



Introduction to sustainability strategies and the circular economy, or the challenge for the composites industry

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Learning objectives

- Primer on sustainability, decarbonization
- Understand why we need a circular economy
- Describe the limits of linear economic models
- Explain how we can change to a circular economy in engineered products
- Design your own circular initiatives



Now is the most exhilarating time to be an innovator.

Group Project: Content

1. **Composite material selection**
 - Justify why you have selected particular fibers / textiles / resins
 2. **Design and structural feasibility established**
 - Identify load case, generate design (CAD), structural analysis (of key elements, FEA ideal, 3D printed demo interesting (but not required))
 3. **Clear value proposition (incl. performance, cost, ...)**
 - Understand how the problem is solved today
 - How your idea will meet customer needs
 - Why should a customer “get out of bed” for your product
 4. **Composites manufacturing process identified**
 - How will you convert your composite constituents into parts?
 - How many part will you make per year?
 - Will process change with time (scale-up)?
 5. **Cost per part modelled**
 - Investments required in equipment and tooling, cost/part calculated
 - Extrapolation to price interesting (but not required)
 - Scaling and industrialization: discussion of next steps/strategy
 6. **Sustainability positioning**
 - Give a sustainability statement regarding your product
 - Give 3 SMART initiatives to reduce impact (short, medium, long term)
- } 2/3 of the grade

- **Sustainability**
- NetZero transition
- Linear vs. circular economy
- Circular economy frameworks
- Materials and engineered product examples
- Enablers to a CE
- Initiatives

NetZero 2050: what is your vision?



AP to set up solar-wind hybrid project with battery back-up – The Leading Solar Magazine In India (egmagpro.com)



Daily Mail Online



EV World Record: Mercedes Benz Vision EQXX Travels 1,000 Km On A Single Charge (forbes.com)



Support Rewilding — The Scottish Rewilding Alliance



Child Fun Outdoors - Free photo on Pixabay



ZEROe on the Rise at Airbus - CAFE Foundation Blog



[기업소개] 수소연료탱크 제조사 '일진다이아': 네이버 블로그 (naver.com)



4 NetZero Energy Lessons | NetZero Buildings



People Group Many - Free photo on Pixabay

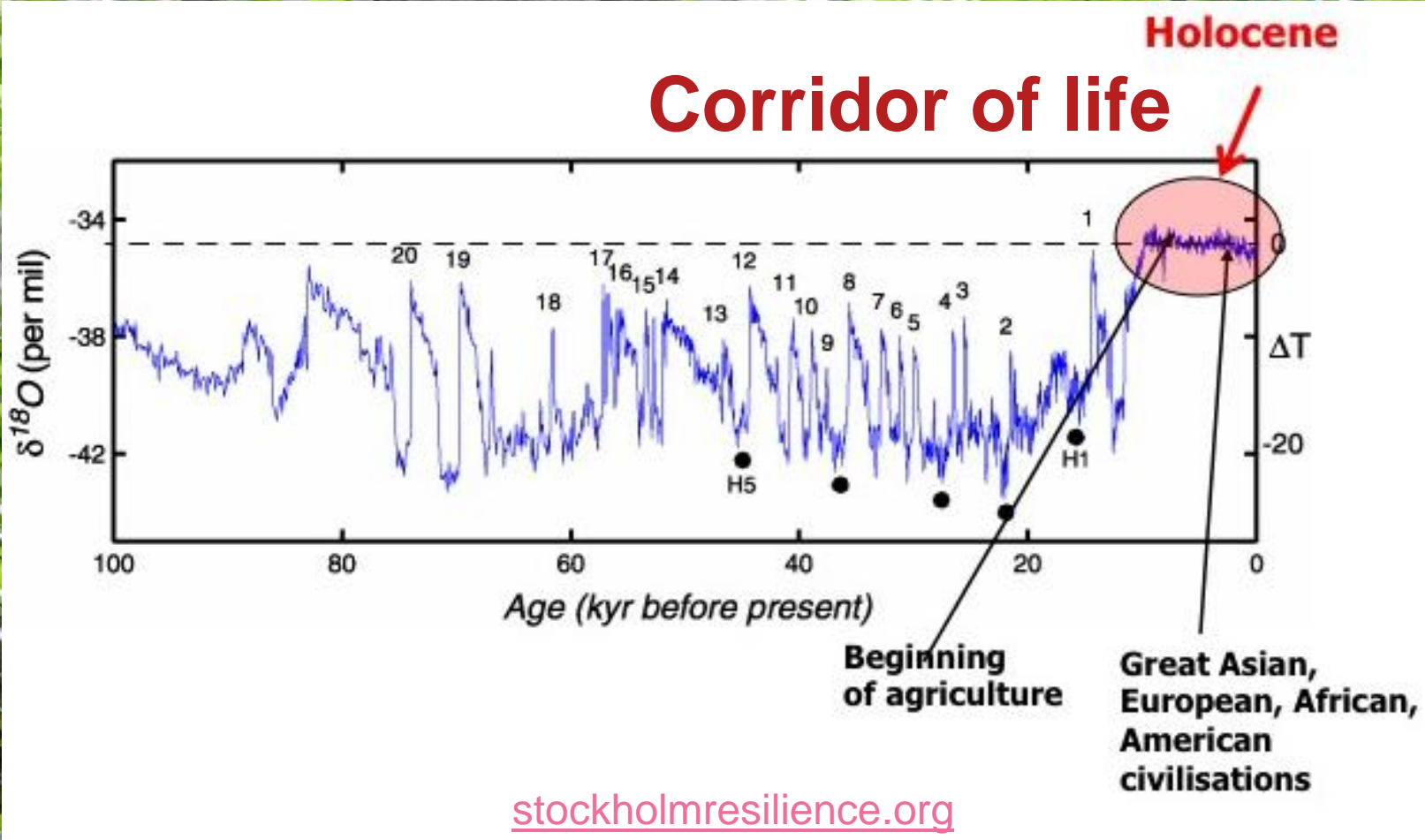
Sustainability can be defined as:

"Avoiding the depletion of our natural resources in order to maintain a balanced ecosystem and preserve natural capital *while* meeting the **needs** (wants?) of the present without compromising the ability of future generations to meet their own **needs**".

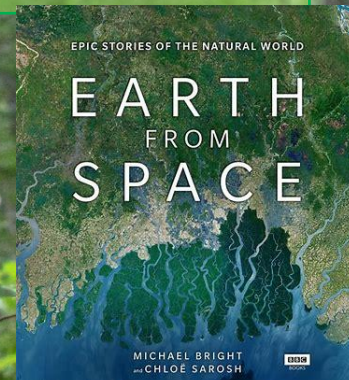
Holocene

the stable geological epoch in the earth history that has lead to our blue and green planet

Corridor of life



- Relatively stable Holocene climate during the past ca. 10,000 years
- Record from Greenland Ice Sheet, proxy for atmospheric temperature over Greenland

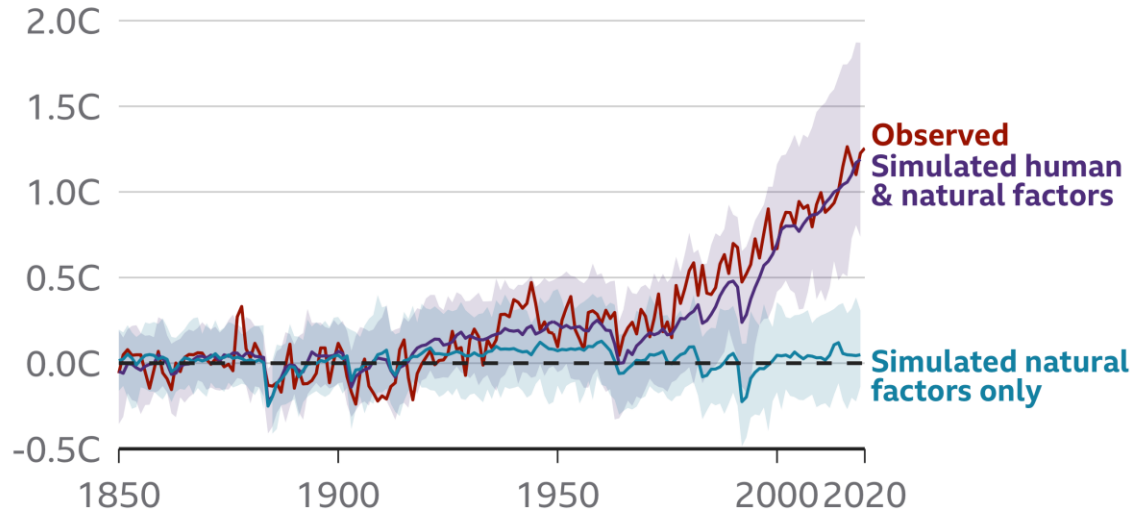


Our planet is getting warmer, CO2e driven

- Unequivocal warming through human activity

Human influence has warmed the climate

Change in average global temperature relative to 1850-1900, showing observed temperatures and computer simulations



Note: Shaded areas show possible range for simulated scenarios

Source: IPCC, 2021: Summary for Policymakers



■ MSE-440

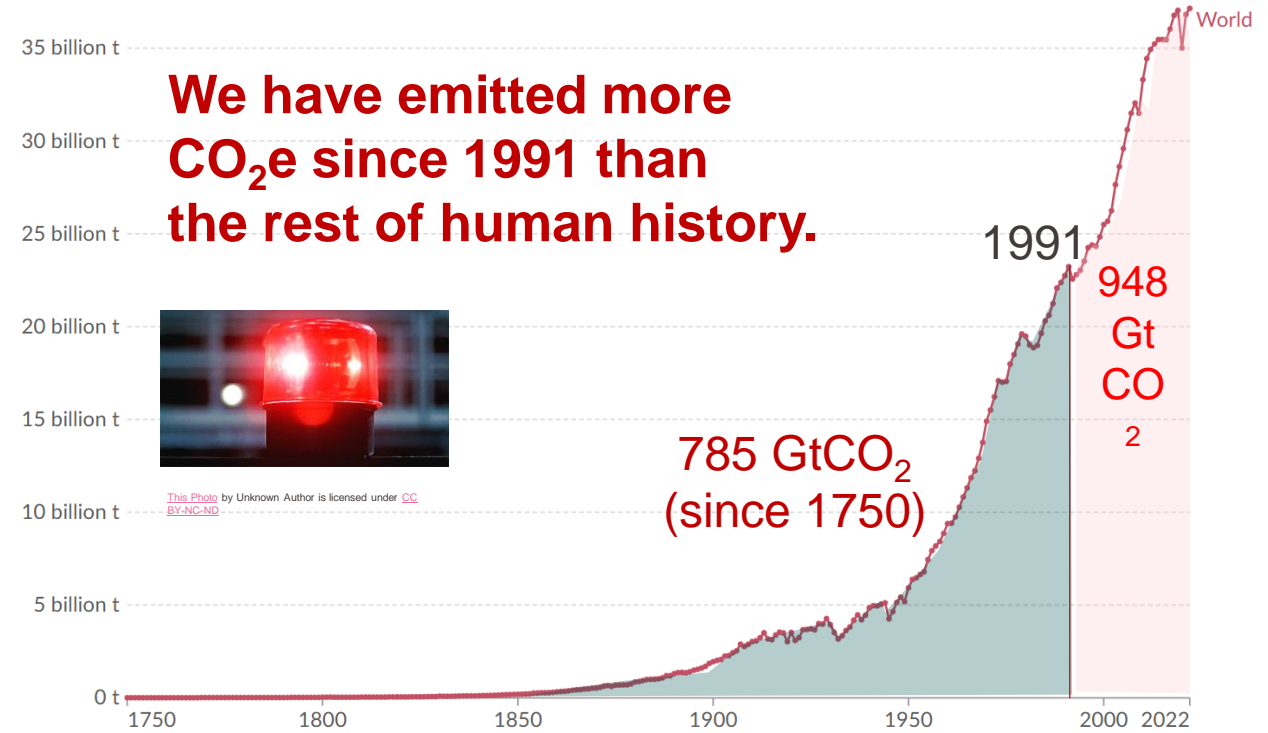
[IPCC_AR6_SYR_SPM.pdf](#)

[Climate change: UN warning over nations' climate plans - BBC News](#)

Annual CO₂ emissions

Carbon dioxide (CO₂) emissions from fossil fuels and industry¹. Land-use change is not included.

Our World in Data



We have emitted more CO₂e since 1991 than the rest of human history.



This Photo by Unknown Author is licensed under CC BY-NC-ND

785 GtCO₂ (since 1750)

948 GtCO₂

Data source: Global Carbon Budget (2023)

OurWorldInData.org/co2-and-greenhouse-gas-emissions | CC BY

1. **Fossil emissions:** Fossil emissions measure the quantity of carbon dioxide (CO₂) emitted from the burning of fossil fuels, and directly from industrial processes such as cement and steel production. Fossil CO₂ includes emissions from coal, oil, gas, flaring, cement, steel, and other industrial processes. Fossil emissions do not include land use change, deforestation, soils, or vegetation.

[CO₂ emissions - Our World in Data](#)

$$k = A e^{\frac{-E_a}{RT}}$$

*On the Influence of Carbonic Acid
in the Air upon the Temperature of
the Ground*

Svante Arrhenius

Philosophical Magazine and Journal of Science
Series 5, Volume 41, April 1896, pages 237-276.

This photocopy was prepared by Robert A. Rohde for Global Warming Art (<http://www.globalwarmingart.com/>) from original printed material that is now in the public domain.

Arrhenius's paper is the first to quantify the contribution of carbon dioxide to the greenhouse effect (Sections I-IV) and to speculate about whether variations in the atmospheric concentration of carbon dioxide have contributed to long-term variations in climate (Section V). Throughout this paper, Arrhenius refers to carbon dioxide as "carbonic acid" in accordance with the convention at the time he was writing.

THE
LONDON, EDINBURGH, AND DUBLIN
PHILOSOPHICAL MAGAZINE
AND
JOURNAL OF SCIENCE.

[FIFTH SERIES.]

APRIL 1896.

XXXI. *On the Influence of Carbonic Acid in the Air upon
the Temperature of the Ground.* By Prof. SVANTE
ARRHENIUS *.

[On the Influence of Carbonic Acid in the Air upon the
Temperature of the Ground \(rsc.org\)](http://www.rsc.org)

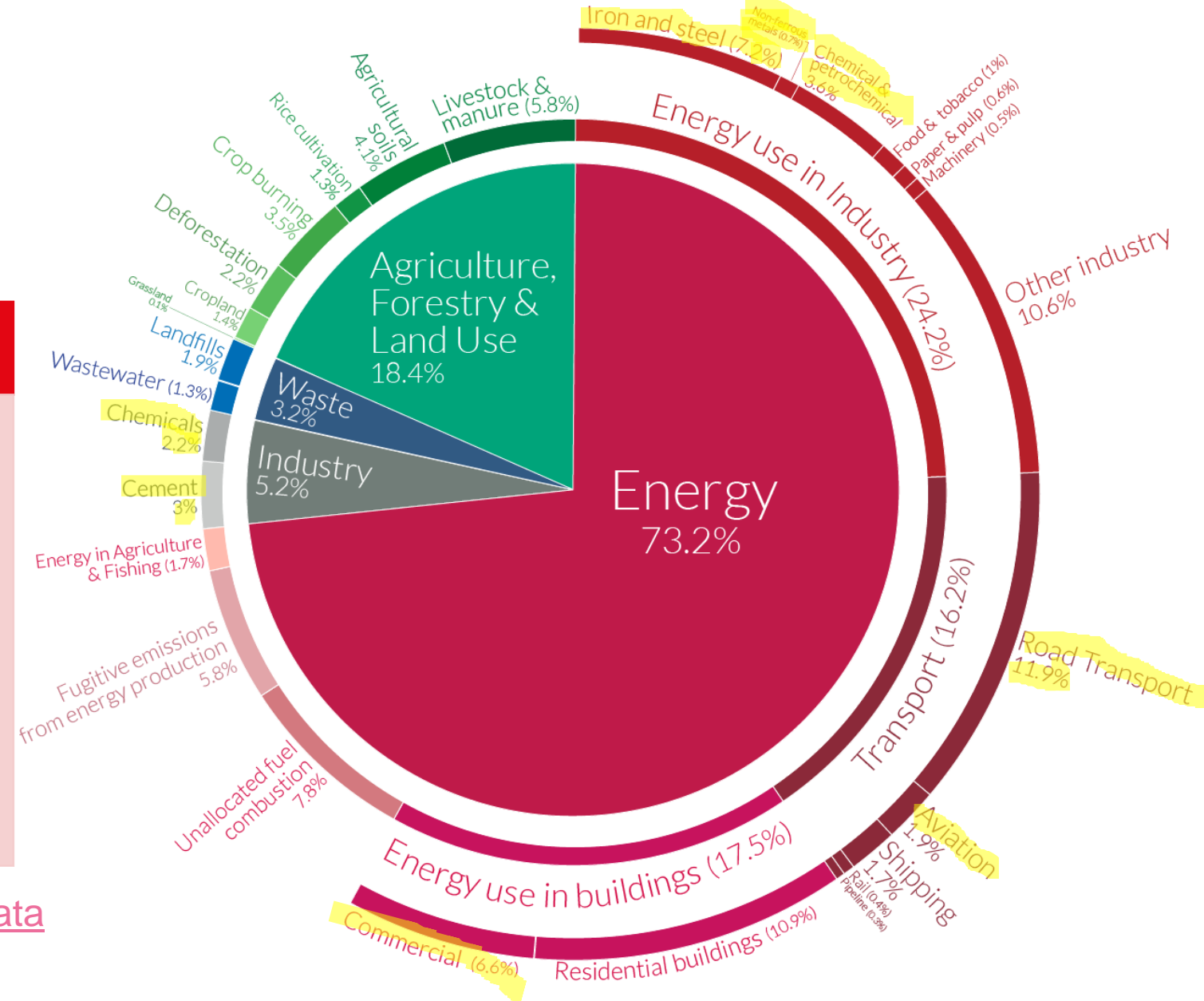
Major GHG contributors

- Engineered products touch

Transport 16%	Chemicals 5.8%	Materials 20%
<ul style="list-style-type: none"> • a leading source of greenhouse gas emissions • Road 12% • Aviation 1.9% • Shipping 1.7% 	<ul style="list-style-type: none"> • 2.2% manufacturing • 3.6% powering chemical industry 	<ul style="list-style-type: none"> • Steel 7% • Plastic 3% • Aluminum 0.5% • Copper 0.1% • Cement 3-5% • Battery materials 0.1% • Coal/energy mining 3-4% • Other metals 1%

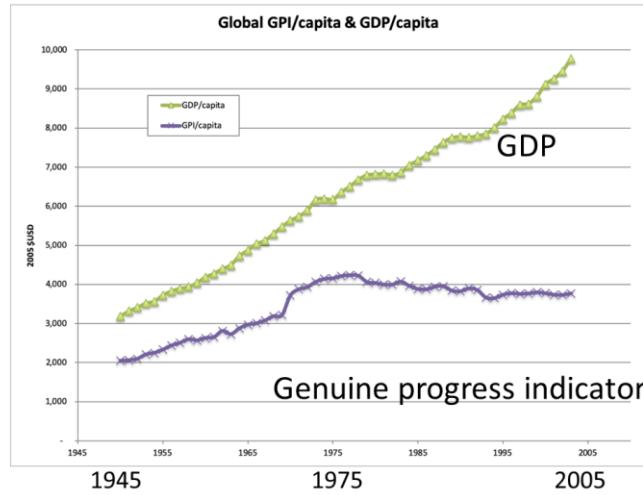
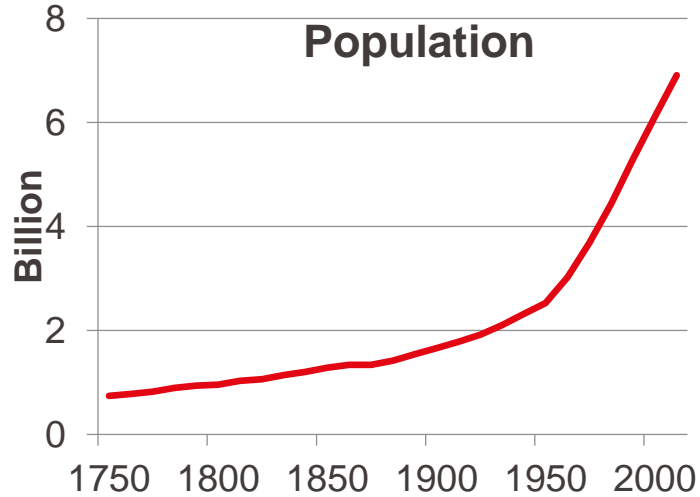
Global greenhouse gas emissions by sector

This is shown for the year 2016 – global greenhouse gas emissions were 49.4 billion tonnes CO₂eq.

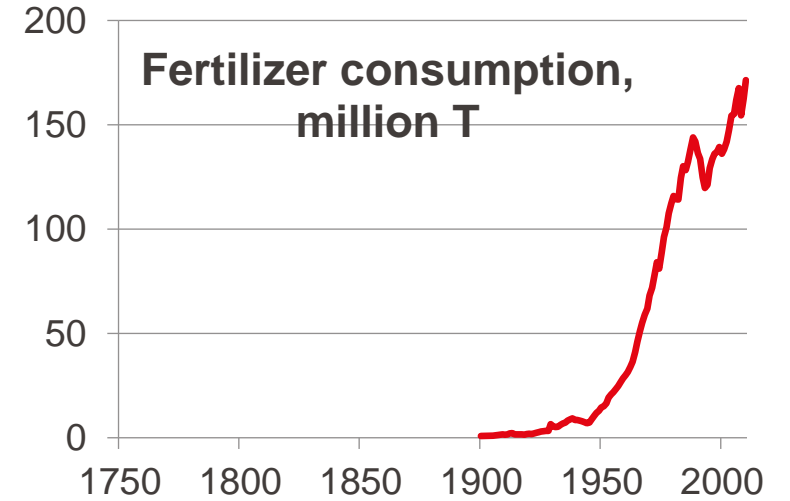
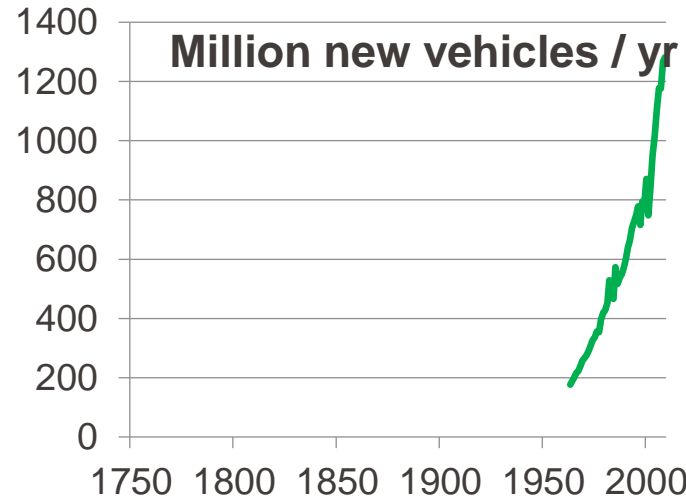
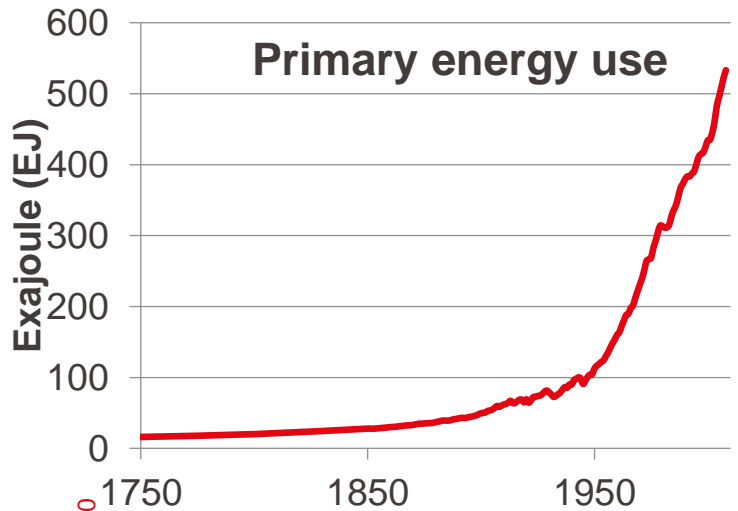
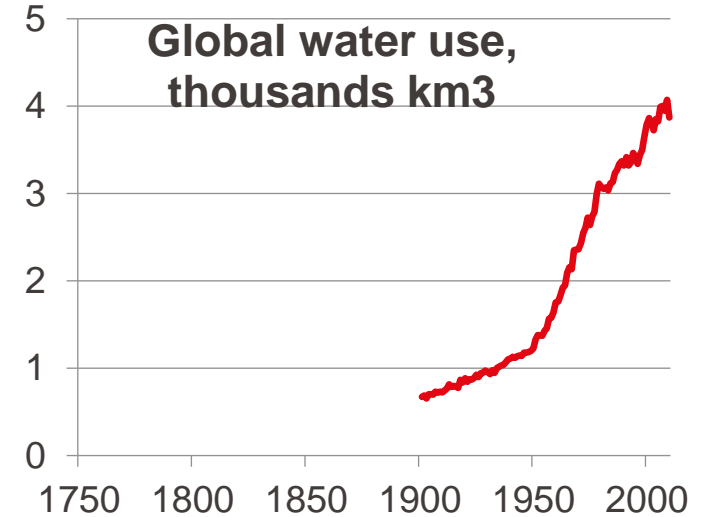


Emissions by sector - Our World in Data

The great acceleration: Socio-economic trends (6 of 12)



Since 1978, Genuine Progress has been falling even while GDP continues to increase.
 Credit: Kubiszewski et al., *Beyond GDP: Measuring and achieving global genuine progress*



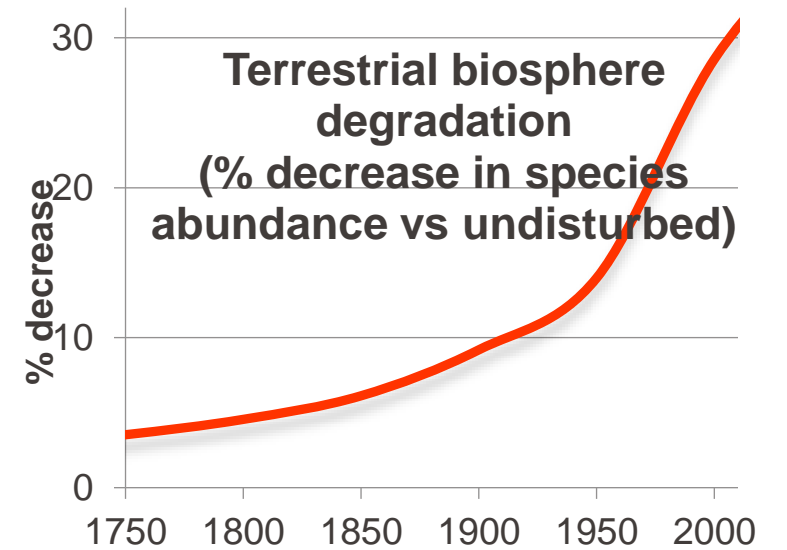
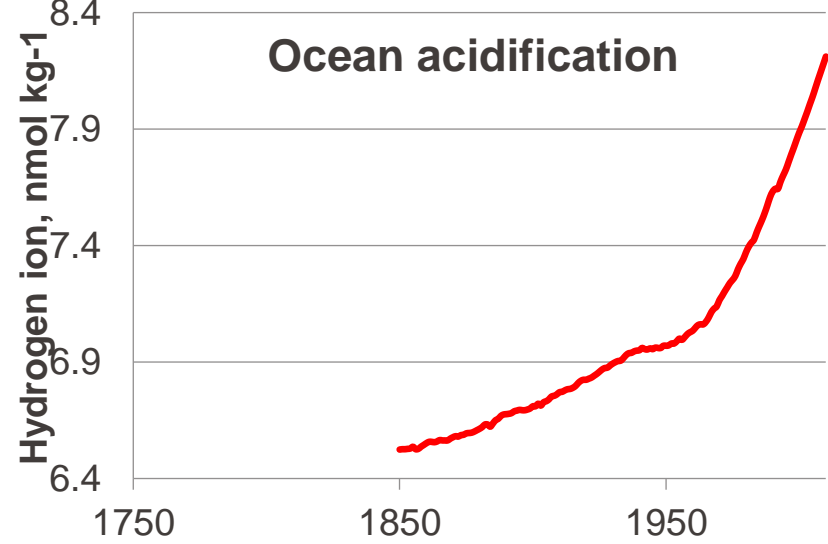
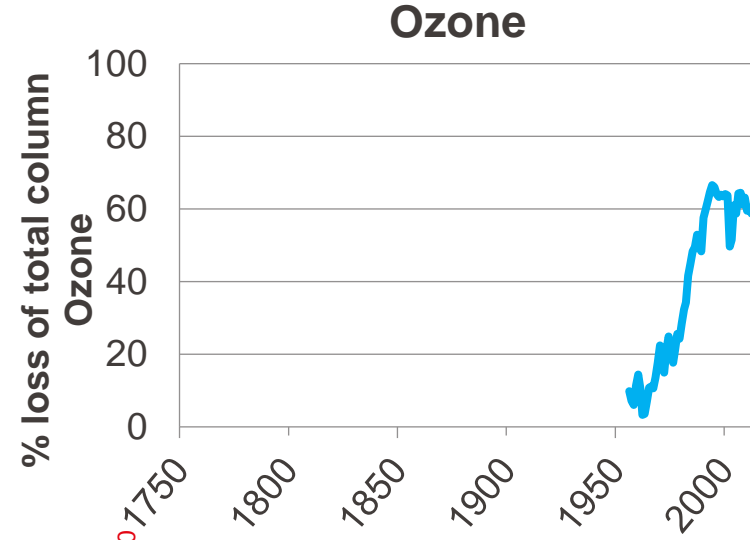
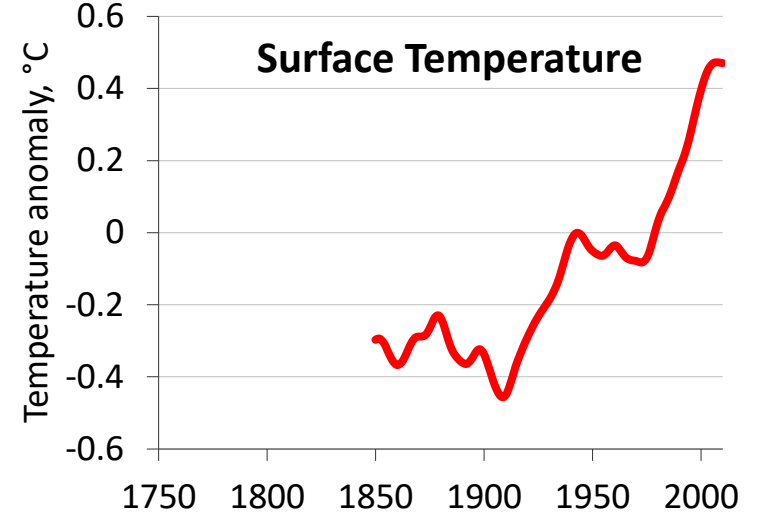
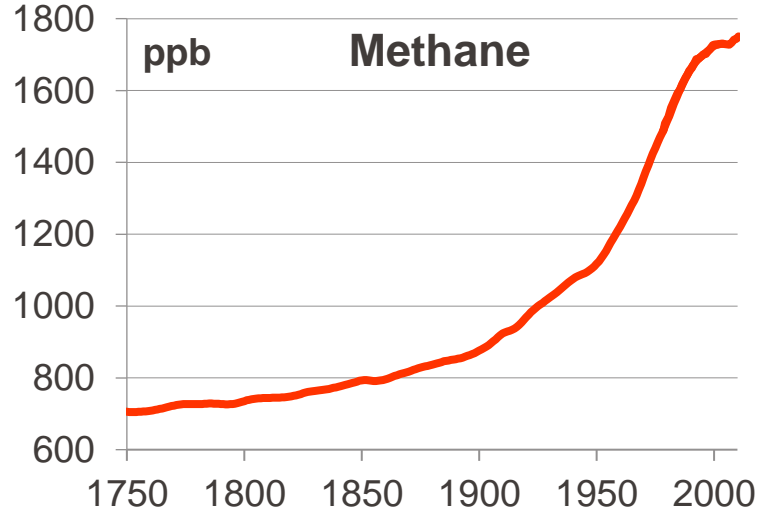
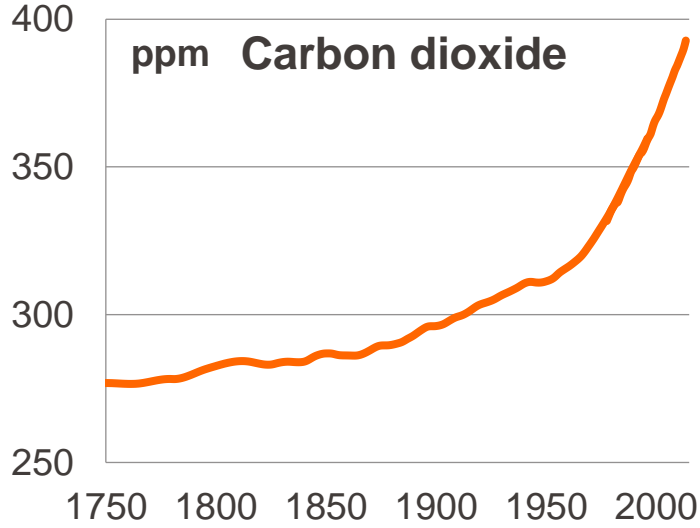
MSE-440

