

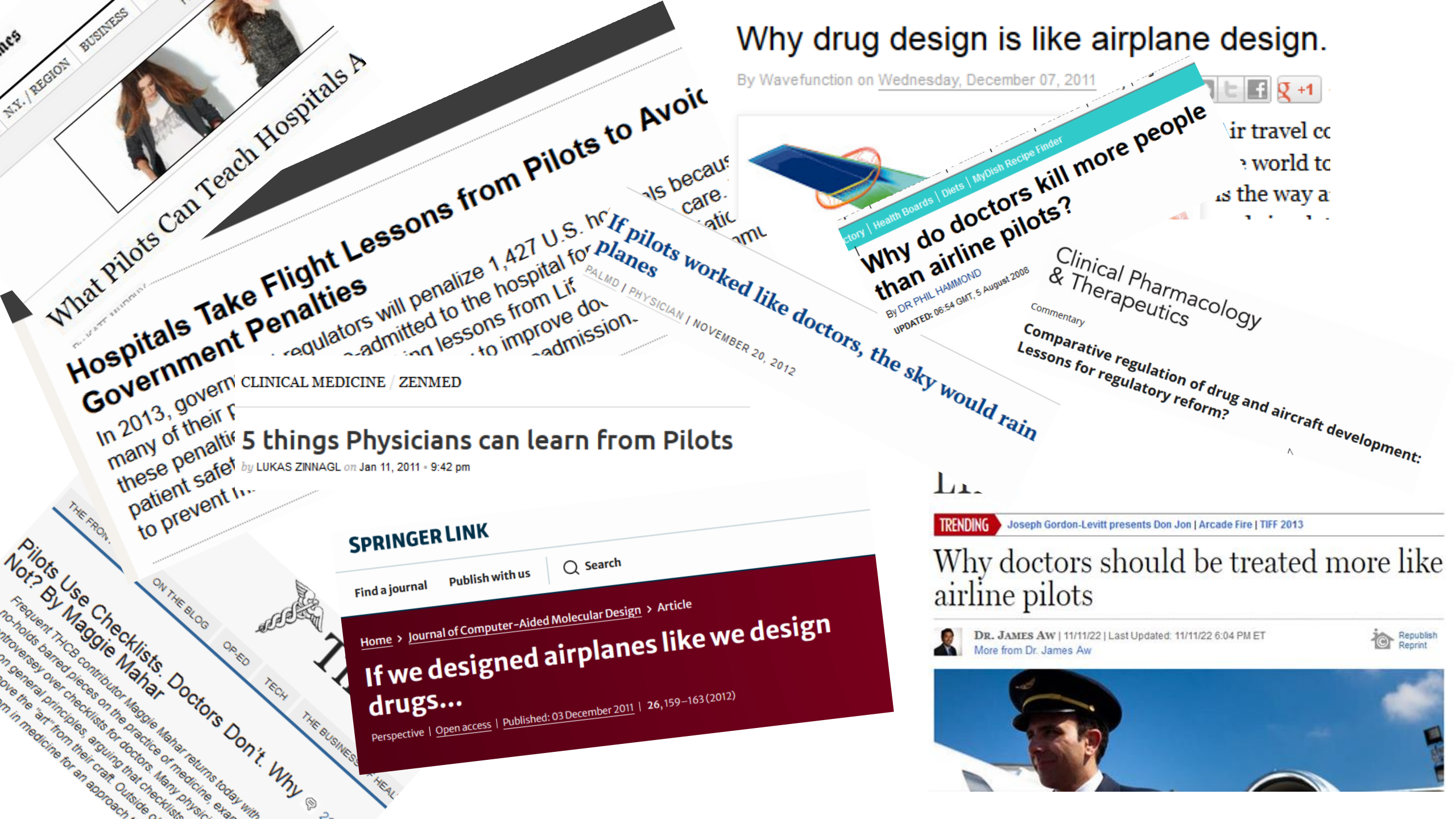
# BIOENG-399

# Immunoengineering



## Lecture 12 Considerations in drug development

Dr. Yvan (Vanya) Lorocho



NY / REGION BUSINESS

What Pilots Can Teach Hospitals A

Hospitals Take Flight Lessons from Pilots to Avoid

regulators will penalize 1,427 U.S. hospitals because of care. If pilots worked like doctors, the sky would rain

Why do doctors kill more people than airline pilots?

By DR PHIL HAMMOND

UPDATED: 06:54 GMT, 5 August 2008

Clinical Pharmacology & Therapeutics

Comparative regulation of drug and aircraft development: Lessons for regulatory reform?

Commentary

Why drug design is like airplane design.

By Wavefunction on Wednesday, December 07, 2011

air travel co  
e world to  
as the way a

CLINICAL MEDICINE / ZENMED

5 things Physicians can learn from Pilots

by LUKAS ZINNAGL on Jan 11, 2011 • 9:42 pm

SPRINGER LINK

Find a journal Publish with us Search

Home > Journal of Computer-Aided Molecular Design > Article

If we designed airplanes like we design drugs...

Perspective | Open access | Published: 03 December 2011 | 26, 159–163 (2012)

THE FRONT

Pilots Use Checklists. Doctors Don't. Why Not? By Maggie Mahar

ON THE BLOG OPED TECH THE BUSINESS OF HEALTH

Frequency THCB contributor Maggie Mahar returns today with no-holds barred pieces on the practice of medicine, examining the controversy over checklists for doctors. Many physicians on general principles, arguing that checklists improve the "art" from their craft. Outside of medicine, the "art" in medicine for an approach

THE BUSINESS OF HEALTH

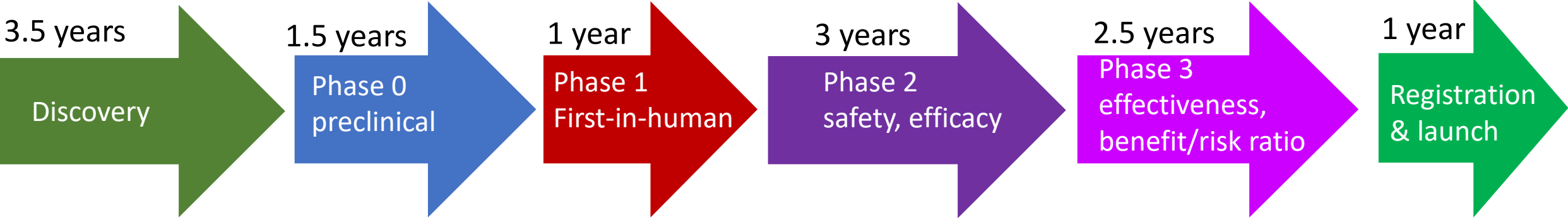
DR. JAMES AW | 11/11/22 | Last Updated: 11/11/22 6:04 PM ET

More from Dr. James Aw

Republish Reprint



# Drug development is a long and complex journey



## Airworthiness Directive

AD No.: 2017-0135

Issued: 28 July 2017

Note: This Airworthiness Directive (AD) is issued by EASA, acting in accordance with Regulation (EU) 1825/2003, in accordance with Regulation (EU) 1321/2014 Annex I, continuing airworthiness of an aircraft shall be ensured by accomplishing any applicable ADs. Consequently, no person may operate an AD applies, except in accordance with the requirements of that AD, unless otherwise specified by the Agency (Regulation (EU) 1321/2014 Annex I, Part M.A.305) or agreed with the Authority of the State of Registry (Regulation (EC) 216/2008, Article 14(a) exemption).

### Design Approval Holder's Name:

AIRBUS

### Type/Model designation(s):

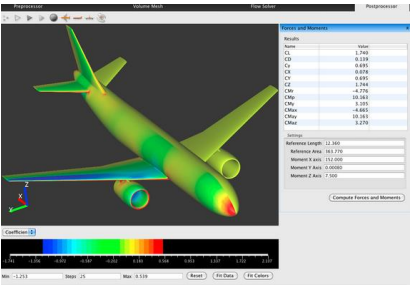
A380 aeroplanes

Effective Date: 11 August 2017

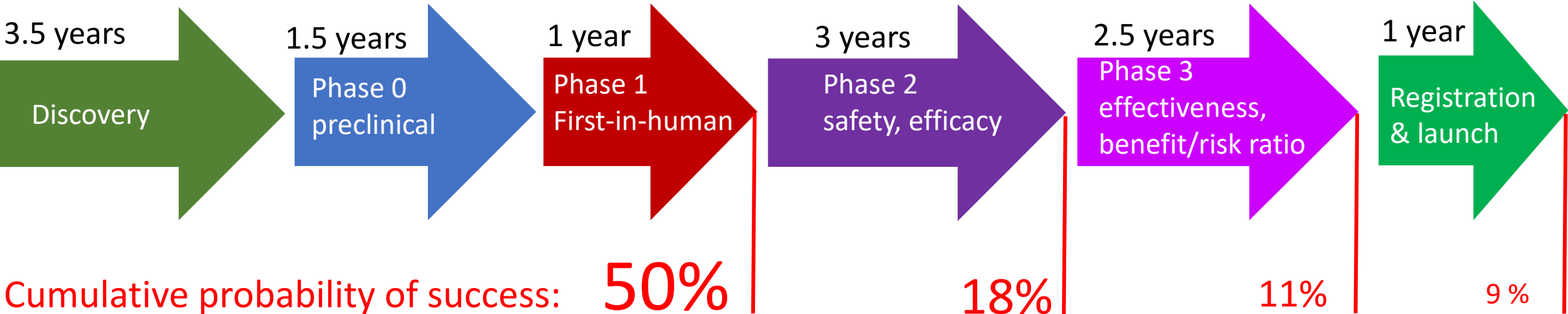
TCDS Number(s): EASA.A.110

Foreign AD: Not applicable

Supersedeure: None



# Drug development is a high risk, expensive journey



Odds of winning the jackpot: 1 in 139 million  
1 single combo ticket costs CHF 3.50  
CHF 486 500 000 will buy all combinations  
Record jackpot 210 million (in Switzerland)!

