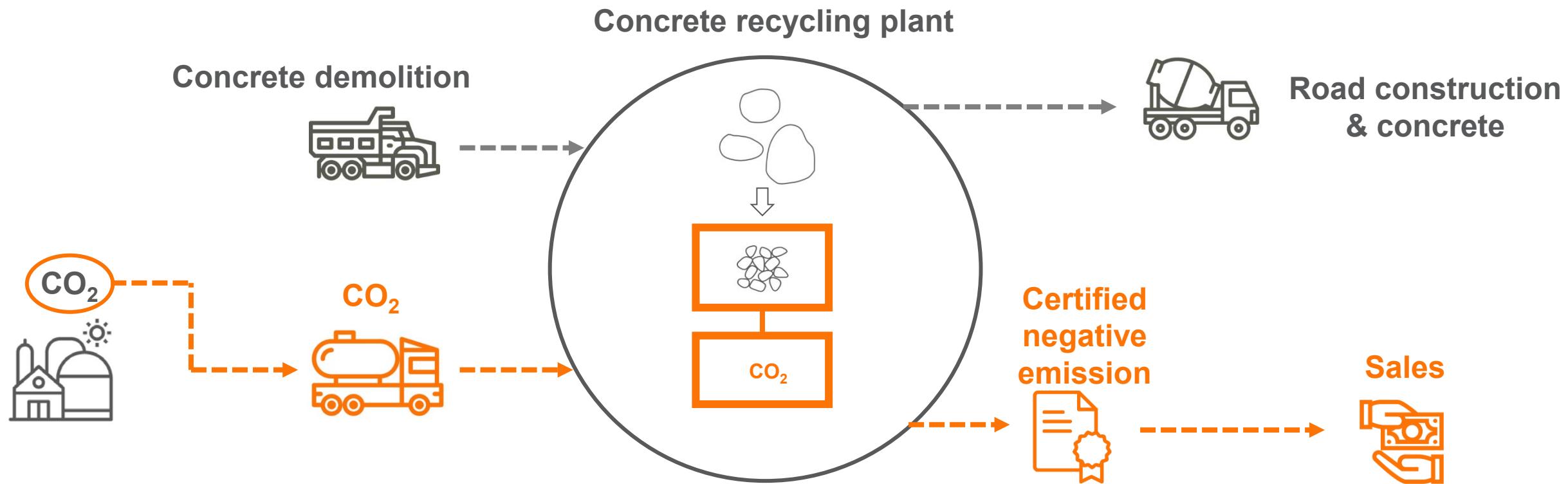


= climate neutral



# 1. Neustark's negative emission value chain

# NEUSTARK VALUE CHAIN

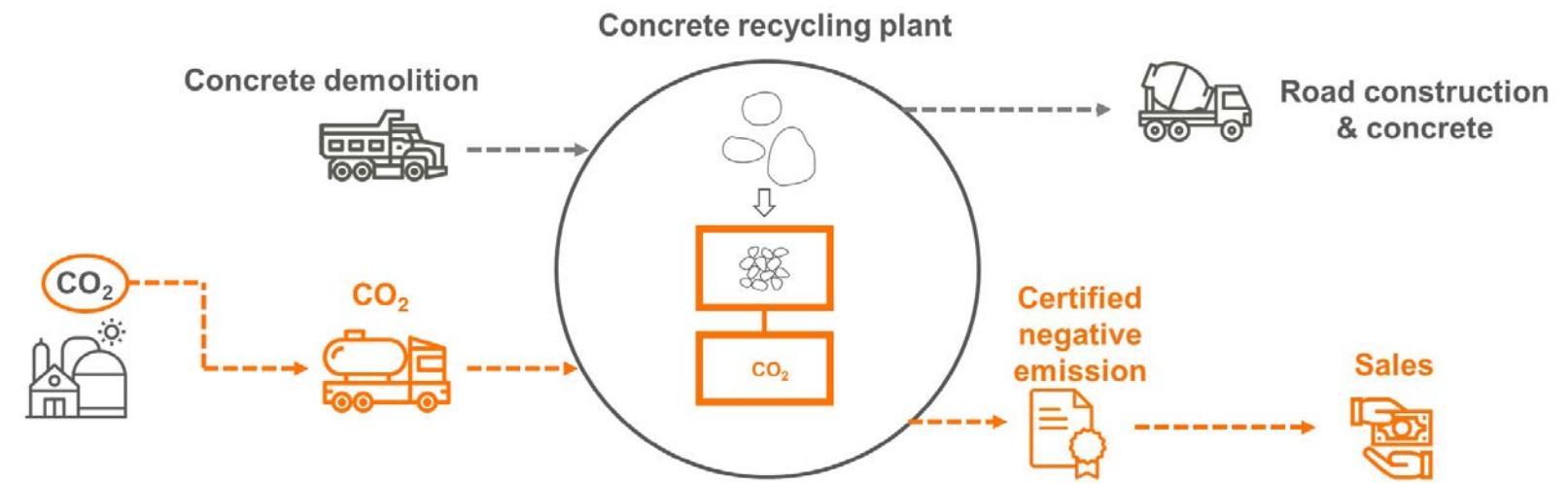


# MOBILE PILOT PLANT

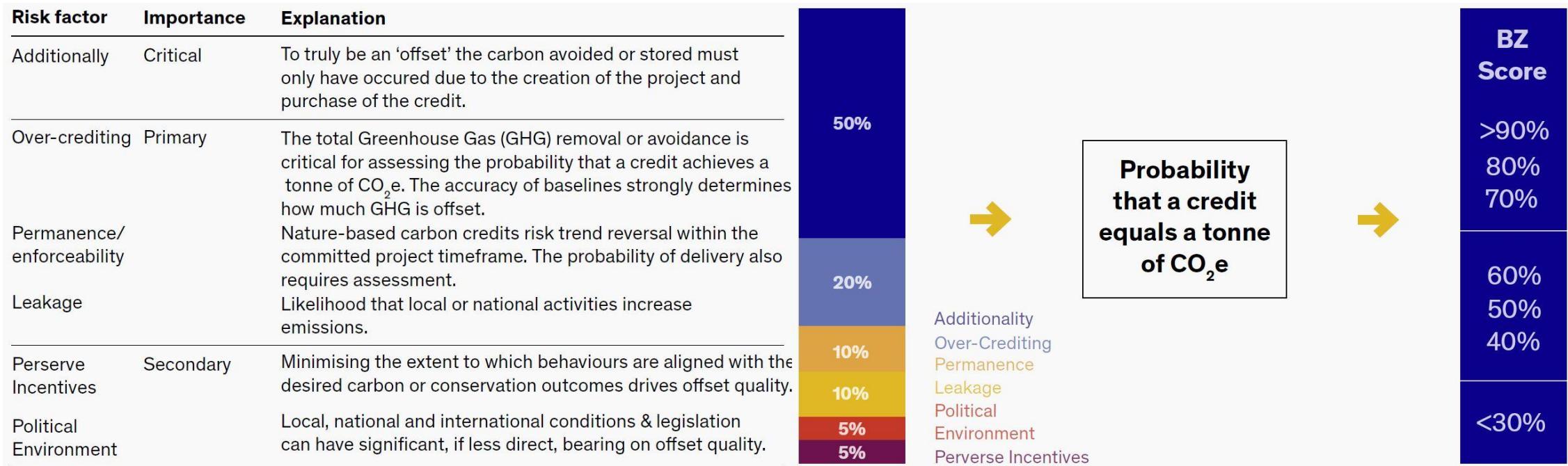




## 2. Products



# CERTIFIED NEGATIVE EMISSION



Source: BeZero Carbon Ratings: Methodology White Paper

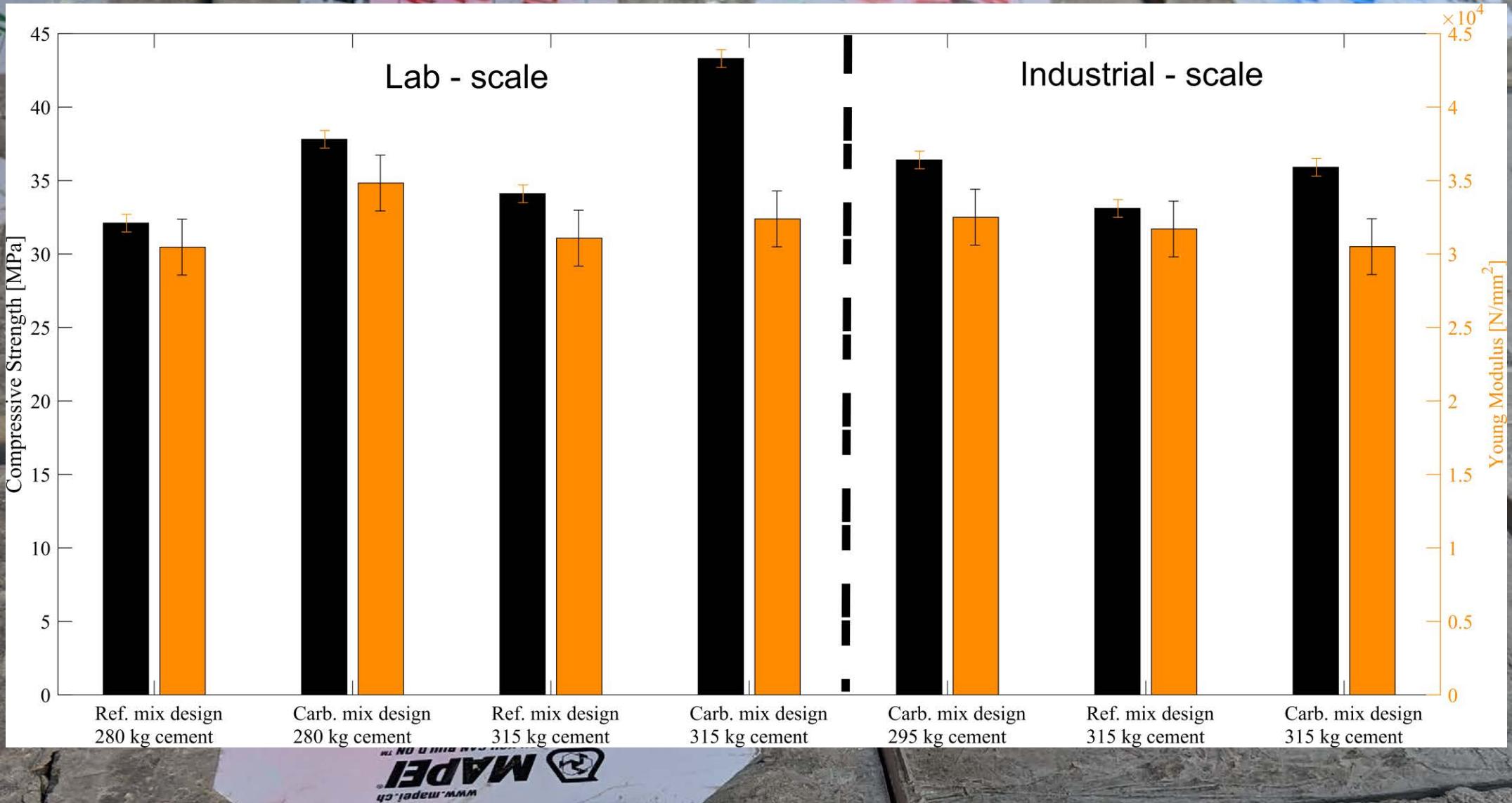


# Carbonated Concrete Aggregate

1. Recycling concrete (> 25% secondary material according to Merkblatt 2030)
