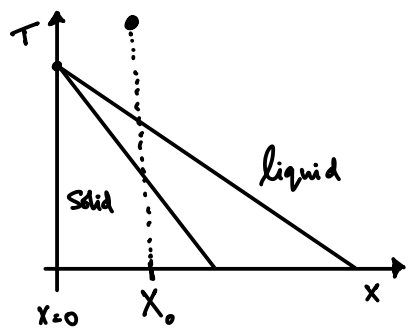
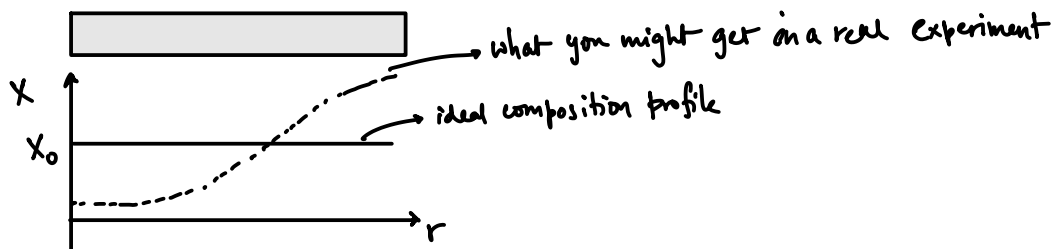


Scheil Analysis of Solidification



During solidification from a melt, there will be segregation due to slow diffusion in the solid & fast diffusion in the liquid.



ASSUME: Phase boundaries are straight lines.

$$(2) \frac{T - T_{\text{melt}}}{x_s - 0} = m_1 \quad \& \quad \frac{T - T_{\text{melt}}}{x_L - 0} = m_2 \Rightarrow x_L = \frac{T - T_{\text{melt}}}{m_2} \quad \text{and} \quad x_s = \frac{T - T_{\text{melt}}}{m_1} \Rightarrow \frac{x_s}{x_L} = \frac{m_2}{m_1} = k$$

partition coefficient

③ No diffusion in the solid, infinitely quick diffusion in the liquid.

We want to derive a relationship b/w the phase fraction of S/L and the composition of the S/L

Lever Rule:

$$f_s = \frac{x_L - x_0}{x_L - x_s} \quad ; \quad f_L = \frac{x_0 - x_s}{x_L - x_s}$$

$$\frac{f_s}{f_L} = \frac{x_L - x_0}{x_0 - x_s} \Rightarrow f_s(x_0 - x_s) = f_L(x_L - x_0)$$

Eliminating x_L with $x_L = \frac{x_s}{k}$

$$f_s(x_0 - x_s) = f_L \left(\frac{x_s}{k} - x_0 \right) \quad \text{--- ①}$$

Differentiate ① wrt T:

$$\frac{df_s}{dT} (x_0 - x_s) - f_s \frac{dx_s}{dT} = \frac{df_L}{dT} \left(\frac{x_s}{k} - x_0 \right) + \frac{f_L}{k} \frac{dx_s}{dT}$$

$$\text{Since } f_L + f_s = 1 \Rightarrow df_L = -df_s$$

$$\frac{df_s}{dT} (x_0 - x_s) - f_s \frac{dx_s}{dT} = -\frac{df_s}{dT} \left(\frac{x_s}{k} - x_0 \right) + \frac{f_L}{k} \frac{dx_s}{dT}$$

$$\boxed{\frac{df_s}{dT} \left(\frac{x_s}{k} - x_s \right) = \frac{dx_s}{dT} \left(f_s + \frac{1-f_s}{k} \right)}$$

ASSUME: $f_s \frac{dx_s}{dT} \approx 0$ [ie) we are considering the early stages of solidification] when $f_s \ll 1$

$$\frac{df_s}{dT} \frac{x_s(1-k)}{k} = \frac{dx_s}{dT} \frac{(1-f_s)}{k}$$

Rearranging: $\frac{df_s}{1-f_s} = \frac{1}{1-k} \frac{1}{x_s} dx_s$

② $\frac{-df_L}{f_L} = \frac{1}{1-k} \frac{dx_s}{x_s}$

$-\int_1^{1-f_s} \frac{df_L}{f_L} = \left(\int_{kx_0}^{x_s} \frac{dx_s'}{x_s'} \right) \frac{1}{1-k}$