Ten times riskier than Euromillions...

FTL SCIENCE		Average Time (Years)	Average Cost 2022 (US\$ million)
Early Drug Discovery		2.5	353
Lead Optimization		2	562
Pre-Clinical Trials		1	340
Clinical Trials	Phase I	1.5	63
	Phase II	2.5	119
	Phase III	2.5	344
FDA Review and Approval		1.5	3
Total		> 13.5 Years	1784

But the Jackpot is much bigger and lives may be saved !



# Drug development: how to improve the odds, reduce costs and go faster?

Learn to pilot the drug development journey using the best possible instruments



DC-3 (1930-s)

Few instruments  
high risk



Boeing 747 (1970-s)

Many instruments  
lower risk

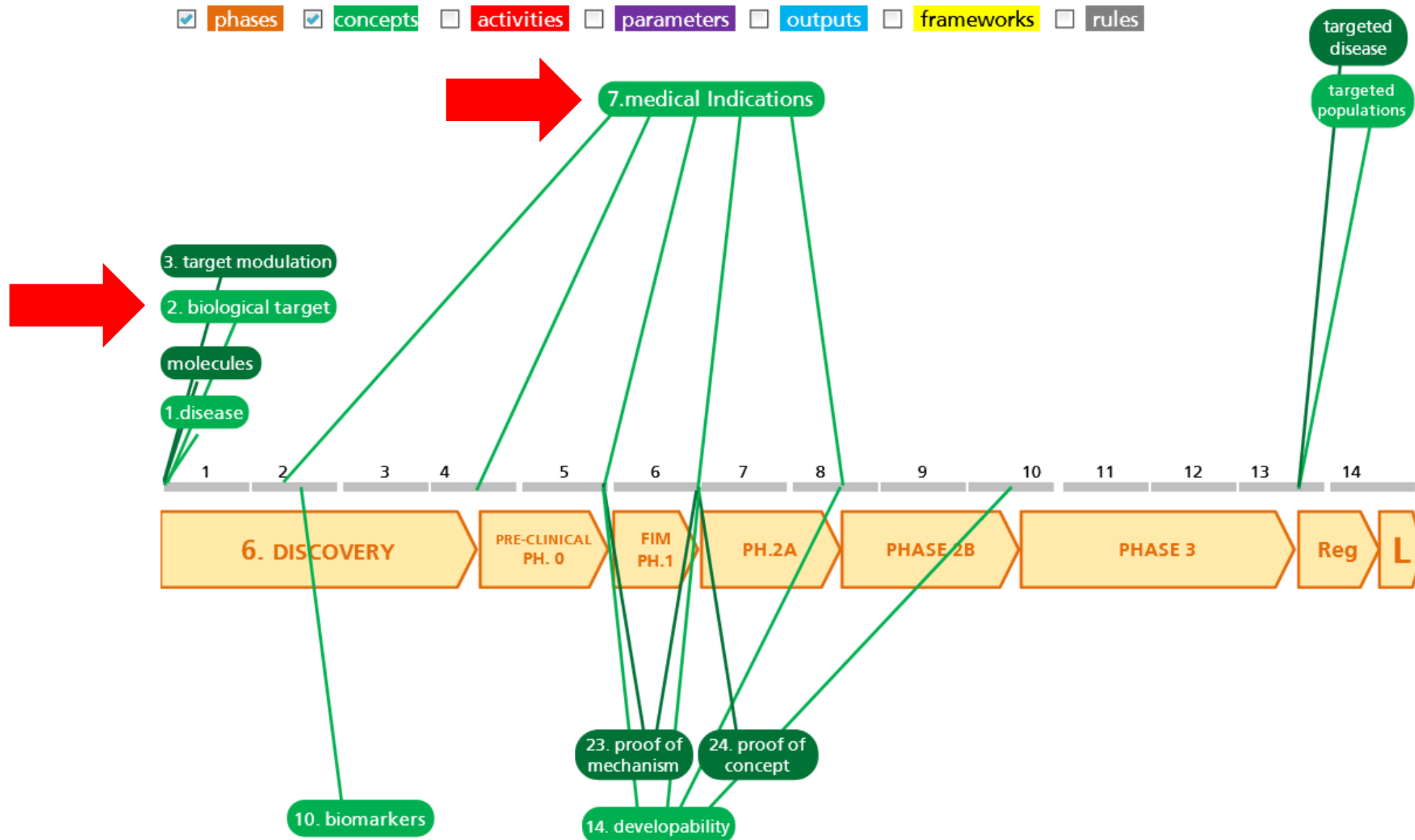


Airbus A350 (2020-s)

Fewer instruments  
lower risk  
and more powerful

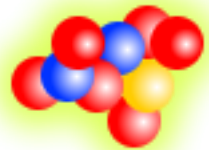
A simple simulation:  
[www.loroch.ch/dddd](http://www.loroch.ch/dddd)

# Concepts: basic biological notions underlying the drug development process.



# Who is the drug for?

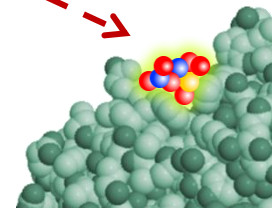
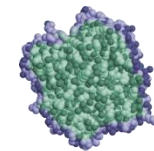
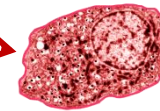
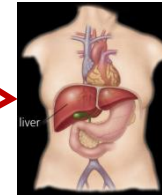
Idea !



Drug



?





# Implications for medicine.

In the good'ole days...



Symptoms  
& clinical signs

↓  
Today's  
disease  
taxonomy



# Implications for medicine.

Today and tomorrow...

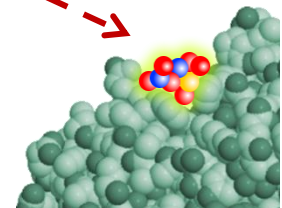
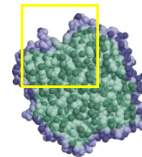
Precision  
medicine



individual variations



~~Symptoms~~  
~~& clinical signs – based~~  
~~disease taxonomy~~



mechanism-based  
disease taxonomy

# Example: Hematological cancers

1950-s: "Disease of the blood"

1960-s: Leukemia Lymphoma

1970-s: Chronic Leukemia Indolent Lymphoma  
Acute Leukemia Aggressive Lymphoma  
Preleukemia

## Current:

### 38 types of leukemias:

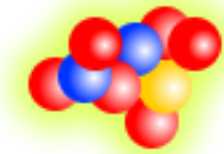
- Acute myeloid leukemia (12 types)
- Acute lymphoblastic leukemia (2 types)
- Acute promyelocytic leukemia (2 types)
- Acute monocytic leukemia (2 types)
- Acute erythroid leukemia (2 types)
- Acute megakaryoblastic leukemia
- Acute myelomonocytic leukemia (2 types)
- Chronic myeloid leukemia
- Chronic myeloproliferative disorders (5 types)
- Myelodysplastic syndromes (6 types)
- Mixed myeloproliferative/myelodysplastic syndromes (3 types)

### 51 types of lymphomas:

- Mature B-cell lymphomas (14 types)
- Mature T-cell lymphomas (15 types)
- Plasma cell neoplasm (3 types)
- Immature (precursor) lymphomas (2 types)
- Hodgkin's lymphoma (5 types)
- Immunodeficiency associated lymphomas (5 types)
- Other hematolymphoid neoplasms (7 types)

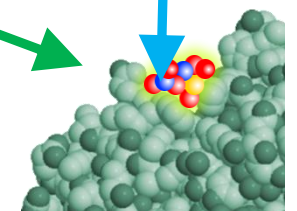
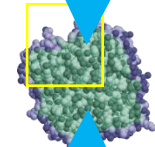
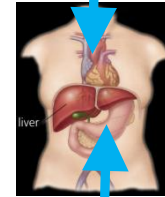
A single disease has become 89 different diseases in 70 years

# Implications for drug development



Translatability

Drug mechanism of  
action is rooted in  
molecular biology





## Key questions:

Is the **biological target** identified?

Are there several drug candidates that **bind** to the target?

Does the chosen drug candidate work at a **reasonable concentration**?

Can it be **manufactured** in a reasonable way?


Is the chosen drug candidate believed to be **safe**?