2. Material for road construction



# MATERIAL TESTS



# PRIMARY SCHOOL KLEEFELD, BERN



Hochbau  
**Stadt Bern**

**frischbeton**   
rubigen

CO<sub>2</sub>  
NEUTRAL

**KSTLI**



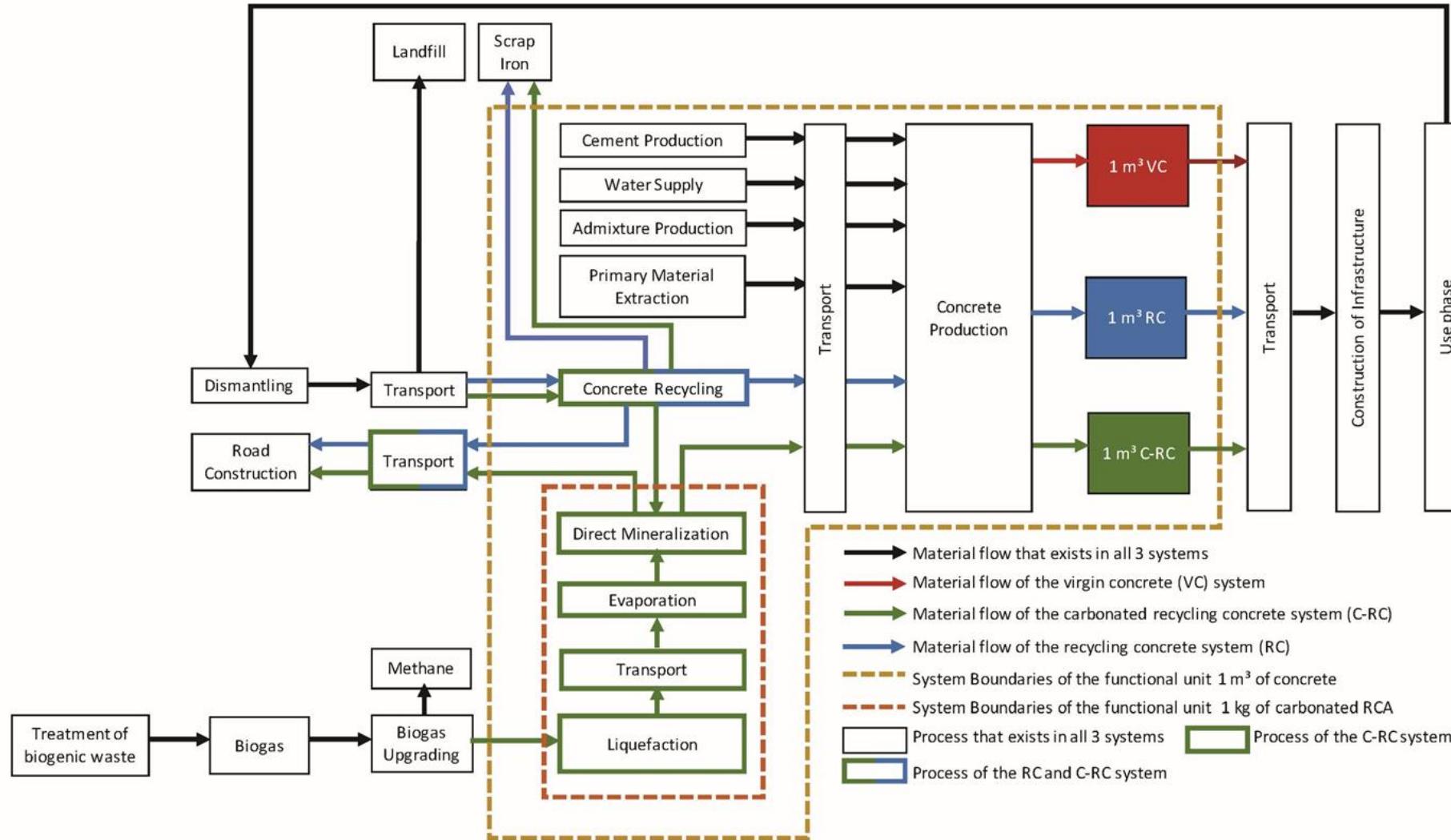
### 3. Environmental performance

# LCA OF THE VALUE CHAIN

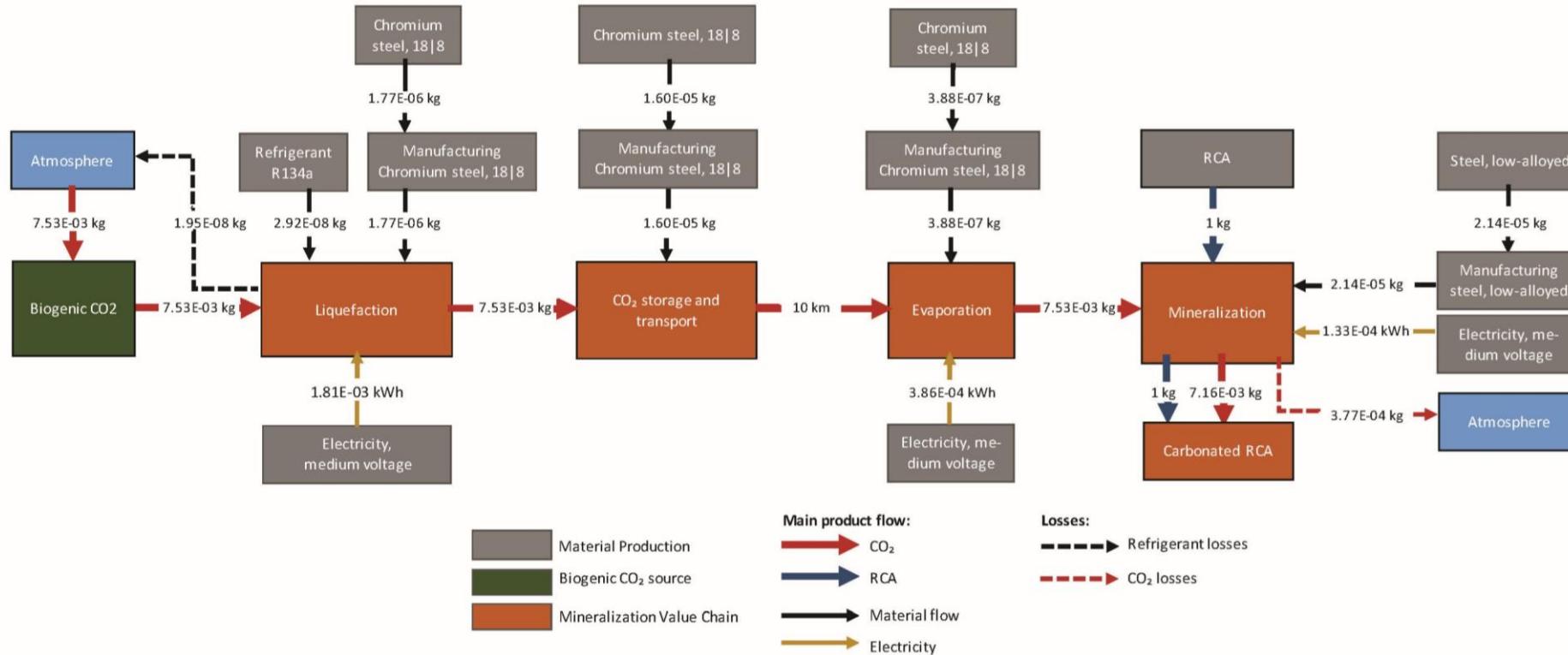


- 1. Goal and Scope**
- 2. Definition of the system boundaries and functional unit**
- 3. Life Cycle Inventory**
- 4. Results and Discussion**