IGBPGreatAccelerationdatacollection.xlsx (live.com)

GPI = GDP (value of all goods and services produced) minus the environmental and social costs

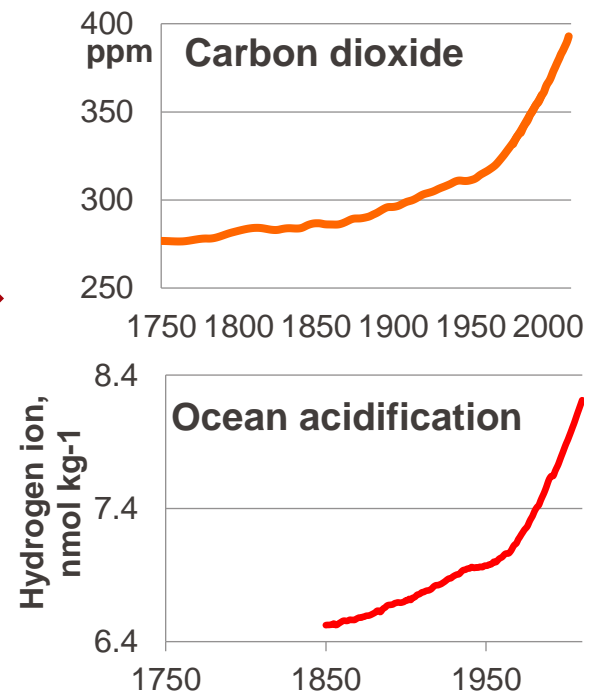
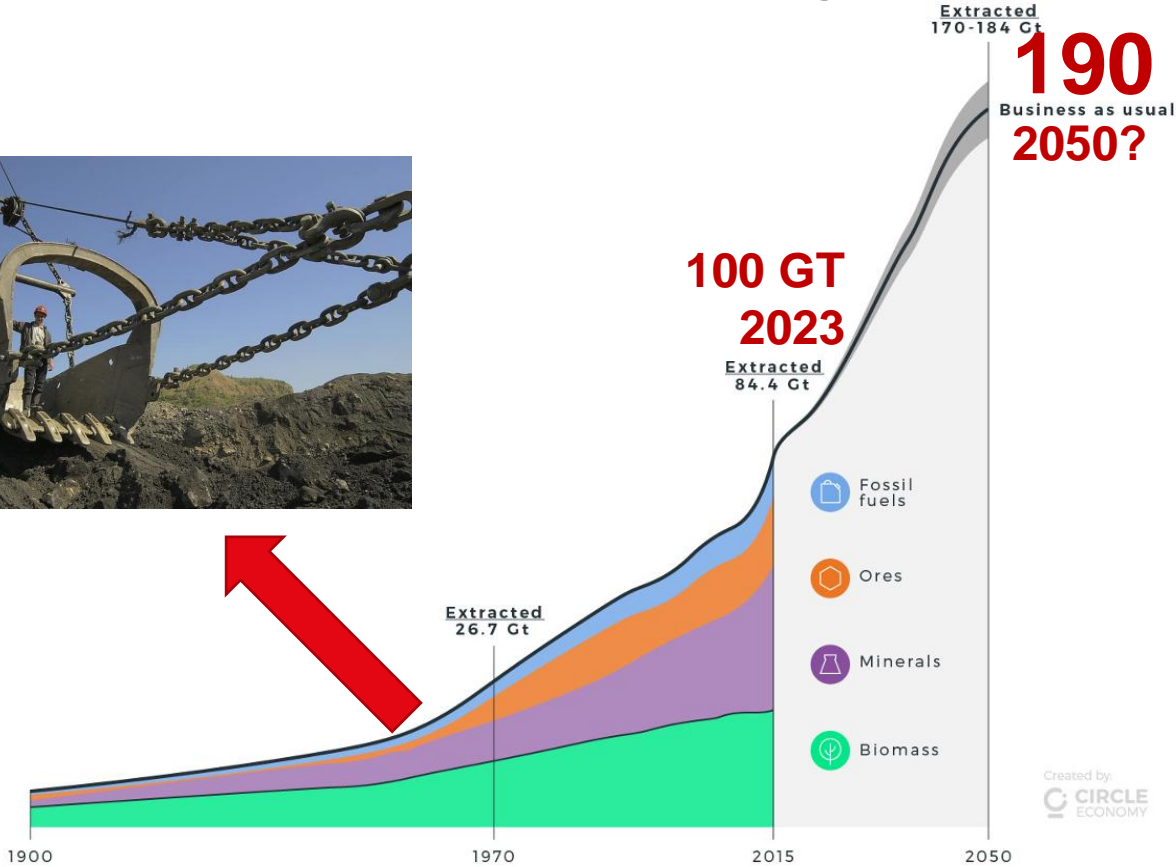
Wakema

The great acceleration: Earth System trends (6 of 12)



■ MSE-440

The great acceleration: Socio-economic and earth system trends



13
Wakeman

• Up to 80% of a product's lifetime emissions (environmental and social impacts) are determined by decisions made during the design and material selection stage

• Past 6 years: have consumed 500 BT of raws, ≈ cumulative total since 1900

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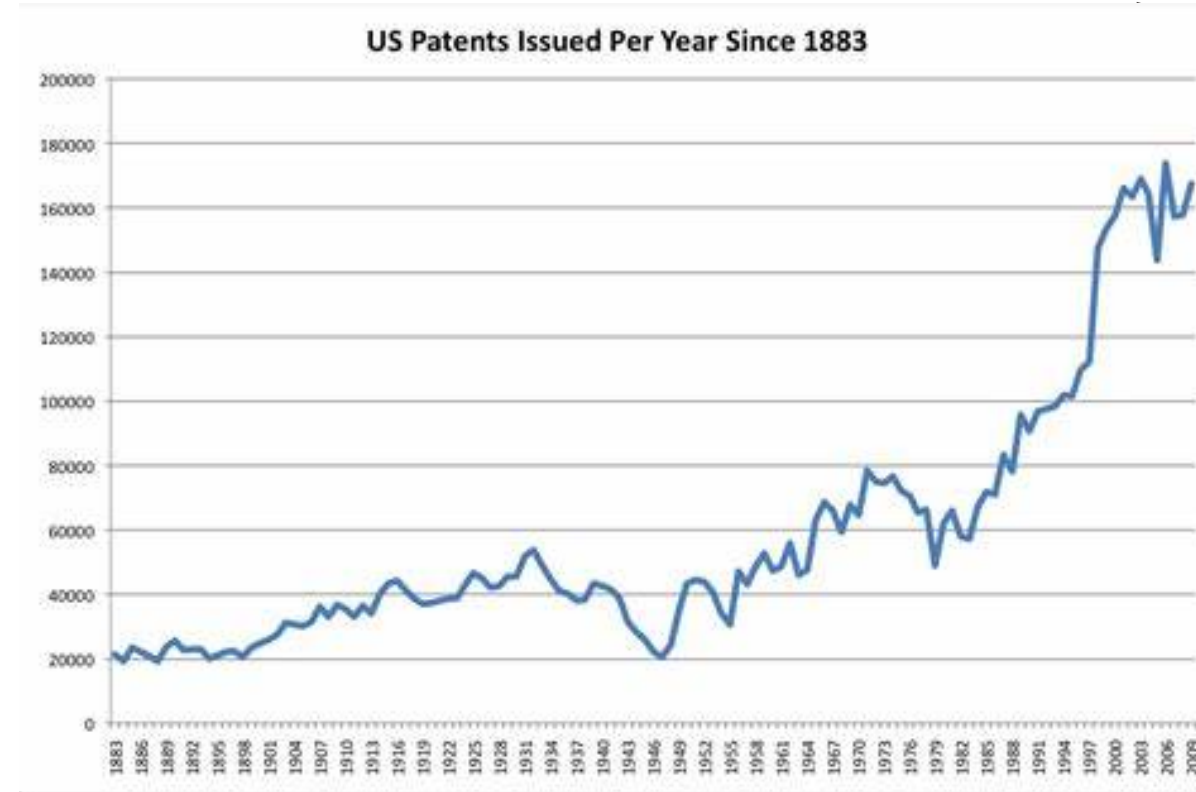
- Stripping ratio (over-burden) to extract is approx. 2x increasing to 2.4x by 2050
- Systemic change is needed

Continued advancing ... but in a sustainable way

- Find a way to capture the amazing advances we have made as a human society (health, longevity, science, technology, travel, art ...)

but

- in a sustainable way
(*without taking a mortgage on future generations*)



Research: part of the great acceleration

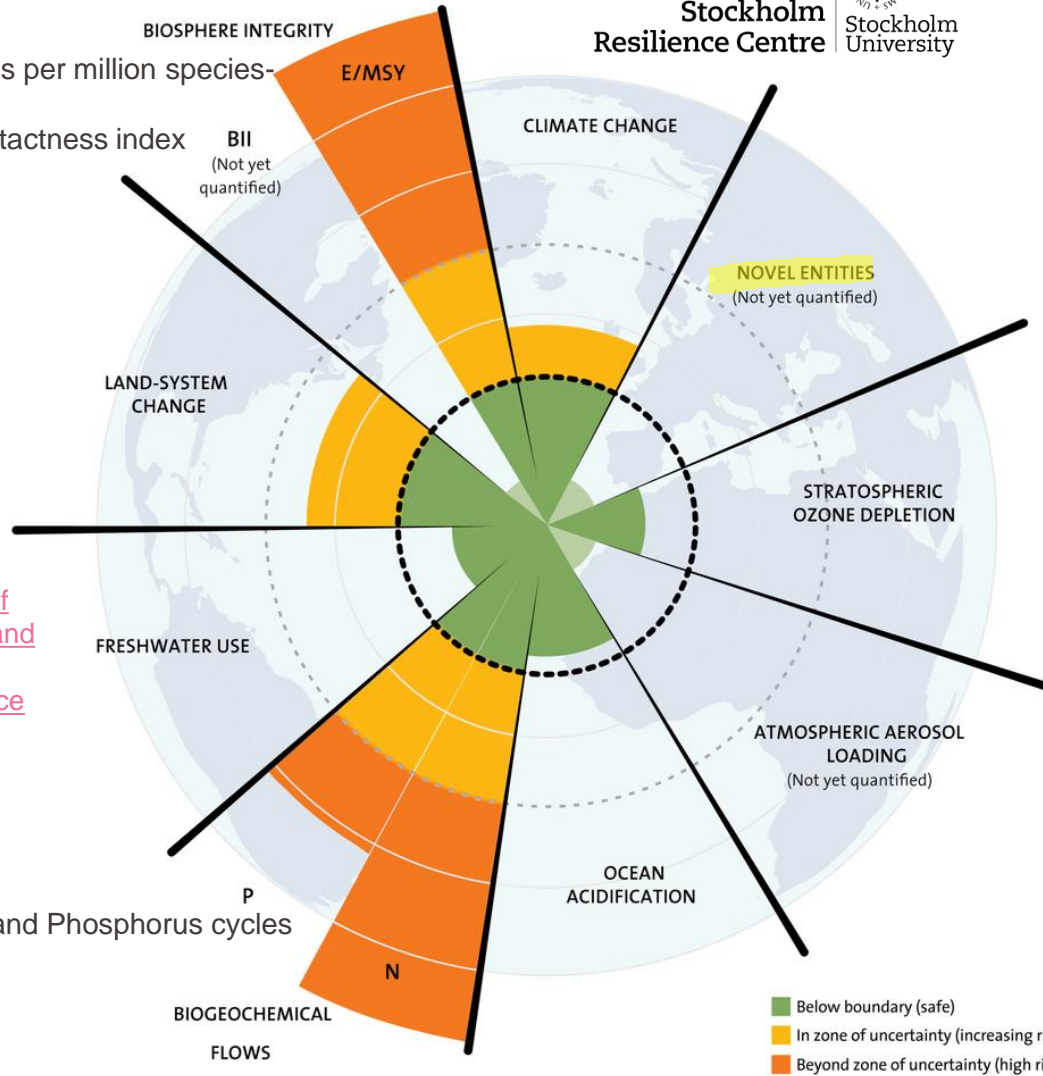
- Value our own mental and physical health
- A remapping of we how we become more advanced as a society



Planetary boundary model

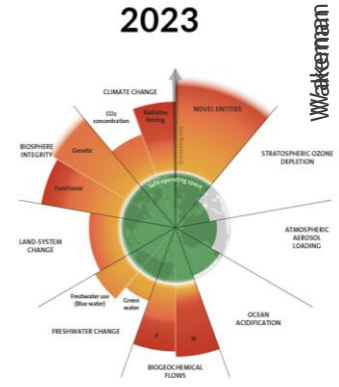
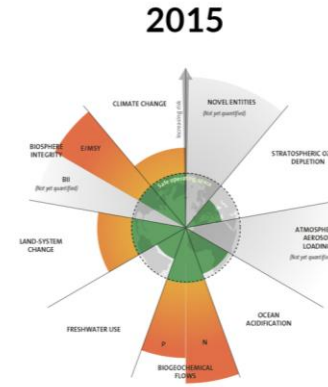
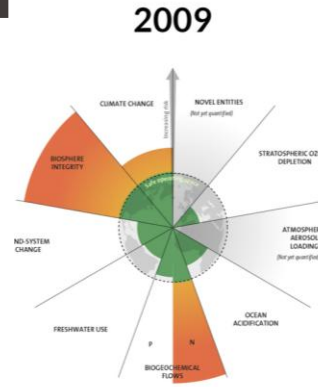


E/MSY = extinctions per million species-years
 BII = biodiversity intactness index



[The tipping points of climate change — and where we stand - Stockholm Resilience Centre](#)

Steffen et. al, 16 January 2015, Science



[PB over time. 2009, 2015, 2023.jpg](#) | Powered by Box



[Let the environment guide our development | Johan Rockstrom - YouTube](#)

Time lines of reversal

- Global surface temperature: years
- Permafrost: decades
- Ocean expansion: millennia

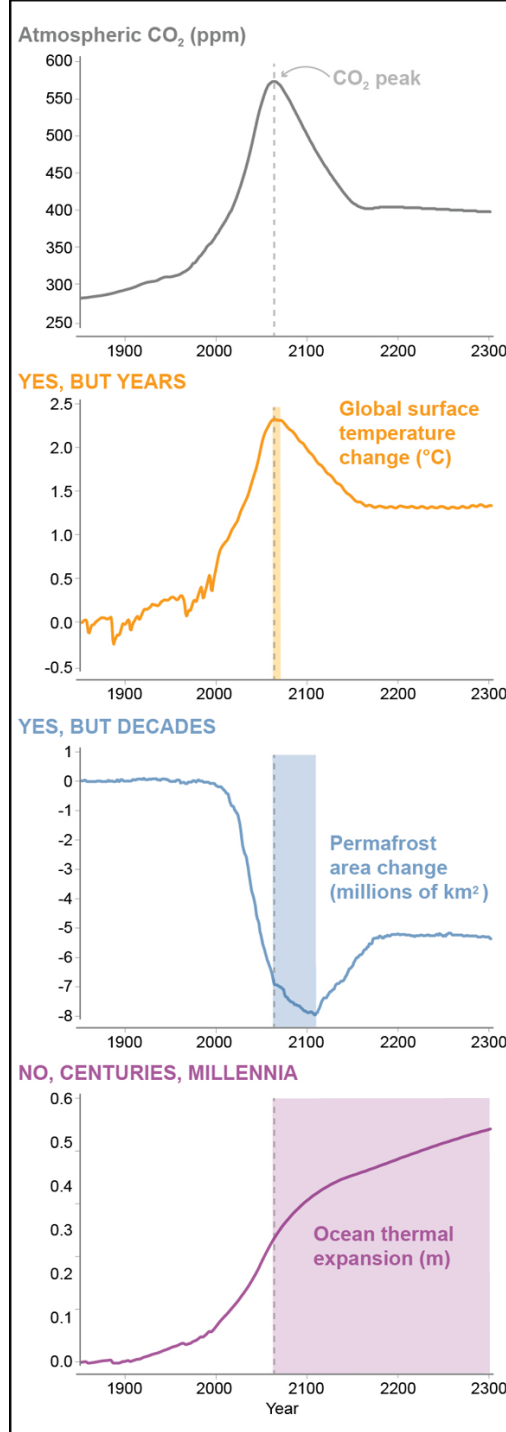
Reversal outside of pricing and economics (Significant non-trivial externalities not considered by economics)

Carbon dioxide stays in atmosphere for centuries to millennia, but carbon removal accelerates the natural cycle to store excess carbon in soil, plants, or water.

A simplified computer model shows how long Earth systems take (years to centuries) to rebound following peak CO₂ emissions (vertical gray dashed lines in each plot). Credit: IPCC [2021], FAQ 5.3

■ MSE-440

[new-ipcc-2021-figure-5.png \(600x1669\) \(wp.com\)](#)



Mark Carney, ex governor of the bank of England

- climate change is the “Tragedy of the Horizon”
- The catastrophic effects of climate change will be felt (well) beyond the traditional horizons of most (financial) actors

Anthropocene

Proposed geological epoch dating from the commencement of significant human impact on Earth's geology and ecosystems, including, but not limited to, anthropogenic climate change

- Start date peak in radionuclides fallout from atomic bomb testing in 1950s coinciding with the Great Acceleration, and the Atomic Age.
- Ratification rejected yet being opposed



Terraforming:

[Largest Mines in the World \(911metallurgist.com\)](http://911metallurgist.com)

The [Diavik diamond mine](#), Canada (Rio Tinto)



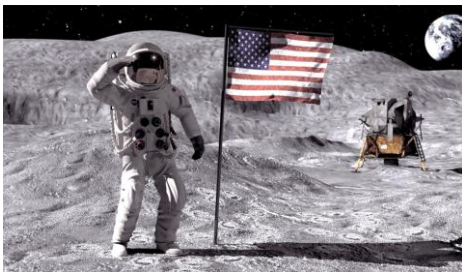
2.4 million



A 1991 study by the International Physicians for the Prevention of Nuclear War (IPPNW) predicted that some **2.4 million** people would eventually die from cancer as a result of atmospheric testing globally.

[75 YEARS LATER, NUCLEAR WEAPONS STILL KILL | Geneva Centr...
www.gcsp.ch/global-insights/75-years-later-nuclear-weapons-still-kill](http://www.gcsp.ch/global-insights/75-years-later-nuclear-weapons-still-kill)

Trinity was the code name of the first detonation of a nuclear device. It was conducted by the United States Army at 5:29 a.m. on July 16, 1945, as part of the Manhattan Project.



[maxresdefault.jpg \(1280x720\) \(yiting.com\)](#)



[surgery-header.jpg \(1100x385\) \(utmb.edu\)](#)

Earth overshoot day

- Date humanity's **resource consumption** for year exceeds Earth's capacity to regenerate those resources that year.
- "Overshoot" represents level by which human population exceeds sustainable amount of resources
- Day in which humanity enters **environmental deficit spending**

world biocapacity

(the amount of natural resources generated by Earth that year)

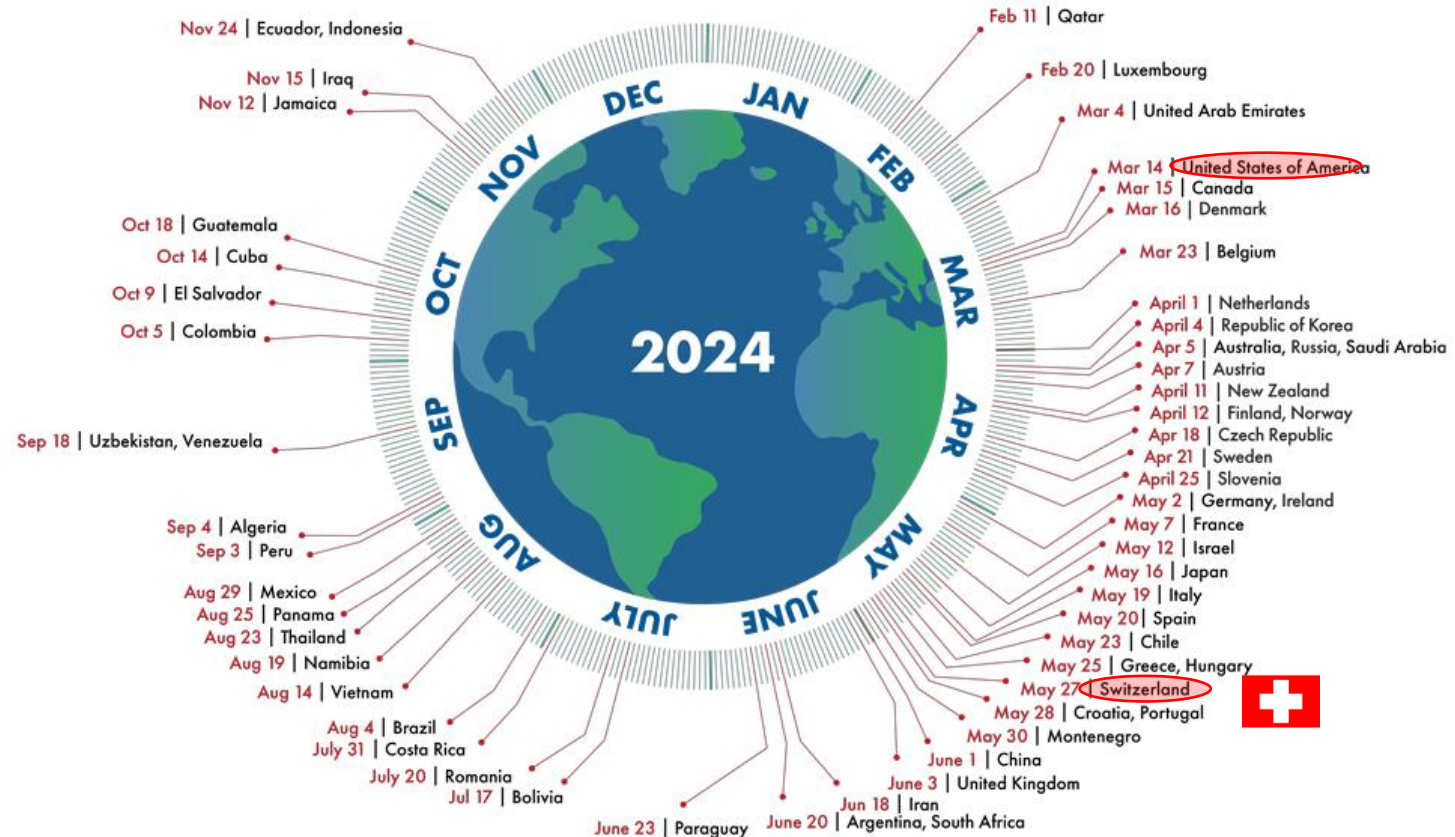
$$EOD = \frac{\text{world ecological footprint}}{\text{world biocapacity}}$$

world ecological footprint

(humanity's consumption of Earth's natural resources for that year), and multiplying by 365, the number of days in a year.

Country Overshoot Days 2024

When would Earth Overshoot Day land if the world's population lived like...



For a full list of countries, visit overshootday.org/country-overshoot-days.



EARTH
OVERSHOOT
DAY

Source: National Footprint and Biocapacity Accounts, 2023 Edition
data.footprintnetwork.org



Global Footprint Network
Advancing the Science of Sustainability

Our socio-economic model also affects us as humans

- Ecological ceiling (and boundaries)
- Social foundation (and shortfalls)
- Need the safe and just space between these social and planetary boundaries
- Humanity's 21st century goal

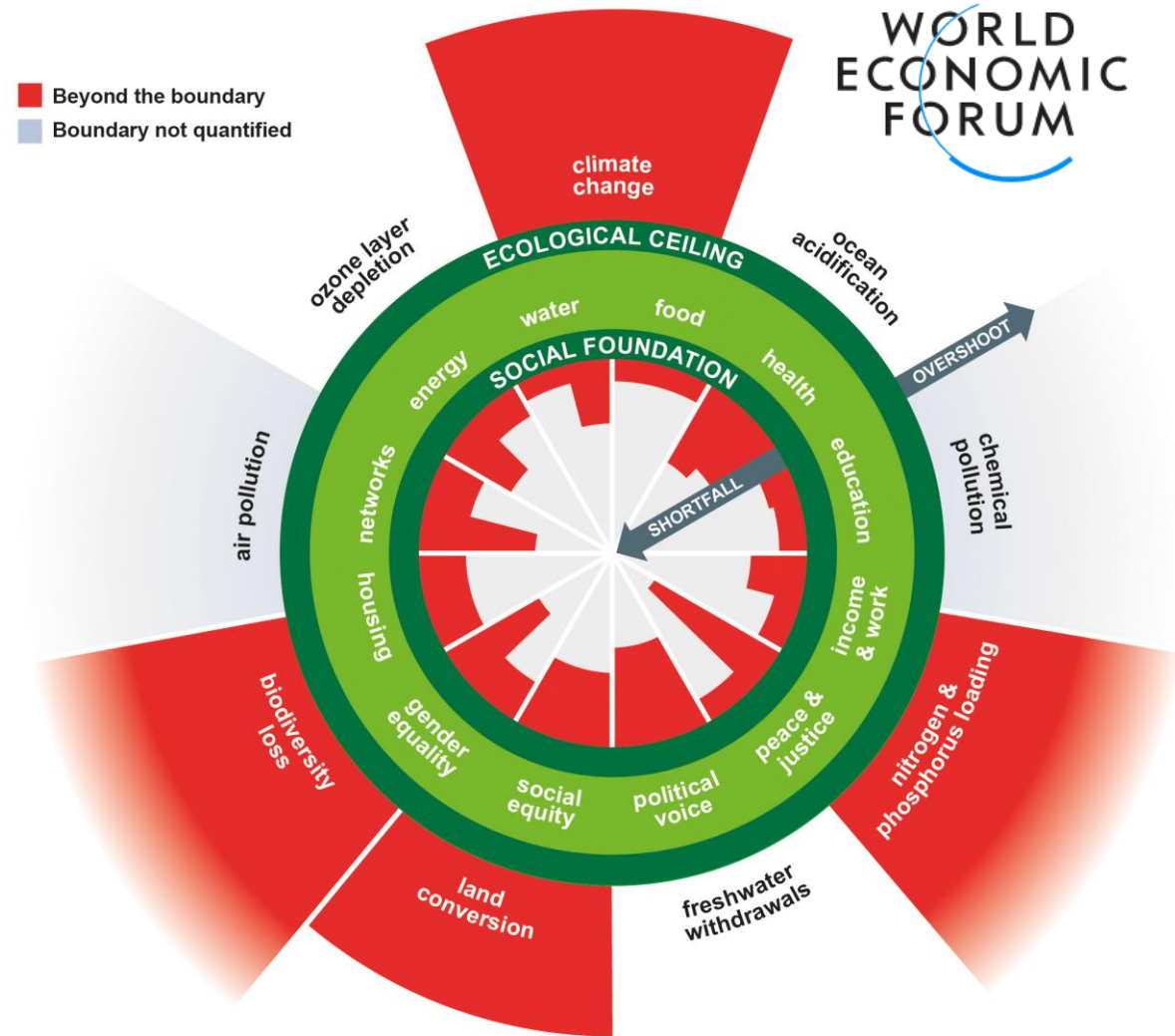


Image: Kate Raworth and Christian Guthrie/The Lancet Planetary Health

[Meet the doughnut: the new economic model that could help end inequality | World Economic Forum \(weforum.org\)](https://www.weforum.org)

[Doughnut | Kate Raworth](https://www.doughnutproject.org/)

Richest 1% own half the world's wealth, study finds

Credit Suisse report highlights increasing gap between the super-rich and the remainder of the globe's population



▲ The Credit Suisse report found 2.3 million new dollar millionaires were created over the past year, taking the total to 36 million. Photograph: Carl Court/Getty Images

The globe's richest 1% own half the world's wealth, according to a new report highlighting the growing gap between the super-rich and everyone else.

World's 26 richest people own as much as poorest 50%, says Oxfam

Charity calls for 1% wealth tax, saying it would raise enough to educate every child not in school



▲ The Oxfam report says that between 2017 and 2018 a new billionaire was created every two days. Photograph: Bloomberg via Getty Images

The growing concentration of the world's wealth has been highlighted by a report showing that the 26 richest billionaires own as many assets as the 3.8 billion people who make up the poorest half of the planet's population.

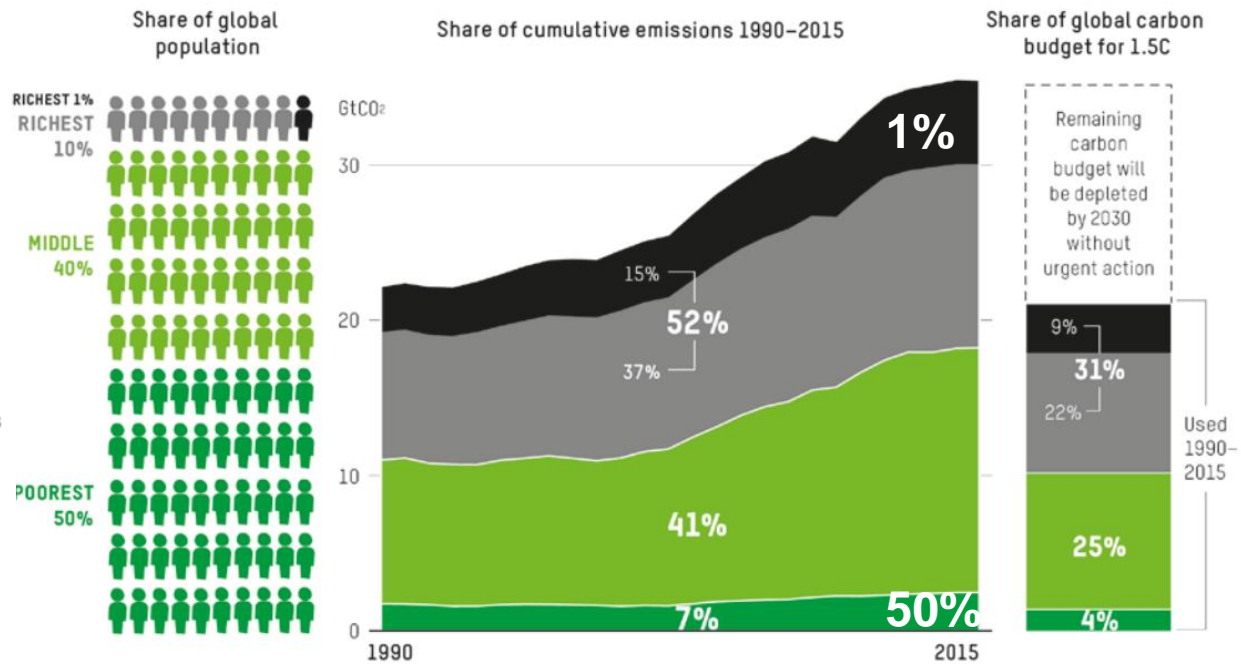
Carbon emissions correlate to wealth

■ The richest 1% of the world have used two times as much carbon as the poorest 50% of the population over the last 25 years



Just how much money do you need to be among the global 1 percent?
According to the 2018 Global Wealth Report from Credit Suisse Research Institute, you need a net worth of \$871,320 U.S. Credit Suisse defines net worth, or "wealth," as "the value of financial assets plus real assets (principally housing) owned by households, minus their debts."