## Can the drug candidate be patented?

## Novel? Any prior art?

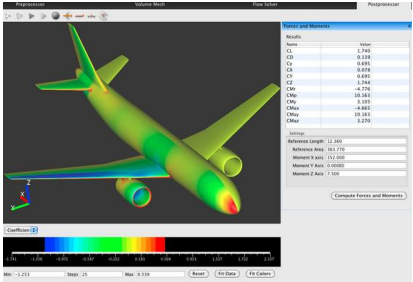
## True invention, not obvious ?

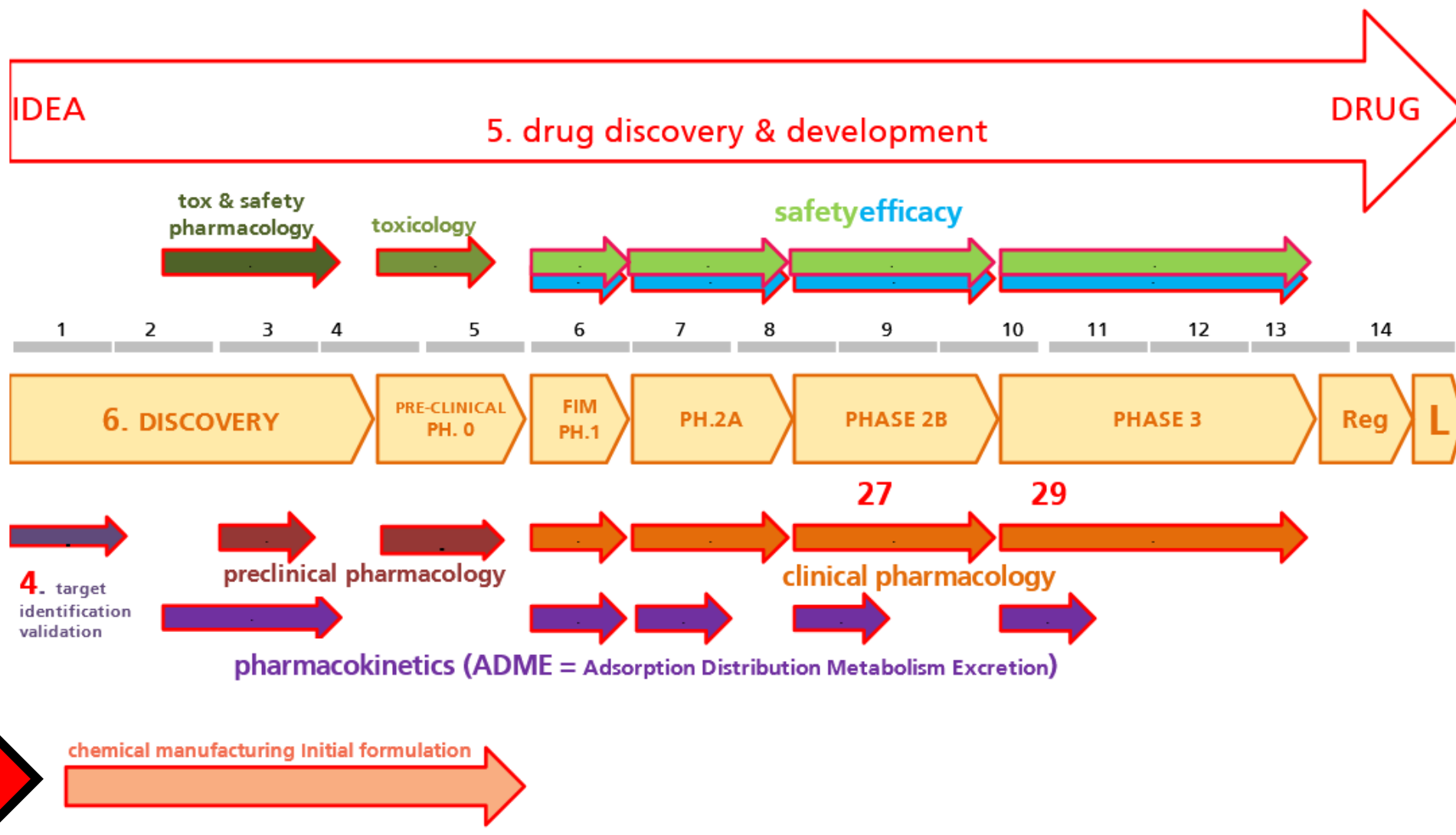
## Not disclosed?



3.5 years

Discovery





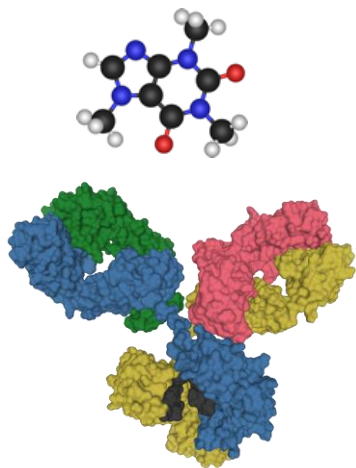
# What is a drug ?

API

Active  
Pharmaceutical  
Ingredient

+

Excipient(s)



Chemical or  
biological substance  
that modulates the  
activity of a  
**biological target**