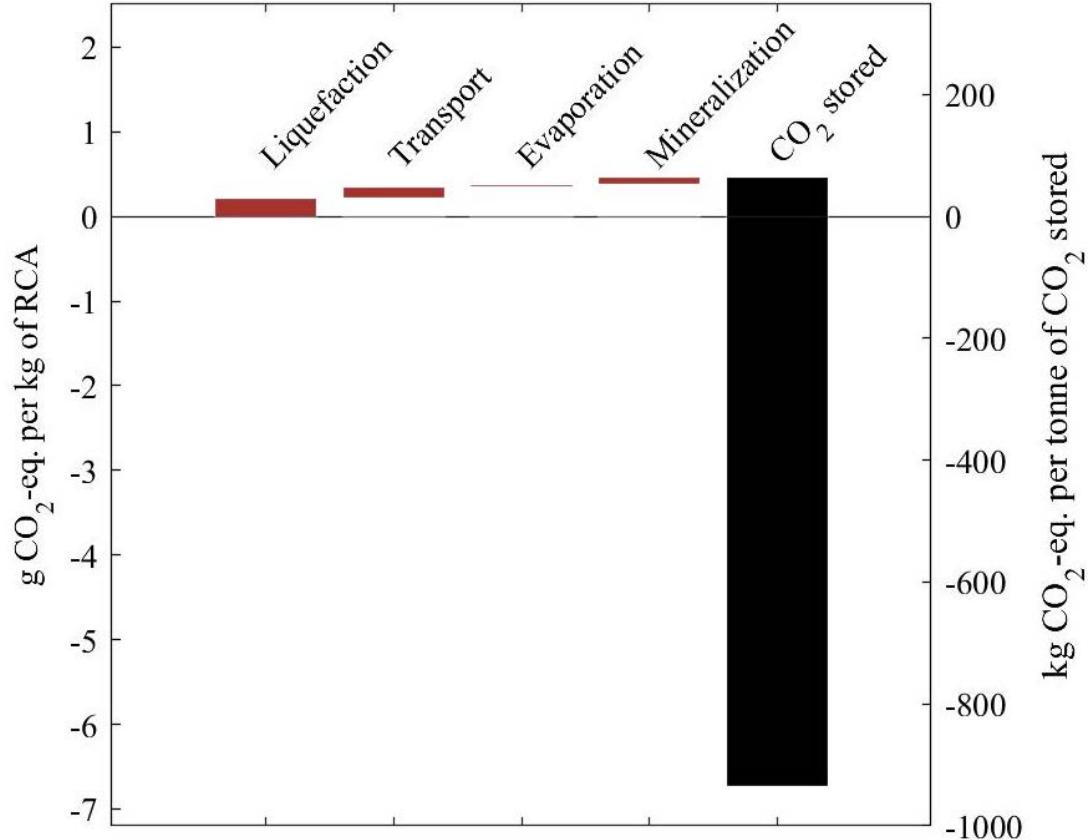
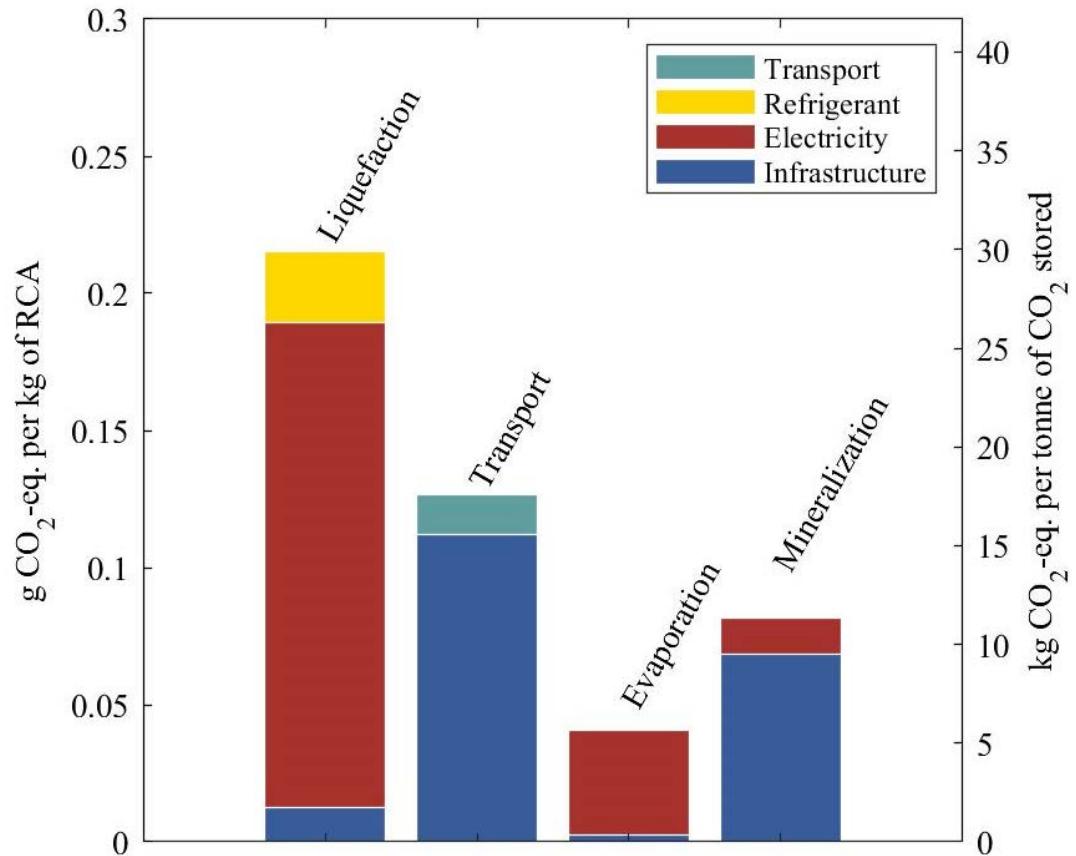
# 1. System boundaries and functional unit



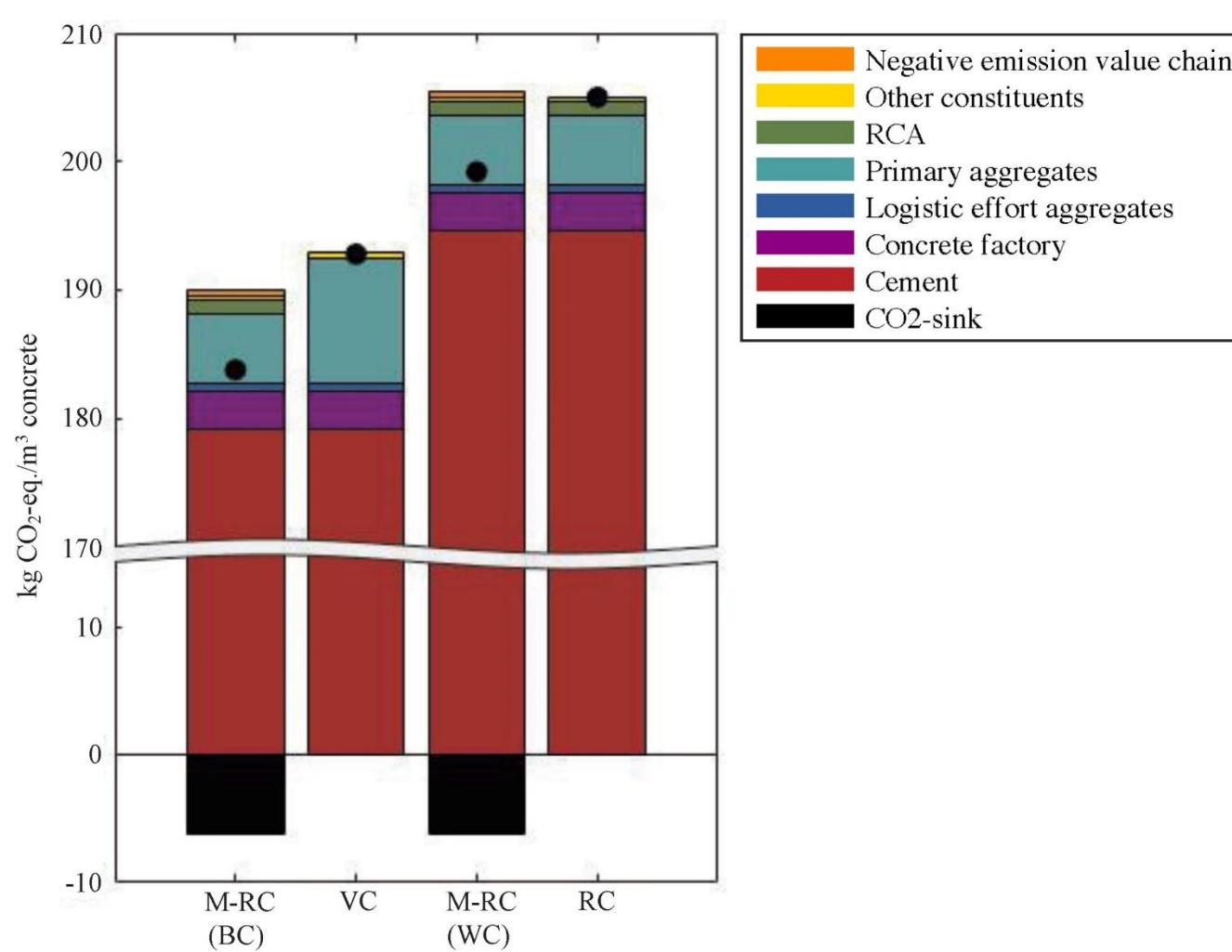
# 2. LCI of the negative emission value chain



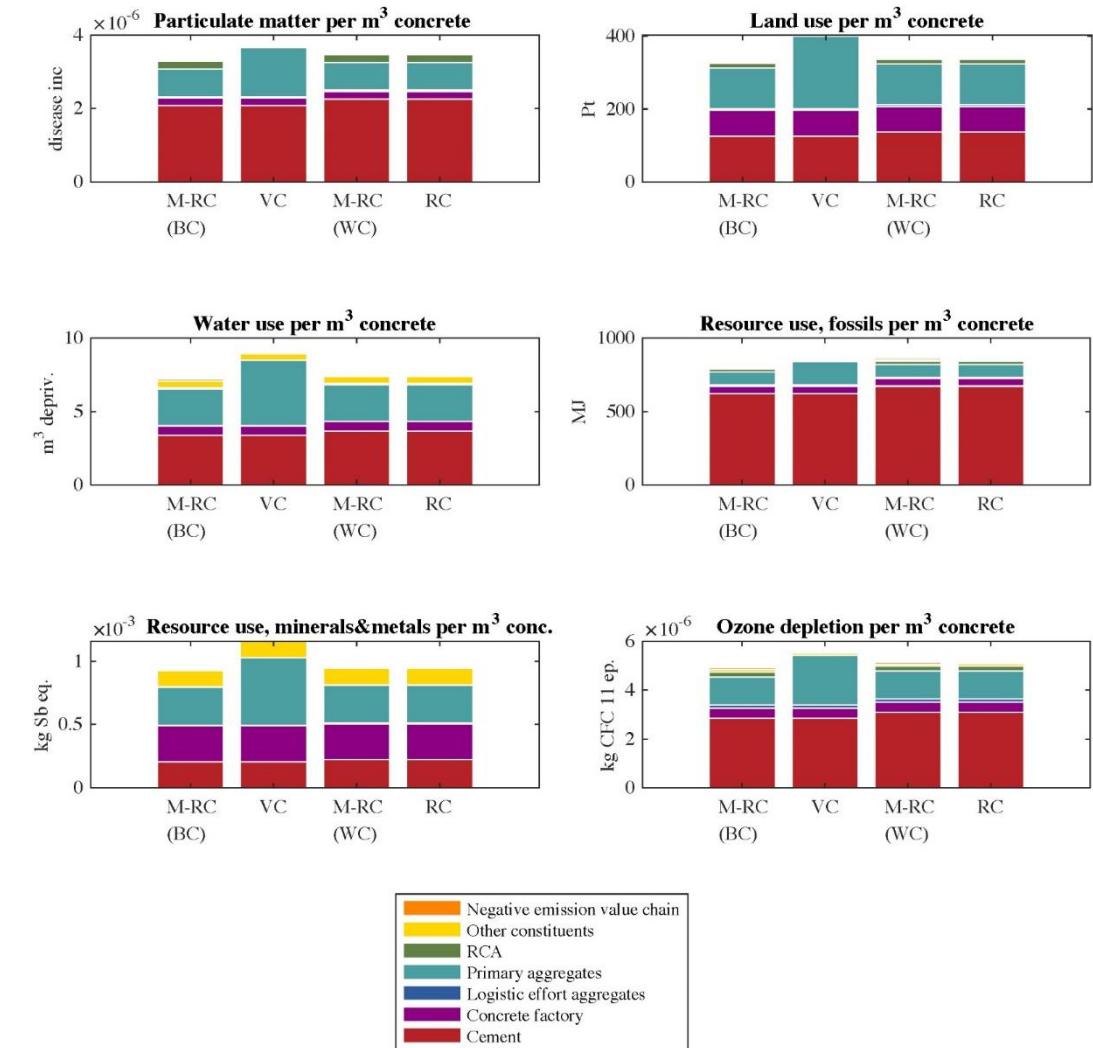
# 3. Results: Process- vs. Negative Emissions