Figure 1: Share of cumulative emissions from 1990 to 2015 and use of the global carbon budget for 1.5C linked to consumption by different global income groups



Per capita income threshold (\$PPP2011) of richest 1%: \$109k; richest 10%: \$38k; middle 40%: \$6k; and bottom 50%: less than \$6k. Global carbon budget from 1990 for 33% risk of exceeding 1.5C: 1,205Gt.

Figure 5: Main categories of consumption among highest emitters in the EU (2010)³⁰



Carbon emissions correlate to wealth

'As Oxfam's new report shows,

Our current (neo-liberal) economic model has been an enabler of catastrophic climate change and equally catastrophic inequality.

COVID-19 pandemic provides an incontestable imperative to rebuild better and place the global economy on a more sustainable, resilient and fairer footing.

Addressing the disproportionate carbon emissions from the wealthiest in society must be a key priority as part of this collective commitment.'



UN 2030 sustainable development goals

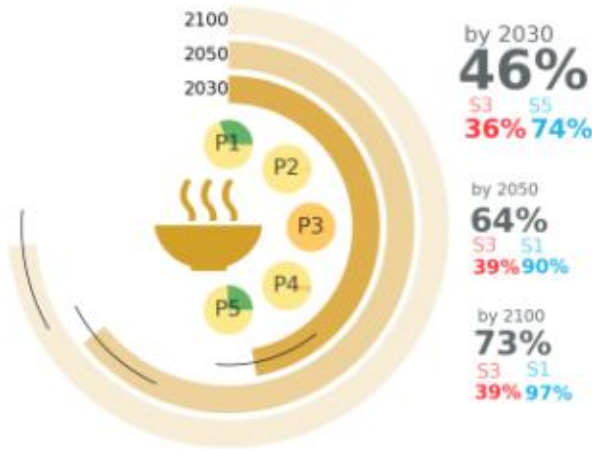


[Transforming our world: the 2030 Agenda for Sustainable Development | Department of Economic and Social Affairs \(un.org\)](#)

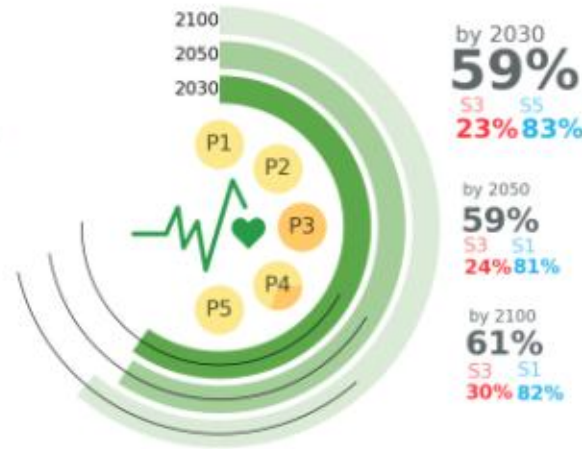


SDG progress

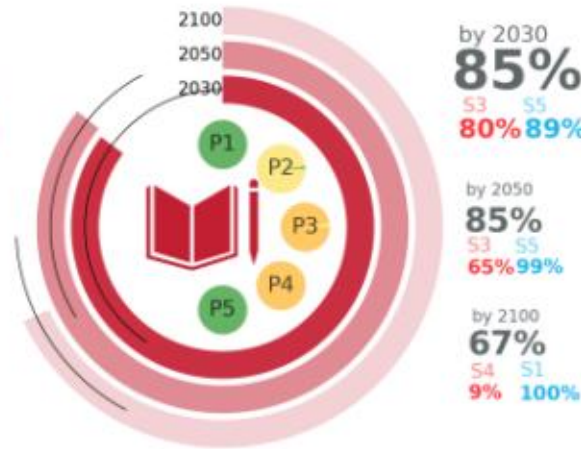
Countries are making incremental progress on strengthening their NDCs, but what we really need to achieve the goals of the Paris Agreement is urgent transformational change.



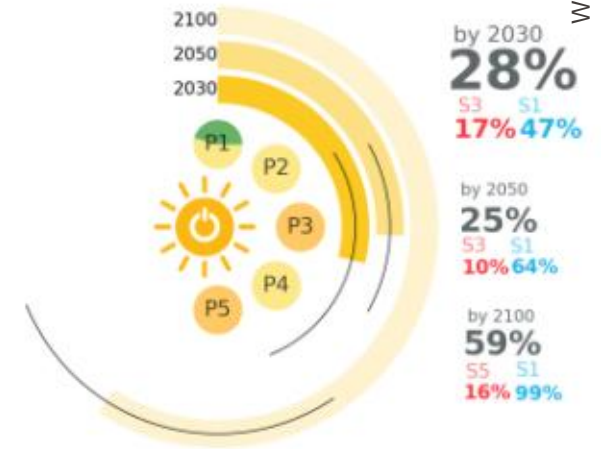
Sustainable Food



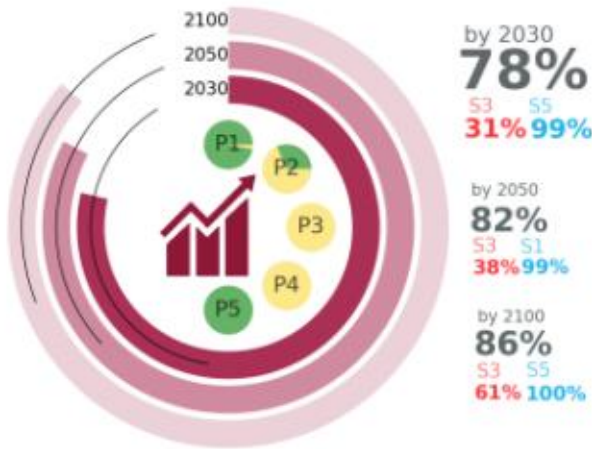
Health & Well-being



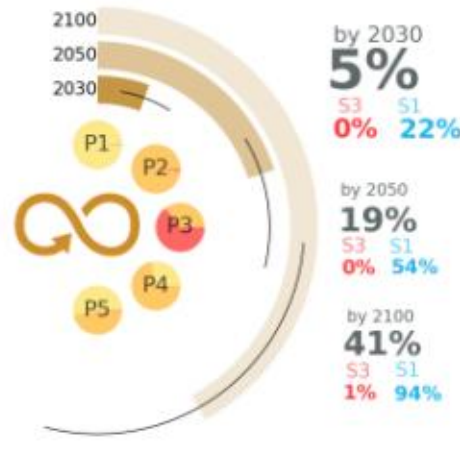
Quality Education



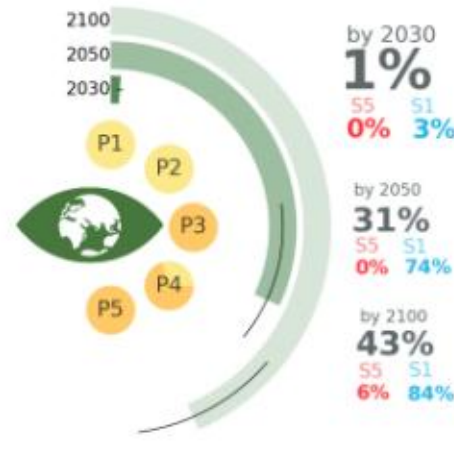
Clean Energy



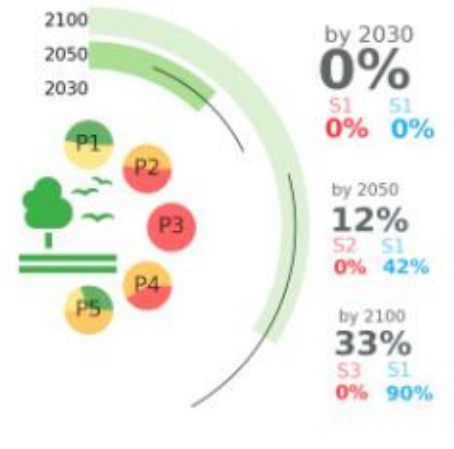
Economic Growth



Responsible Production



Climate Action

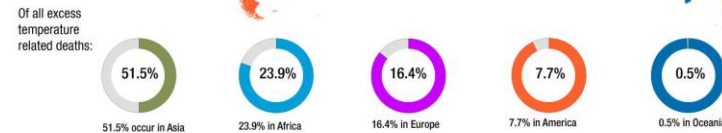
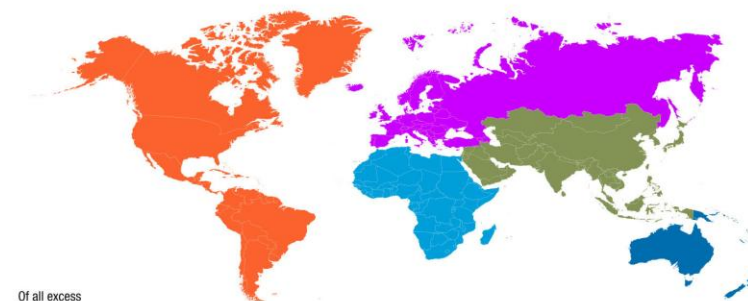
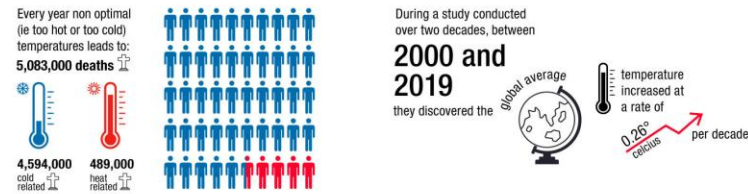


Biodiversity Conservation

Our current Petro-chemical economy, diet, & human health

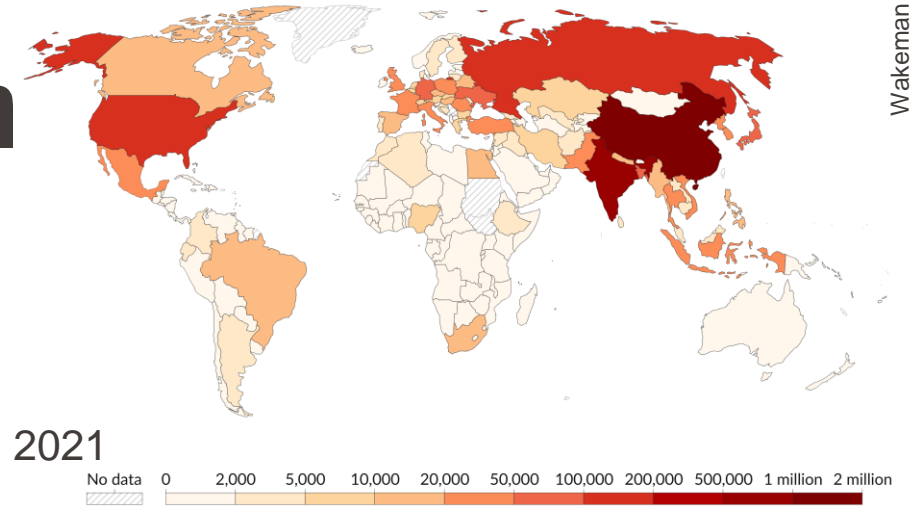
- ~ 15 million / yr of our own cause
 - Air pollution: 7 million, of which 3.6 million fossil fuel
 - Obesity: 2.8 million
 - Temperature: 5 million from excessive temperatures
- Around same as Covid-19: 14.9 million excess deaths in 2020 and 2021

World's largest study of global climate related mortality



Air pollution deaths from fossil fuels, 2015

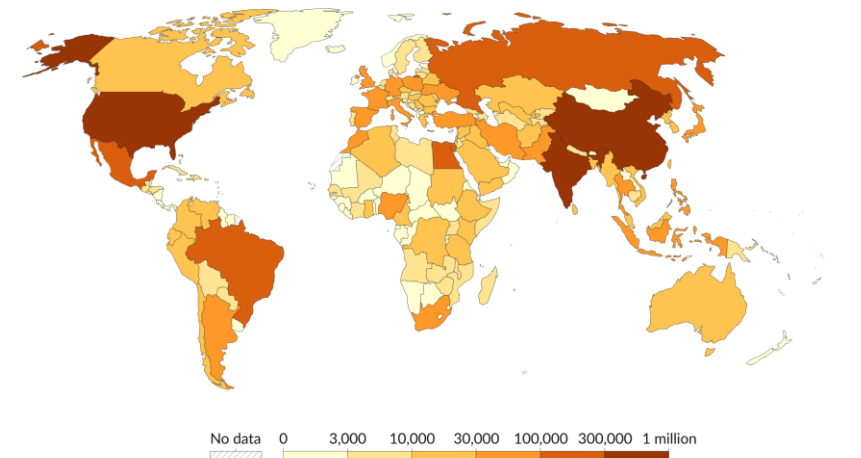
This measures annual excess mortality from the health impacts of air pollution from fossil fuels.



Data source: Lelieveld et al. (2019). Effects of fossil fuel and total anthropogenic emission removal on public health and climate. PNAS. OurWorldinData.org/air-pollution | CC BY

Deaths due to obesity, 2021

Estimated annual number of deaths attributed to obesity¹.



Data source: IHME. Global Burden of Disease (2024) | OurWorldinData.org/obesity | CC BY
 Note: Obesity is defined as having a body-mass index (BMI) ≥ 30. BMI is a person's weight (in kilograms) divided by their height (in meters) squared.

1. Obesity: Obesity is defined as having a body-mass index (BMI) above 30. A person's BMI is calculated as their weight (in kilograms) divided by their height (in meters) squared. For example, someone measuring 1.60 meters and weighing 64 kilograms has a BMI of $64 / 1.6^2 = 25$. Obesity increases the mortality risk of many conditions, including cardiovascular disease, gastrointestinal disorders, type 2 diabetes, joint and muscular disorders, respiratory problems, and psychological issues.

[how many people die from air pollution](#)

[Obesity \(who.int\)](#)

[global climate related mortality 5 million deaths a year to abnormal temperatures](#)

[COVID-19 pandemic \(who.int\)](#)

Key issues for Switzerland

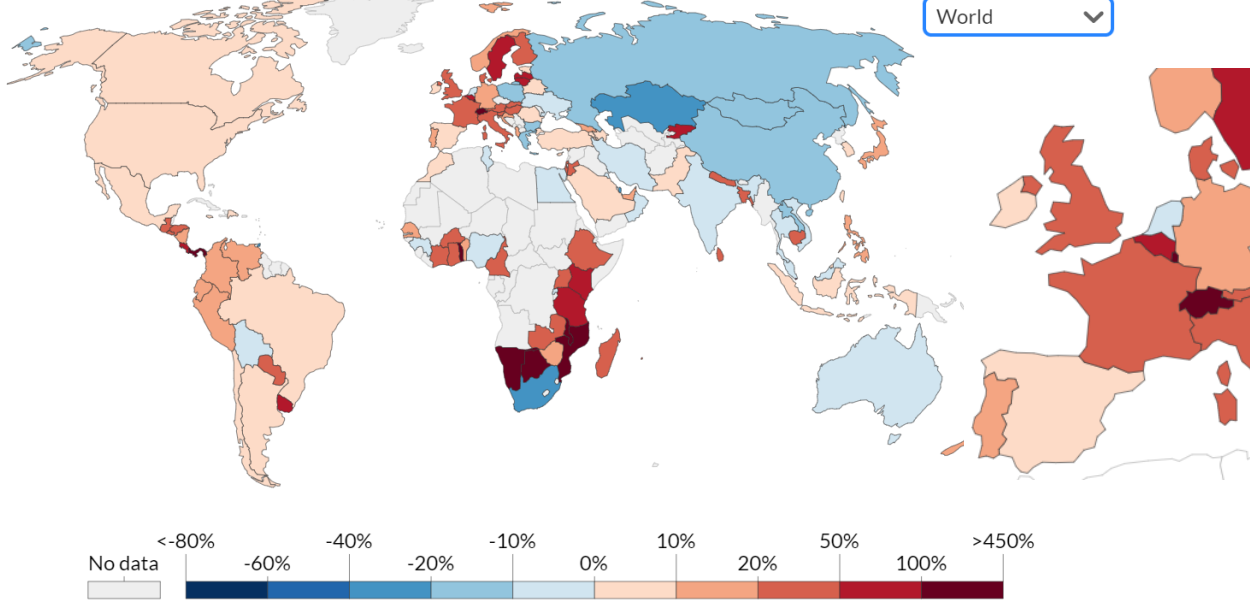
- Net importers of CO₂
- High standard of living & wealth drive consumption based CO₂ emissions

CO₂ emissions embedded in trade, 2018

Share of carbon dioxide (CO₂) emissions embedded in trade, measured as emissions exported or imported as the percentage of domestic production emissions. Positive values (red) represent net importers of CO₂ (i.e. "20%" would mean a country imported emissions equivalent to 20% of its domestic emissions). Negative values (blue) represent net exporters of CO₂.

Our World in Data

World

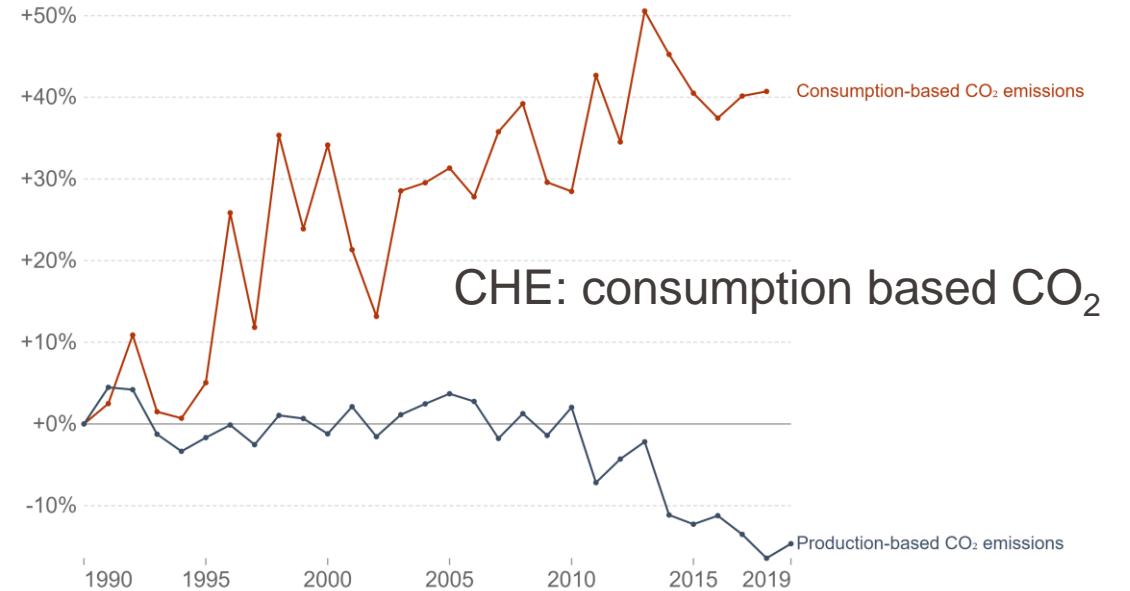


Source: Our World in Data based on the Global Carbon Project
OurWorldInData.org/co2-and-other-greenhouse-gas-emissions/ • CC BY

Production vs. consumption-based CO₂ emissions, Switzerland

Annual consumption-based emissions are domestic emissions adjusted for trade. If a country imports goods the CO₂ emissions needed to produce such goods are added to its domestic emissions; if it exports goods then this is subtracted.

Our World in Data



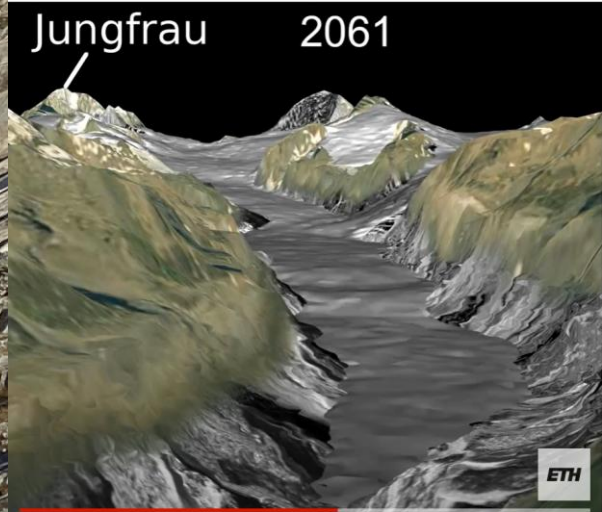
CHE: consumption based CO₂

Source: Global Carbon Project
OurWorldInData.org/co2-and-other-greenhouse-gas-emissions/ • CC BY
Note: This measures CO₂ emissions from fossil fuels and cement production only – land use change is not included.

190 2018

MSE-410

Shifting baseline syndrome (Daniel Pauly in 1995)



Negative externalities

125 M CHF clean up cost (700 CHF/working person in Valais)



SWI swissinfo.ch

Swiss perspectives in 10 languages

Swiss Alps Slammed by More Severe Flooding, Landslides

June 30, 2024 - 19:36

2 minutes

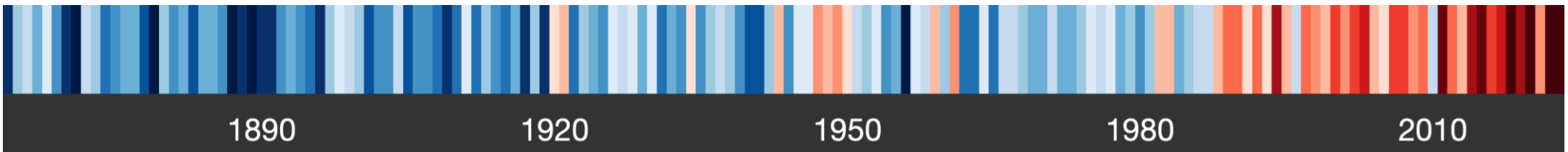
menu



Info Sport Culture



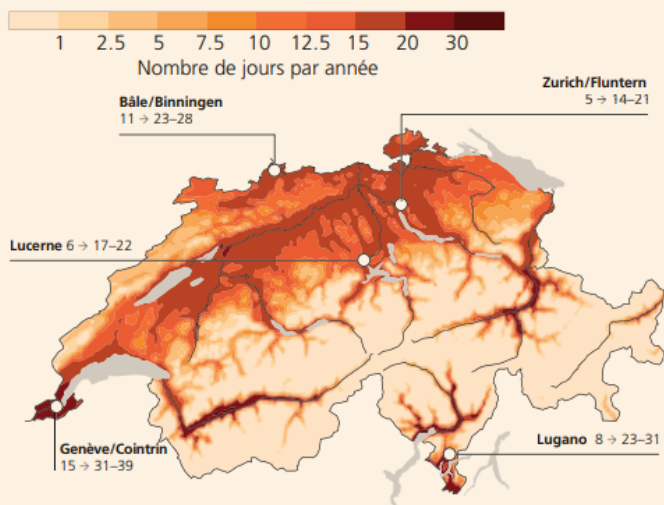
MSE-440



#ShowYourStripes

Évolution du nombre de journées tropicales

Évolution attendue du nombre de jours avec des températures supérieures à 30 degrés Celsius vers 2060 par rapport à 1981–2010 (moyenne sur 30 ans) sans mesures de protection du climat. Les valeurs correspondent à la période de référence 1981–2010 et les changements possibles vers 2060.



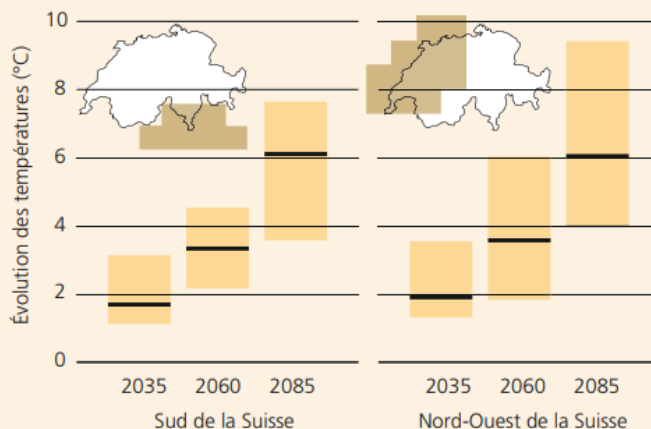
Plus de journées tropicales

Les régions urbaines situées à basse altitude seront particulièrement touchées par des canicules. Sur le Plateau et dans les vallées alpines, le thermomètre grimpera plus fréquemment au-dessus de la barre des 30 degrés Celsius qui caractérise une « journée tropicale ». On attend le plus grand nombre de journées tropicales supplémentaires pour les régions de Genève, du Valais et du Sud de la Suisse.

Évolution des températures maximales annuelles

Évolution moyenne vers 2035, 2060 et 2085 par rapport à la période de référence 1981–2010 (moyenne sur 30 ans) sans mesures de protection de climat.

— Valeur attendue (valeur médiane de l'ensemble des simulations)
 ■ Valeurs possibles (plage des valeurs possibles sur l'ensemble des simulations)



Les températures maximales augmenteront particulièrement

Les températures maximales annuelles augmenteront fortement. D'ici le milieu du siècle, le jour le plus chaud de l'année pourra atteindre jusqu'à 4 degrés Celsius de plus au Sud des Alpes et même jusqu'à 6 degrés Celsius de plus au Nord des Alpes par rapport à aujourd'hui. À Genève, par exemple, le jour le plus chaud d'une année moyenne pourrait atteindre environ les 40 degrés Celsius.

Median

+4°C Lausanne 2060

+6°C Lausanne 2085
(my Kids)

Briefing

Jul 24th 2021 edition >

What's the worst that could happen

Three degrees of global warming is quite plausible and truly disastrous

Rapid emission cuts can reduce the risks but not eliminate them



Three degrees of global warming is quite plausible and truly disastrous | The Economist

Fight, flight, or freeze

- **Fight:** Aim is to help you generate initiatives, to fight
- Not **freeze** in data overload
- Not **flight, run away** and ignore the issue



The future is not automatically predetermined.

Every day we decide tomorrow's future, one decision at a time

[peter rabbit GIF \(giphy.com\)](https://www.giphy.com/peter-rabbit)

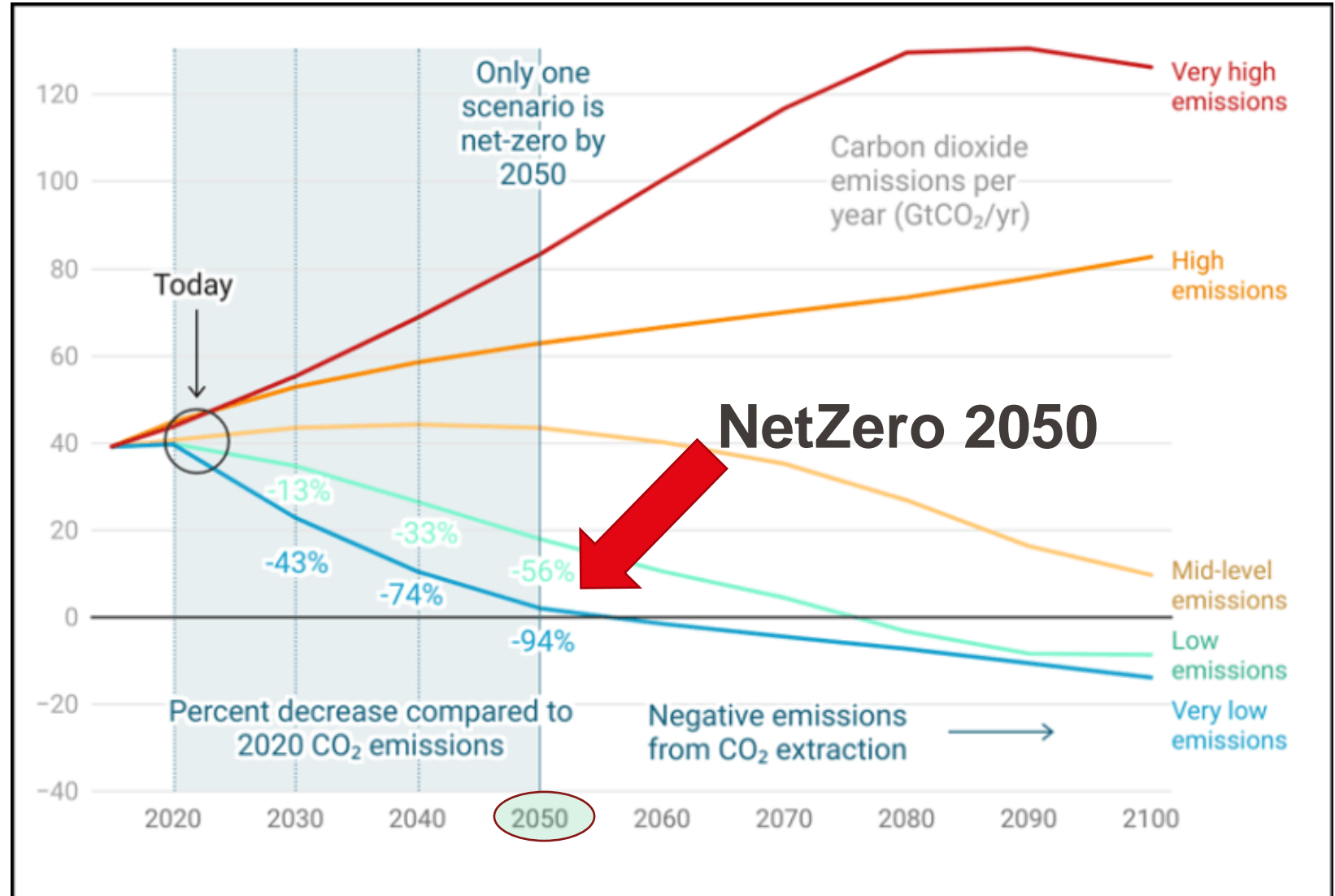
- Sustainability
- **NetZero transition**
- Linear vs. circular economy
- Circular economy frameworks
- Materials and engineered product examples
- Enablers to a CE
- Initiatives

CO₂ emissions reduction scenarios

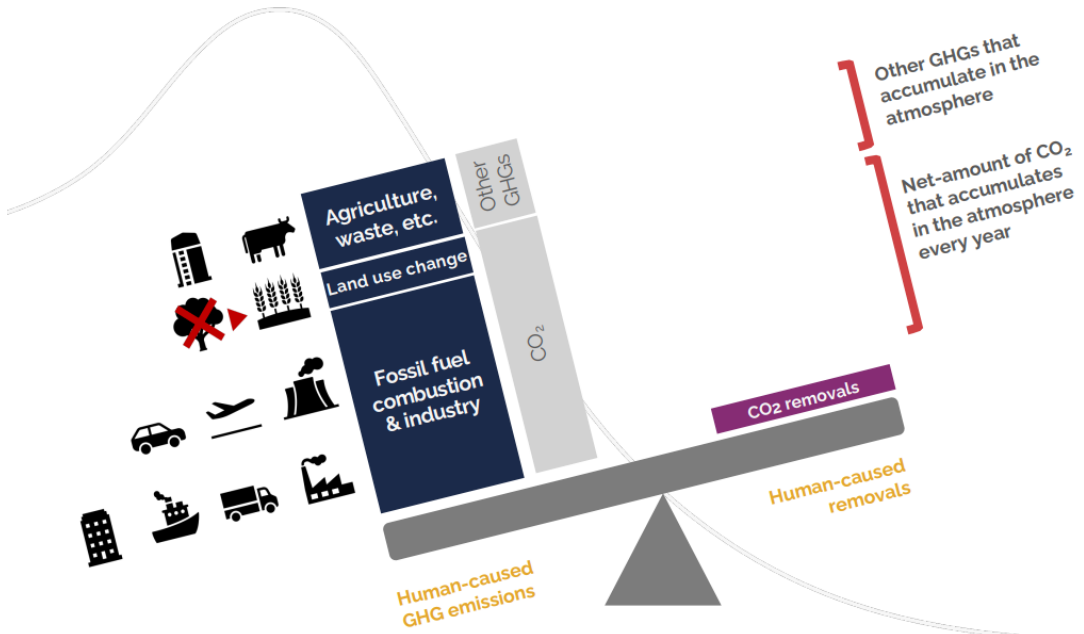
Requires sharp CO₂ cuts per decade, net zero CO₂ by 2050, and carbon capture.