Safe and effective  
API delivery to the  
**biological target**



**FORMULATION**

Mode of  
administration

**Don't wait!**

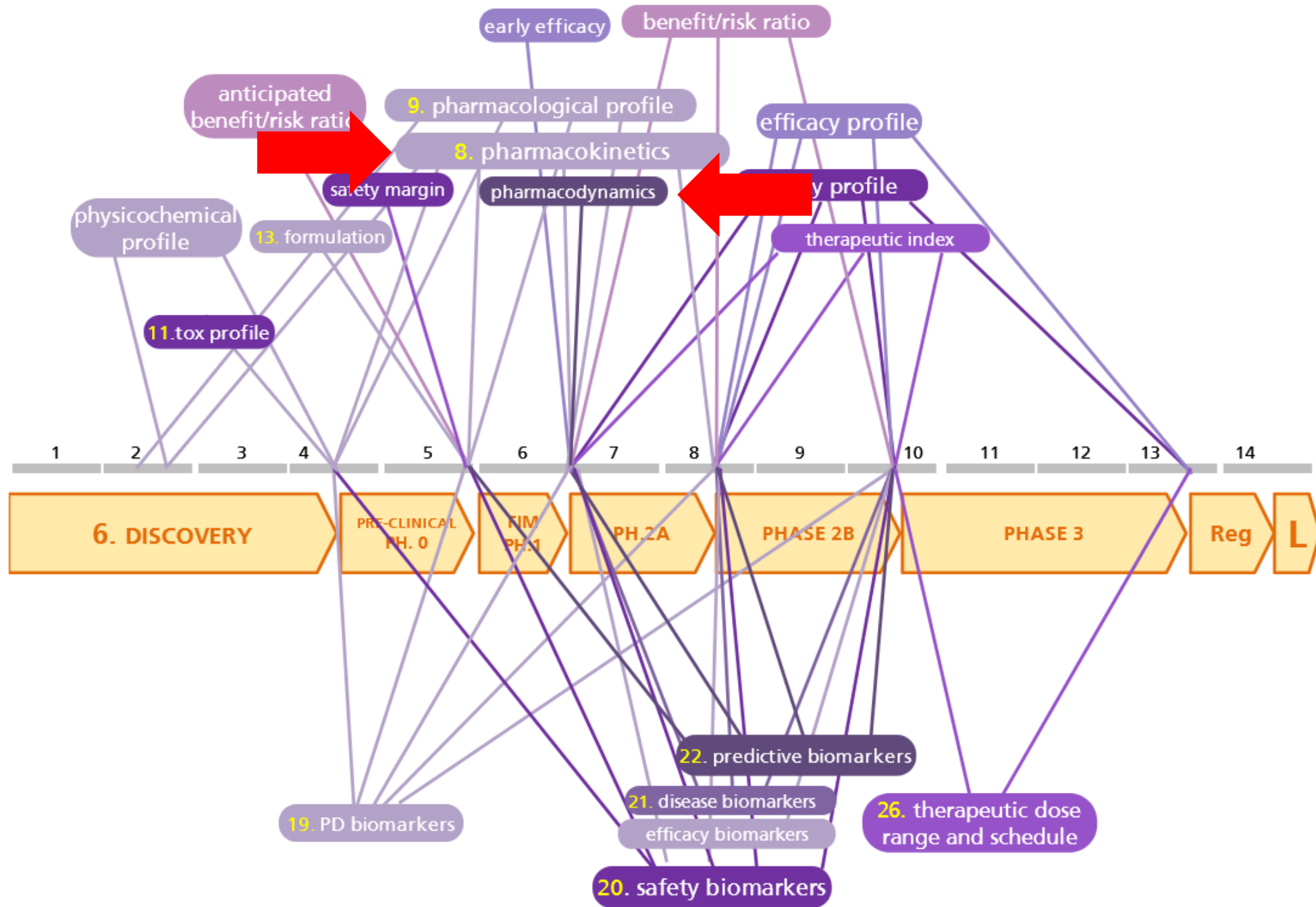
Different  
regulatory  
constraints

**Formulation difficulties:  
80% of all drug development projects  
30% fail because formulations fail...**

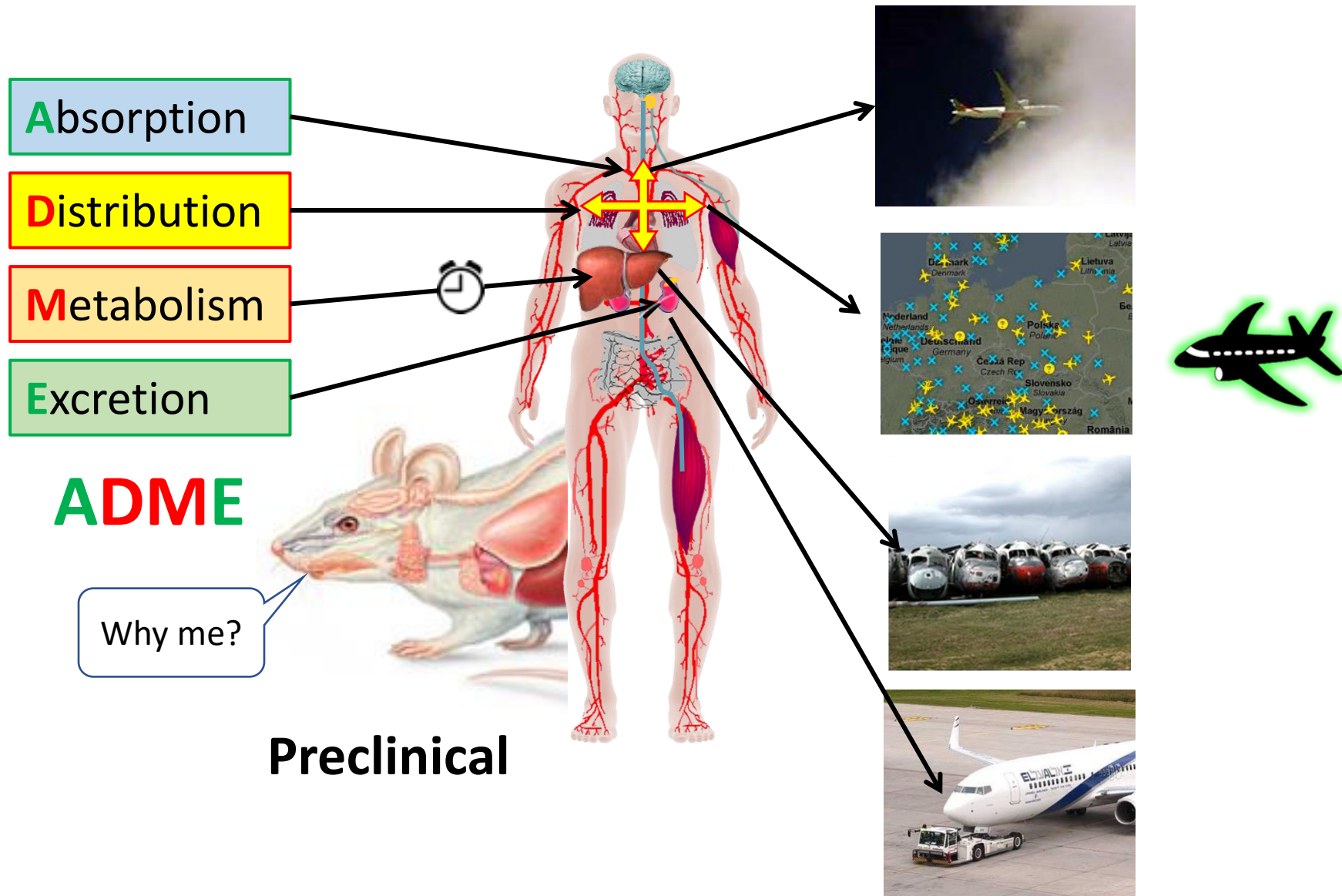




☒ phases ☐ concepts ☐ activities ☒ parameters ☐ outputs ☐ frameworks ☐ rules

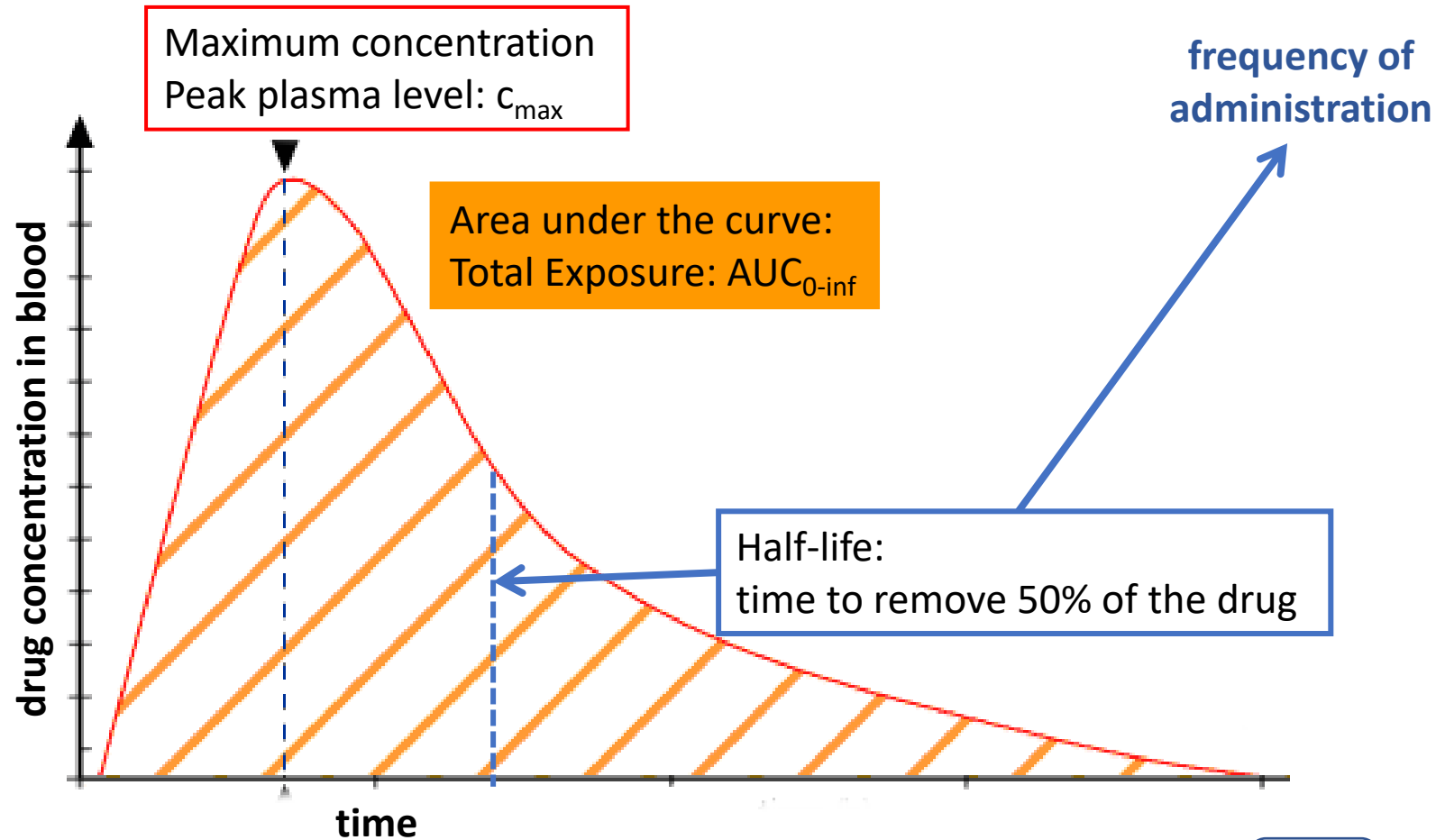


# Pharmacokinetics (PK): What happens to the drug inside the body?

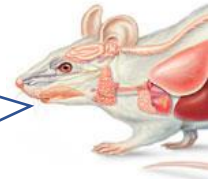


# What is Absorption?

(aka how does the drug travel into the bloodstream?)



Why  
me?





# What is Distribution?

(aka how does the drug travel into different locations of the body ?)