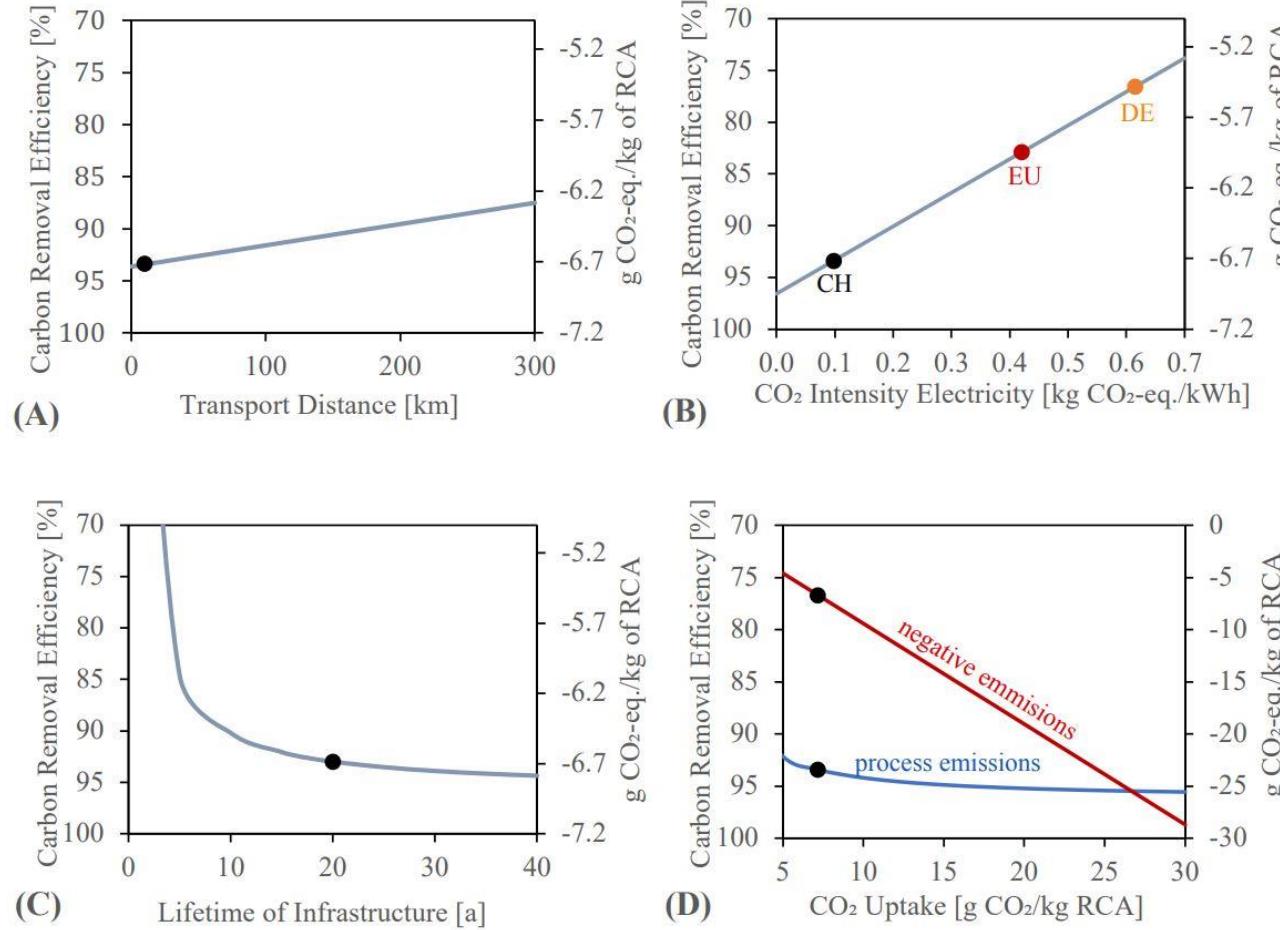
# 3. Results: 1 m<sup>3</sup> concrete



RC – concrete only better – if cement demand not increased!



# 4. Sensitivity Analysis



1. The carbon removal efficiency shows a low sensitivity towards the transport distance, infrastructure lifetime and CO<sub>2</sub> uptake.
2. The CO<sub>2</sub> intensity of the electricity mix has a significant impact on the amount of negative emissions.
3. However, even with a German electricity mix, the technology has carbon removal efficiencies exceeding 75%



## 4. Further developments

# Flue gas capture and mineralization technology



# Conclusion



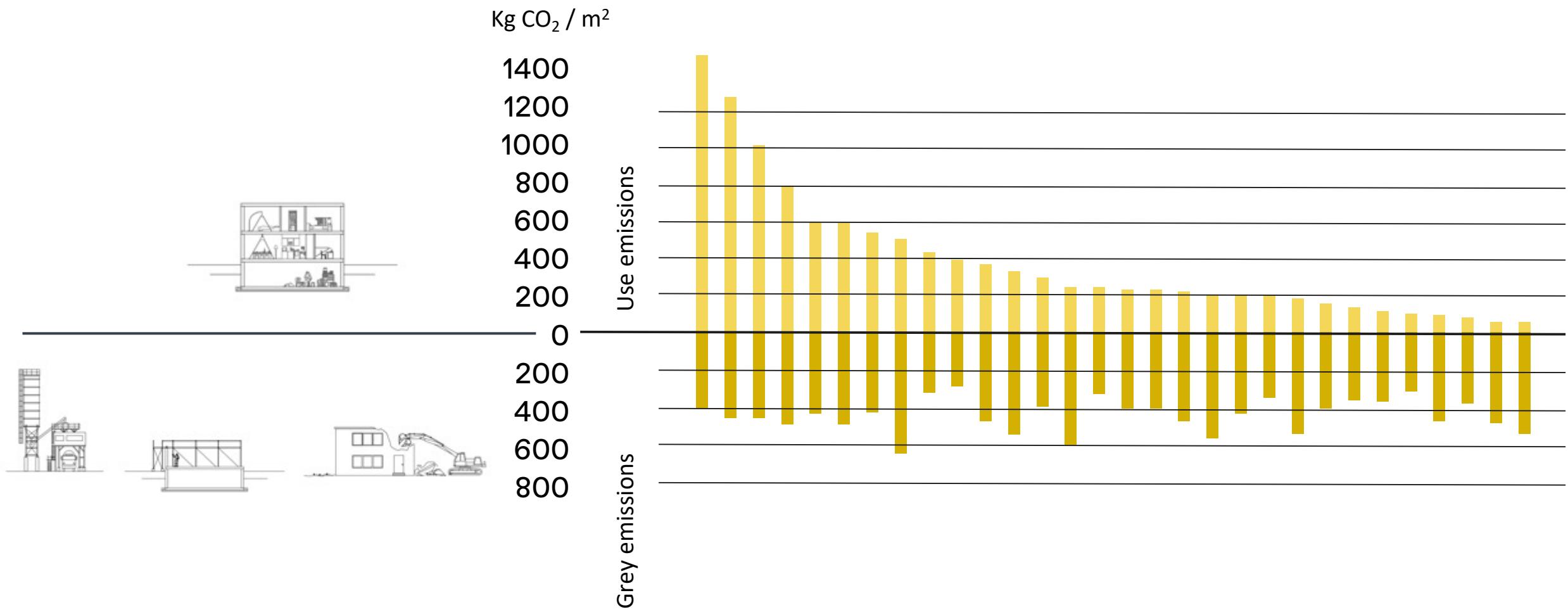
1. To reach climate neutrality, Switzerland has to capture and store 12 Mt CO<sub>2</sub> per year in 2025
2. Demolition concrete can store a substantial part of these emissions in a save and permanent way.
3. The neustark value chain delivers as a product negative emissions – which can reduce the footprint of construction materials already today.
4. The quality of a carbon sink is characterized by a number of criteria, most importantly additionality, overcrediting and permanence.
5. The resulting material can be used as a gravel and sand substitute in road construction or concrete
6. The LCA shows that the value chain removes 20 times more CO<sub>2</sub> than it emits
7. An environmental assessment should be conducted to decide if the product should be used in concrete or road construction. Recycling can even increase the environmental footprint!