Needs systemic change.

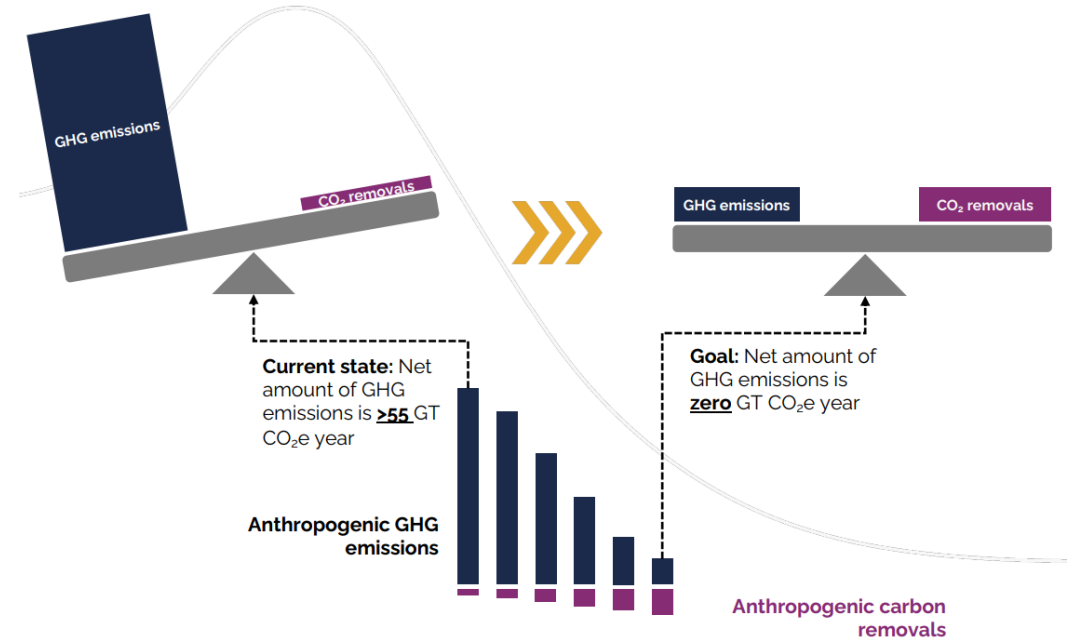
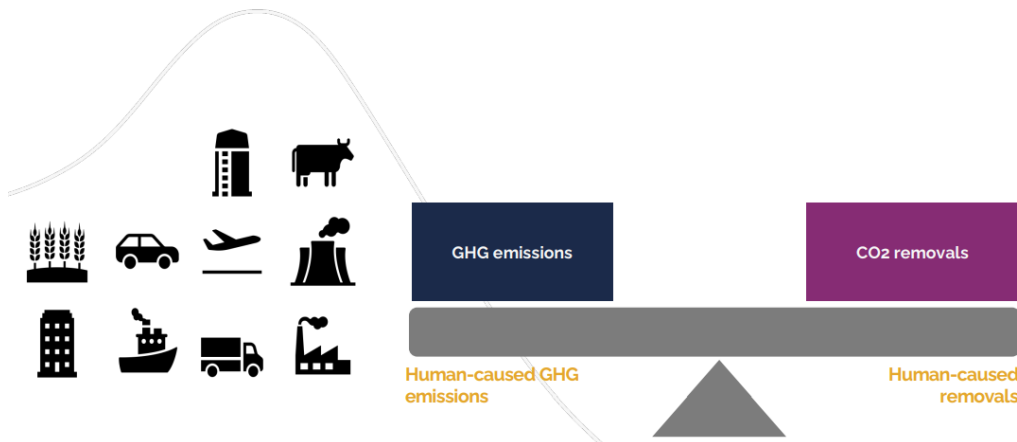
- In industry
- In government
- In academia
- In our own lives



Towards a net-zero economy



To limit global warming to 1.5°C, we must reach net-zero carbon emissions **no later than 2050.**



Decarbonization – battle of high school math

If we multiply a linearly increasing function (market demand) by a linear decreasing function (kgCO2e/kg) of the same gradient what is the resulting function?

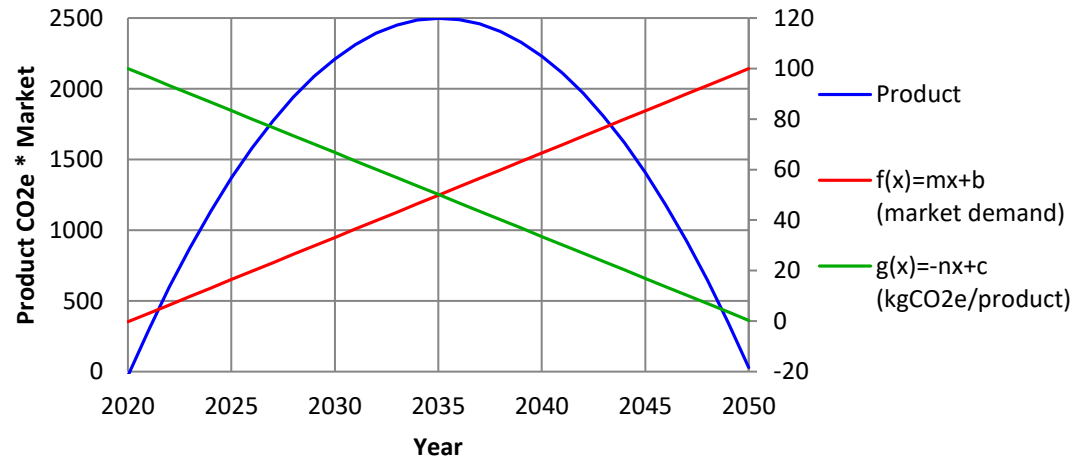
Linearly increasing function
Market demand (parts)
 $f(x) = mx + b$

Linearly decreasing function
Product kgCO2e
 $g(x) = -mx + c$

$$h(x) = f(x) \cdot g(x) = (mx+b)(-mx+c)$$

h(x) = Market demand (parts) * Product kgCO2e
h(x) = MTCO2e emitted by total products in market

Product of f(x) and g(x)



MSE-440

Constraints
Market demand
2020 = ~ 0
2050 = 100

CO2e
2020 = 100
2050 = ~ 0 ↓ Ideal case

Decarbonization – battle of high school math

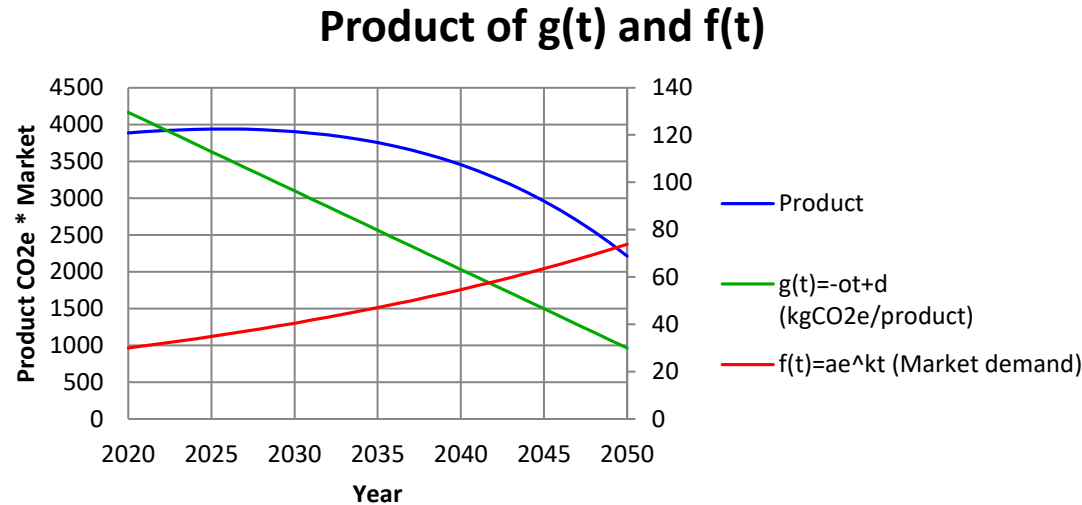
$$h(t) = f(t) \cdot g(t) = (ae^{kt}(-mt+b)) = abe^{kt} - amte^{kt}$$

$h(t)$ = Market demand (parts) * Product kgCO₂e

$h(t)$ = MTCO₂e emitted by total products in market

Expected GDP 3% to 2030 (IEA)

Net Zero by 2050 – Analysis - IEA



Constraints
 Market demand
 2020 = 30
k = 0.03 (CAGR 3.05%)
 CO₂e
 2020 ~130
 2050 = 30 ↓

A linear reduction in hypothetical product CO₂e can flatten a 3% GDP curve but not bring it to zero

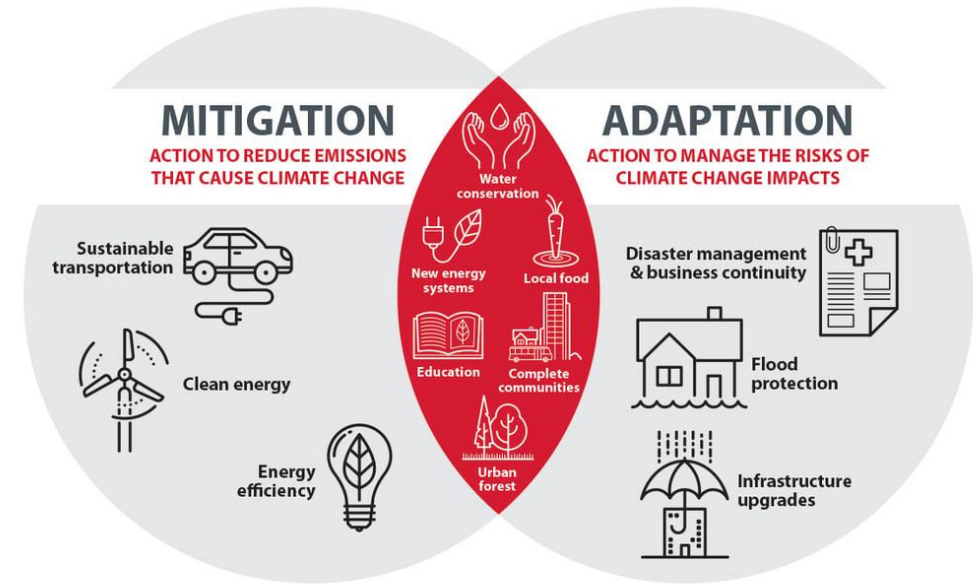
- We need dematerialization, societal adaptation, and a circular economy to shift the curve

Mitigation versus adaptation

- Mitigation and adaptation are two different approaches to deal with climate change.
- **Mitigation** refers to the efforts to **reduce** greenhouse gas emissions (abatement) and slow the rate of climate change.
- **Adaptation** refers to the efforts to **adjust** to the current and future effects of climate change.
- **Mitigation** tackles the causes of climate change, whereas **adaptation** tackles the effects.

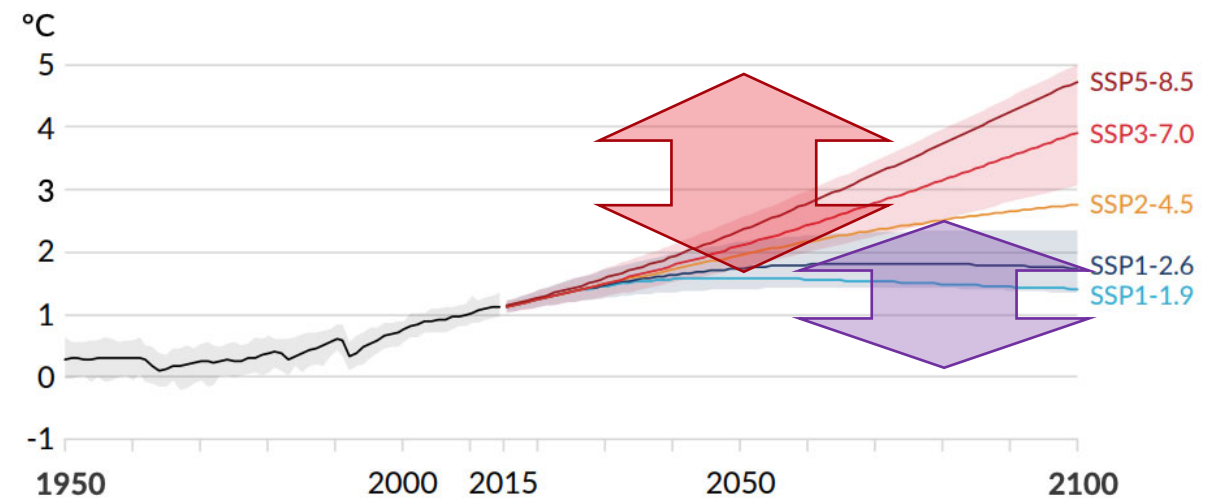
■ MSE-440

Building Climate Resilience



ESS Topic 7.3: Climate change – Mitigation and Adaptation - AMAZING WORLD OF SCIENCE WITH MR.

a) Global surface temperature change relative to 1850-1900



Sixth Assessment Report — IPCC

Mitigation



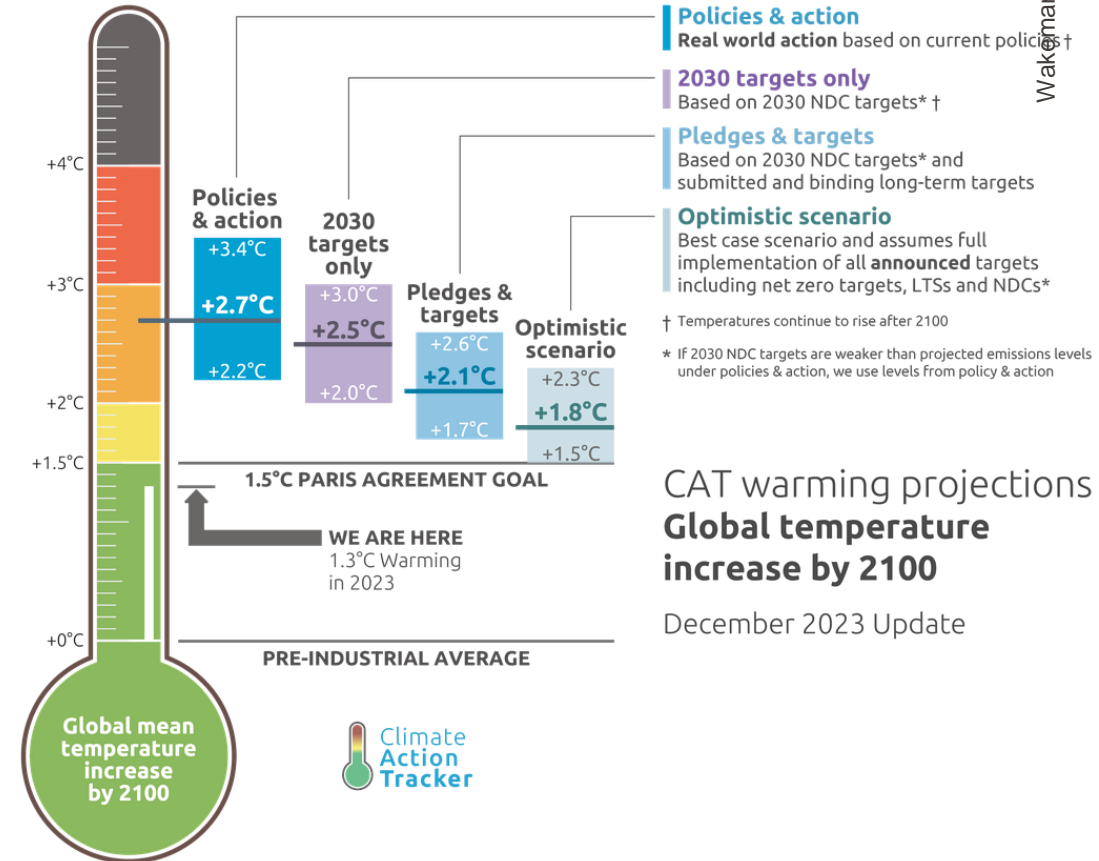
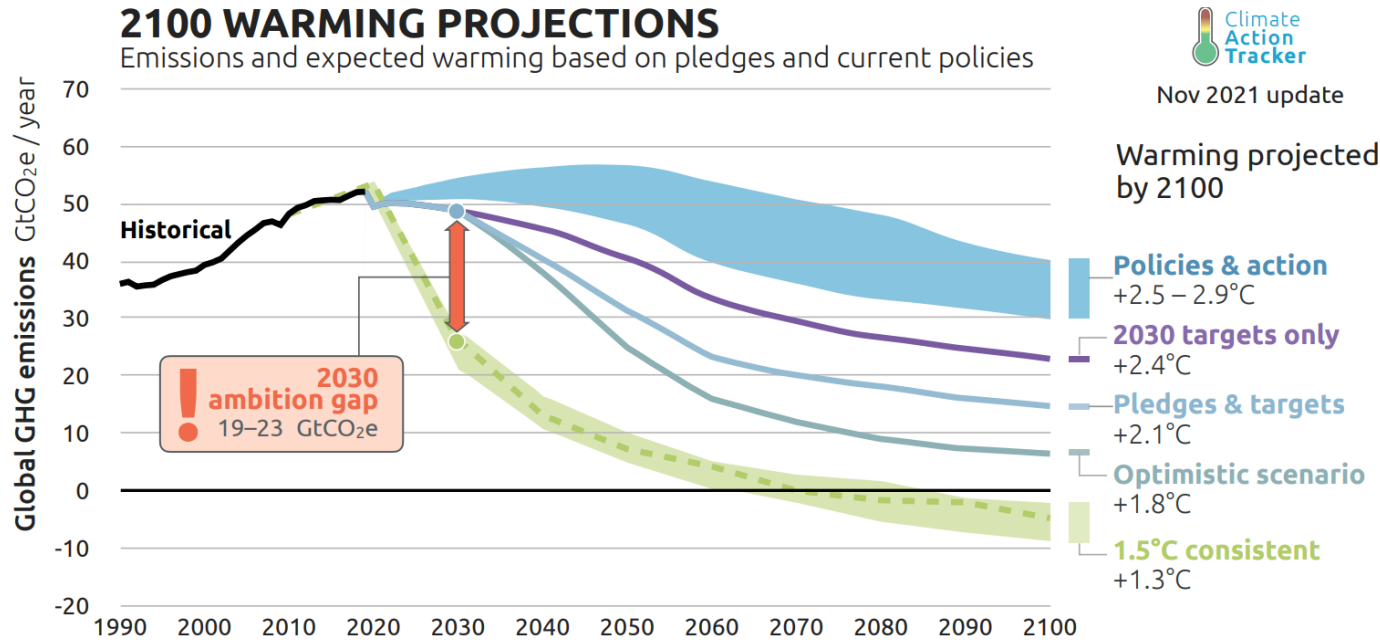
[World's first high-altitude floating solar farm – in the Swiss Alps | House of Switzerland](#)

■ MSE-440

Adaptation



[Storm Éowyn](#), photos Reuters and Steve H



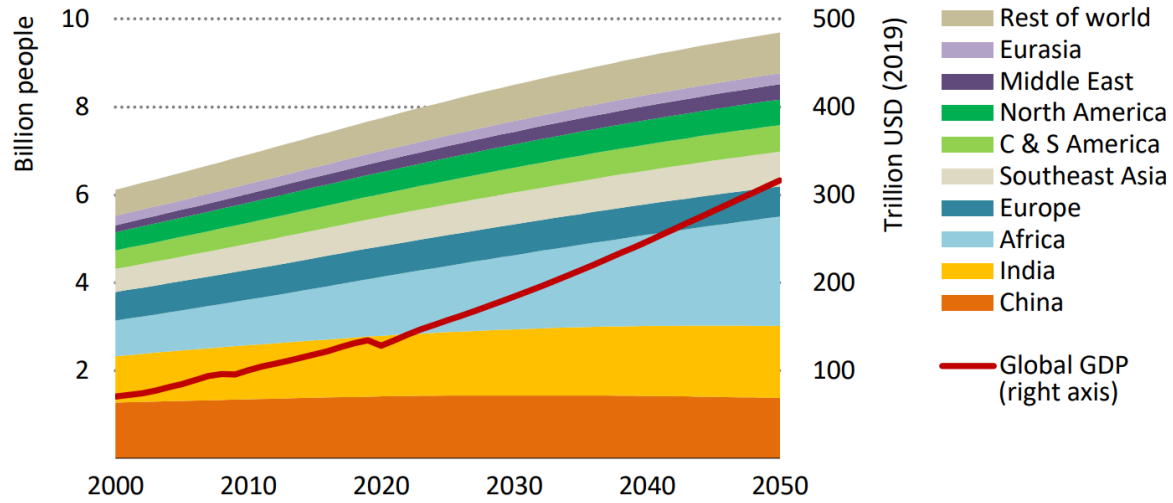
CAT warming projections
Global temperature increase by 2100
 December 2023 Update

Figure 2 Global greenhouse gas emission pathways for CAT estimates of policies and action, 2030 targets only, 2030 and binding long-term targets and an optimistic pathway based on net zero targets of over 140 countries in comparison to a 1.5°C consistent pathway.

Leaves a remaining carbon budget
 Σ anthropogenic CO₂e that can still be emitted into the atmosphere while holding the global average temperature increase to 1.5°C
200 GtCO₂ as of 2024, equal to around six years of current CO₂ emissions.

**Pledges and targets = +2.1°C;
 Policies and actions = +2.7°C**

Figure 2.1 ▶ World population by region and global GDP in the NZE

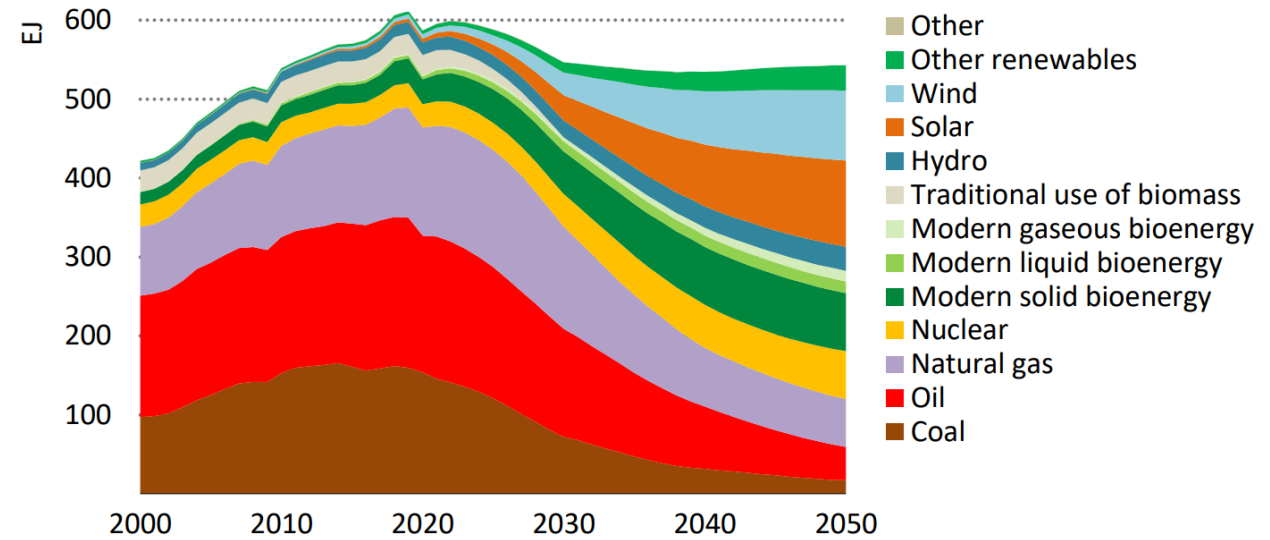


IEA. All rights reserved.

By 2050, the world's population expands to 9.7 billion people and the global economy is more than twice as large as in 2020

Notes: GDP = gross domestic product in purchasing power parity; C & S America = Central and South America.
Sources: IEA analysis based on UNDESA (2019); Oxford Economics (2020); IMF (2020a, 2020b).

Figure 2.5 ▶ Total energy supply in the NZE



IEA. All rights reserved.

Renewables and nuclear power displace most fossil fuel use in the NZE, and the share of fossil fuels falls from 80% in 2020 to just over 20% in 2050



NetZero 2050 milestones

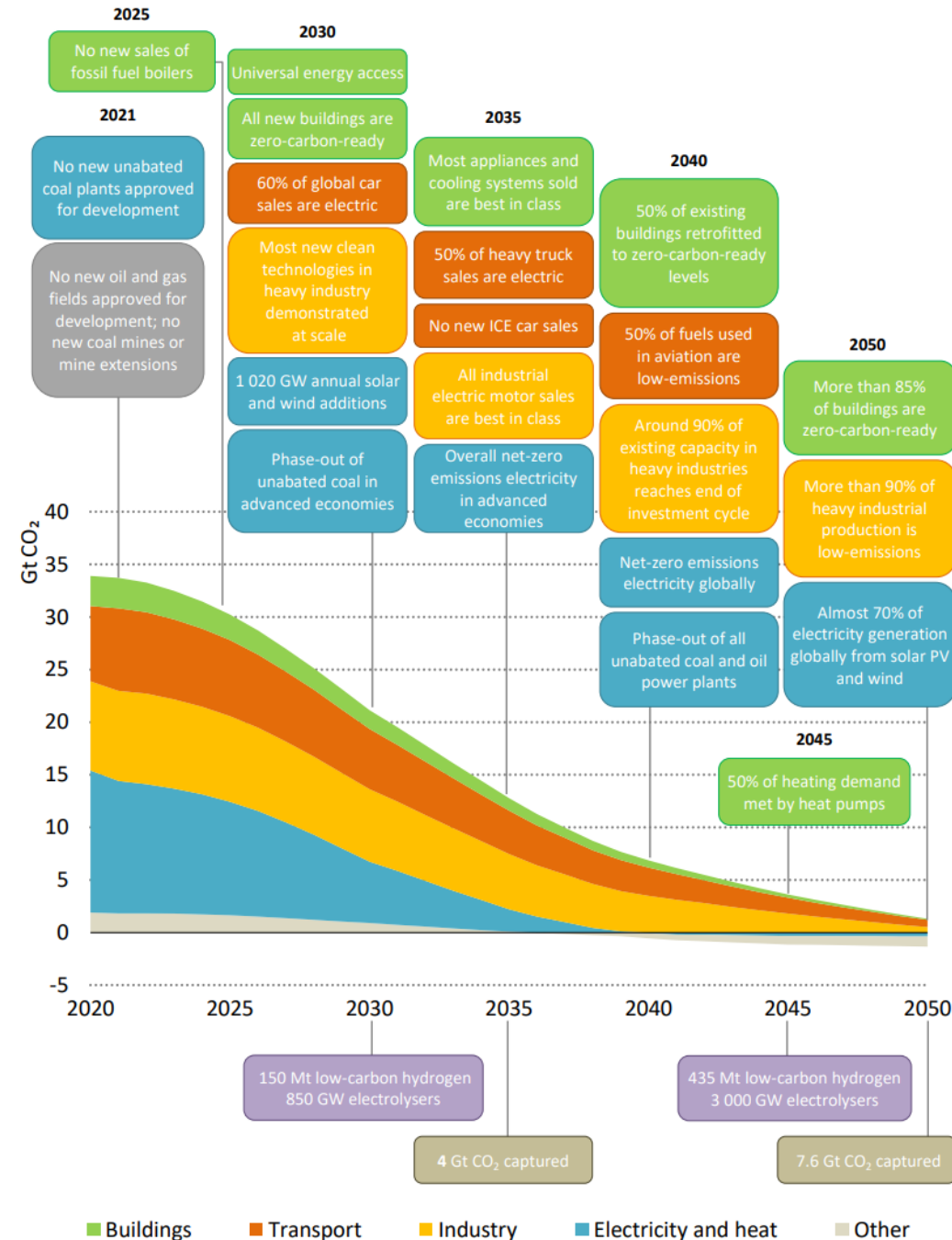
- 2030
 - 1TW/yr annual solar and wind additions
 - Automakers plan to build 54 million battery electric vehicles
 - >50% of total vehicle production
 - Investment of \$1.2 trillion
- 2035
 - world's first zero-emission commercial aircraft
 - Net-zero electricity generation in EU
- 2040
 - 39,000 new passenger & freighter aircraft
 - Coal & oil power phased out
- 2050
 - 2x automobiles, 86% electric
 - 70% power solar, PV, and wind

Opportunities for composites

[Exclusive: Automakers to double spending on EVs, batteries to \\$1.2 trillion by 2030 | Reuters](#)

[Net Zero by 2050 - A Roadmap for the Global Energy Sector](#)

Key milestones in the pathway to net zero



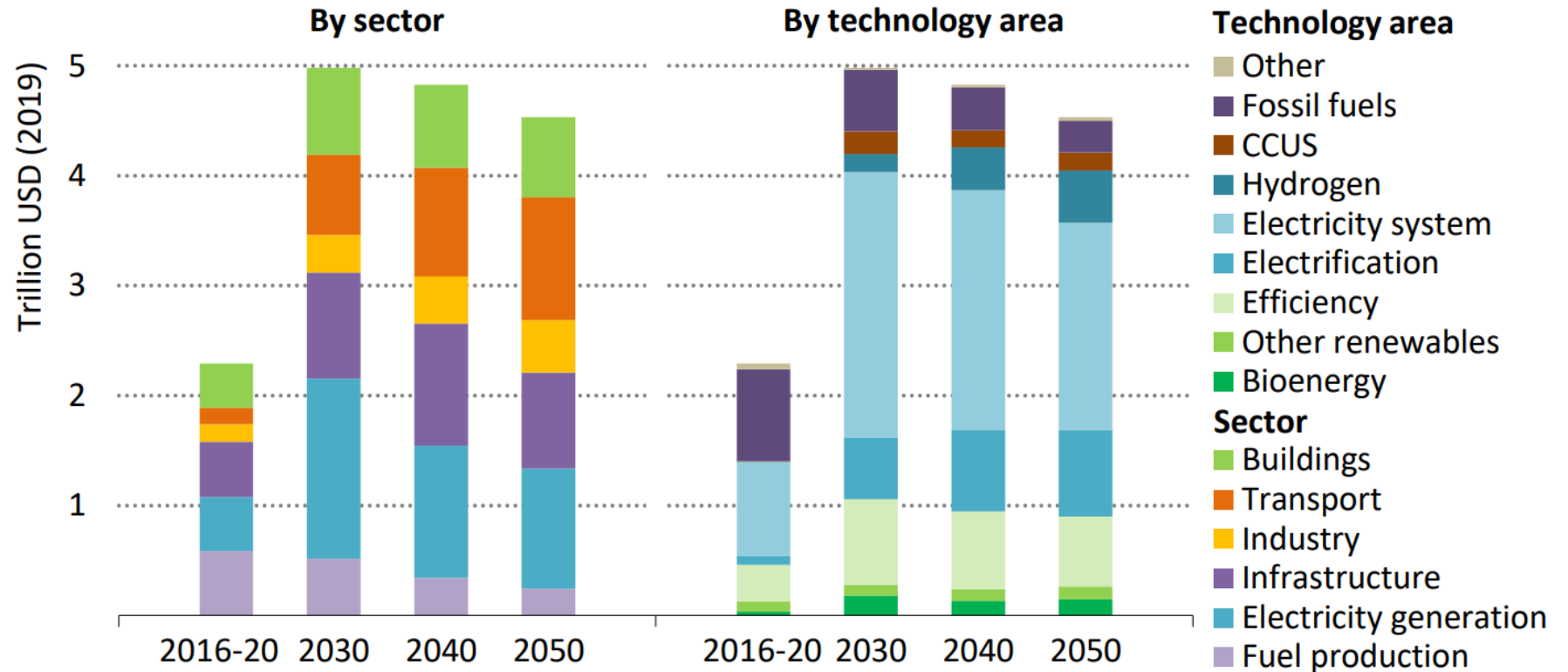
Capital investment in the NetZero economy

Figure 2.22 ▶ Annual average capital investment in the NZE

Growth creating (and changing) employment

- Transport
- Electrification
- Hydrogen
- Infrastructure

7.5% GDP more likely



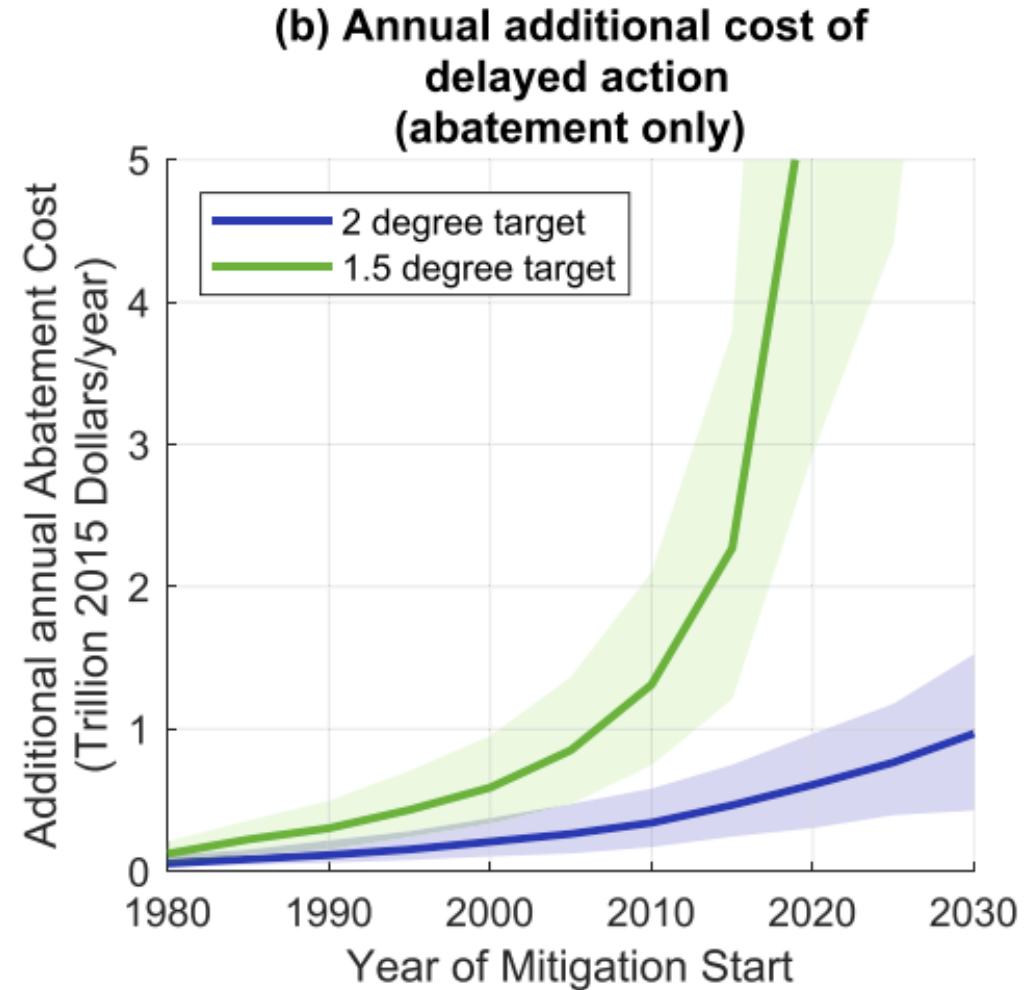
IEA. All rights reserved.