## Factors Affecting Distribution of Drugs

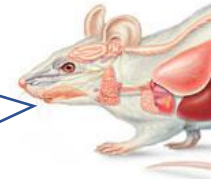
### Factors Related to Drug

- Lipid solubility
- Molecular size
- Degree of Ionization
- Cellular binding
- Duration of Action
- Therapeutic effects
- Toxic effects

### Factors Related to Body

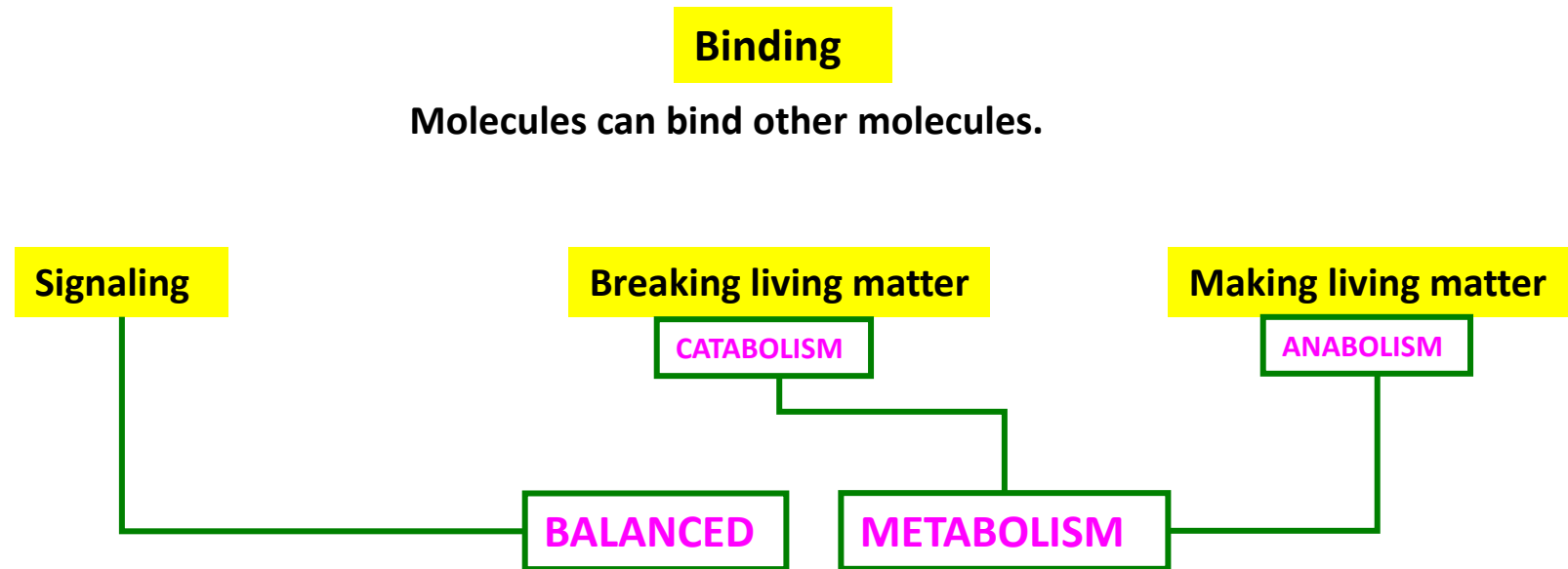
- Vascularity
- Transport Mechanisms
- Blood Barriers
- Placental Barriers
- Plasma Binding Proteins
- Free and Bound forms of Drugs
- Drug Interactions
- Disease States
- Drug Reservoirs
- Volume of Distribution

Why  
me?



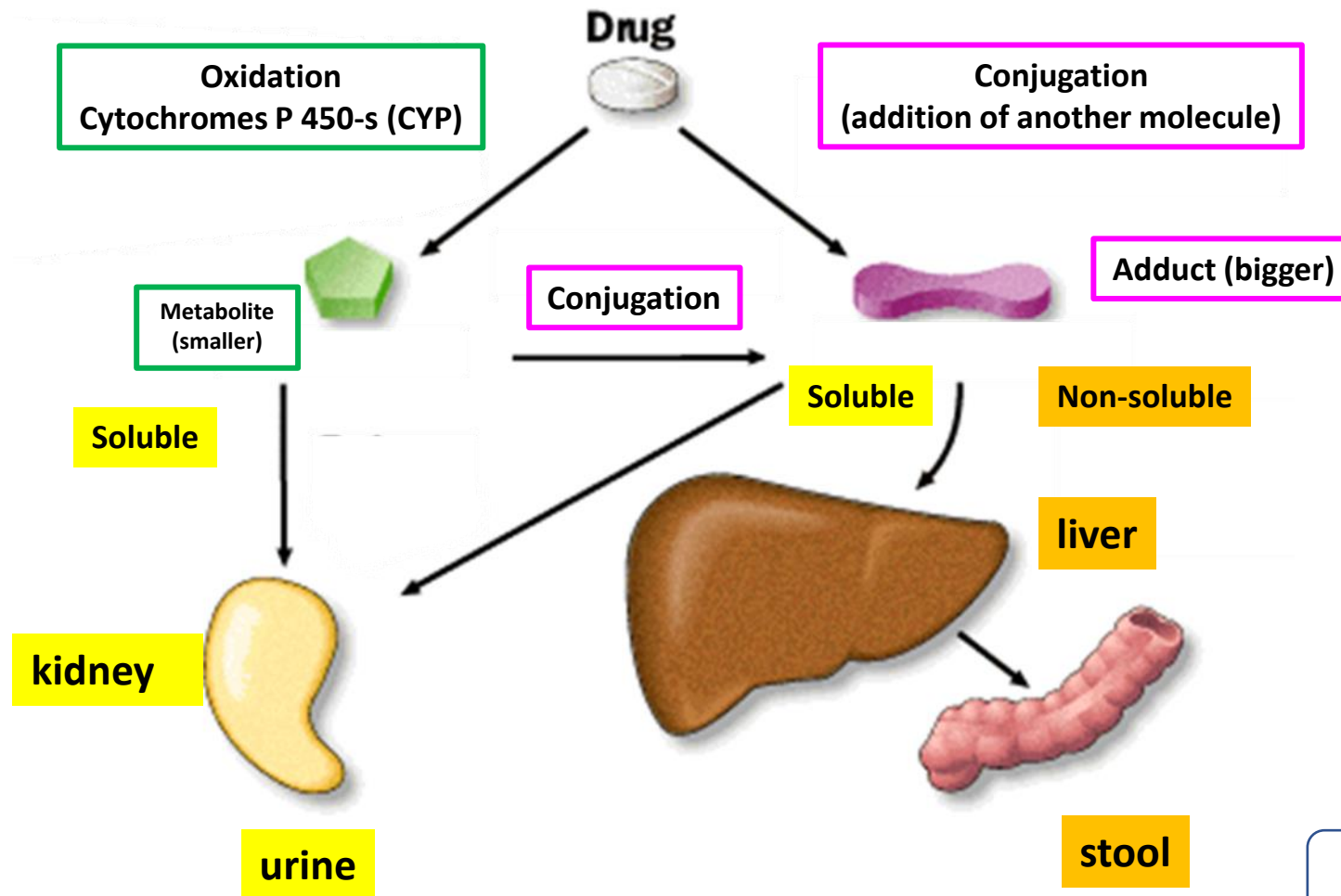
# What is Metabolism?

(aka what can happen to molecules inside the body?)



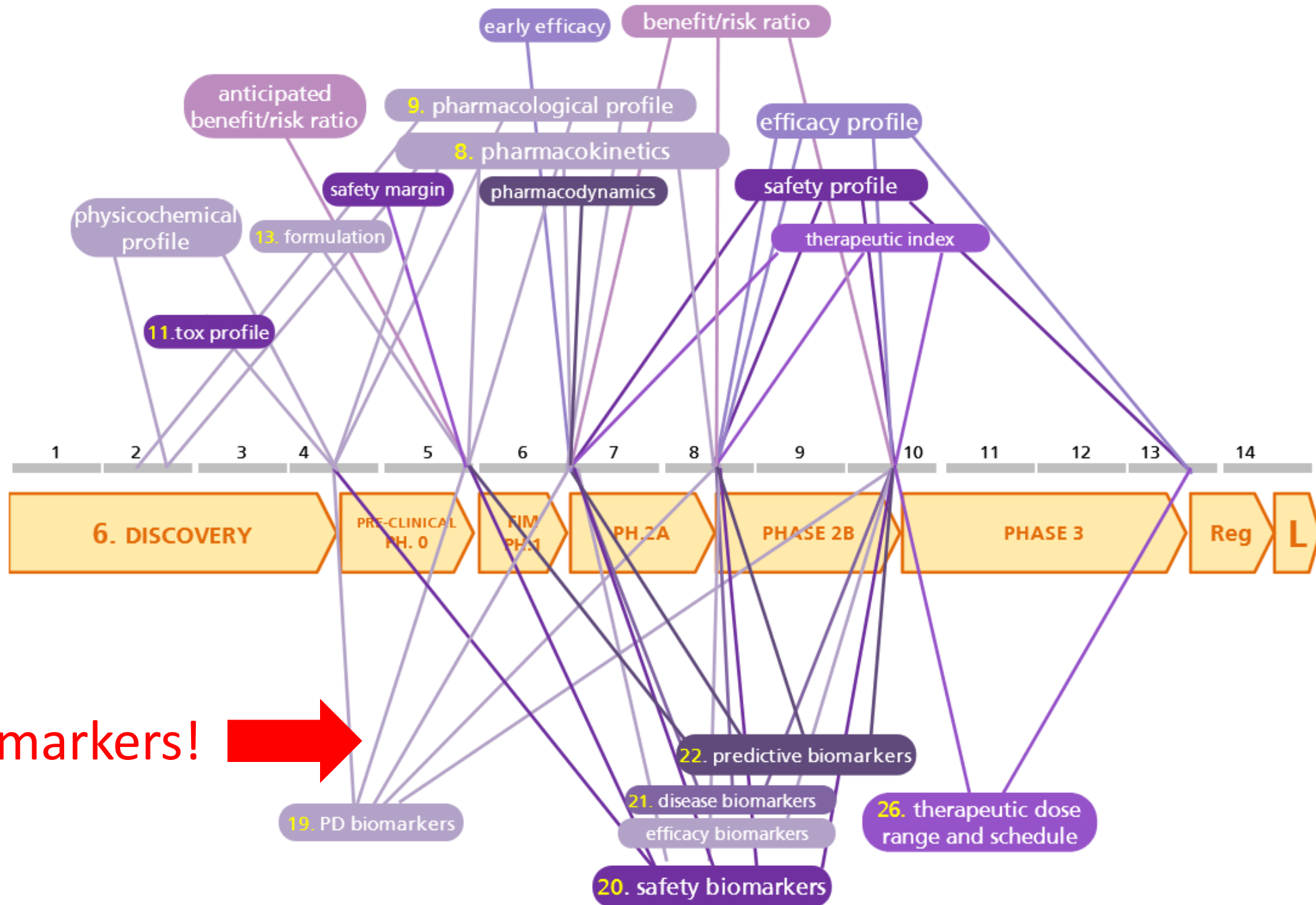
# What is Excretion?