**Building the future of housing using  
cement-free, clay-based products**

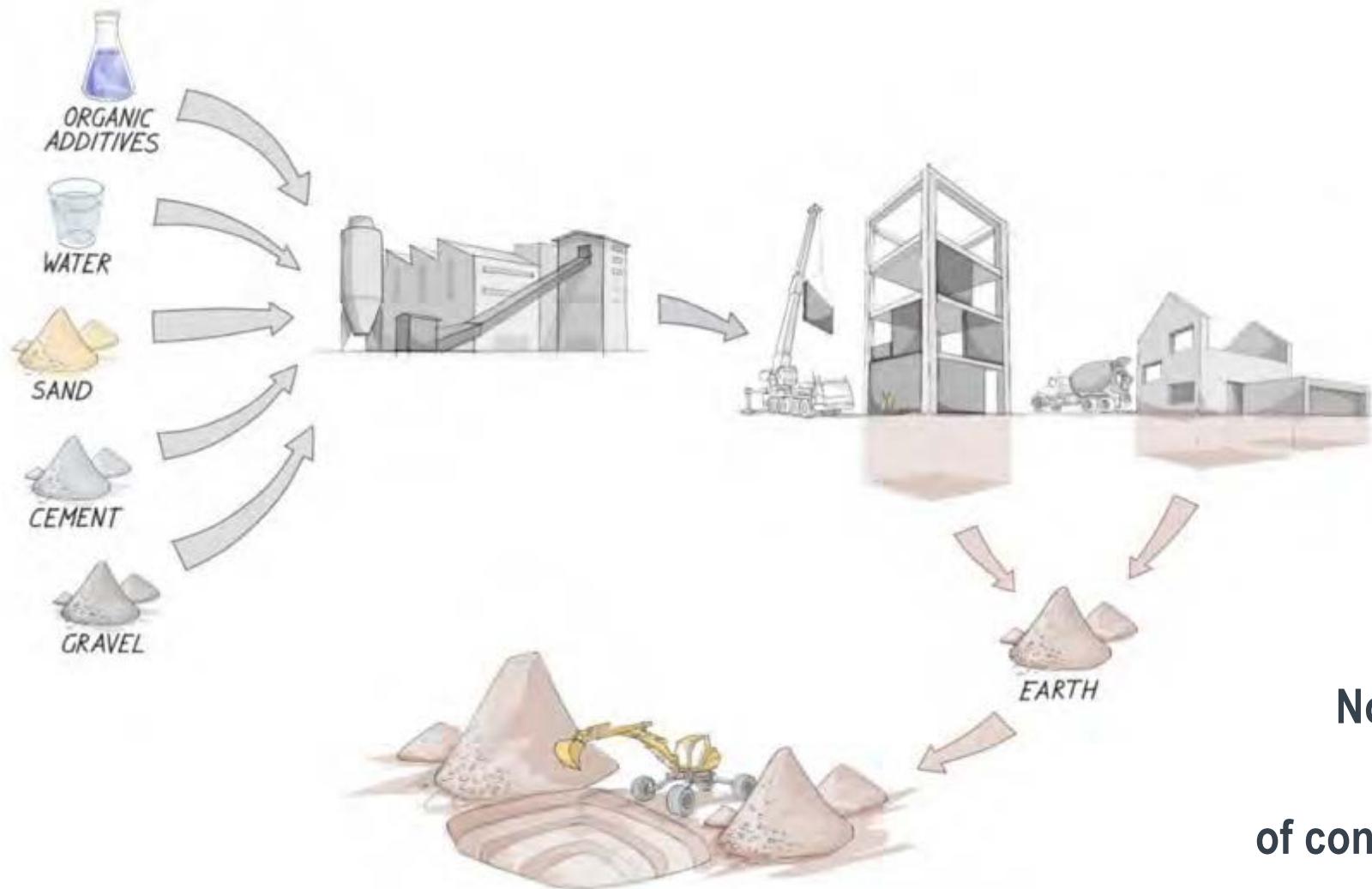
---

## CO<sub>2</sub> emissions of buildings



# Conventional construction

Cement industry:  
~8%  
of global  
CO<sub>2</sub> emission



Non-polluted earth:  
76%  
of construction waste in CH



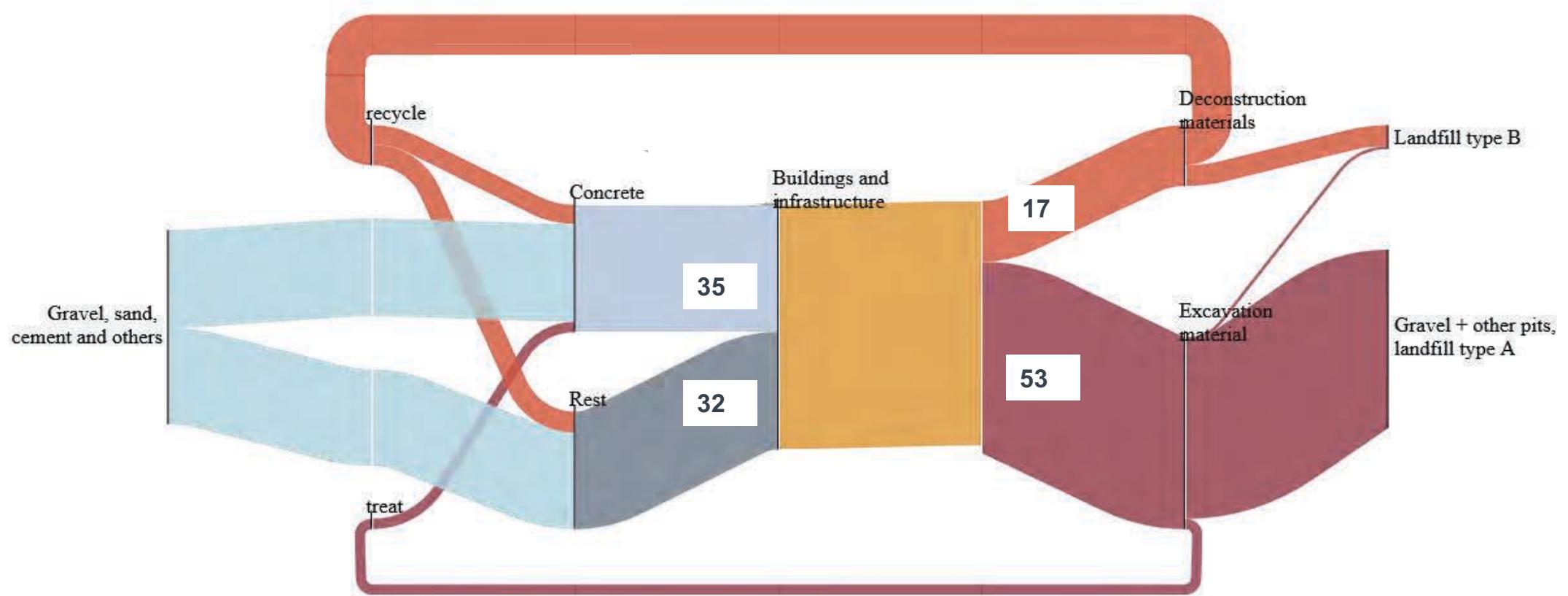
Non-polluted earth:  
76%  
of construction waste in CH

# Earth-based construction

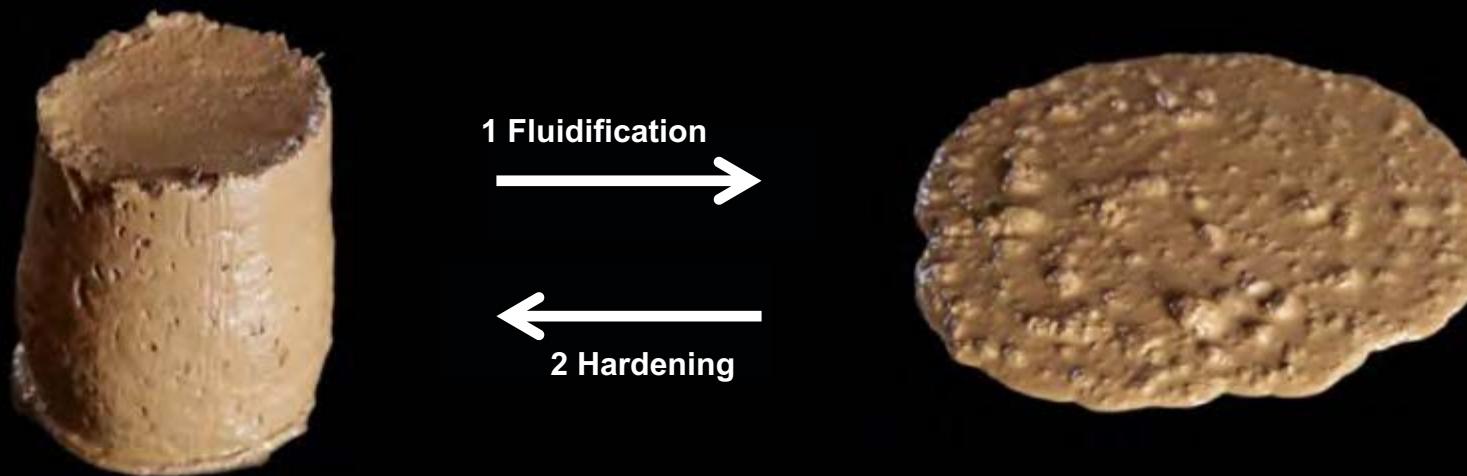


Designer: Adam Kiryk

# Material cycle in Switzerland



! # \$%&'( )"\*,,-) ".&/ 01%# 2345 "./( "6/1"7 %.8901%#: \$'; <=>'8\$.81?



! "# \$/(& )\* +,-& (,. / \*0'\$"\$&\*2-/\* )2( .1324)\* / \$0-\$-45  
+.21\*()# 2\$/ \*86)\* 7\$")

## Why pouring earth?

---



F 5+)- 7+E5(# G3- . 34(+)# 74% (4&(84+D  
H3%/%##A)B+34+@5+)- 73- 5(



2+55)'%- &4# (+. 5#9+ )#@ '+,+ . (%# .



/ %5A)%BB## . )- 77\$+4504# 7 43+,+ . (



1'&B#(A)- 7,% (+4%DB#7+4+ ()  
%43' #+3(&4%) +E@ +55# .