Capital investment in energy rises from 2.5% of GDP in recent years to 4.5% by 2030; the majority is spent on electricity generation, networks and electric end-user equipment

Cost now versus delayed action

- **Mitigation delay costs (excluding adaptation) additional 0.5(5) trillion \$/yr**
- Could lose ~ 10% of total economic value by mid-century if climate change stays on current trajectory

(Paris Agreement and 2050 net-zero emissions targets are not met)



Excludes adaptation

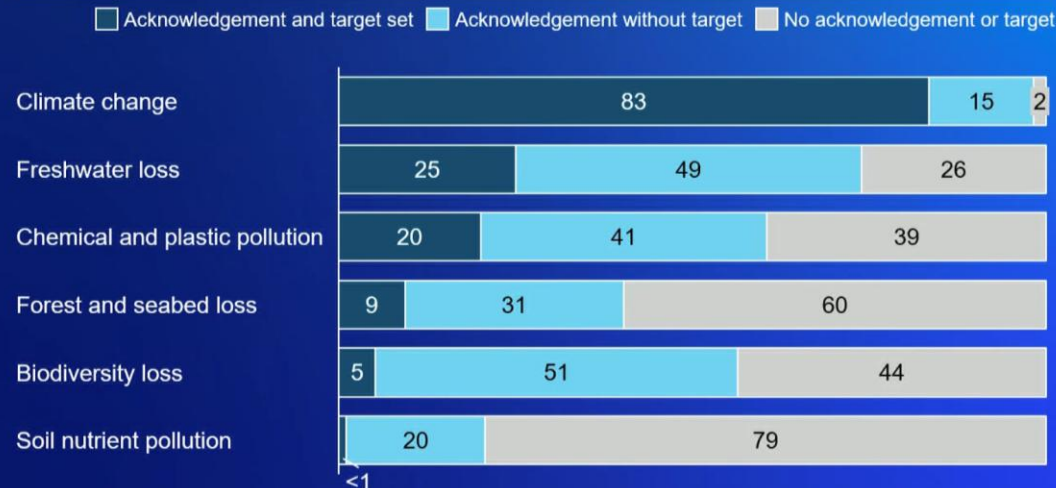
[Assessing the costs of historical inaction on climate change | Scientific Reports \(nature.com\)](#)

Wider metrics beyond climate change: environment and society

Redirect capital to locations which will see the strongest effects of climate change yet have contributed less towards cumulative emissions

Many global F500 clients have defined targets for climate change, but few have commitments on other dimensions of nature

Global 500 nature-related targets and acknowledgements
Percent of Global 500 companies¹



- Of the 460 F500 companies assessed ~83% have targets defined on climate
- Several F500 clients care and have acknowledged nature dimensions, though only few have committed specific targets (~5% for biodiversity)
- As clients embark on their nature goals, they will need to better assess business-specific nature risks and opportunities

¹ Includes 460 of the Global 500 companies
Source: Company websites, press search

- Sustainability
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Economics definition: “Efficient allocation of scarce resources”

- The current economic model has failed* in that resources are not efficiently allocated

Over-production



Overproduction - Lean Strategies International

Over-consumption



Overconsumption – HiSoUR – Hi So You Are

Over-trading



[How to Avoid Overtrading | by TradersAsset](#)

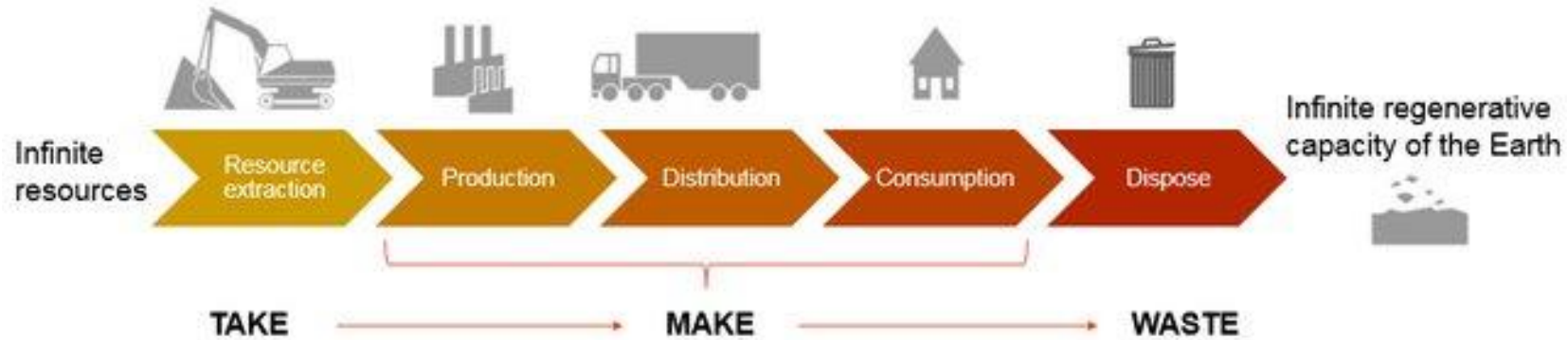
- **We need a new economic model**

* Failure means that the current system is not the optimum solution



An issue: our linear economy

- A uni-directional approach of extract, make, use, and dispose.



- Linear models can be seen in economic terms as a market failure (we have not yet found and applied models where we as society can reflect the hidden environmental costs in market prices)

**have caused significant impacts on the environment
such that serious changes are needed**

Shocking statistics (in the EU)

- Agriculture uses 70% global water consumption.
 - 46% fruit & vegetable still useful edible mass is lost,
 - 60-75% of packaging is lost after 1st use cycle,
 - 8 million T of plastic floods into ocean/yr.
- 90% of time our cars are idle,
 - 60% office space is not used in daytime
 - Fast fashion = 10% of global CO₂ emissions.

72% of all economic activity is related to the end user

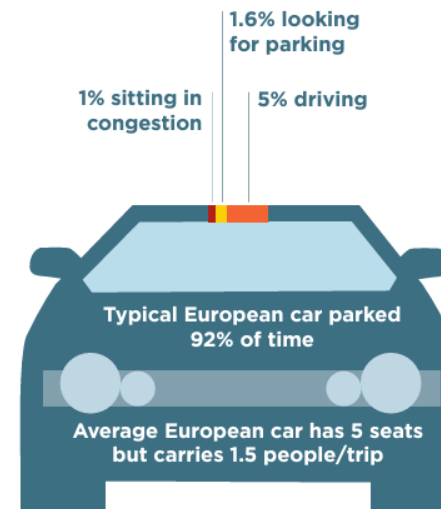
What we buy will drive what people produce



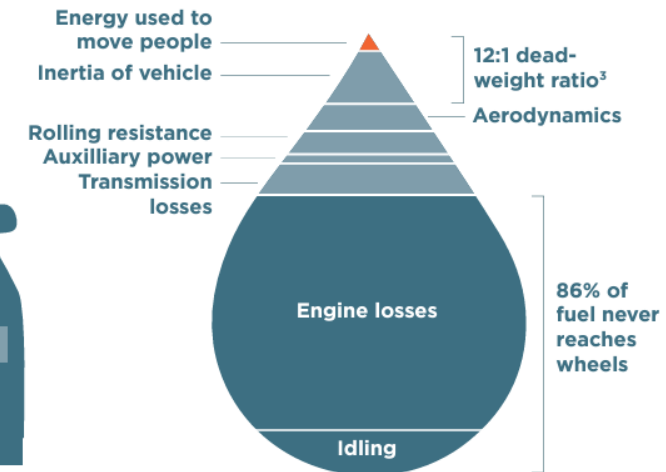
FIGURE 3 STRUCTURAL WASTE IN THE MOBILITY SYSTEM

● Productive use

CAR UTILISATION¹

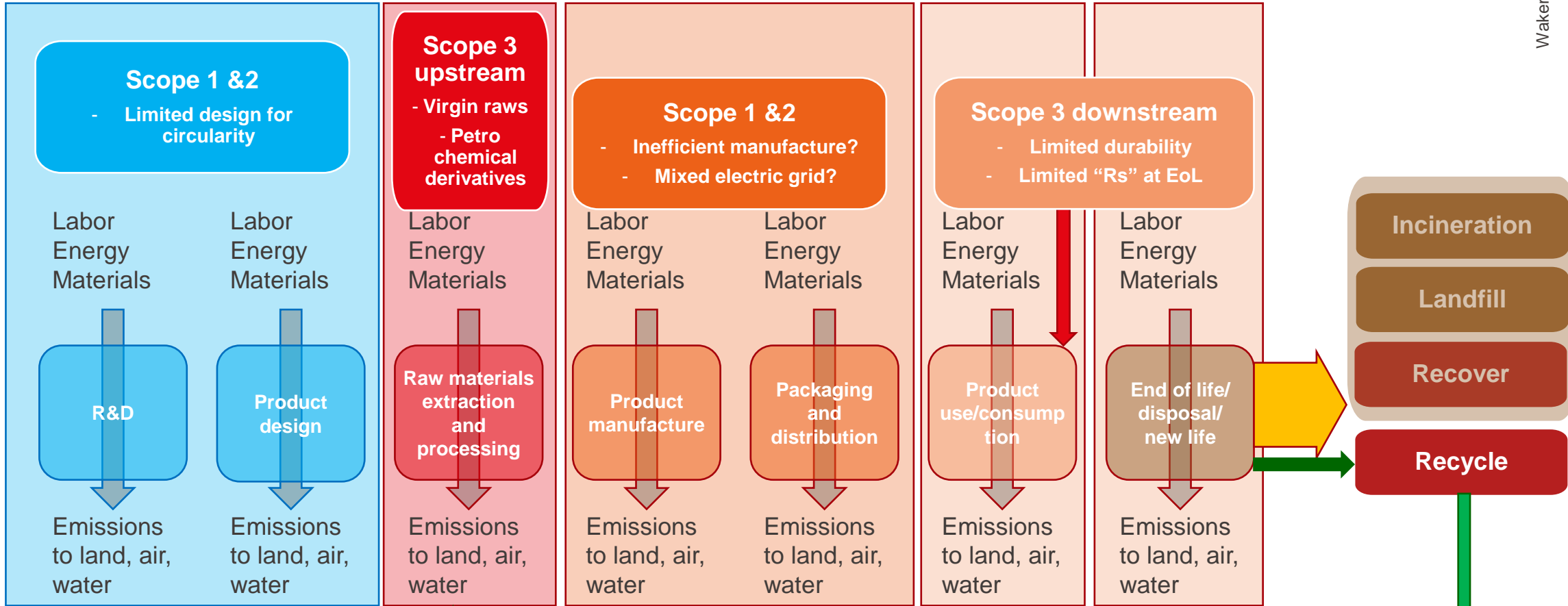


TANK-TO-WHEEL ENERGY FLOW - PETROL



We are inefficient as a society and need to improve this. Many inefficiencies are money lying on the floor, which if we pick up will hugely benefit the environment.

Product life cycle and LCA



LCA should be used early in R&D and before design freeze

Low degree of circularity

slido

Please download and install the Slido app on all computers you use

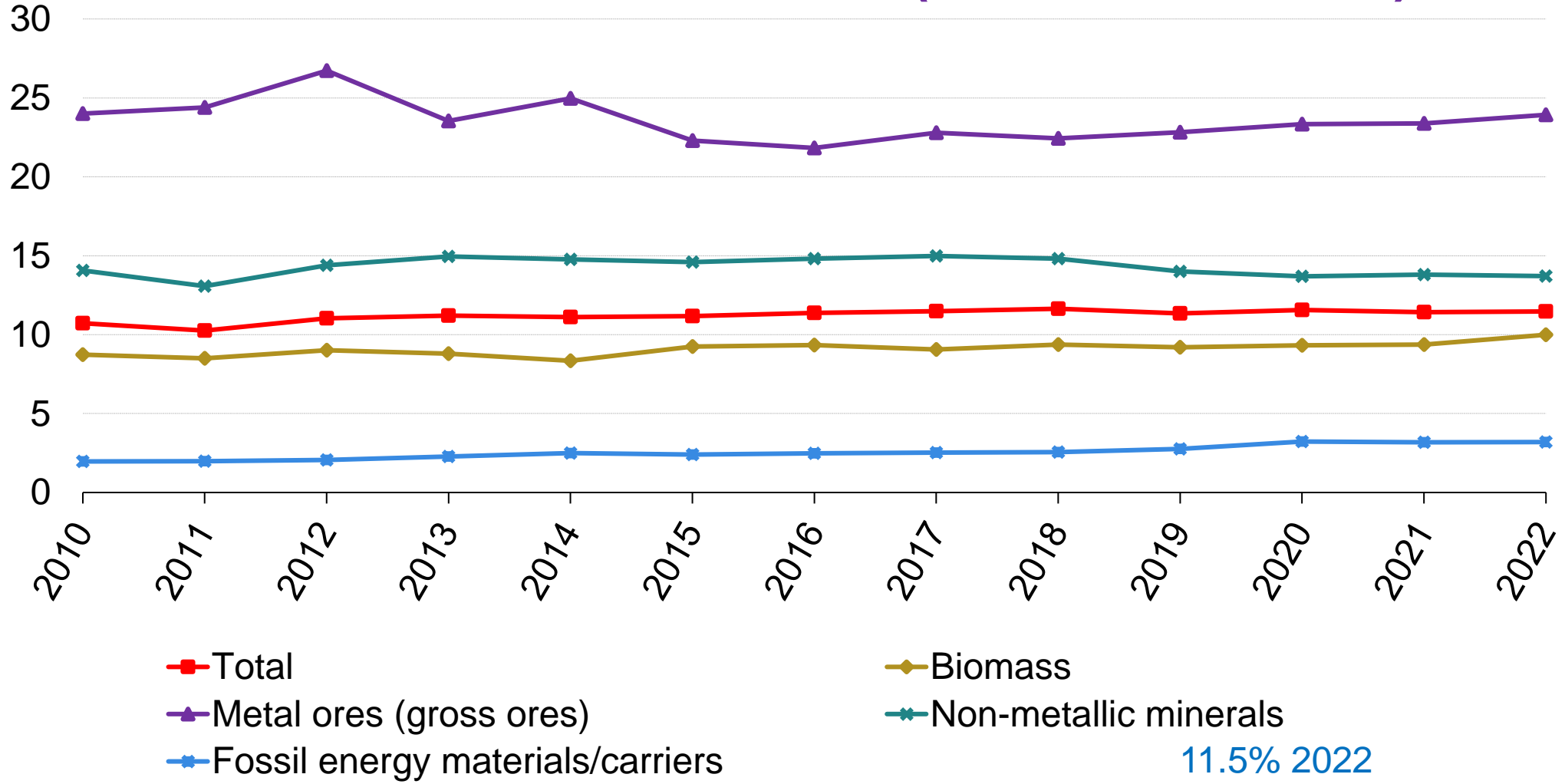


How circular are we, mass basis, globally, (%)?

① Start presenting to display the poll results on this slide.

Circularity rate by main type of material, EU, 2010-2022 (%)

Global rate is 7.2% in 2023 (was 9.1% in 2018)



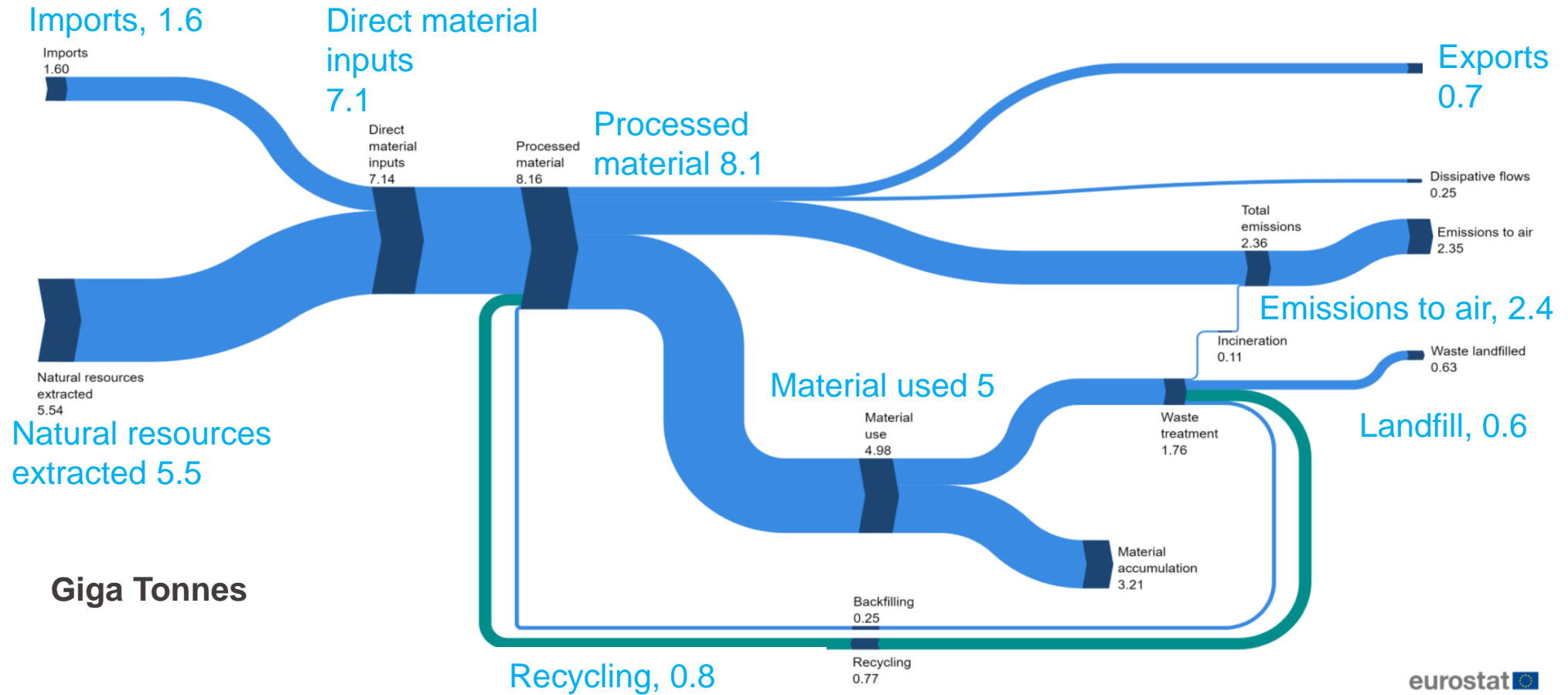
Source: Eurostat (online data code: env_ac_curr)

11.5% 2022
Circularity rate, EU (Eurostat),
2004-2022 (%)

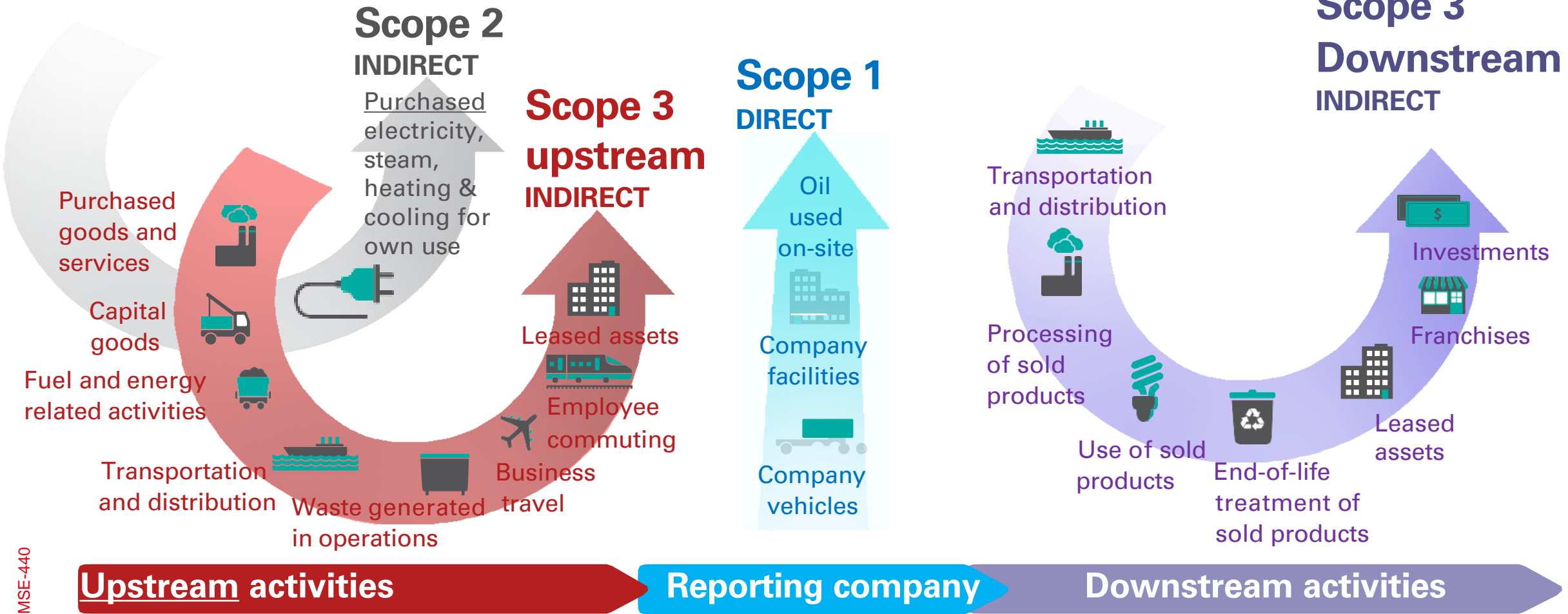
[CGR 2024 \(circularity-gap.world\)](https://circularity-gap.world)

Material flows in EU, 2022

- raw materials processed in the EU (8.16 Gt)
 - 68 % (5.54 Gt) domestic extraction,
 - 20 % from imports (1.60 Gt)
 - 12 % from recycling and backfilling (1.02 Gt),
 - 61 % used to make products (4.98 Gt).
 - The rest were mainly exported or used for producing energy.



Scope 1, 2, 3 emissions

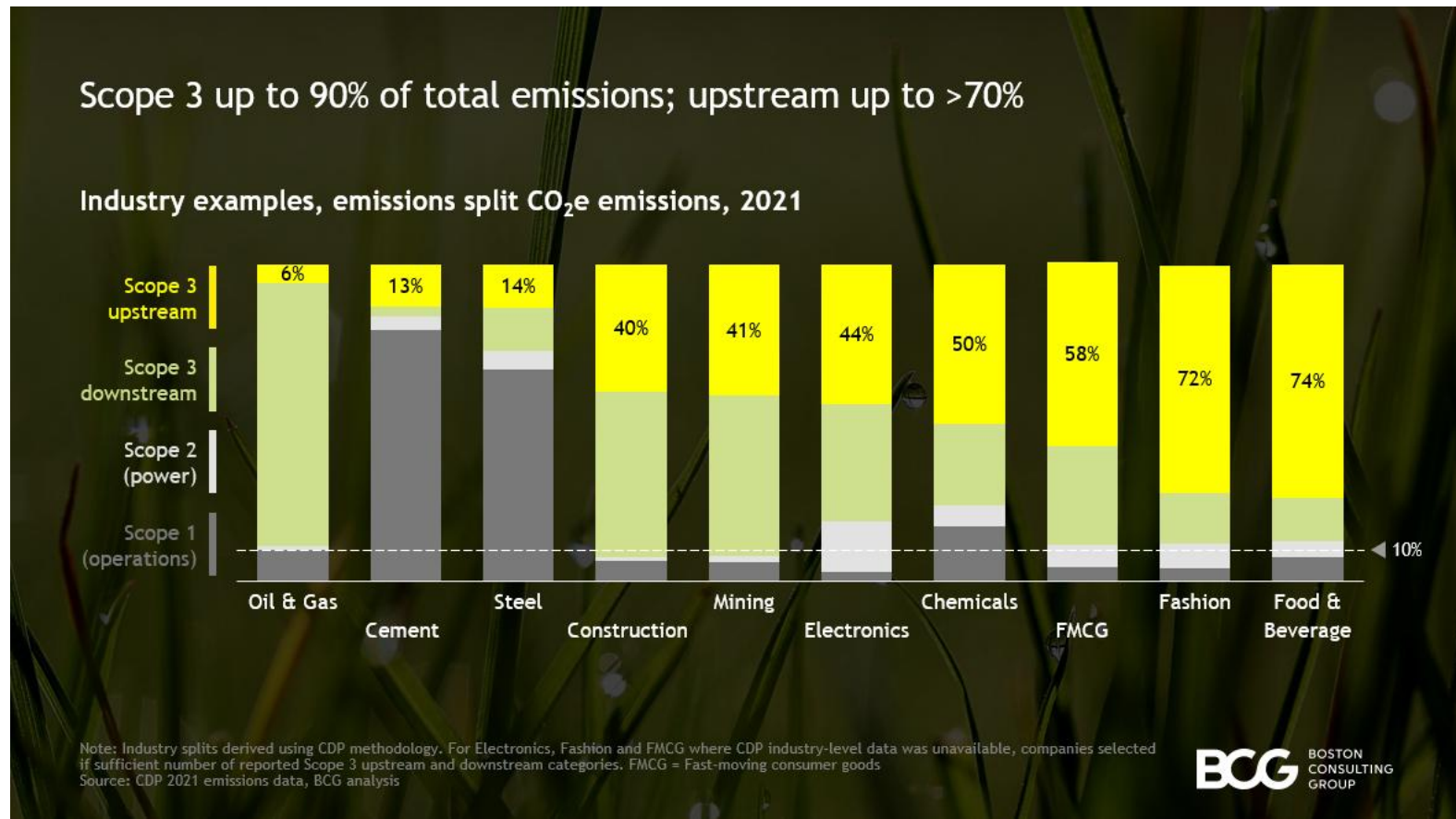


Decarbonization of global value chains

Scope 3 emissions are key to decarbonization – but what are they and how do we tackle them?

The World Economic Forum emphasizes that addressing Scope 3 emissions is critical for achieving decarbonization.

- Scope 3 upstream emissions can account for up to 70% of a company’s total emissions
- Just 8 supply chains—food, construction, fashion, fast-moving consumer goods, electronics, automotive, professional services, and freight are responsible for >50% of global emissions (both energy and product-related impacts).