(aka how does the drug or what's left of it leave the body?)

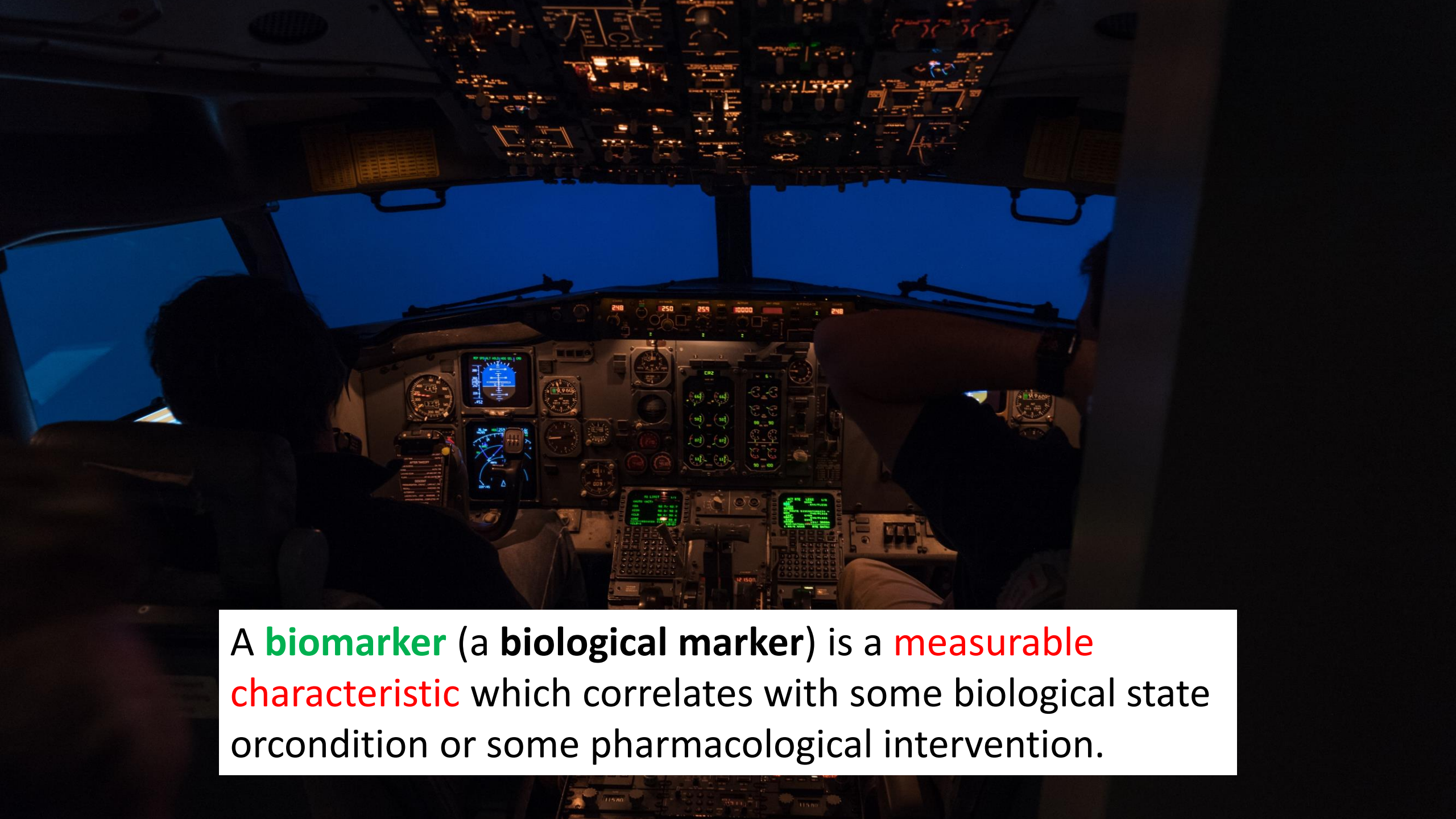




☒ phases ☐ concepts ☐ activities ☒ parameters ☐ outputs ☐ frameworks ☐ rules



**Biomarkers!** 



A **biomarker** (a **biological marker**) is a **measurable characteristic** which correlates with some biological state or condition or some pharmacological intervention.

# What are the different kinds of biomarkers ? (aka what can we see in the invisible world?)

## **Pharmacodynamic (PD) biomarkers**

*correlate with a pharmacological response (e.g. limb diameter in arthritic rats)*

## **Efficacy biomarkers**

*correlate with desired clinical outcomes*

## **Safety biomarkers**

*may support safety-related decisions during drug development*

## **Disease biomarkers**

*correlate with disease processes*

## **Predictive biomarkers**

*predict response to a particular treatment*

## **Stratification biomarkers**

*predict patient groups that will respond to a particular treatment*



Precision  
medicine

# Zelboraf: Melanoma Drug + Companion diagnostics (stratification biomarker)



## The drug:

Binds and inhibits a specific mutant of BRAF, a signaling kinase in melanoma (v600 mutation)



## Companion diagnostics:

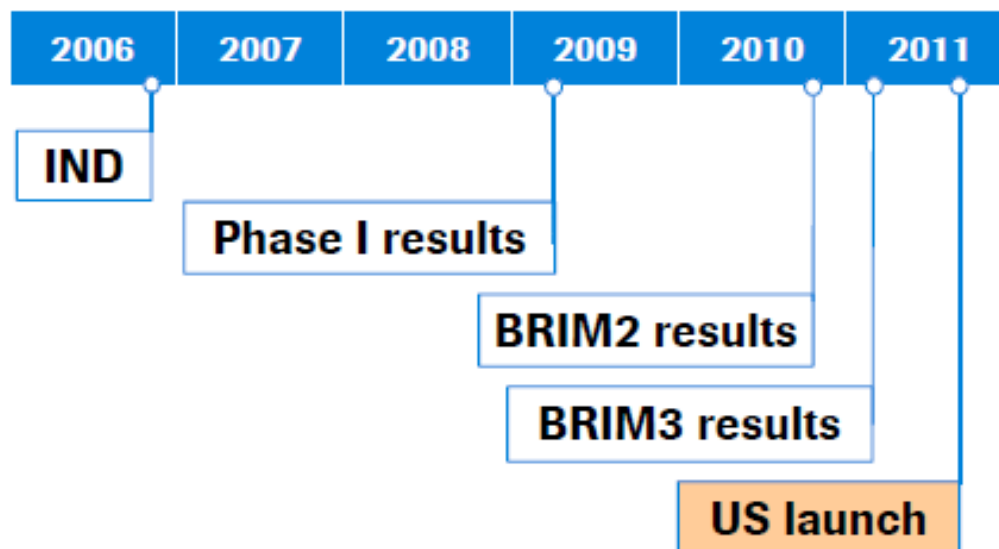
detect the BRAF v600 mutation by PCR



# Zelboraf



*US approval and launch in record time*



**Less than 5 years from IND to first launch**



- Fastest development program (<5 years from IND to FDA approval)
- Fastest initiation of a global Expanded Access Program
- Fastest approval in Roche portfolio (3.5 months after submission)
- Five days from approval to launch
- 5 weeks after launch: sales of CHF 11 m

# Zelboraf: Interesting aspects

## Science

### 1. **Highly personalized:**

Works against *BRAF*V600E and V600K variants

one of the side effects ( squamous cell carcinoma) is markedly reduced when BRAF inhibition is combined with MEK inhibition (rationale for combination therapies)