$-\left[\log f_L \right]_1^{1-f_s} = \frac{1}{1-k} \left[\log x_s' \right]_{kx_0}^{x_s}$

$-\log(1-f_s) = \frac{1}{1-k} \log \frac{x_s}{kx_0}$

$\Rightarrow \boxed{x_s = kx_0 (1-f_s)^{k-1}}$

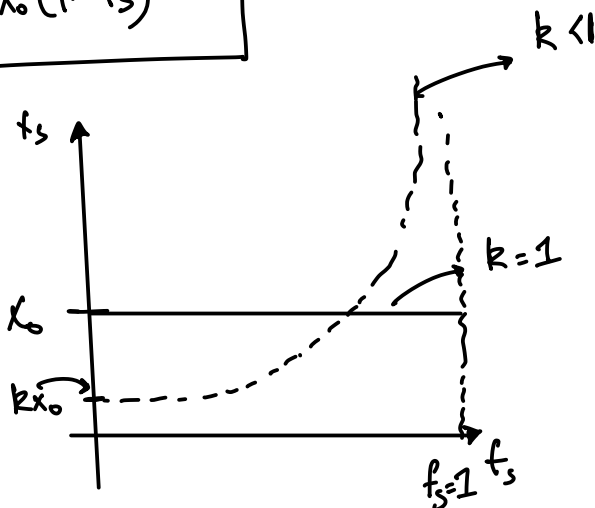
③ $\boxed{x_e = x_0 (1-f_s)^{k-1}}$

$k \leq 1, x_s, x_e, f_s \leq 1$

when $k=1 \Rightarrow x_e = x_s = x_0 \Rightarrow$

when $k < 1$

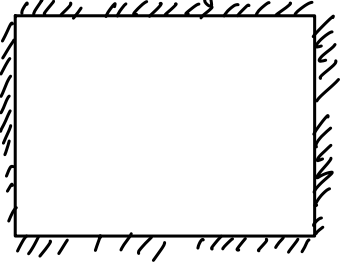
$\Rightarrow x_s = \frac{kx_0}{(1-f_s)^{1-k}}$



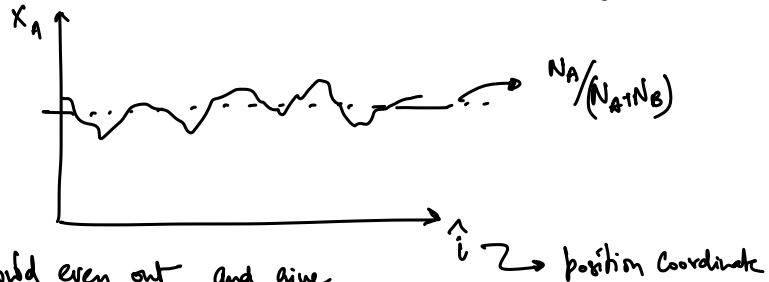
Analysis is not quite right as $f_s \rightarrow 1$, however provides a qualitative model of the solid composition.

PHENOMENOLOGICAL TREATMENT OF NON-EQUILIBRIUM PROCESSES:

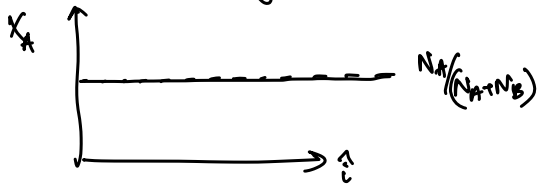
Let us consider an isolated system that is out of eqm



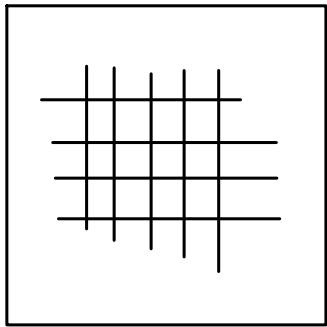
Say it contains N_A, N_B atoms with a total internal energy of $U(N_A, N_B)$



After a long-time composition fluctuations should even out and give a constant composition profile everywhere.