- Sustainability
- NetZero transition
- Linear vs. circular economy
- **Circular economy frameworks**
- Materials and engineered product examples
- Enablers to a CE
- Initiatives

How a circular economy tackles climate change

- Emissions today
 - A) energy (55%)
 - B) Products (45%)

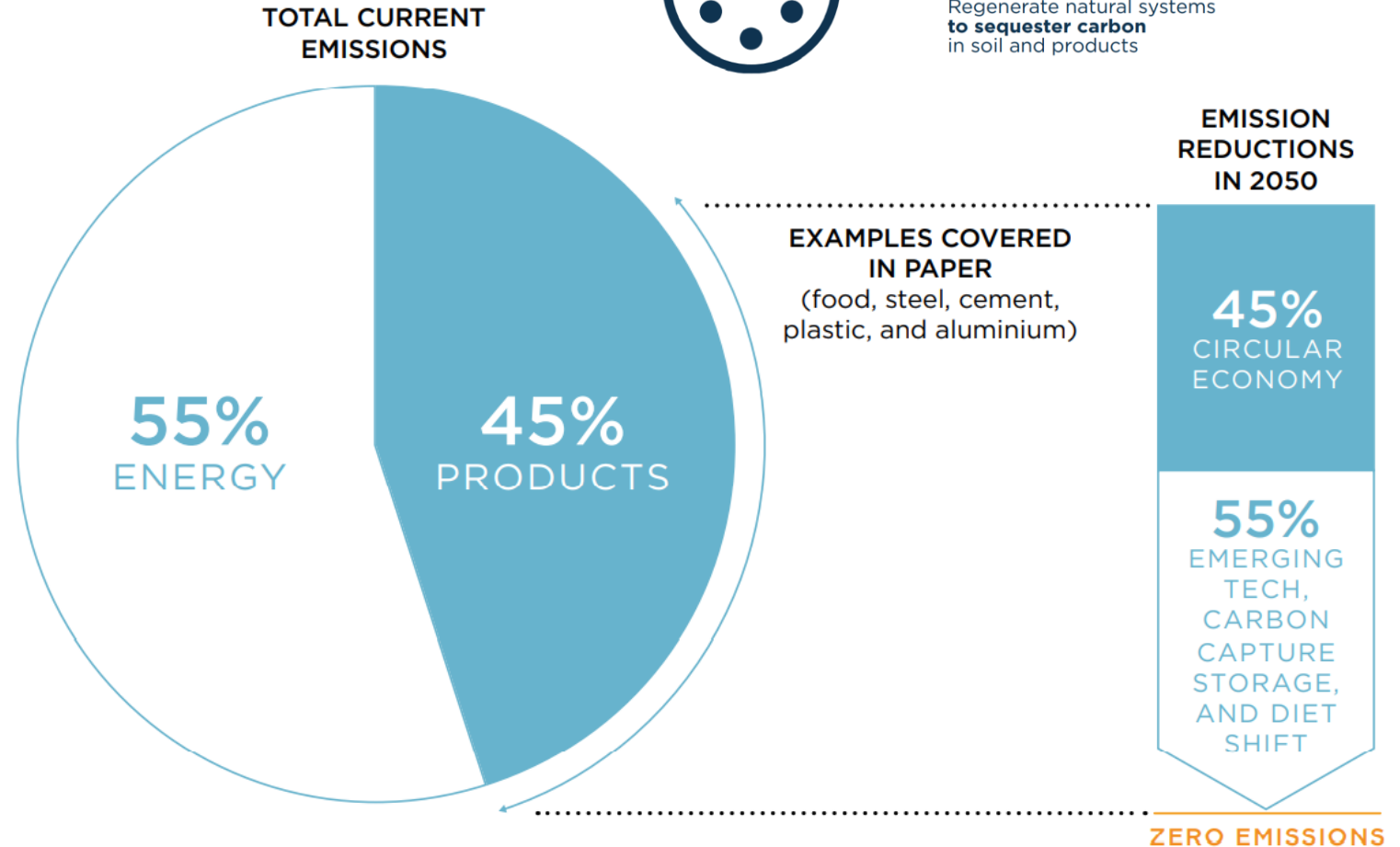
- Looking at products
 - Emissions reduction potential in 2050 enabled by circular economy



Design out waste and pollution to **reduce GHG emissions** across the value chain

Keep products and materials in use to **retain the embodied energy** in products and materials

Regenerate natural systems to **sequester carbon** in soil and products



Key elements of a circular economy

- Beyond a necessary energy transition

A FUNDAMENTAL
CHANGE IN THE WAY
GOODS ARE MADE AND
USED IS REQUIRED TO
MEET CLIMATE
TARGETS



Design out waste and pollution



Keep products and materials in use



Regenerate natural systems

What does a circular economy bring?

- Combat climate change
- Crisis response
- Significant improvements in human health
- Increase supply chain resilience
- Improve long term financial performance

7 principles of the circular economy

1. Design for longevity; component replacement and update through modularity
2. Reuse through refurbishment, repair or remanufacturing
3. Resource-efficient manufacturing to minimize waste generation
4. Recycling-friendly materials and design for ease of disassembly
5. Collaboration across the value chain to optimize resource utilization and waste
6. Local sourcing and production to reduce transportation emissions
7. Innovative business models such as product-as-a-service, leasing, subscription, and take-back programs to incentivize circularity, to encourage sharing and access over ownership

Circular economy business models

Close

- Material and energy recycled within the system
- Via reuse, refurbishment and recycling

Slow

- Extends the use phase
- Increased durability

Intensify

- Asset is used more via sharing

Dematerialize

- Virtual approaches to a physical asset

- ✓ efficiency and productivity,
- ✓ economic and financial viability,
- ✓ design for dis-assembly
- ✓ recovery, recycling,
- ✓ sharing platforms,

- ✓ extending the life of assets,
- ✓ service vs. product
- ✓ if the machine is turned off, the asset is not working for you

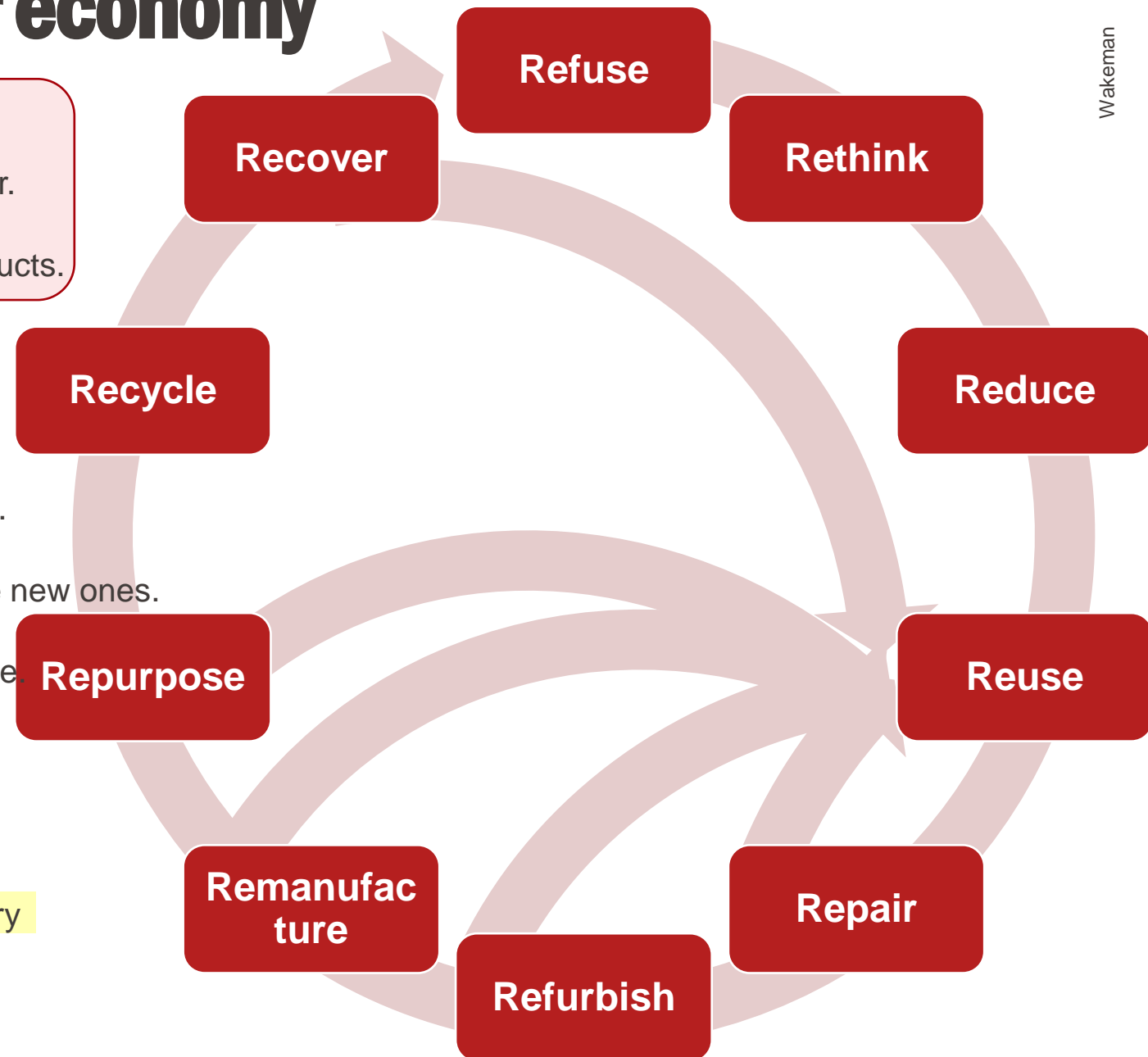
10 R's of the circular economy

1. **Refuse:** Say no to unnecessary products and services.
2. **Rethink:** Design products and systems to be more circular.
3. **Reduce:** Use fewer resources / materials to produce products.

Sufficiency

4. **Reuse:** Use products and materials multiple times.
5. **Repair:** Fix broken products versus throwing them away.
6. **Refurbish:** Restore old products to their original condition.
7. **Remanufacture:** Disassemble / rebuild products to create new ones.
8. **Repurpose:** Use old products /materials for a new purpose
9. **Recycle:** Convert waste materials into new products.
10. **Recover:** Extract energy or materials from waste.

11. **Relocate:** Removal of waste to a different region or country




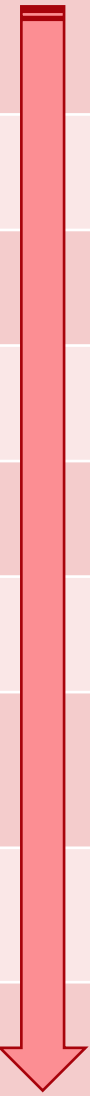
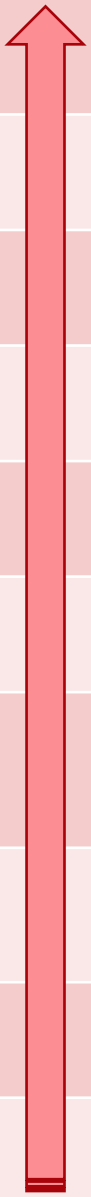
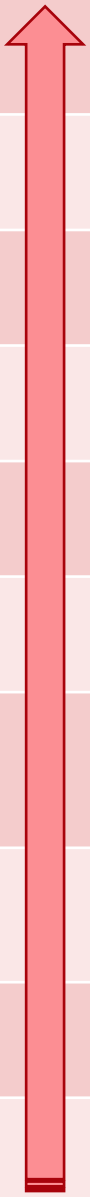
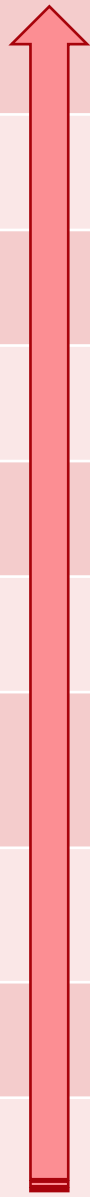
Which one of these is incorrect?

Re-thinking

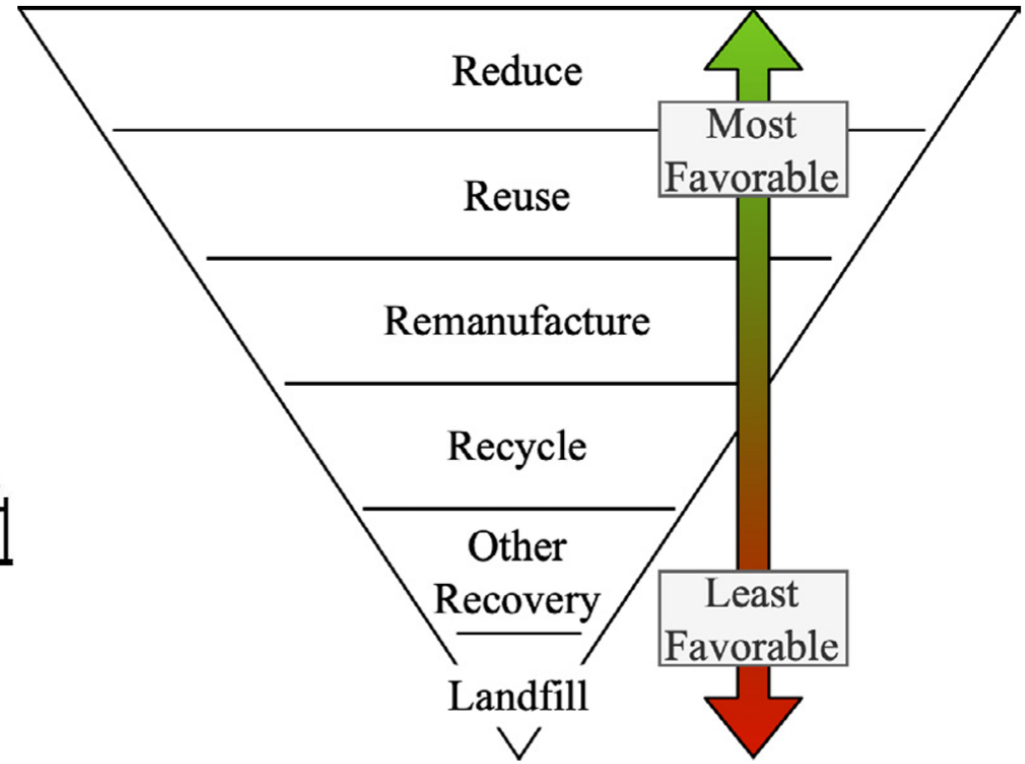
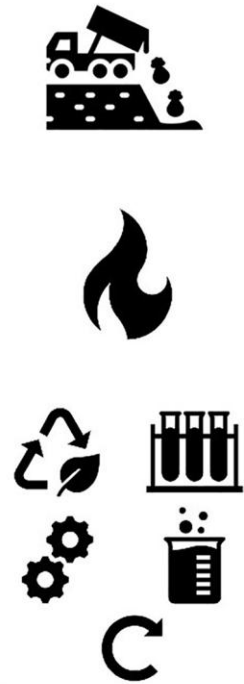
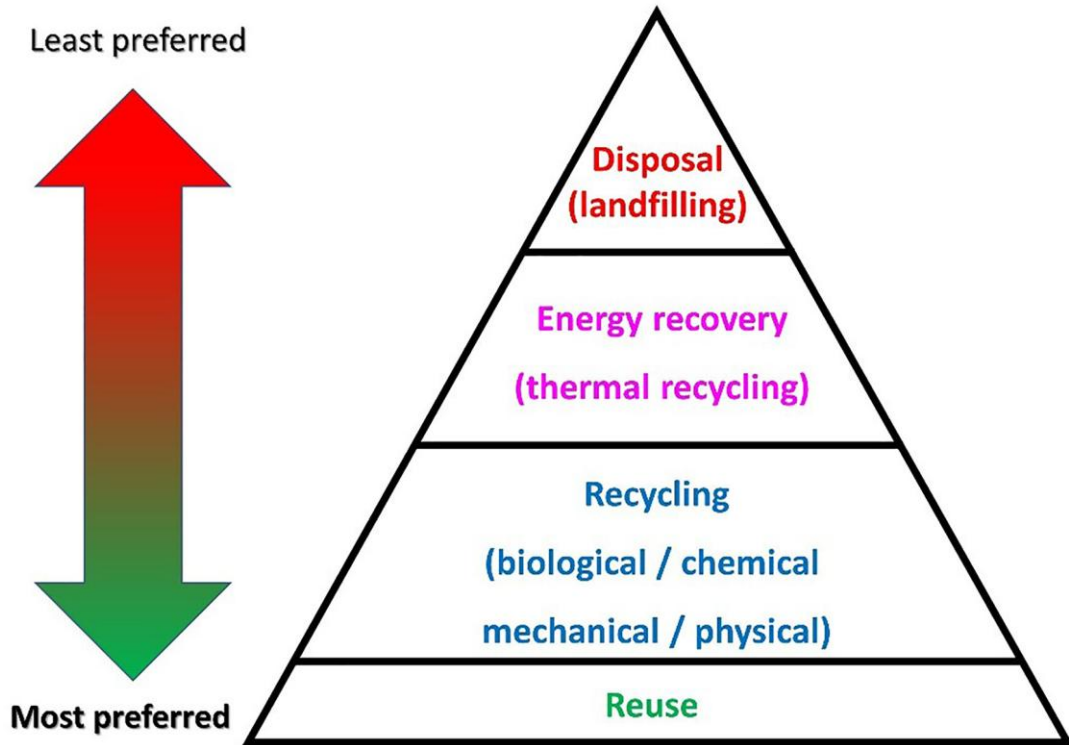
■ MSE-440



DEVENDEUR, POLO Refuse

Economy	Strategy	R-factor	Example	Tech.	Design	Revenue	Societal
 <p>Circular</p>	Smarter product use and manufacture (narrow)	Refuse	Make product redundant by abandoning its function or by offering the same function with radically more efficient product				
		Rethink	Make product use more intensive (sharing, multi-functional)				
		Reduce	Increase product manufacturing efficiency / consume fewer natural resources and materials				
	Extend life time of product and parts (slow)	Reuse	Another customer reuses products still in good condition fulfilling original function				
		Repair	Bring a defective product back to state where it fulfills original function				
		Refurbish	Restore an old product to bring it up to date				
		Remanufacture	Use of discarded products/parts in a new product with same function				
	Useful re-application of materials (close)	Repurpose	Use of discarded products/parts in a new product with different function				
		Recycle	Process materials to obtain same (high grade) or lower grade quality				
		Recover	Incineration of materials with energy recovery				
<p>Linear</p>							

Beyond recycling to bigger 'R' levers

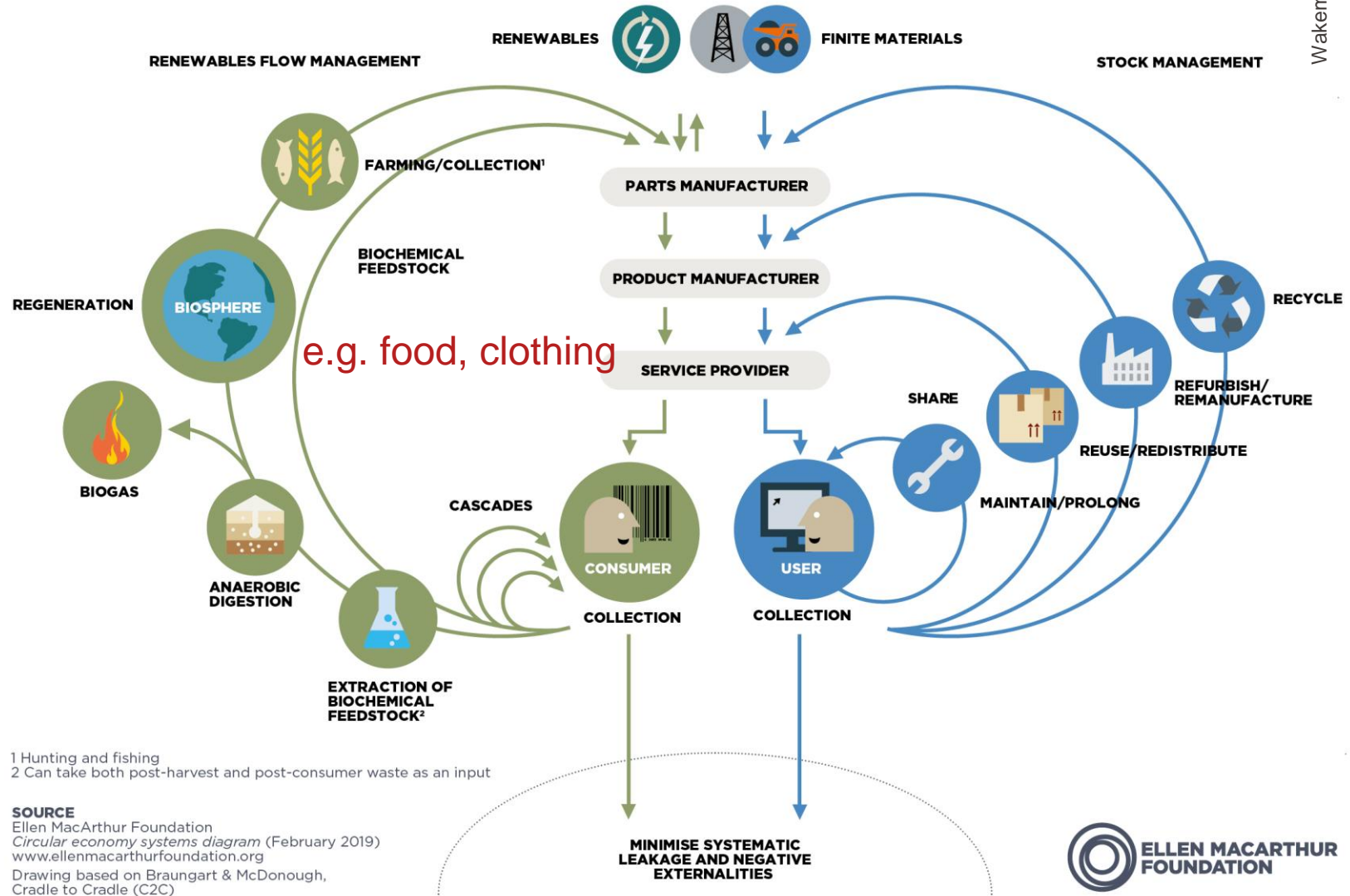


Journal of Polymer Science, Volume: 61, Issue: 17, Pages: 1937-1958, First published: 19 May 2023, DOI: (10.1002/pol.20230154)

Fig. 3. The waste hierarchy (adapted from the EU Waste Framework Directive 2008/98/EC).

- Seeks to rebuild capital
 - Financial
 - Manufactured
 - Human
 - Social
 - Natural

- Ensures enhanced flows of goods and services.



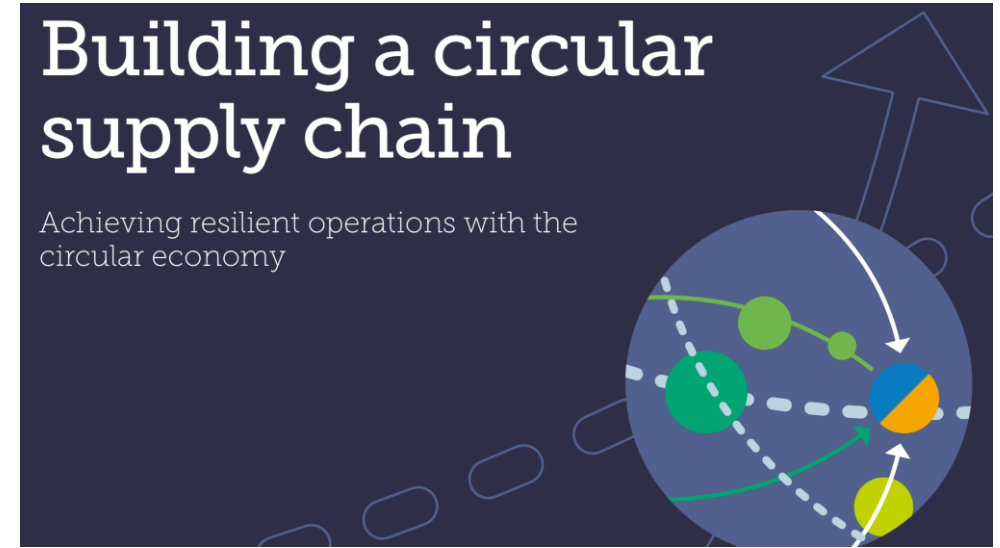
[Circular Design Guide - Butterfly Diagram - YouTube](#)

What are circular supply chains?

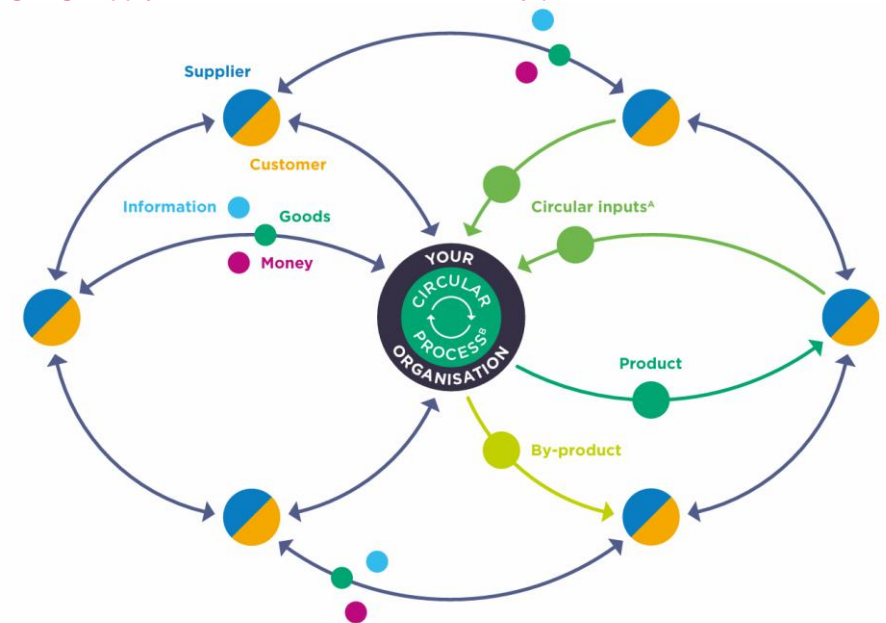
- Distributed and interconnected networks to leverage local and global partnerships with suppliers, customers, and industry peers
- Multidirectional flows of information, goods, and money to enable data — such as the location, material composition, and disassembly options of an item — to flow between network partners
- The ability to capture and deliver value by keeping products and materials in use

Building a circular supply chain

Achieving resilient operations with the circular economy



[Designing supply chains for the circular economy | Ellen MacArthur Foundation](#)



CE for supply chain resilience

- Circular economy and supply chain resilience are interconnected
- Circular supply chains decouple operations from natural resource extraction, increasing material security and reducing exposure to price volatility
- Circular economy can ensure resilience in supply chains, especially in uncertain environments



Review

Circular economy as crisis response: A primer

Kris Hartley ^a, Brian Baldassarre ^{b c e}, Julian Kirchherr ^{d e f}

[Circular economy as crisis response: A primer - ScienceDirect](#)

VUCA

Volatile

The environment demands you react quickly to ongoing changes that are unpredictable and out of your control

Uncertain

The environment requires you to take action without certainty

Complex

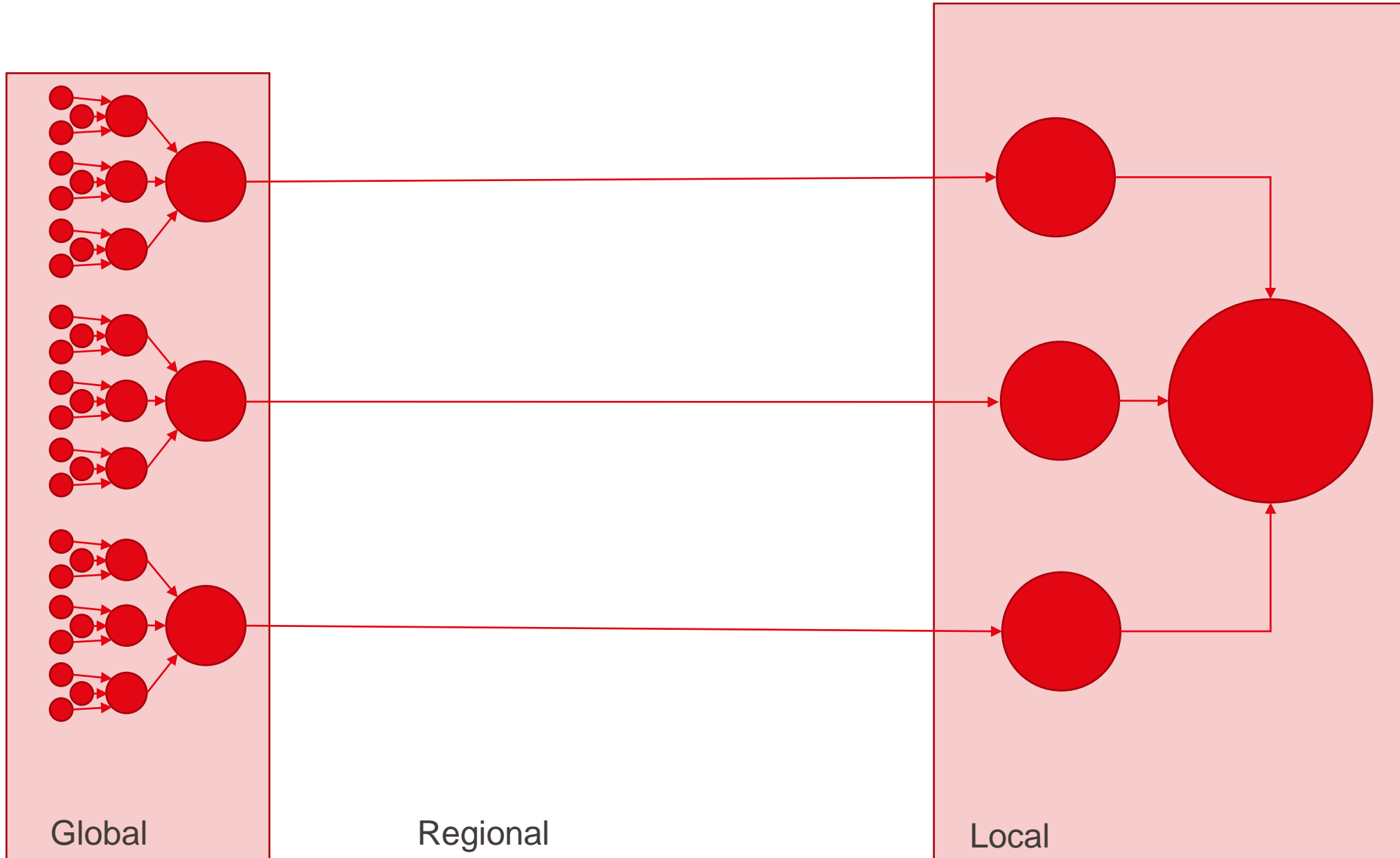
The environment is dynamic, with many interdependencies

Ambiguous

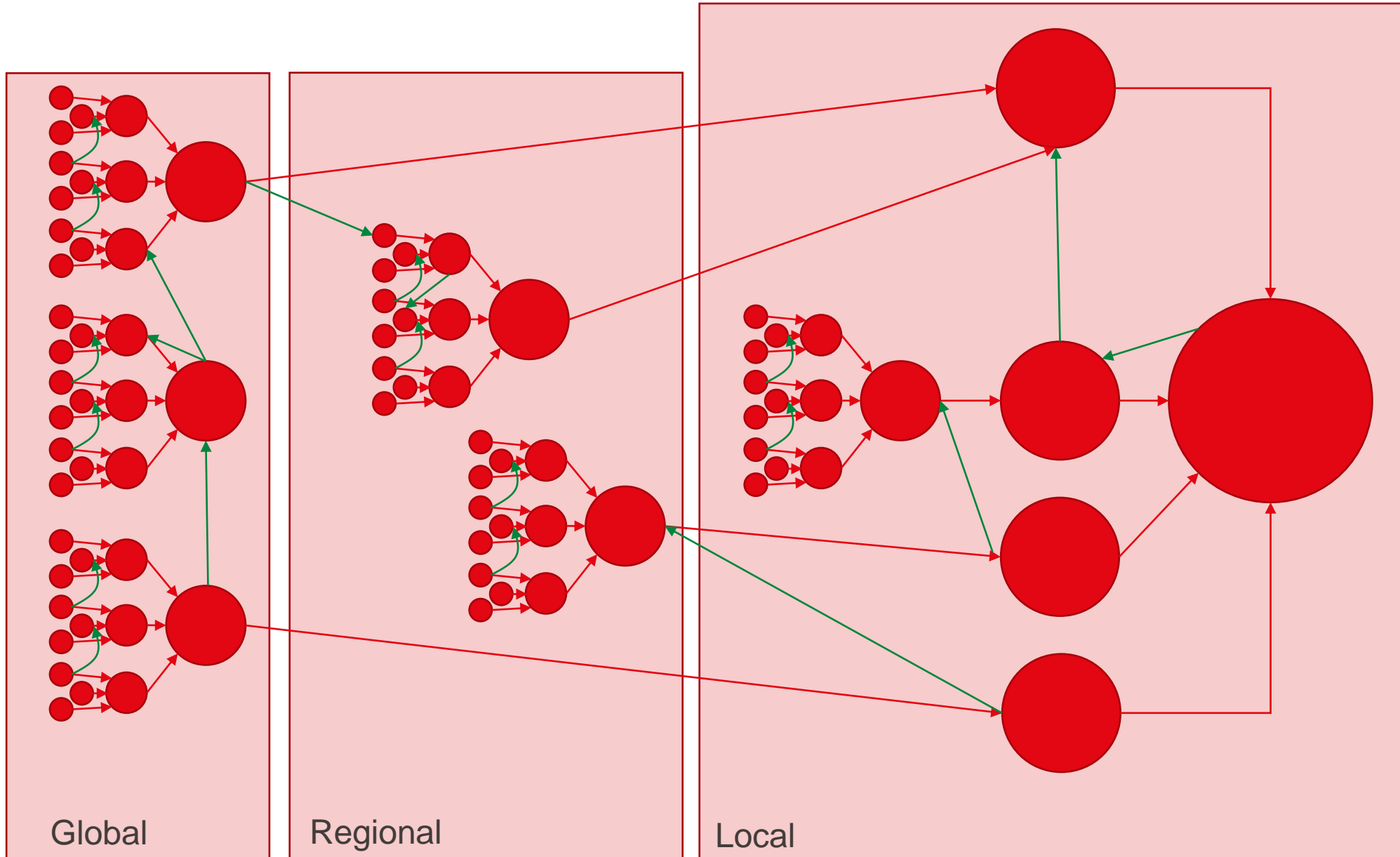
The environment is unfamiliar, outside of your expertise