# 2

---

## Historical buildings

---

# Earth as a building material





Chan Chan, archaeological site, Peru. © CraTERRE

Earth as a building material



Shibam, Yemen

Earth as a building material



Djenné, Mali. © CraTERRE

Earth as a building material



Fortress of Bam, Iran. ©Hubert Guillaud

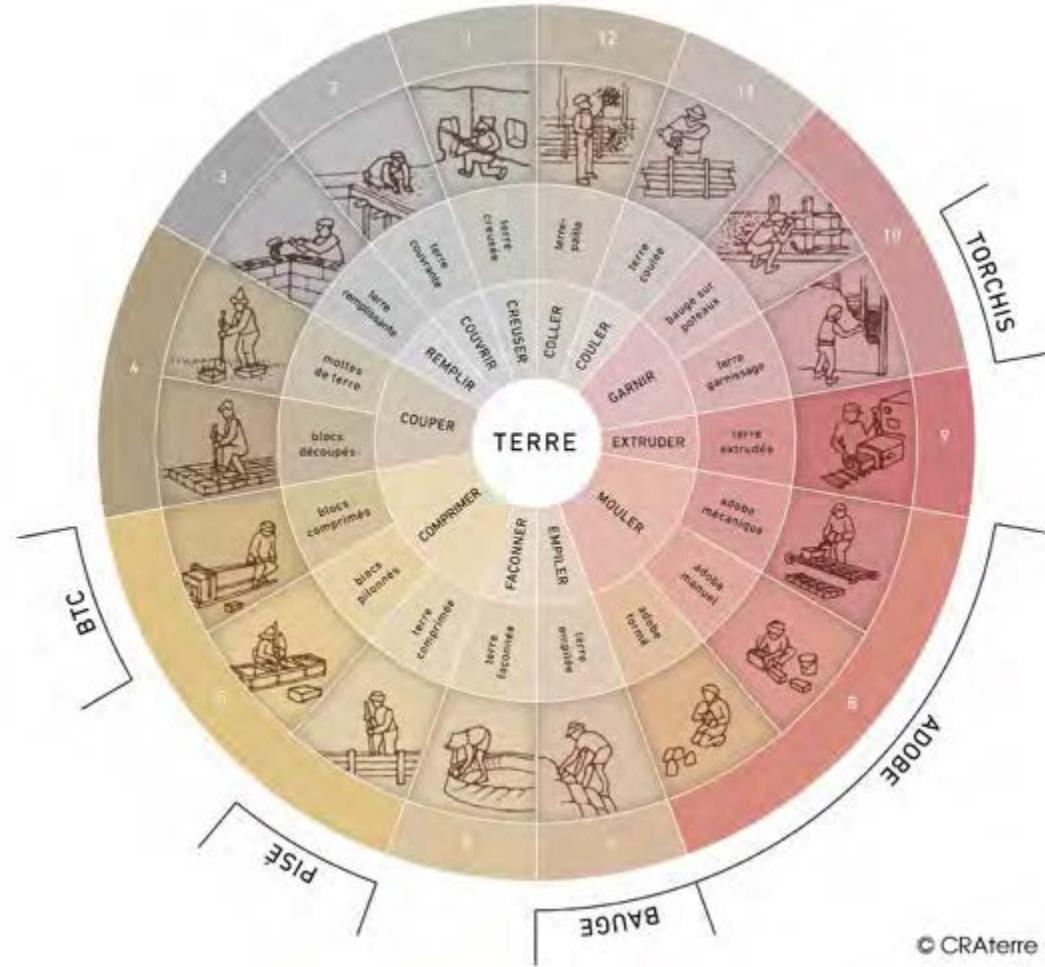
# 3

---

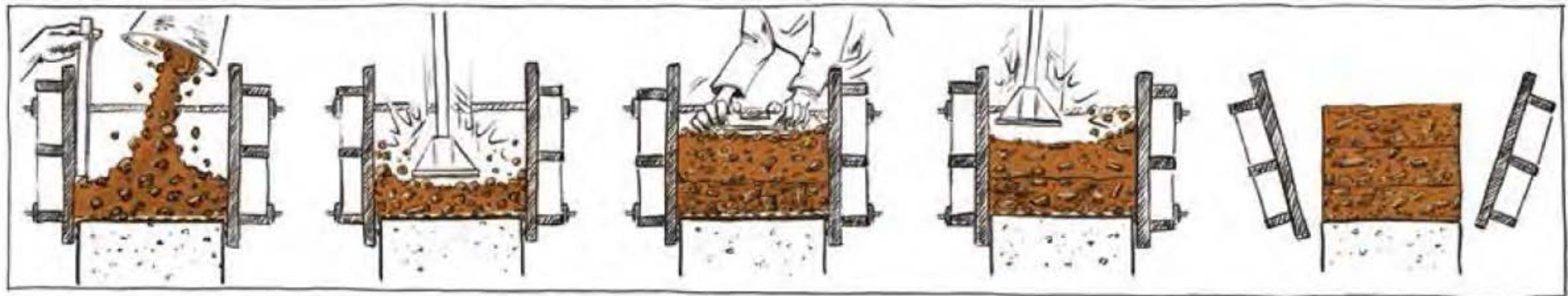
## Traditional building techniques

---

# Clay in construction



# Rammed earth



Architecture en terre d'aujourd'hui – Les techniques de la terre crue, TERRA Award. Illustration Pauline Simon (creative commons BY+NC+ND)

Rammed earth



Ricola Kräuterzentrum, Laufen, Switzerland, Herzog & de Meuron, Martin Rauch

Rammed earth



**The Vaugirard castle, Champdieu, France, XVIIth century, rammed earth**

Rammed earth



le pisé

Clément Vergely architects, Diener&Diener Architekten, Nicolas Meunier, Lyon, France

## Wattle and daub



Architecture en terre d'aujourd'hui – Les techniques de la terre crue, TERRA Award. Illustration Pauline Simon (creative commons BY+NC+ND)

# Wattle and daub, Horyu-ji, Japan



Wattle and daub, Rennes, France



# 4

---

**Innovative earth building**

---

3D printing



© WASP

# 3D printing



© WASP



(c) Gramazio Kohler Research – MAS Digital Fabrication in Architecture - ETH Zurich



(c) Gramazio Kohler Research – MAS Digital Fabrication in Architecture - ETH Zurich



(c) Gramazio Kohler Research – MAS Digital Fabrication in Architecture students - ETH Zurich

Egg Shell / clay formwork



(c) Indra Santosa - Gramazio Kohler Research – MAS Digital Fabrication in Architecture students - ETH Zurich

Design Prototype  
Final Prototype

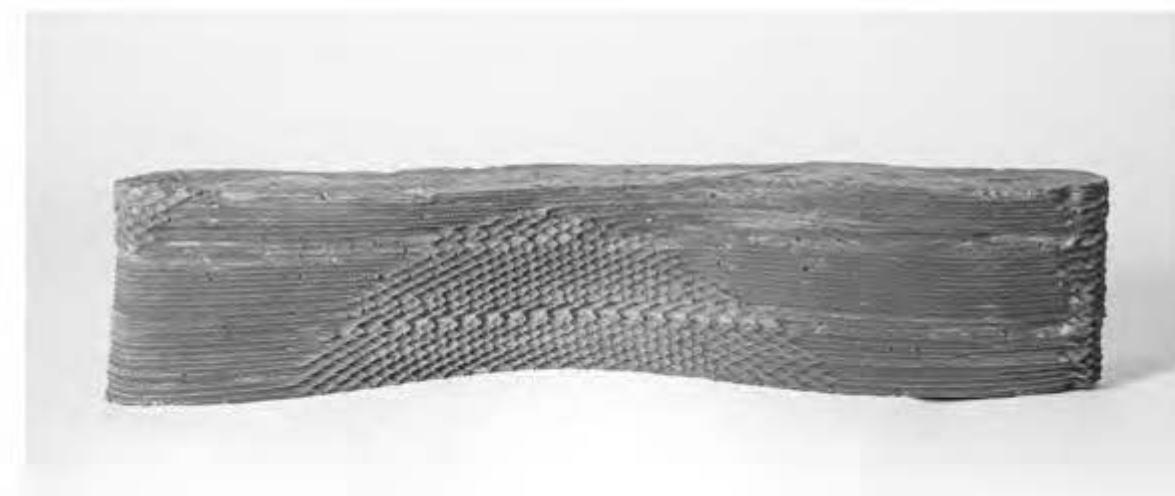


(c) Gramazio Kohler Research – MAS Digital Fabrication in Architecture students - ETH Zurich

*Final Prototype after clay eggshell removal*



(c) Gramazio Kohler Research – MAS Digital Fabrication in Architecture students - ETH Zurich



(c) Gramazio Kohler Research – MAS Digital Fabrication in Architecture students - ETH Zurich

## Compressed brick



(c) TERRABLOC

## Poured earth concrete



Manom building, Architecture Millieux. In Béton d'Argile Environnemental, Couvreur M, Moevus-Dorvaux L, Cloquet B, Fontaine L, Anger R, Doat P.

## Poured earth concrete



Manom building, Architecture Millieux. *In* Béton d'Argile Environnemental, Couvreur M, Moevus-Dorvaux L, Cloquet B, Fontaine L, Anger R, Doat P.

# 5

---

Earth, strength and rheology

---



# 6

---

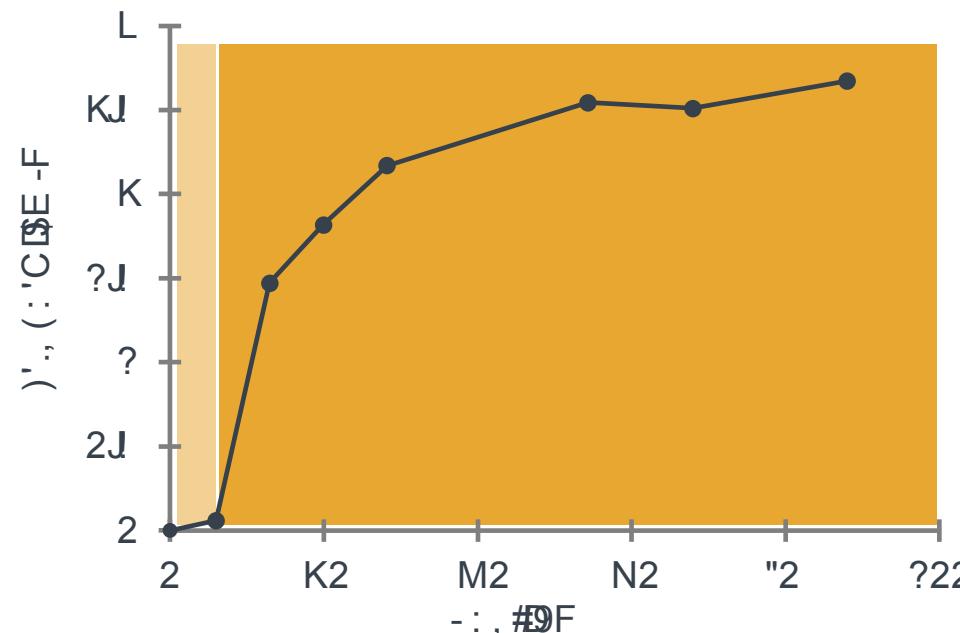
## Oxara's material and projects

---

## Strength development

0 - .9, ( %: #<=>, )#&#? ! #? ! #? ! #AB

Cleancrete

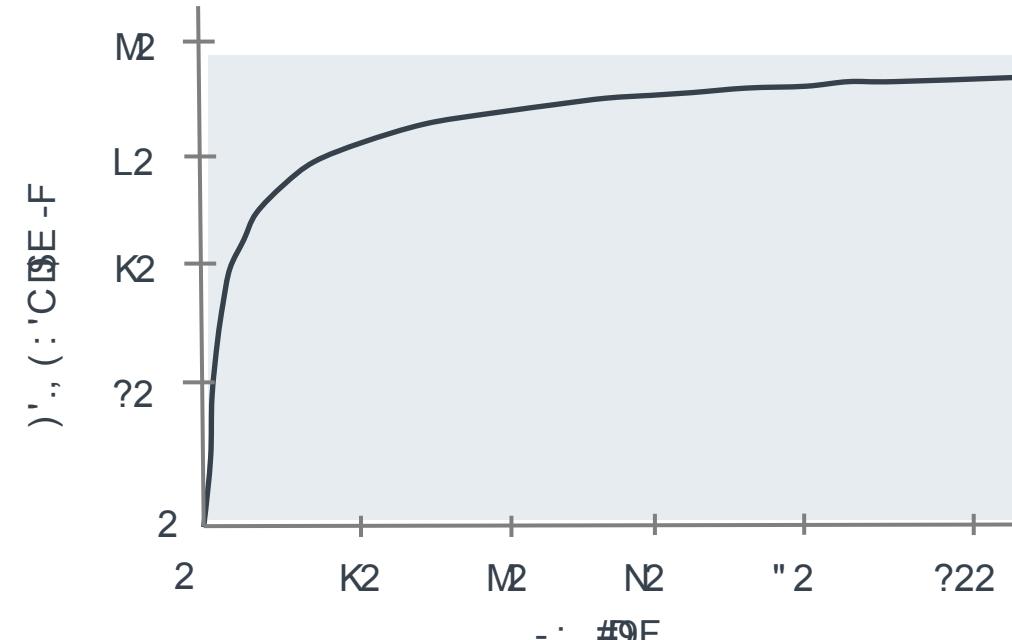


O@<, '  
C .9, ( %: #

P%#9.+%:

/ 5 - ( <, ' , G )'.., ( : 'C#9, H 5&8A, ('#%#size dependent!