To study the evolution of the system we will begin by making the "local equilibrium" approximation:



divide the system into smaller sub-systems

- Small enough sub that local variations in extensive variables are minimal within a sub-system
- Not so small that statistical mechanics breaks down. (i.e.) NOT Atomic scale.

Local eqm approximation holds as long as extensive variables vary slowly from sub region to sub region.

$$\frac{U}{V_0} = u(\vec{r}) \quad \frac{N_i}{V_0} = c_i(\vec{r}) \quad \frac{S}{V_0} = s(\vec{r}) \quad \frac{N_i}{N} = x_i(\vec{r}) \quad \text{mole fraction.}$$

location of the sub-region

Consider a sub-region within the larger system.

$(u, s, c_i, x_i, T, \mu_i, p, \dots)$ \rightarrow a set of well-defined state variables for the sub-region.

\Rightarrow Start from the fundamental equation of thermodynamics:

$$\boxed{du = T ds - p dv + \sum_i \mu_i dc_i}$$

neglect volume change for simplicity $dv = 0$

$$du = T ds + \sum_i \mu_i dc_i$$

$$\Rightarrow \boxed{ds = \left(\frac{1}{T}\right) du - \sum_i \left(\frac{\mu_i}{T}\right) dc_i} \quad \text{--- (1)}$$

the system is overall out of eqm \Rightarrow heat and matter will flow in and out of each element

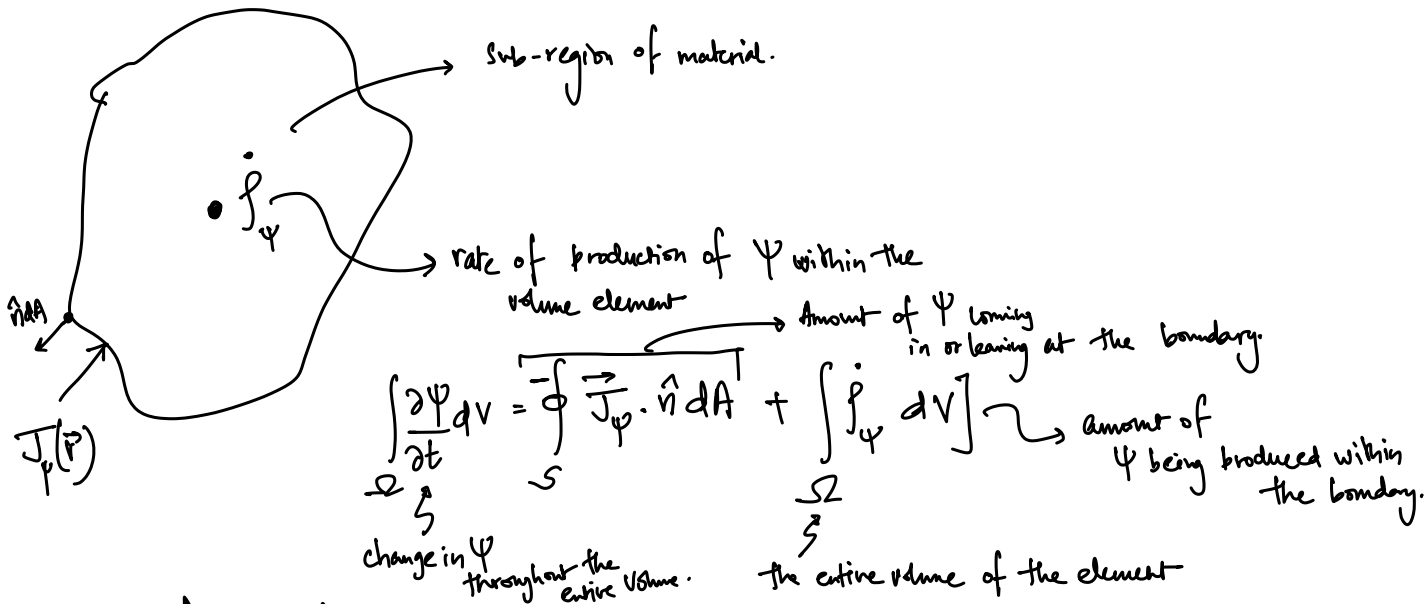
ALL LOCAL THERMODYNAMIC STATE VARIABLES WILL EVOLVE OVER TIME

Take the time derivative of (1)

$$\left(\frac{\partial s}{\partial t}\right) = \left(\frac{1}{T}\right)\left(\frac{\partial u}{\partial t}\right) - \sum_i \left(\frac{M_i}{T}\right)\left(\frac{\partial c_i}{\partial t}\right) \quad \text{--- (2)}$$