[Dealing with VUCA](#)

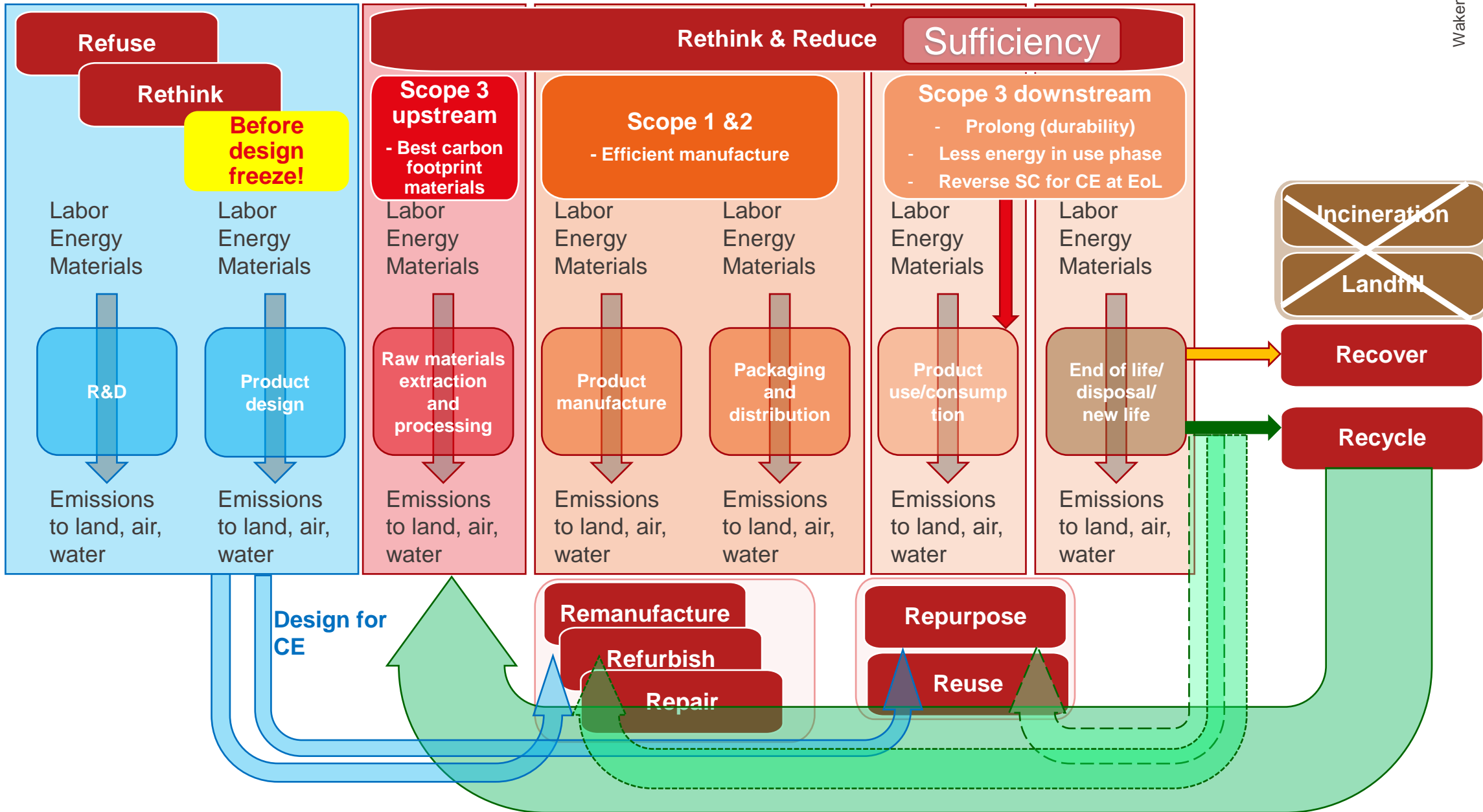
Linear supply chain



Re-wiring supply chains – circular lattice



Phases in the life cycle of a circular product



MFA of the incumbent vs. new product

Industry Tennis Balls

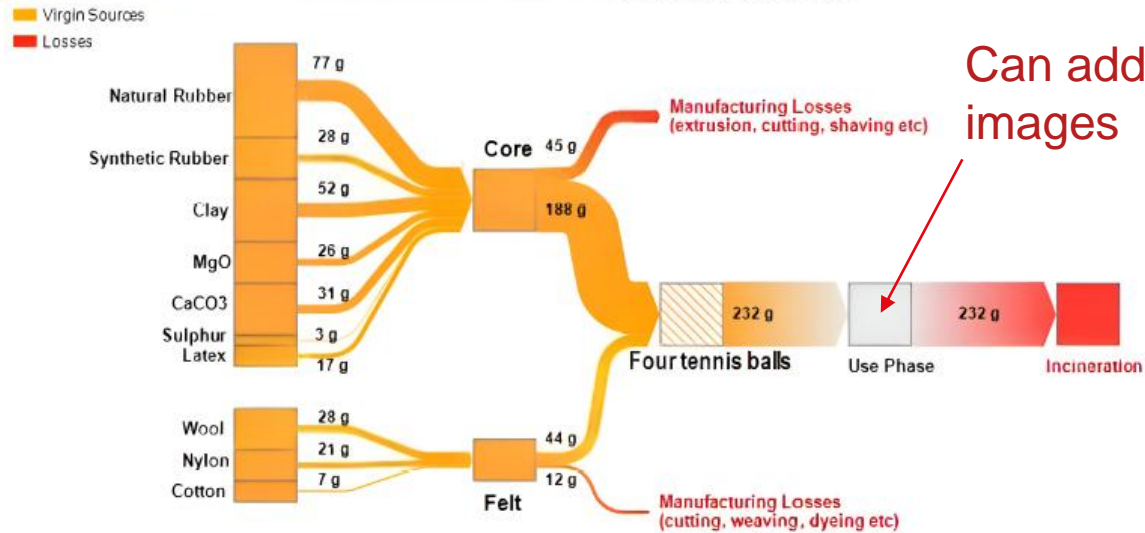


Figure C3: Material Flow Analysis of industry tennis balls

Circular Tennis Balls

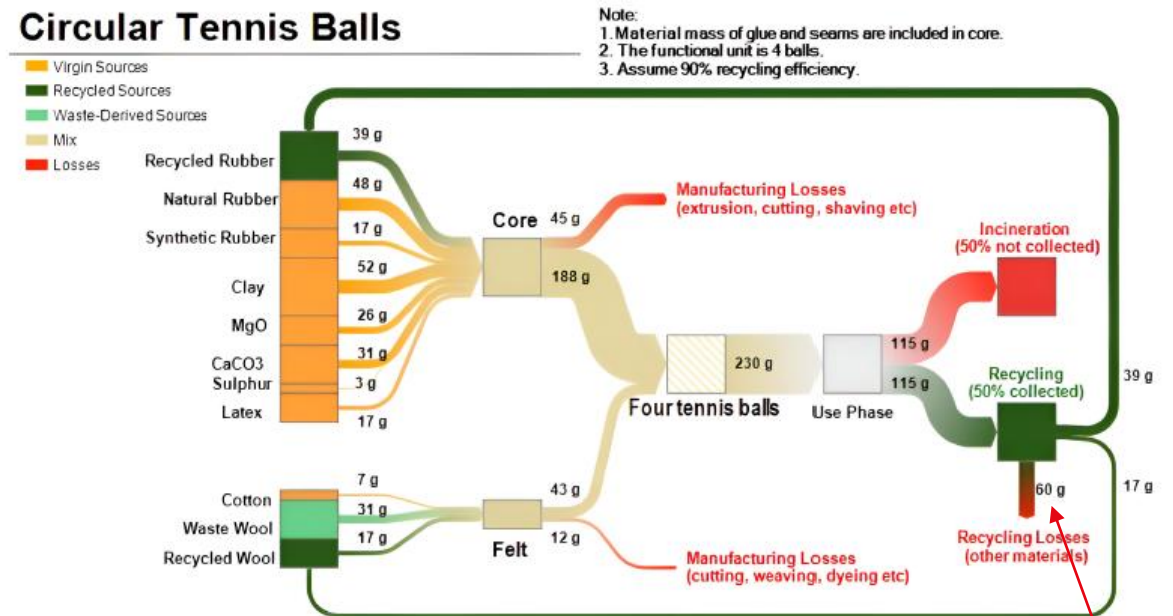


Figure C4: Material Flow Analysis of circular tennis balls

You can also automatically show how it changes versus time (incumbent, 2030, 2040, 2050)

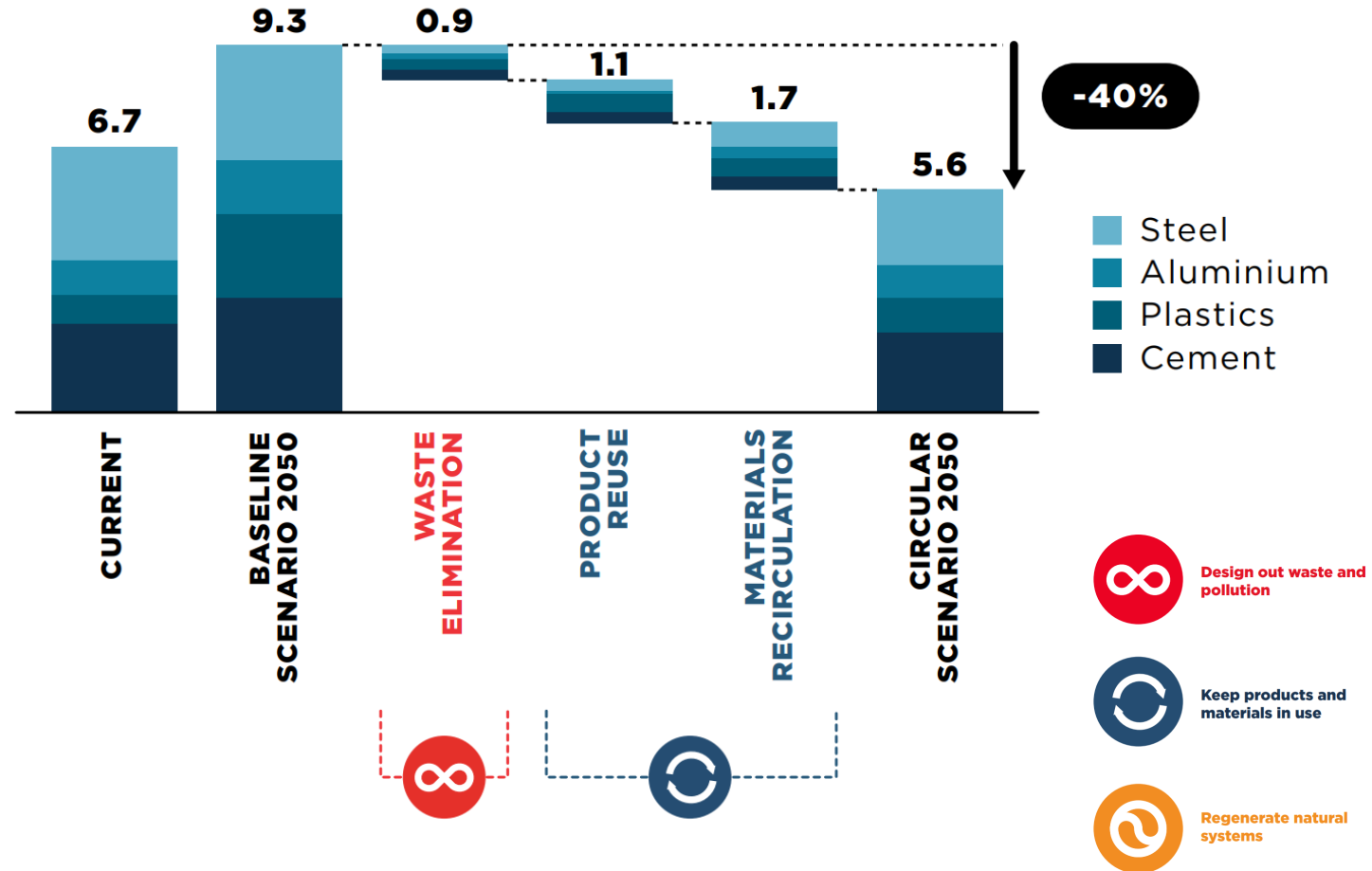
- Sustainability
- NetZero transition
- Linear vs. circular economy
- Circular economy frameworks
- Engineered product and materials examples
- Enablers to a CE
- Initiatives

Hard to abate materials

- Industry responsible for ~21% of global CO₂ emissions
- 60% of this is production of **cement, steel, plastics & aluminum**
- Use of these materials in passenger cars and buildings is 73% of the emissions from producing these four materials

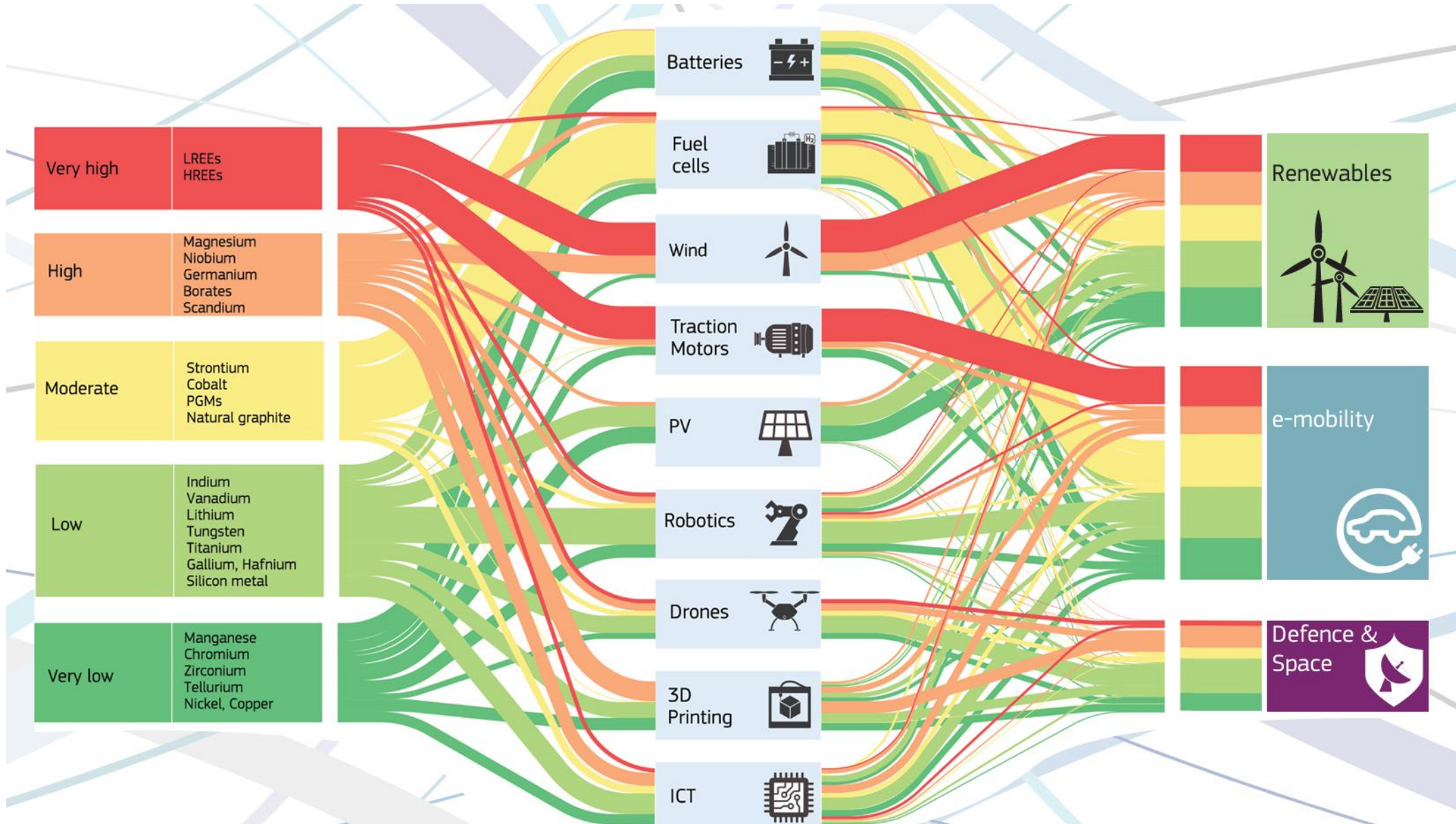
FIGURE 4: A CIRCULAR ECONOMY COULD REDUCE ANNUAL GLOBAL CO₂ EMISSIONS FROM KEY INDUSTRY MATERIALS BY 40% OR 3.7 BILLION TONNES IN 2050

Global CO₂ emissions from four key materials production
Billion tonnes of CO₂ per year



[Completing The Picture - How The Circular Economy Tackles Climate Change | Shared by Comms \(thirdlight.com\)](#)

Critical materials



Re-manufacturing example: Renault REfactory

Remanufacturing operation

- Reverse logistics ecosystem of partner companies
- Collects the old parts, dismantles and checks conformity,
- Reassembles, sells on as genuine and guaranteed parts
- Parts 40% less expensive vs. new, undergo same quality tests

volume of remanufactured engine parts is significant

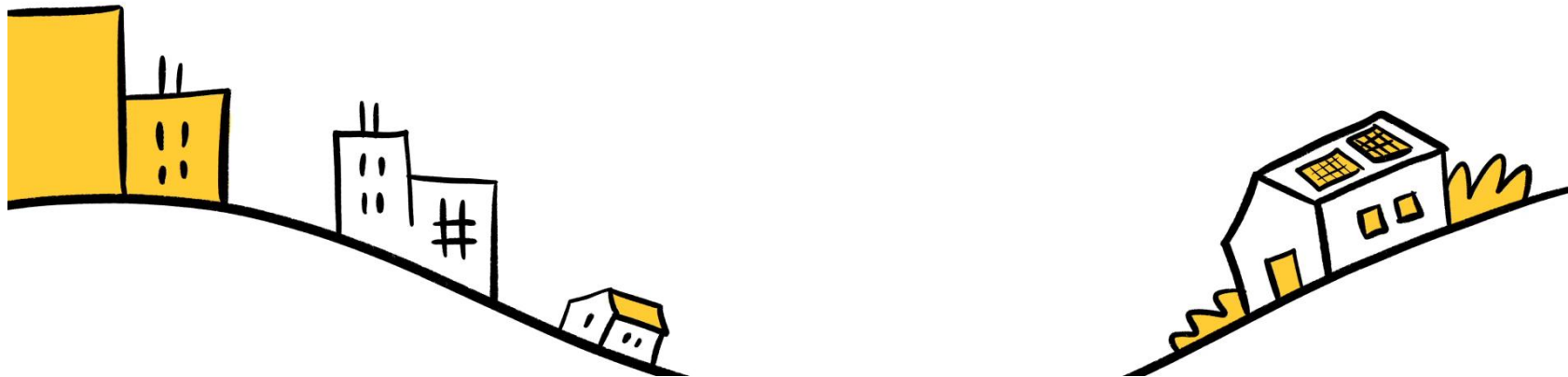
- Gearboxes
- Engines
- Turbos
- Injectors)

Since 2012

- Gearboxes > 112, 000, 60% of components renovated.
- Engines > 73, 000, 60 to 70% of components renovated.
- Turbos > 50, 000, 40% of components renovated.
- Injectors > 94, 000 (since 2010)

- [The circular economy in action \(ellenmacarthurfoundation.org\)](https://ellenmacarthurfoundation.org)

**GROUPE
RENAULT**



- Sustainability
- NetZero transition
- Linear vs. circular economy
- Circular economy frameworks
- Materials and engineered product examples
- Enablers to a CE
- Initiatives

Circular Supply Chains Are More Sustainable. Why Are They So Rare?

by Khaled Soufani and Christoph Loch

**Harvard
Business
Review**

June 15, 2021

slido



What is inhibiting wider adoption of a circular economy?

① Start presenting to display the poll results on this slide.

Barriers to Circular supply chains?

- Successful examples tend to be local with products and services made of relatively limited number of components
- Human supply chains:
 - 1) performance via parts specialization AND
 - 2) economic efficiency via economies of scale

Consumers: give up performance for environmental sustainability

Business: give up some of the economies of scale and make less sophisticated products

More standardization designed in (for local recycling vs. aggregation)

Society needs to embrace this change

Value Retention Processes: Barriers to circularity

Regulatory and access barriers

- Some used goods classified as “waste”
- Macro level taxes and regulations
- Special classification and/or import treatment of VRP products
- Lack of industry standardization and defined standards

Technological barriers

- Limited 3rd party access to OEM specifications
- OEM design that inhibits VRP options for product

Financial barriers

- CAPEX to VRP facility to existing manufacturing operations
- Cost and overhead burden of collection infrastructure and logistics
- New labor skills

Market barriers

- New low quality imported products vs. domestic VRP products
- Marketing strategies inconsistent & customer confusion?
- Lack of customer awareness or market pull (preference for new vs. sustainable products?)
- Cannibalization of new products by VRPs (different gross margins?)

Collection barriers

- Supply and quality of reuse inputs
- Centralized vs. decentralized collection systems / reverse logistic costs
- Regulated shared collection cost burden vs. firm-initiated (entire cost burden)
- Convenience of diversion vs. disposal options

Enablers: Role of Government Policy

Give vision

- Not fix market failure

Guide

- Towards circular economy
- Lubricate system with funding

Incentives

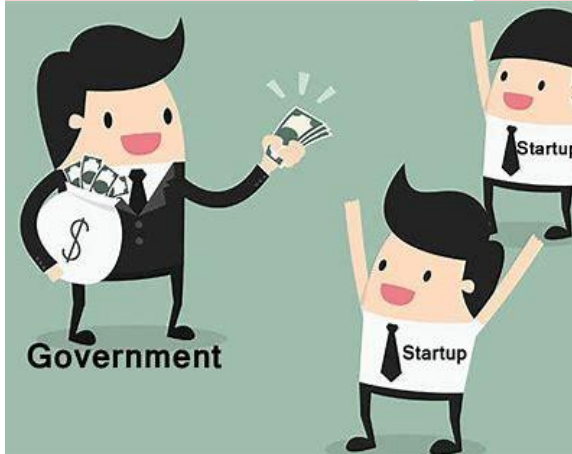
- Financial support, creation of opportunities, control depreciation
- Needs to be direct, traceable, and measurable

Collaborations

- Public and private partnerships
- Public sector assumes risk
- Private sector provides the technology focused on circularity.

Policy

- Achieve growth
- Create jobs
- Stabilize economies
- Utilize a countries own resources (reducing imports)



This has started yet the funding levels do not represent the challenge ahead.



Investors

- Moving to favor sustainable enterprises
- Seen as more attractive long term investment opportunities

Companies

- Naturally remain profitable and attractive
- Stakeholder driven, NetPositive

Investing

- Sustainability is an attractive and rapidly growing opportunity
- Suffering recent headwinds

Growth

- Double digit growth to 2030 (≈ 12-20%)
- Major mega trend
- Trillion-dollar business opportunity for such products and services

Objectives

- Companies establish
 - social and environmental objectives
- Monitor and review them



There is already around T\$1.6 invested in impact investments



[J.P. Morgan Investment Outlook 2021](#) | [J.P. Morgan Asset Management \(jpmorgan.com\)](#)

[GIINsight: Sizing the Impact Investing Market 2022 - The GIIN](#)

gross world product ~ T US\$115

EV ESG (Environmental Social Governance) ratings?

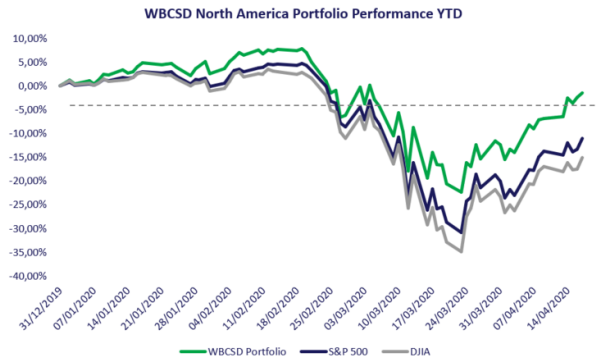
- EVs today do not give lower ESG ratings vs. conventional OEMs
- Need to move from linear to circular model
- Beyond the use phase

You	1	2	3
Volvo Car AB	Tesla, Inc.	Geely Automobile Holdings Ltd.	Bayerische Motoren Werke AG
ESG RISK RATING 19.0 Low 	ESG RISK RATING 24.7 Medium 	ESG RISK RATING 15.9 Low 	ESG RISK RATING 22.9 Medium
EXPOSURE Medium 	EXPOSURE Medium 	EXPOSURE Medium 	EXPOSURE Medium
MANAGEMENT Strong 	MANAGEMENT Average 	MANAGEMENT Strong 	MANAGEMENT Strong
TOP MATERIAL ESG ISSUES ? Product Governance Corporate Governance Human Capital Business Ethics	TOP MATERIAL ESG ISSUES ? Product Governance Human Capital Corporate Governance Business Ethics	TOP MATERIAL ESG ISSUES ? Carbon - Products and Services Corporate Governance Human Capital Human Rights - Supply Chain	TOP MATERIAL ESG ISSUES ? Product Governance Business Ethics Carbon - Products and Services Human Capital
CONTROVERSY RATING Moderate	CONTROVERSY RATING Significant	CONTROVERSY RATING No Controversy	CONTROVERSY RATING Significant

Companies with sustainability focus out-perform

ESG outperformance amid COVID-19 crisis

31 North American member stocks weathered downturn better than the market



Consistently outperforming: WBCSD portfolio* beat the market by about 10% year to date

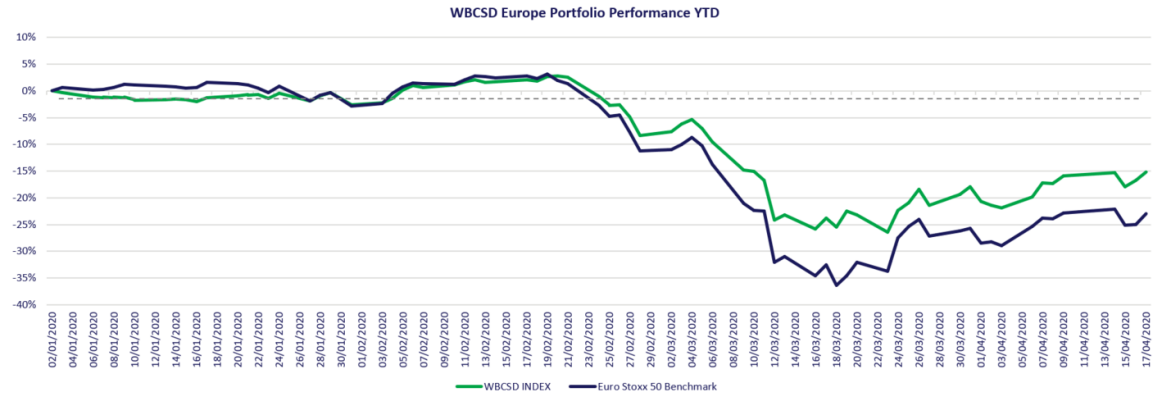
Rapid recovery from the crisis lows: almost returned to business-as-usual price level

* 3M, Abbott, ABInbev, ADM, Apple, Bunge, Cemex, Chevron, Cooper Tire, Corvea, Dow, DuPont, Eaton, Exxon Mobil, Goodyear, Google (Alphabet), Greif, IFF, International Paper, Kellogg, Maple Leaf Foods, Microsoft, Nutrien, PepsiCo, Procter & Gamble, S&P, Tiffany, UPS, Verizon, Walmart, Whirlpool. (Market cap-weighted)

ESG outperformance amid COVID-19 crisis

67 stocks of European members are more resilient in the view of investors

Significant better performance in the bearish market: reflecting investor confidence in European members



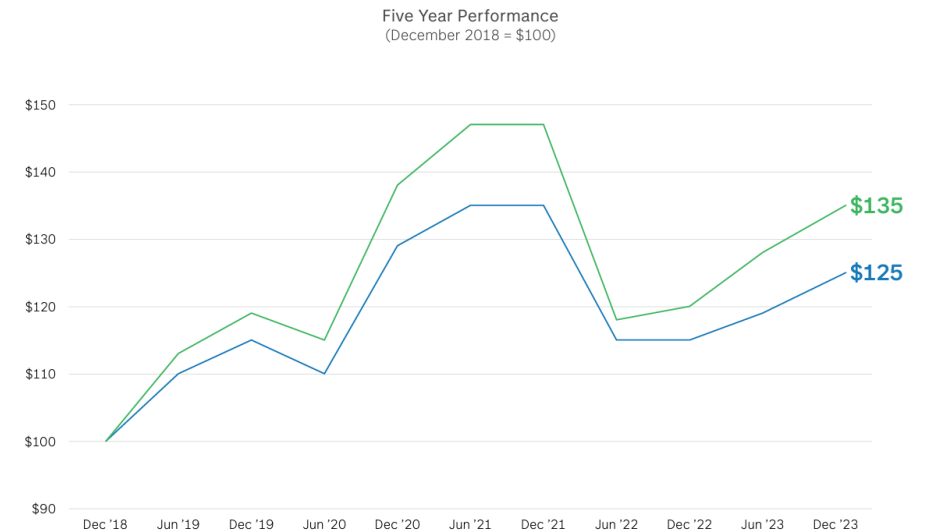
- Focus on sustainability helped relative performance during Covid-19 market turbulence.

[2020: a different kind of "super year" - World Business Council for Sustainable Development \(WBCSD\)](#)

- Sustainable funds outperformed over last 5 years (MorganStanely)

[MSInstituteforSustainableInvesting-SustainableRealityFY2023-Final.pdf \(morganstanley.com\)](#)

Five Year Performance of Sustainable and Traditional Funds



The chart shows how a \$100 investment in December 2018 would have performed if the sustainable/traditional fund achieved the median return in each period.