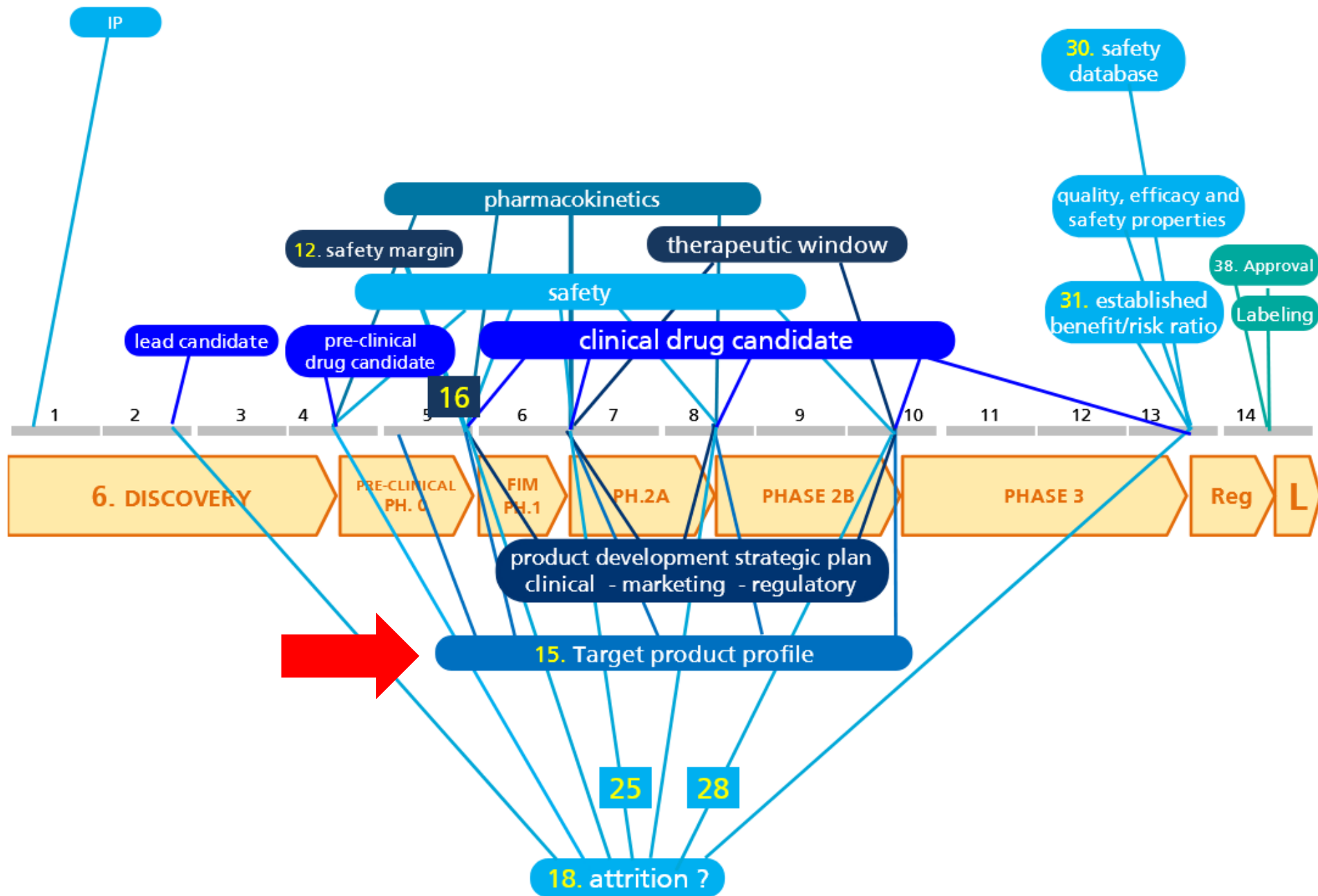
2. Companion diagnostics is also important **to prevent a negative impact** on (some) patients: Zelboraf stimulates wild-type BRAF and may promote tumor growth in such cases.

**3. Without prior screening of patients for clinical trials, the drug candidate would have never obtained its marketing authorization**

## Business

1. The cost of the CDx is very low and the cost of the Drug is very high. But the drug is reimbursed ( because of high efficacy and of course the disease area). The low cost of the Dx has to do with having an in-house Developer (Roche diagnostics).

2. Revenue: roughly \$400 million in Zelboraf sales worldwide in 2013, a bit less today because of competition.



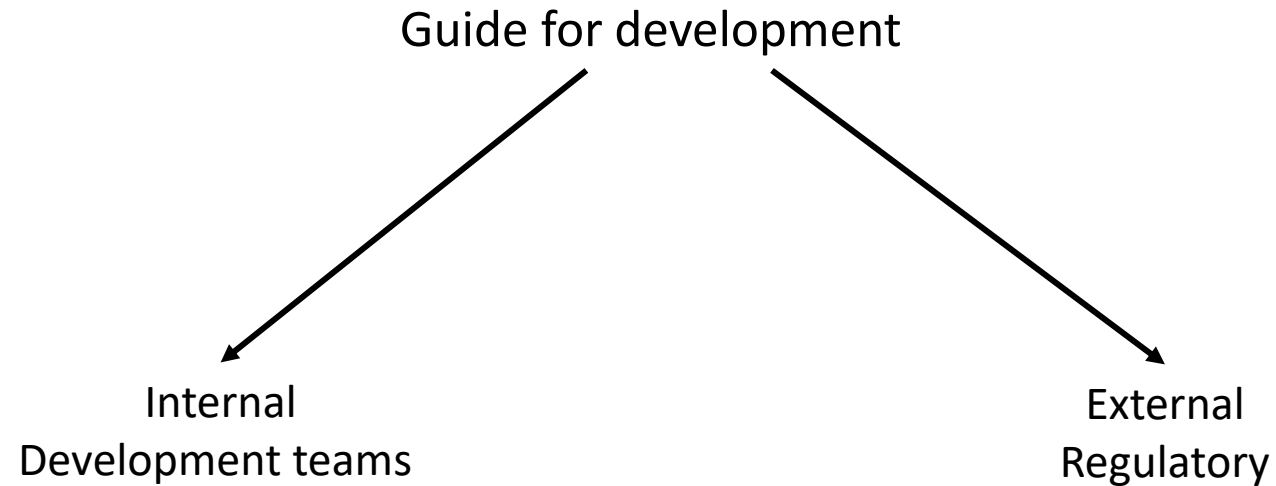
# What is a Target Product Profile (TPP)?

A summary of a drug development program described in terms of **labelling** concepts

says the **FDA**...



# What is a Target Product Profile (TPP)?



FDA members on a tour in Idaho!

# What is a Target Product Profile (TPP)?

Flight plan...

Product labelling (PL)



NYC JFK

Drug Facts	
<b>Active ingredient (in each tablet)</b> Chlorpheniramine maleate 2 mg	<b>Purpose</b> Antihistamine
<b>Uses</b> temporarily relieve the symptoms of hay fever or respiratory allergies: ■ sneezing ■ runny nose ■ itchy throat ■ itchy eyes	
<b>Warnings</b> Ask a doctor before use if you have: ■ glaucoma ■ a breathing problem such as emphysema or chronic bronchitis ■ trouble urinating due to an enlarged prostate gland  Ask a doctor or pharmacist before use if you are taking tranquilizers or sedatives.  When using this product: ■ You may get drowsy. Do not drink alcohol, use alcohol, sedatives, and tranquilizers may increase drowsiness. ■ be careful when driving a motor vehicle or operating machinery ■ excitability may occur, especially in children  If pregnant or breast-feeding, ask a health professional before use. Keep out of reach of children. In case of overdose, get medical help or contact a Poison Control Center right away.	
<b>Directions</b> adults and children 12 years and over: take 2 tablets every 4 to 6 hours; not more than 12 tablets in 24 hours children 6 years to under 12 years: take 1 tablet every 4 to 6 hours; not more than 6 tablets in 24 hours children under 6 years: ask a doctor	
<b>Other information</b> store at 20-25° C (68-77° F) ■ protect from excessive moisture	
<b>Inactive ingredients</b> D&C yellow no. 10, lactose, magnesium stearate, microcrystalline cellulose, pregelatinized starch	

Indications

Warnings

Dosage and administration

# PI3KD - An example of TPP- Guide

## Targeted indication :

Systemic lupus erythematosus (SLE)