* A BRIEF DESCRIPTION OF FLUXES, AND CONSERVATION LAWS:

$\vec{J}_\Psi(\vec{r})$ → amount of "extensive" Ψ flowing through at location \vec{r} in the system: extensive variable such as T, c, x, \dots, u, \dots



$$\int_{\Omega} \frac{\partial \Psi}{\partial t} dV = \oint_S \vec{J}_\Psi \cdot \hat{n} dA + \int_{\Omega} \dot{\Psi} dV$$

change in Ψ throughout the entire volume. Amount of Ψ coming in or leaving at the boundary. amount of Ψ being produced within the boundary. the entire volume of the element

Divergence theorem:

$$\oint_S \vec{J}_\Psi \cdot \hat{n} dA = \int_{\Omega} \vec{\nabla} \cdot \vec{J}_\Psi dV$$

$$\Rightarrow \int_{\Omega} \left(\frac{\partial \Psi}{\partial t}\right) dV = \int_{\Omega} (-\vec{\nabla} \cdot \vec{J}_\Psi + \dot{\Psi}) dV$$

Conserved quantities such as $u, c_i \dots$ do not have sources or sinks

$$\boxed{\left(\frac{\partial u}{\partial t}\right) = -\vec{\nabla} \cdot \vec{J}_u}$$

$$\boxed{\left(\frac{\partial c_i}{\partial t}\right) = -\vec{\nabla} \cdot \vec{J}_{c_i}} \quad \rightsquigarrow \text{"FICKS SECOND LAW"}$$

Is ENTROPY CONSERVED? No

$$\boxed{\left(\frac{\partial s}{\partial t}\right) = -\vec{\nabla} \cdot \vec{J}_s + \dot{\sigma}}$$

Entropy production within a volume element.

Entropy flowing into or out of the volume element

Coming back to equation (2):

$$\left(\frac{\partial S}{\partial t}\right) = \left(\frac{1}{T} \frac{\partial u}{\partial t}\right) - \sum_i \left(\frac{\mu_i}{T}\right) \frac{\partial c_i}{\partial t}$$

$$\left(\frac{\partial S}{\partial t}\right) = -\vec{\nabla} \cdot \vec{J}_s + \dot{\sigma} = \frac{1}{T} (-\vec{\nabla} \cdot \vec{J}_u) - \sum_i \left(\frac{\mu_i}{T}\right) (-\vec{\nabla} \cdot \vec{J}_{c_i}) \quad \text{--- (3)}$$

Recall from calculus:

$$\vec{\nabla} \cdot (A \vec{B}) = (\vec{\nabla} A) \cdot \vec{B} + A \vec{\nabla} \cdot \vec{B}$$

$$A \vec{\nabla} \cdot \vec{B} = \vec{\nabla} \cdot (A \vec{B}) - (\vec{\nabla} A) \cdot \vec{B} \quad \text{Rearranging}$$

$$A = \frac{1}{T} \quad \& \quad \vec{B} = \vec{J}_u$$

$$\Rightarrow \frac{1}{T} \vec{\nabla} \cdot \vec{J}_u = \vec{\nabla} \cdot \left(\frac{\vec{J}_u}{T}\right) - \vec{\nabla} \left(\frac{1}{T}\right) \cdot \vec{J}_u \quad ; \quad \text{Similarly for } \left(\frac{\mu_i}{T}\right) \& \vec{J}_{c_i}$$