Standard concrete (C25/30)

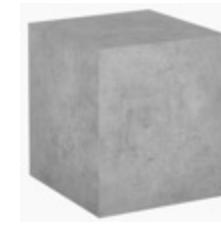
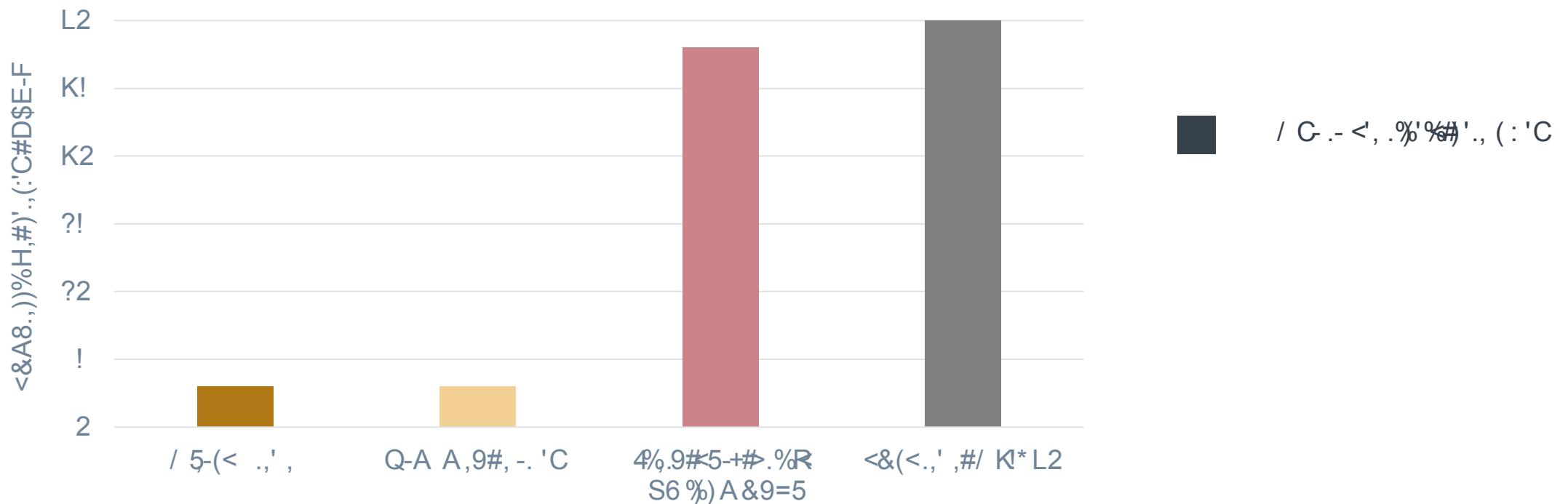


/ C, A% - 5#, - <% (

/ & ( <, ' , G# )'.., ( : 'C#9, H 5&8A, ('#%#size independen'l

## Towards load-bearing Cleancrete walls

/ C-.-<', .)'%#',.,(:'C



## Material properties: Towards load-bearing Cleancrete walls

T- .: , #<- 5 #, )'%:

### Compressive Strength

=?=(@%7".'

;A<(2(;<<(2(;B(,\$



### Seismic Test

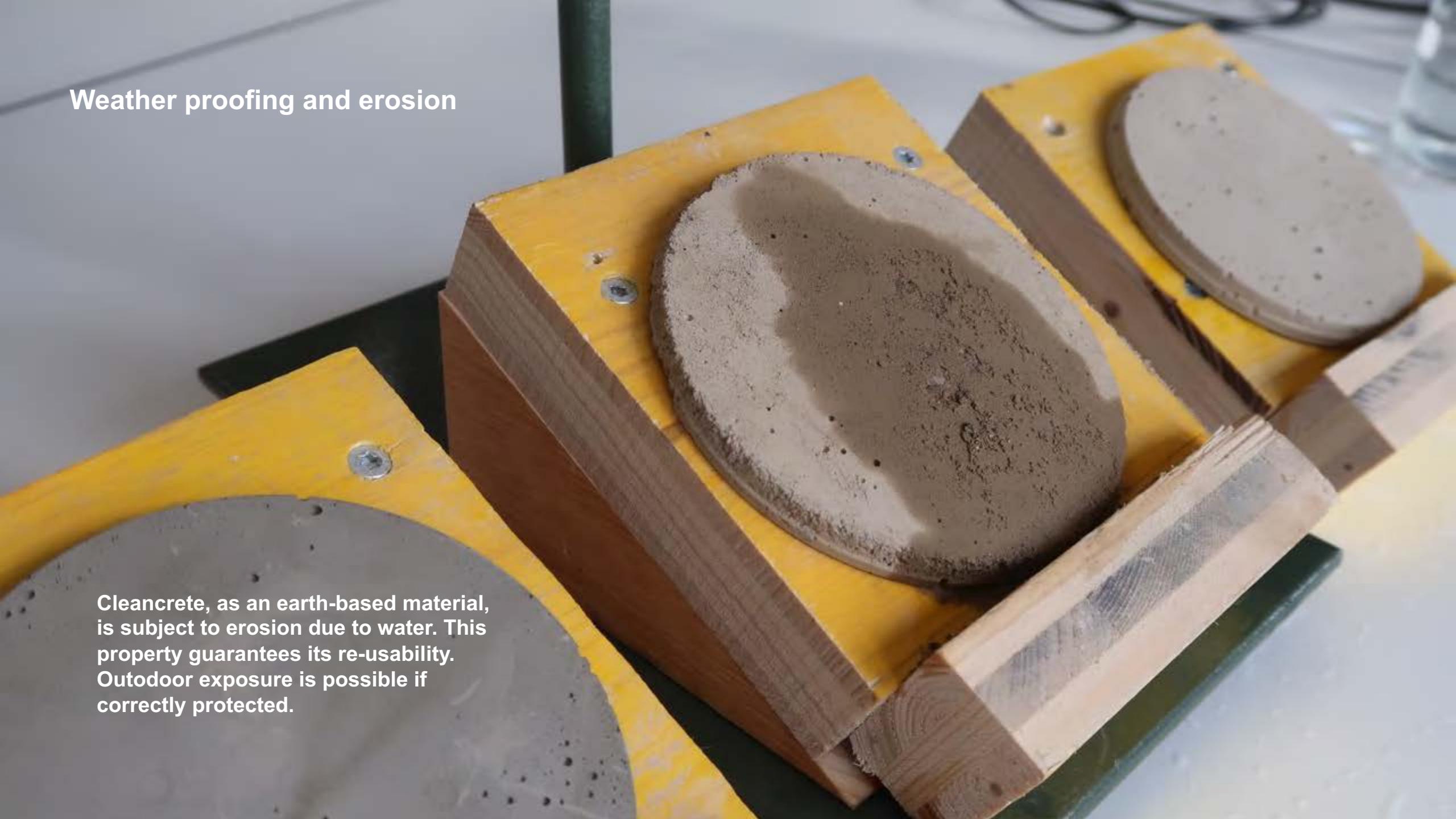
87%"%&,"""49\*\$:"#(80\$!0.\*""

;;<(2(=><(2(><(\$



## Weather proofing and erosion

Cleancrete, as an earth-based material, is subject to erosion due to water. This property guarantees its re-usability. Outdoor exposure is possible if correctly protected.



## Re-usability

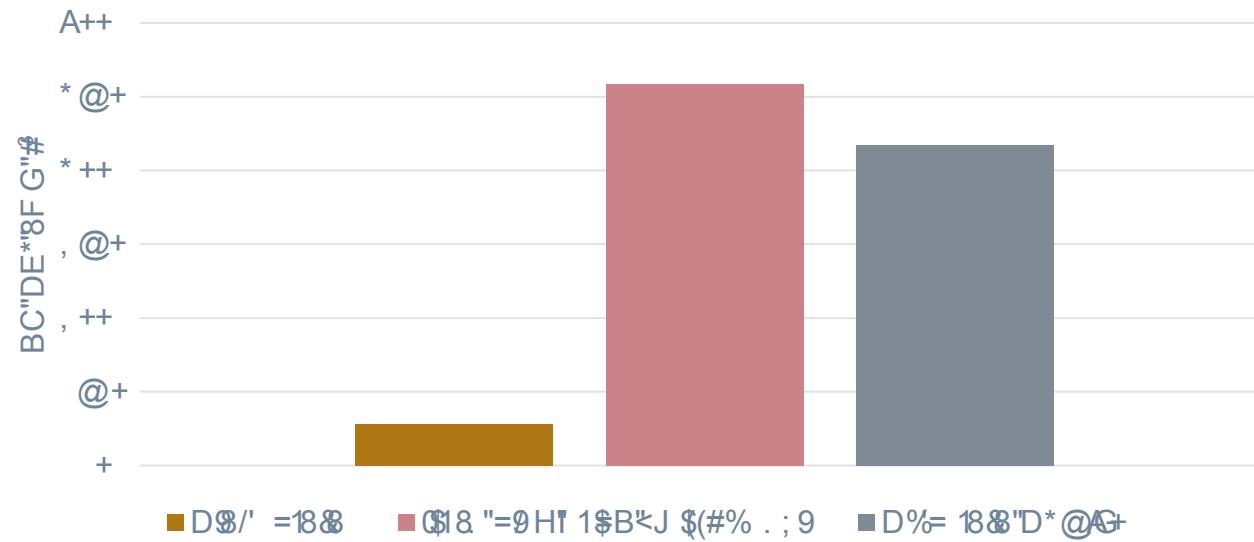


Cleancrete is fully reversible; since the strength comes from the clay particles, it can be easily destroyed and used again as another building element.