## Targeted population :

SLE patients refractory to existing treatments

## Efficacy profile :

Prevention of lupus signs, renal damage and joint damage



Rash

## Safety profile :

favorable

## Convenience :

one oral intake per day



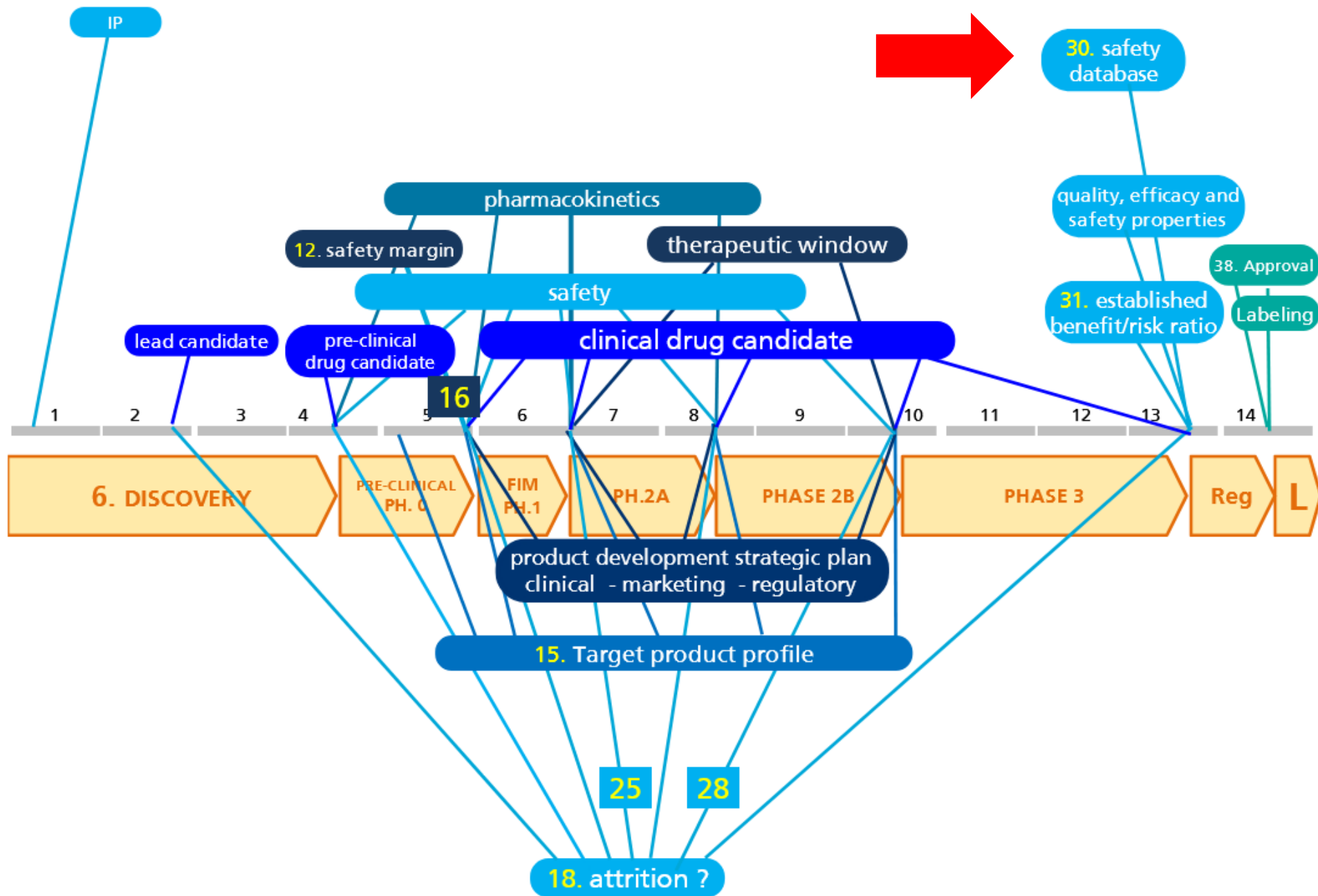
Nephritis

Positioning versus existing treatments :

Superior **benefit-risk ratio** to Orals or Biologics

Reduces **dose** of cortisone

Reduces **risk** of cardio-vascular events





# Required safety database

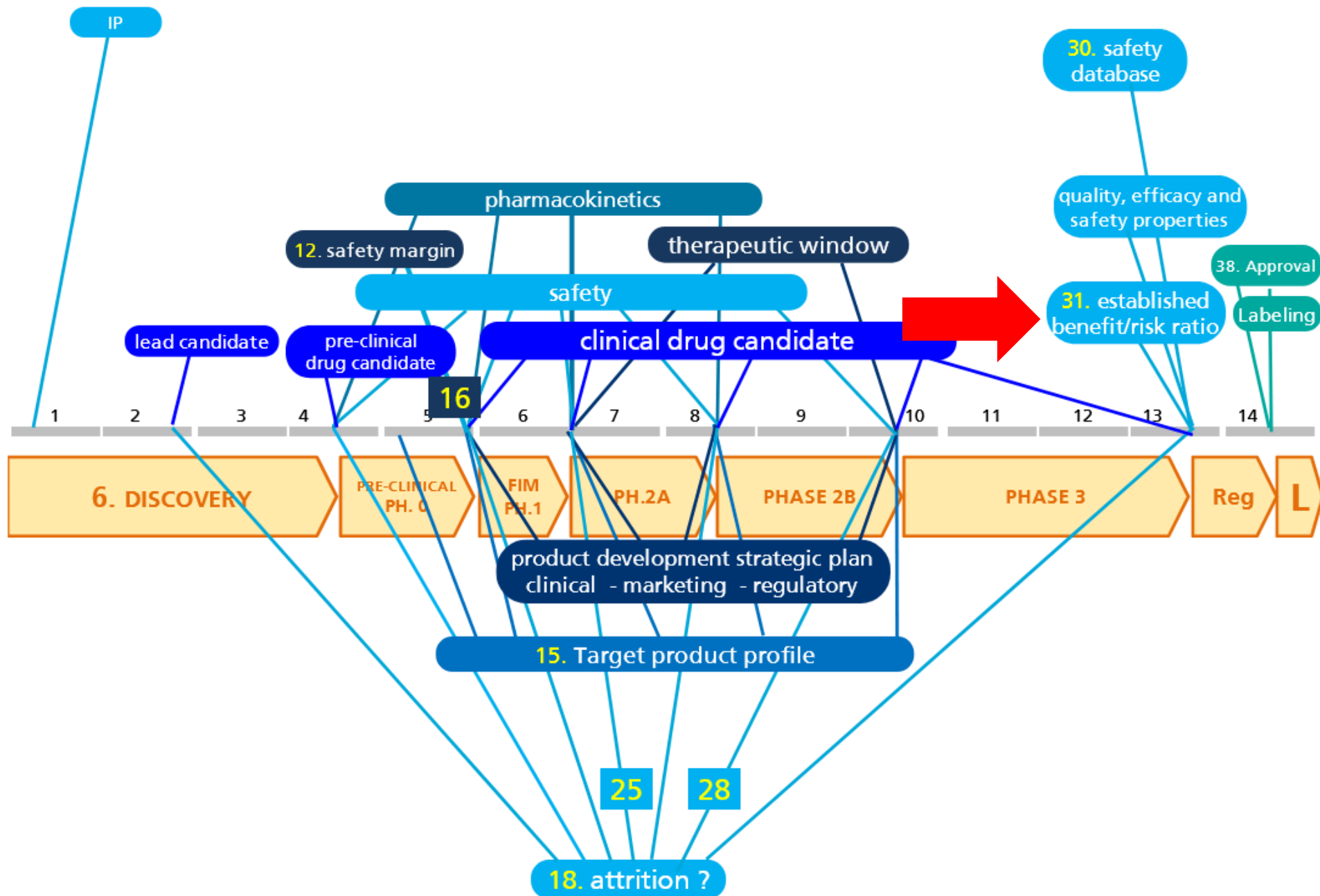
Safety data collected and stored from 3500-5000 patients exposed to the drug during all phases of drug development



data



storage of all flight data

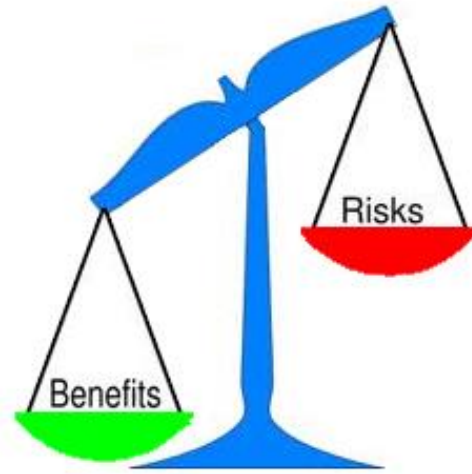


# Established benefit-risk ratio

therapeutic efficacy

improvement of  
quality of life

pharmacoeconomics



sum of all adverse effects

potential risk of  
unobserved adverse  
effects anticipated on the  
basis of the mechanism  
of action.

# Approval Criteria

1. Product is safe and effective:  
trial **data** support and demonstrate claims
2. **Patients' rights** and well-being are protected
3. Proposed **labeling** is appropriate
4. Product **manufacturing** follows strict regulations and are adequate to assure identity, purity, potency, and stability

There may be special conditions for  
approval and/or post approval  
commitments

# Special Regulatory Situations

## 1. Orphan designation for "orphan drugs"

- Rare diseases affecting small numbers of people
- Companies may incur a financial loss
- Public interest to provide financial incentives
- Key Incentives include
  - ✓ Study design assistance from HAs
  - ✓ Tax incentives for clinical research
  - ✓ Seven years of marketing exclusivity after the approval of the drug or biological product

*Rare diseases  
are rare, but  
patients are  
many !*

**5954  
diseases!!!**



# Special Regulatory Situations

## 2. Fast Track

- Process designed to facilitate the development, and expedite the review of drugs
  - ✓ Treat serious diseases and
  - ✓ Fill an unmet medical need
- Purpose: to get important new drugs to the patient earlier
- Designation allows eligibility for Accelerated Approval

# Special Regulatory Situations

## 3. Priority Review

- Products that offer major advances in treatment or provide a treatment where no adequate therapy exists
- FDA reduces time to review a new drug application  
Goal : 6 months
- Can apply both to drugs that are used to treat serious diseases and to drugs for less serious illnesses

# Special Regulatory Situations

## 4. Accelerated Approval

- Earlier approval of drugs to treat serious diseases and that fill **an unmet medical need** based on a surrogate endpoint.
  - ✓ A surrogate endpoint is a marker that is used in clinical trials as an indirect or substitute measurement that represents a clinically meaningful outcome (eg survival or symptom improvement).
- Condition: post marketing clinical studies should verify the anticipated clinical benefit.

# The final problem



**"I found the secret to happiness, but the FDA  
won't let me release it."**