Substituting into (3)

$$-\vec{\nabla} \cdot \vec{J}_s + \dot{\sigma} = -\vec{\nabla} \cdot \frac{\vec{J}_u}{T} + \vec{\nabla} \left(\frac{1}{T}\right) \cdot \vec{J}_u + \sum_i \vec{\nabla} \cdot \left(\frac{\mu_i \vec{J}_{c_i}}{T}\right) - \vec{\nabla} \left(\frac{\mu_i}{T}\right) \cdot \vec{J}_{c_i}$$

$$-\vec{\nabla} \cdot \vec{J}_s + \dot{\sigma} = -\vec{\nabla} \cdot \left(\frac{\vec{J}_u - \sum_i \mu_i \vec{J}_{c_i}}{T}\right) + \underbrace{\vec{J}_u \cdot \vec{\nabla} \left(\frac{1}{T}\right)}_{\vec{J}_s \text{ (from the fundamental eqn of thermo)}} - \underbrace{\sum_i \vec{J}_{c_i} \cdot \vec{\nabla} \left(\frac{\mu_i}{T}\right)}_{\dot{\sigma}}$$

$$\vec{J}_u - \sum_i \mu_i \vec{J}_{c_i} = \vec{J}_s$$

$$\left(\frac{\vec{J}_s}{T}\right) = \frac{\vec{J}_q}{T} \quad \text{heat flux}$$

analogous with the II Law of thermodynamics.

$$dS = \frac{dq}{T}$$

$\dot{\sigma}$ = rate of entropy production

$$= \vec{J}_u \cdot \vec{\nabla} \left(\frac{1}{T}\right) - \sum_i \vec{J}_{c_i} \cdot \vec{\nabla} \left(\frac{\mu_i}{T}\right)$$

$$du = \frac{dq}{V_0} + \sum_i \mu_i dc_i$$

$$\vec{J}_u = \vec{J}_q + \sum_i \mu_i \vec{J}_{c_i}$$

$$\dot{\sigma} = \vec{J}_q \cdot \vec{\nabla} \left(\frac{1}{T}\right) + \sum_i \mu_i \vec{J}_{c_i} \cdot \vec{\nabla} \left(\frac{1}{T}\right) - \sum_i \vec{J}_{c_i} \mu_i \vec{\nabla} \left(\frac{1}{T}\right) - \sum_i \frac{\vec{J}_{c_i}}{T} \cdot \vec{\nabla} \mu_i$$

$$\dot{\sigma} = \vec{J}_q \cdot \vec{\nabla} \left(\frac{1}{T} \right) - \sum_i \frac{\vec{J}_{c_i}}{T} \cdot \vec{\nabla} \mu_i \quad *$$

* entropy flux is associated with the heat flux

* entropy production is associated with gradients in intensive variables.

* ENTROPY PRODUCTION: Conjugate forces and fluxes

$$\begin{aligned} \dot{\sigma} &= \vec{J}_q \cdot \vec{\nabla} \left(\frac{1}{T} \right) - \sum_i \frac{\vec{J}_{c_i}}{T} \cdot \vec{\nabla} \mu_i \\ &= -\frac{1}{T^2} \vec{\nabla} T \end{aligned}$$

$$\boxed{T \dot{\sigma} = -\frac{\vec{J}_q}{T} \cdot \vec{\nabla} T - \sum_i \frac{\vec{J}_{c_i}}{T} \cdot \vec{\nabla} \mu_i} \quad \text{@ more generally} \quad T \dot{\sigma} = -\frac{\vec{J}_q}{T} \cdot \vec{\nabla} T - \sum_i \frac{\vec{J}_{x_i}}{T} \cdot \vec{\nabla} y_i$$

↑
conjugate pairs.

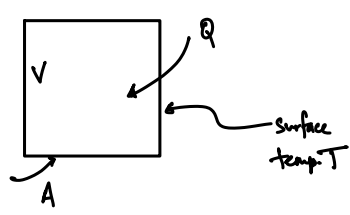
units of each term: $J/m^2/s \rightarrow$ "energy dissipation density".