This element has been made from re-mixed material.

Cleancrete® Mesh Mould, Jomana Baddad & Indra Santosa, collaboration with GramazioKohler Research Group, 2020

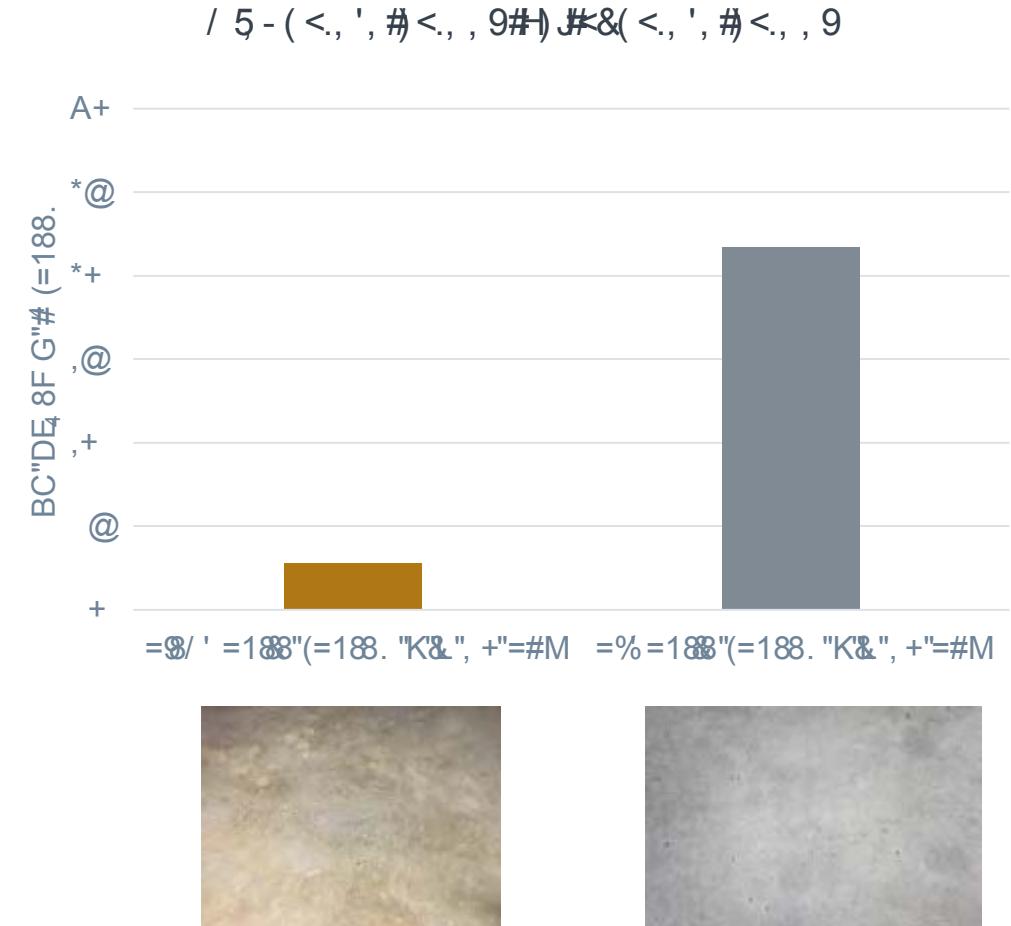
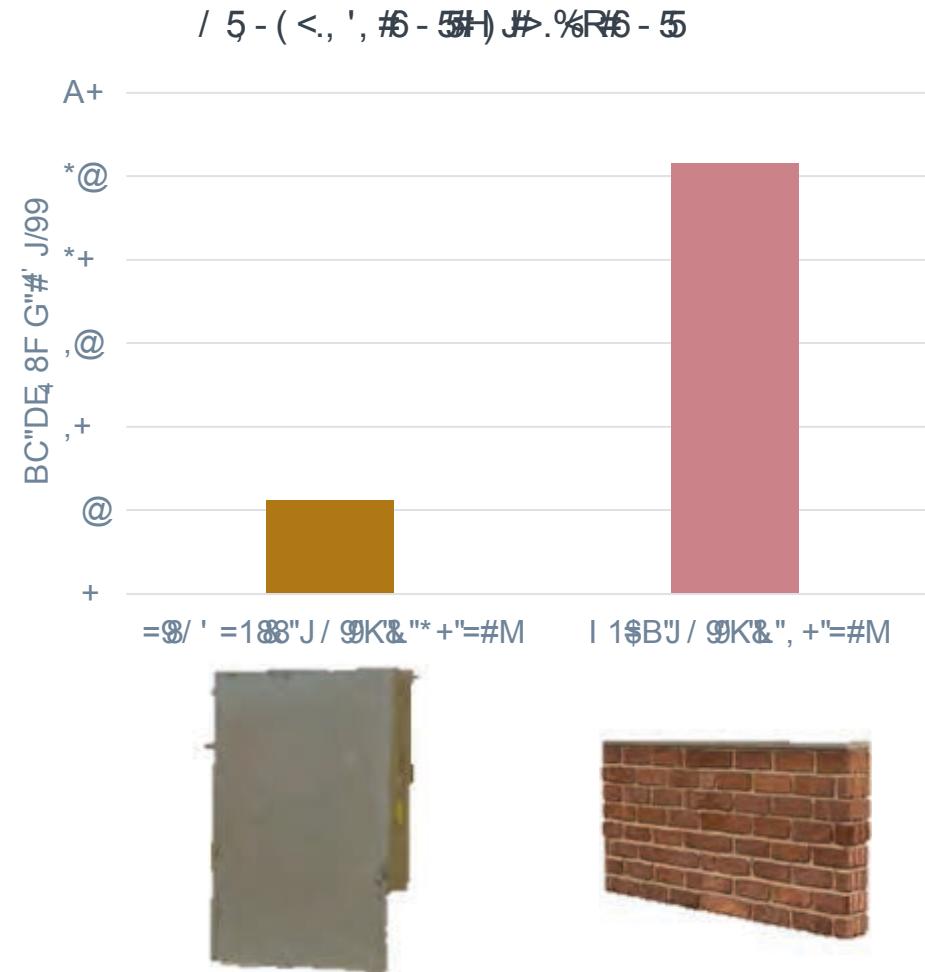
## Environmental properties of Cleancrete



Preliminary data concerning Cleancrete, calculated in the Zerostrat project funded by the Bundesamt für Energie (BFE). The project is led by INTEP in Collaboration with ETHZ Chair of Sustainable Construction.

# Environmental impact of construction elements

U&#8226;-9V, - .%: # 5 A , ( ')



# Projects implementation: completed & upcomming

A CEMENT – FREE BUILDING MATERIALS

## Cleancrete floor in Zürich

**Client:** Kirche Auf der Egg @ Wollishofen  
**Architect:** Gianluca Pedrini  
**Year:** 2021 - 2022



## Cleancrete furnitures in Zürich & Basel

**Client:** SBB  
**Designer:** Ofsi  
**Year:** 2021 - 2022



## Cleancrete pavilion in Geneva

**Client:** Oxara & Marti Construction SA  
**Architect:** Julien Chabanne  
**Year:** 2021 - 2022



## Burkwil residential building in Meilen

**Client:** Burkwil Stiftung  
**Architect:** Duplex Architekten  
**Year:** 2022 - 2024





C B<<(\$;(06(87"%&,""(6700#(06(\$X,\$('-\* ,E&"..  
C >F(\$>(06(87"%&,""(!#0/3,"/  
C G3\$!"/(0+"#(%(/\*.'%&,"(06(H<\$  
C ;<('0&.(06(I%.""(\$%"#\*%7(#43."/

C =<('0&.(06(8J;(.%+/"

## Wall textured

S=.4 <, )



## Walls

---

E- H-#A- 9, #6 %C\$- .%W, ( ,H-



## Walls

---

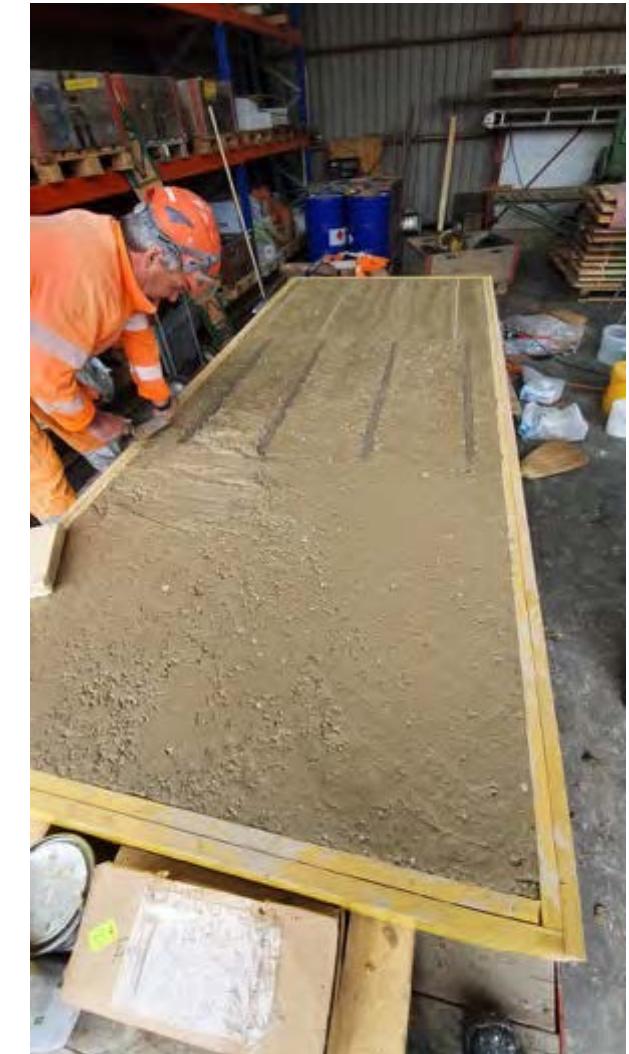
T%' , 5# ( 9#6 %9&6 #88, ( %:



## Walls

---

X.&) %(% #., - R



SBB Mobility Furniture

P5( , .( - ' %d #), #&4B&=., 9# - .'C



# SBB Mobility Furniture

P5( , .( - '%d #), #43&=., 9# - .'C



Thank you for your attention!