Extensive quantity	Flux	Conjugate force
Heat	\vec{J}_q	$-(\vec{\nabla} T)/T$
Component i	\vec{J}_{c_i}	$-\vec{\nabla} \mu_i$

* POSTULATE OF IRREVERSIBLE THERMODYNAMICS:

$$\dot{\sigma} = \frac{\partial S}{\partial t} + \vec{\nabla} \cdot \vec{J}_s \geq 0 \quad \text{entropy production rate is positive.}$$

Example:



$$\Delta S = \int_V \int_t \frac{\partial S}{\partial t} dt dV$$

$$= \int_V \int_t \left(\dot{\sigma} - \vec{\nabla} \cdot \vec{J}_s \right) dt dV$$

$$= \int_V \int_t \left(-\vec{\nabla} \cdot \vec{J}_s \right) dt dV + \int_V \int_t \dot{\sigma} dt dV$$

from the divergence theorem.

$$\int_V \int_t -\vec{\nabla} \cdot \vec{J}_s dt dV = \int_A \int_t -\vec{J}_s \cdot \hat{n} dA dt = \int_A \int_t -\frac{Q}{T} \hat{n} \cdot \hat{n} dA dt = \frac{Q}{T}$$

$$\Delta S = \frac{Q}{T} + \underbrace{\int_V \int_t \dot{\sigma} dt dV}_{\geq 0 [\because \dot{\sigma} \geq 0]}$$

$$\Rightarrow \Delta S - \frac{Q}{T} \geq 0 \Rightarrow \boxed{\Delta S \geq \frac{Q}{T}} \rightarrow \text{II Law of thermo.}$$

* ANOTHER POSTULATE OF IRREVERSIBLE THERMO:

$$J_Q = J_Q \left(-\frac{\nabla T}{T}, -\nabla \mu_1, -\nabla \mu_2, \dots, -\nabla \mu_N \right)$$

⋮

$$J_{C_i} = J_{C_i} \left(-\frac{\nabla T}{T}, -\nabla \mu_1, -\nabla \mu_2, \dots, -\nabla \mu_N \right)$$

⋮

→ We need gradients in intensive variables for entropy production

→ We need fluxes for there to be dynamic evolution

No gradients \Rightarrow No entropy production

\Rightarrow local eqⁿ

Taylor expand fluxes as a function of the gradients of intensive variables:

$$J_Q = -L_{QQ} \frac{\nabla T}{T} - \sum_j L_{Qj} \nabla \mu_j$$

$$J_{C_i} = -L_{iQ} \frac{\nabla T}{T} - \sum_j L_{ij} \nabla \mu_j$$

Ⓜ in matrix form:

$$\begin{bmatrix} L_{QQ} & L_{Q1} & L_{Q2} & \dots & L_{QN} \\ L_{iQ} & L_{i1} & \dots & \dots & \dots \\ \vdots & \vdots & L_{ii} & \dots & \vdots \\ \vdots & \vdots & \vdots & \dots & \vdots \\ \vdots & \vdots & \vdots & \dots & L_{NN} \end{bmatrix} \begin{bmatrix} -\frac{\nabla T}{T} \\ -\nabla \mu_1 \\ -\nabla \mu_2 \\ \vdots \\ -\nabla \mu_N \end{bmatrix} = \begin{bmatrix} J_Q \\ J_{C_1} \\ \vdots \\ J_{C_N} \end{bmatrix}$$

→ ONSAGER RELATIONS
+ POSITIVE DEFINITNESS OF THE MATRIX

① Assume no gradients in chemical potential:

$$J_Q = -L_{QQ} \frac{\nabla T}{T} = -\left(\frac{L_{QQ}}{T} \right) \nabla T$$

Fouier's Law: $J_Q = -\underset{\substack{\uparrow \\ \text{thermal conductivity}}}{K}}{\nabla T}$

$$\boxed{K = \frac{L_{QQ}}{T}}$$

$$J_{C_i} = -L_{iQ} \frac{\nabla T}{T}$$

mass diffusion can be driven by thermal gradients.

② Assume both thermal & chemical potential gradients:

$$J_Q = -L_{QQ} \frac{\nabla T}{T} - \sum_j L_{Qj} \nabla \mu_j$$

atomic diffusion / chemical potential gradients can result in heat fluxes.