Externalities available for reinvestment (Stakeholders, NetPositive)

▪ Sustainability approaches can increase EBITDA: (earnings before depreciation and amortization)

Reducing COGs (cost of goods sold)

- efficiency gains
- waste management

Reducing OPEX (operating expenses)

- sharing
- leasing
- service approaches

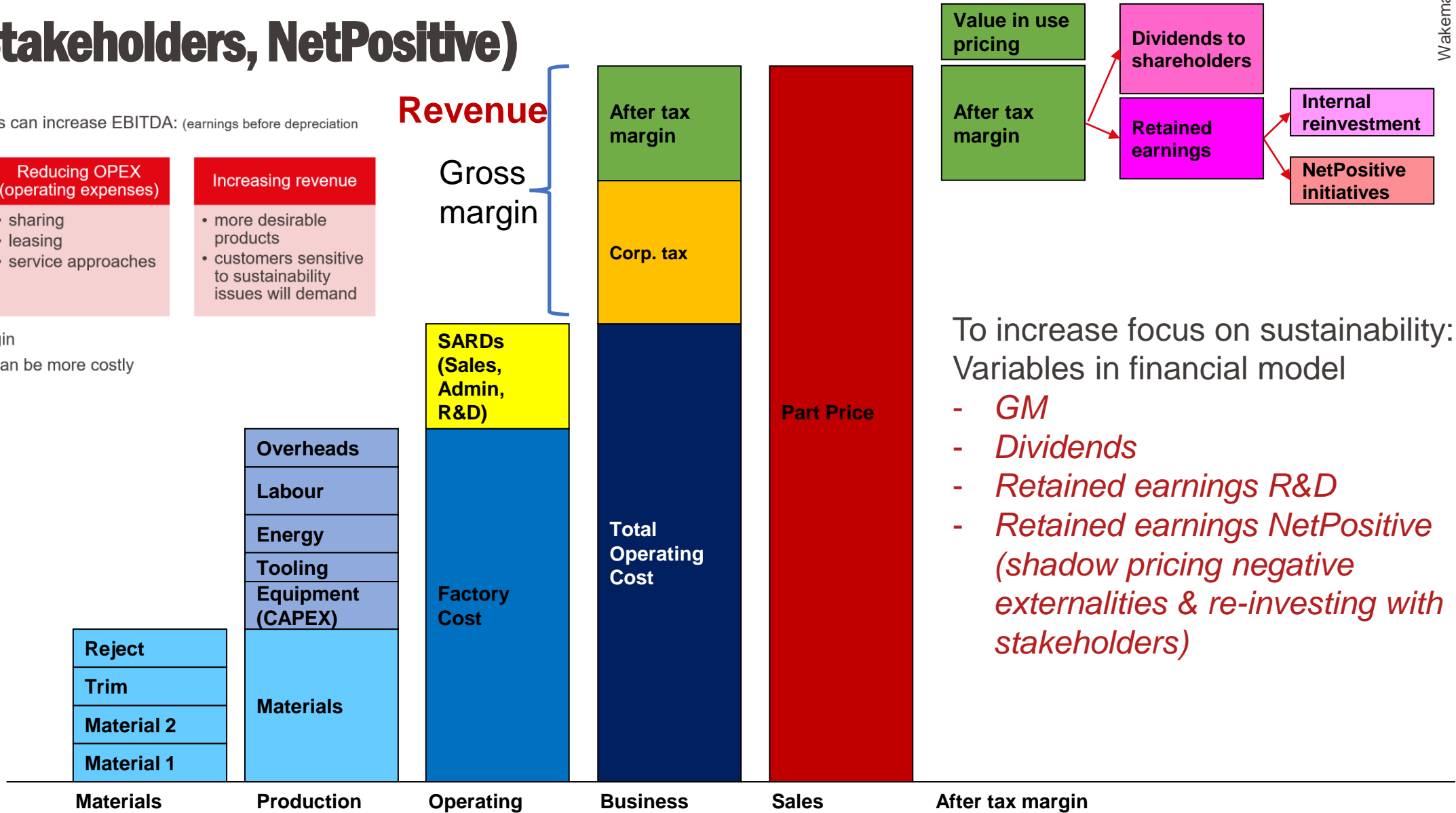
Increasing revenue

- more desirable products
- customers sensitive to sustainability issues will demand

- Can increase gross margin
- Sustainable feedstocks can be more costly

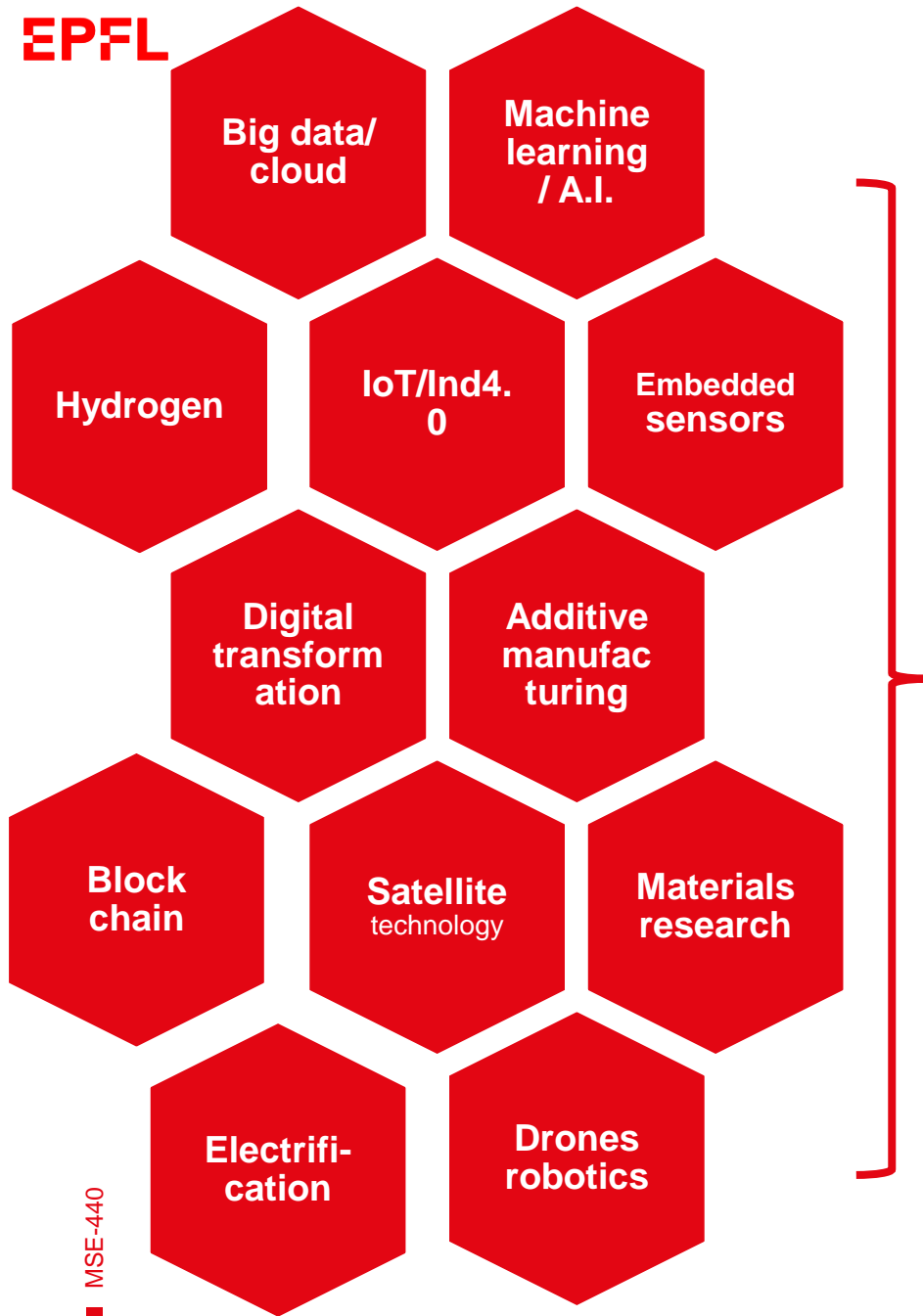
Revenue

Gross margin



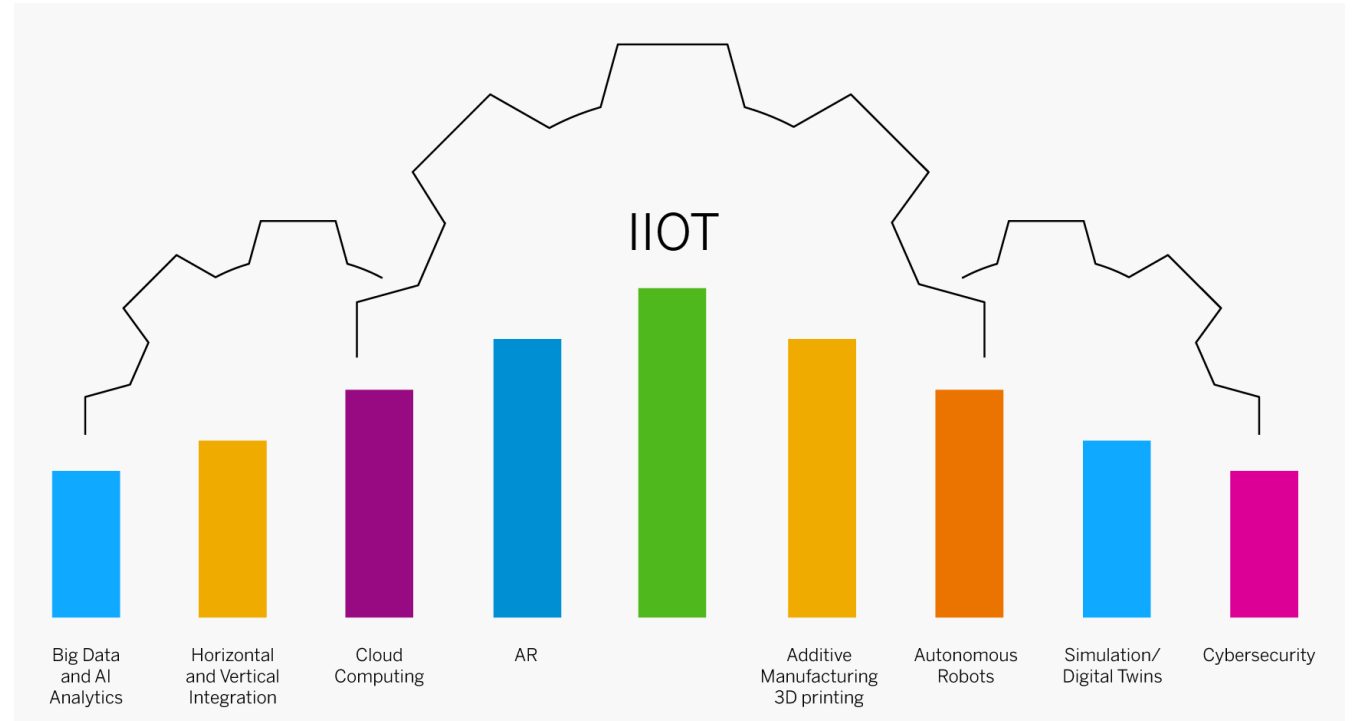
To increase focus on sustainability:
Variables in financial model

- *GM*
- *Dividends*
- *Retained earnings R&D*
- *Retained earnings NetPositive (shadow pricing negative externalities & re-investing with stakeholders)*

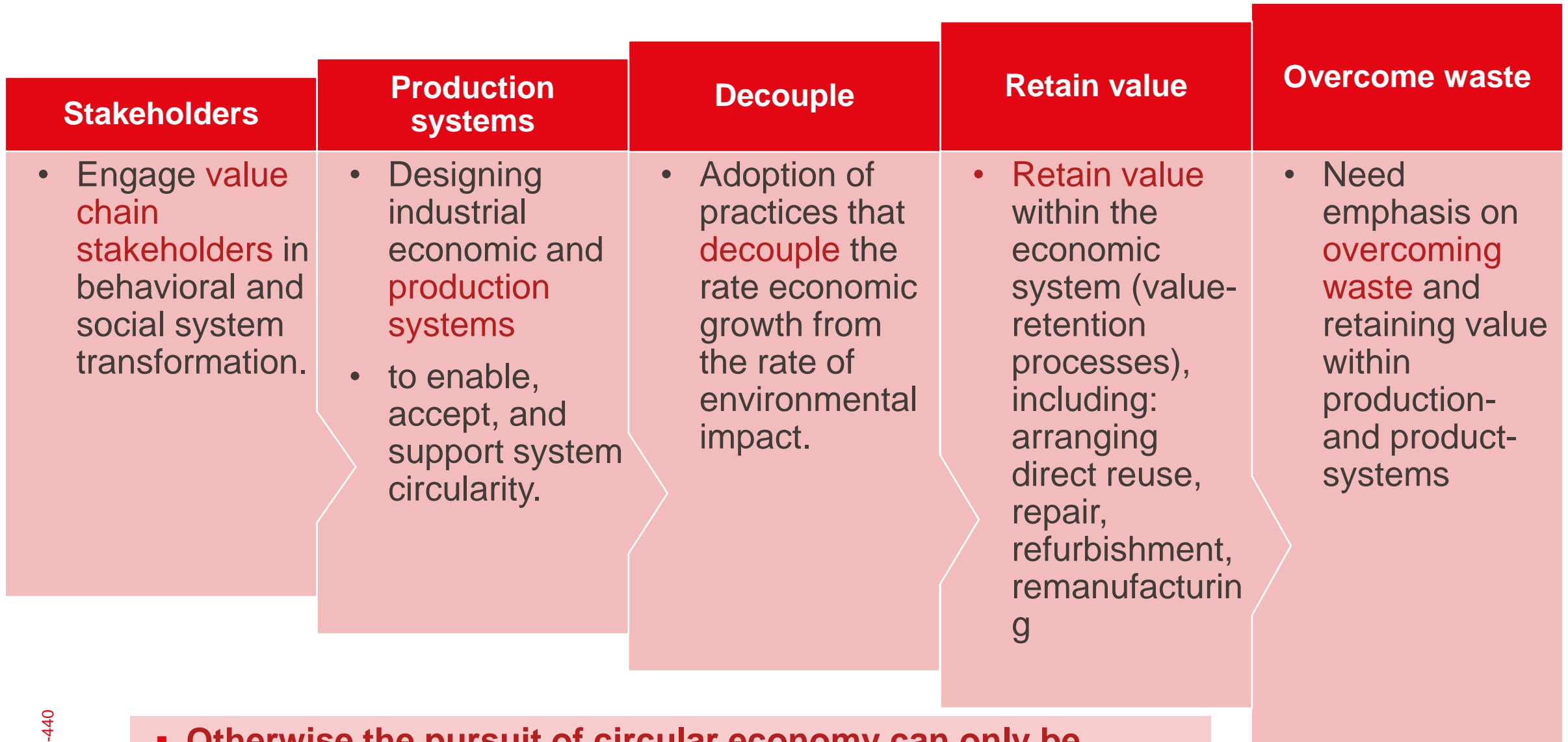


Technological enablers to circularity / NetZero

The advanced materials industry has a huge opportunity to create a circular economy, create clean energy, to mitigate climate change ...



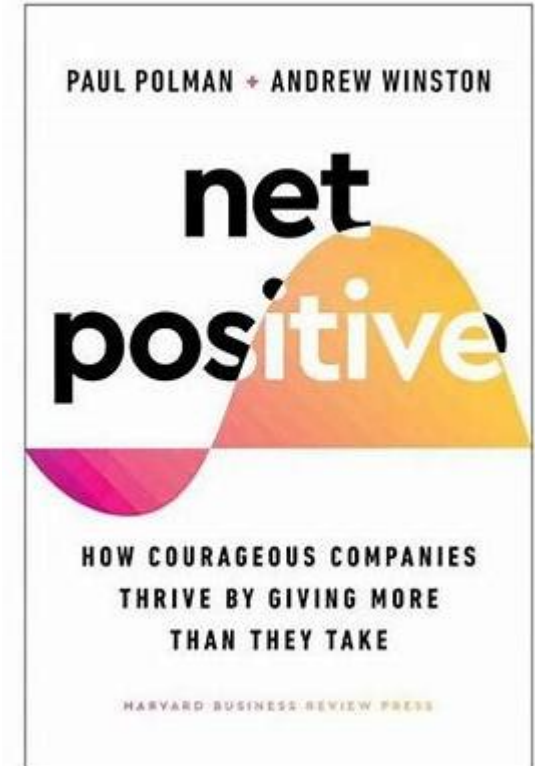
How to achieve the benefits of a circular economy?



▪ **Otherwise the pursuit of circular economy can only be incremental, at-best.**

A “NetPositive” company is one that grows by helping the world flourish. They:

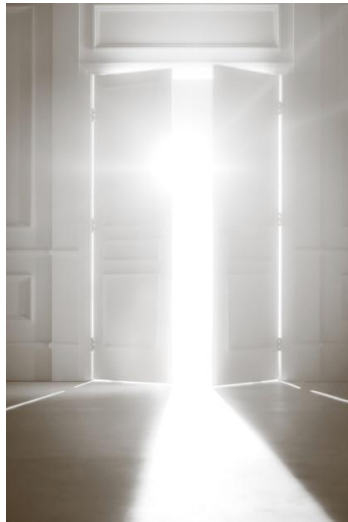
1. Operate 1st in service of multiple stakeholders— which *then* benefits investors (as opposed to putting shareholders above all others)
2. Take full ownership of all company impacts (scope 1, 2, 3), intended or not
3. Embrace deep partnerships, even with critics;
4. Tackle systemic challenges by rethinking advocacy and the relationship with governments.



No company has yet reached the ambitious goal of becoming net positive. But a growing number have begun the journey—unlocking greater value for their businesses while helping solve larger problems for the benefit of all.

[Net Positive: How Courageous Companies Thrive by Giving More Than They Take](#)

PESTLE level thinking for systemic change



MSE-440

Business models

- NetPositive / regenerative
- Circular financial flows
- Product differentiation
- Leasing
- Servitization
- Sharing (access over ownership)
- Take back programs
- Customer communication / marketing

Supply chain

- Local sourcing and production
- Collaboration co-invest across value chain
- Reduce transportation emissions
- Sell waste as product
- Reverse logistics
- Engage wider stakeholders
- Reduce upstream scope 3 emissions

Production

- Minimize production waste
- Resource efficient manufacturing assets
- Avoid low utilization physical assets via lease
- Reduce scope 1 and scope 2 indirect emissions
- Renewable energy
- Plant / partnerships to enable refurbishment / remanufacturing

Design

- Durability/ longevity
- For dis-assembly
- Optimized (reduce mass)
- For repair
- Supply chain collaboration
- For lowest scope 3 downstream / use phase / EL emissions

Materials

- Lowest embodied energy materials
- Use lower environmental impact materials
- Use recycled / 2ndary / waste materials
- Use less types of material
- Use easier to recycle materials

- Sustainability
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Human needs and some psychology

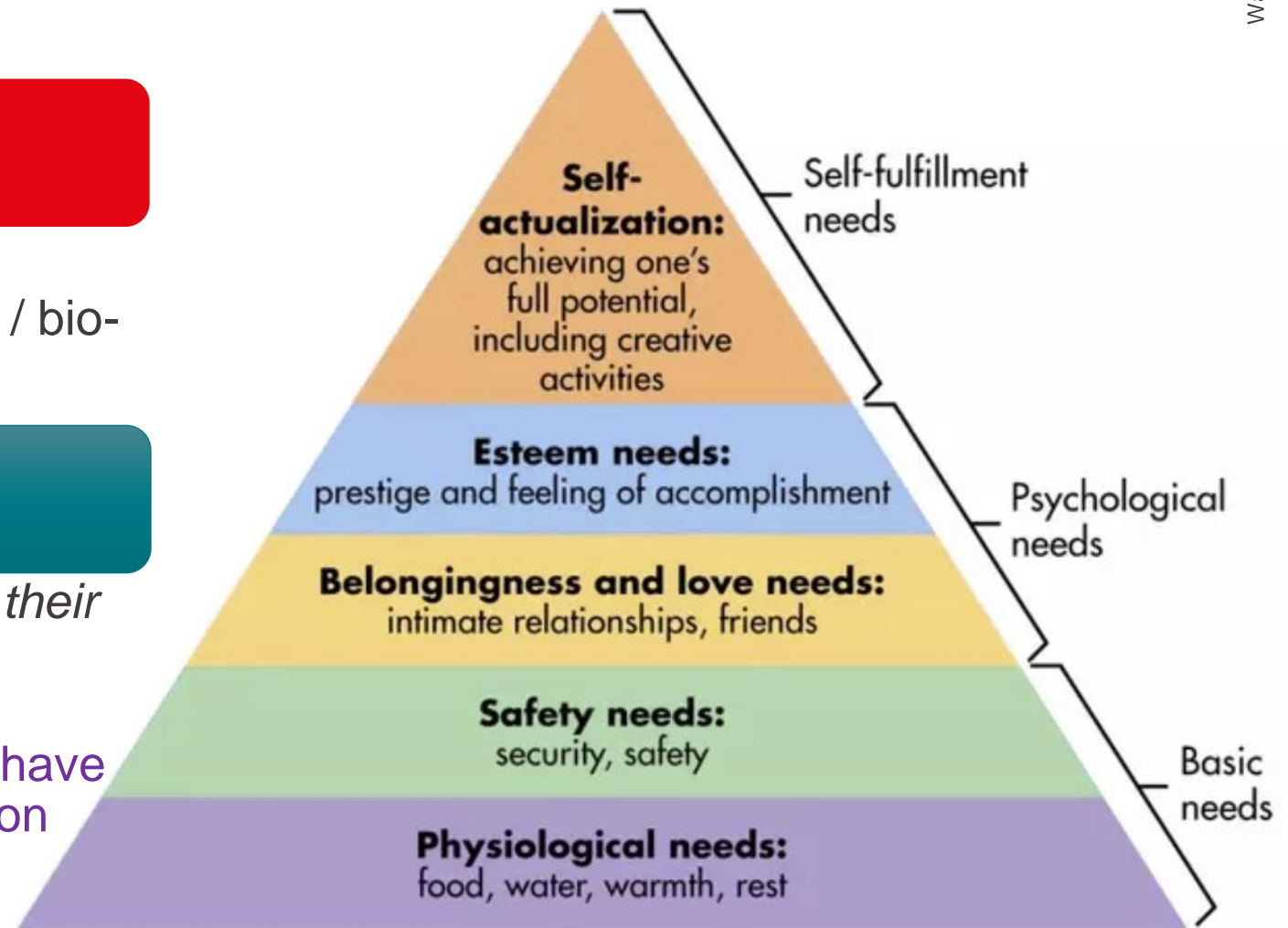
- We look to fulfil our needs

In the west

- We look to self-actualize
- Prepared to pay more for an ecological / bio-based / premium product ...

While ... many others

- *across the world are still trying to meet their basic human needs of food, water, and shelter*
- needs are so pressing that they do not have the head space to consider the impact on future generations as they are trying to survive and feed their children.



Climate change & game theory

- People or nations might not cooperate even though it would be in their combined best interests to do so
- By prioritizing their personal or national interests, individuals acting rationally can create a worse overall result.
- We need to embrace change, take the strain, and address the issue together.

FINANCIAL TIMES

Climate change and the prisoner's dilemma

This problem demonstrates the tension between selfishness and co-operation

TIM HARFORD + Add to myFT



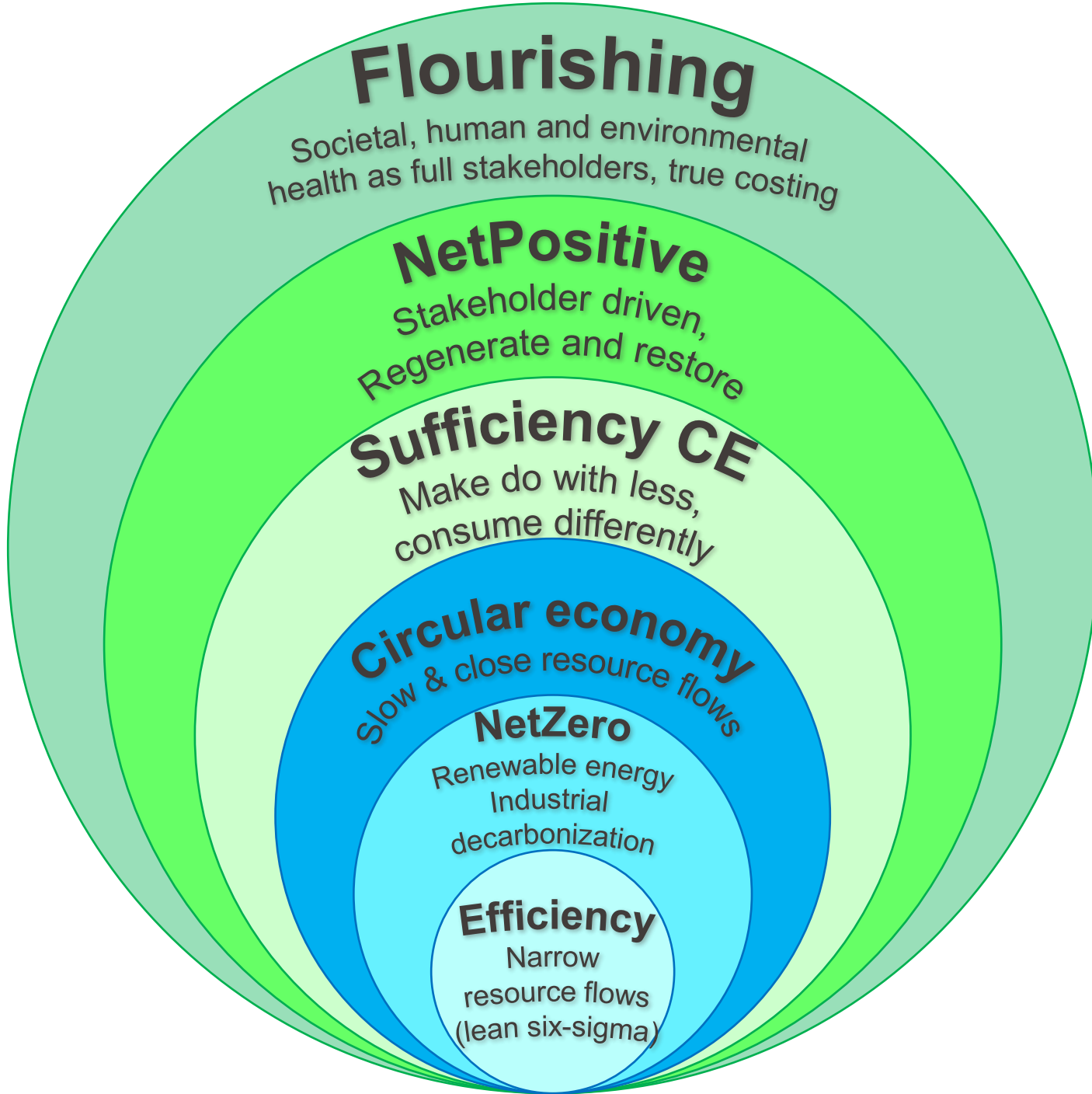
Every nation benefits if others restrain their pollution, but we all prefer not to have to restrain our own © SashaSteinbach/EPA/Shutterstock

The dilemma, then, is that **mutual cooperation yields a better outcome** than mutual defection but is not the rational outcome because the choice to cooperate, *from a self-interested perspective, is irrational.*

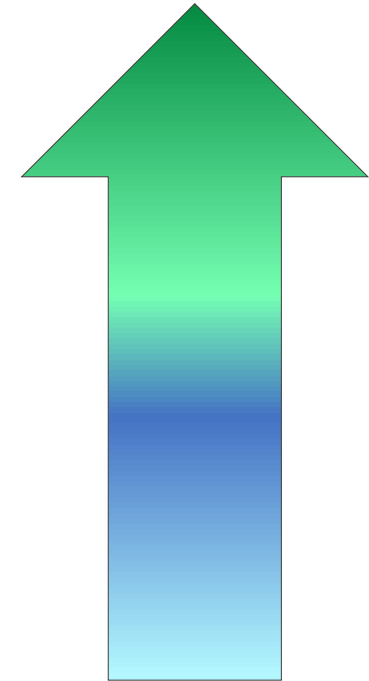
Prisoners' dilemma

		prisoner B	
		confess	remain silent
prisoner A	confess	 5 years 5 years	 0 year 20 years
	remain silent	 20 years 0 year	 1 year 1 year

© 2010 Encyclopædia Britannica, Inc.



Towards a flourishing society (regenerative & restorative)



- Think of 3 SMART sustainability initiatives



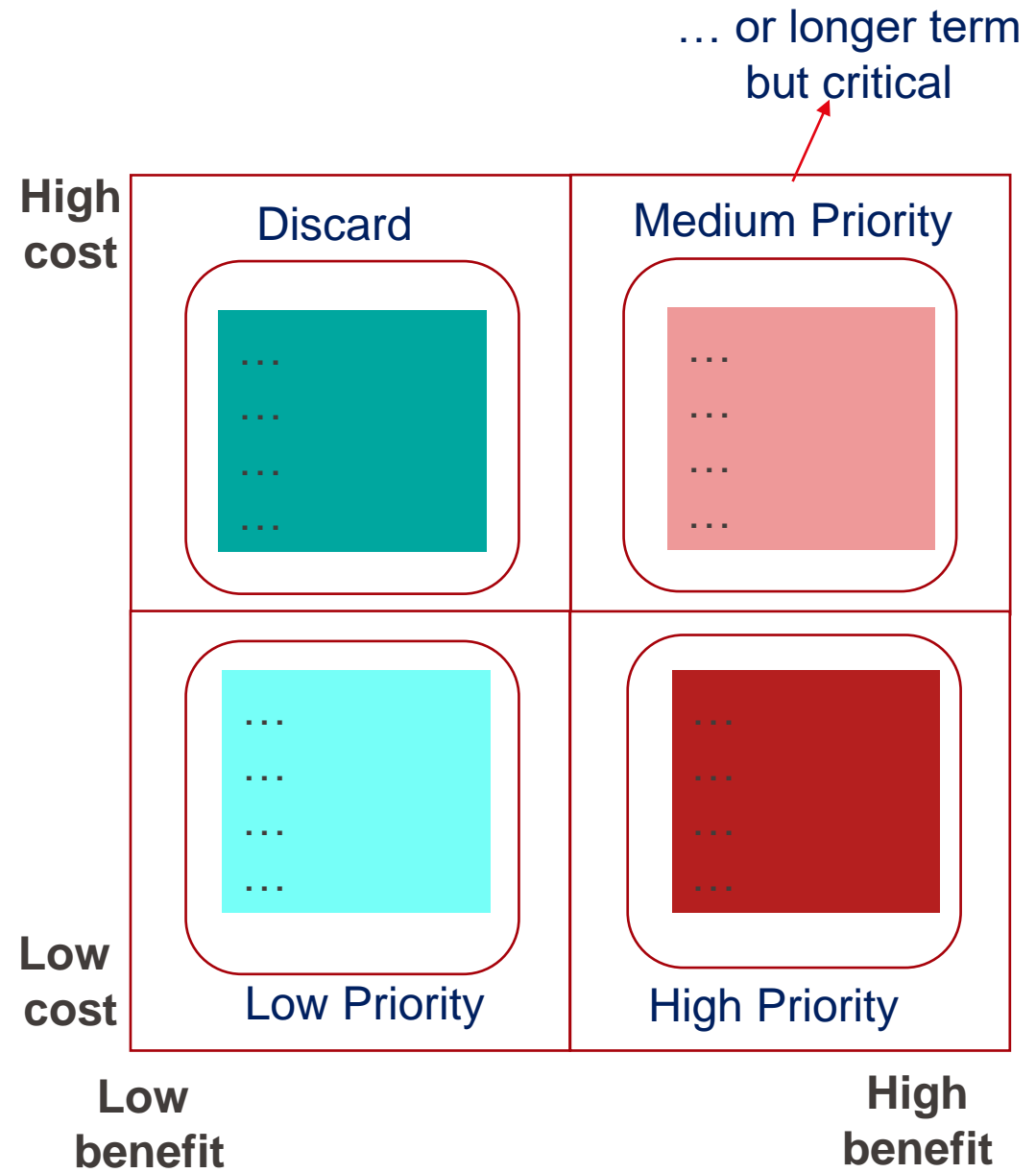
[SMART objectives - Bing images](#)

[What are Strategic Initiatives? How to Develop & Execute + Examples \(cascade.app\)](#)

Sustainability initiatives

- Operations focused
- Product focused
- Supply chain
- Industry wide

- **Develop strategic mix of**
 - **Short**
(fast to implement, low cost/high benefit)
 - **Medium**
(transition to the future)
 - **Longer term**
(high risk, high benefit, maybe high cost)



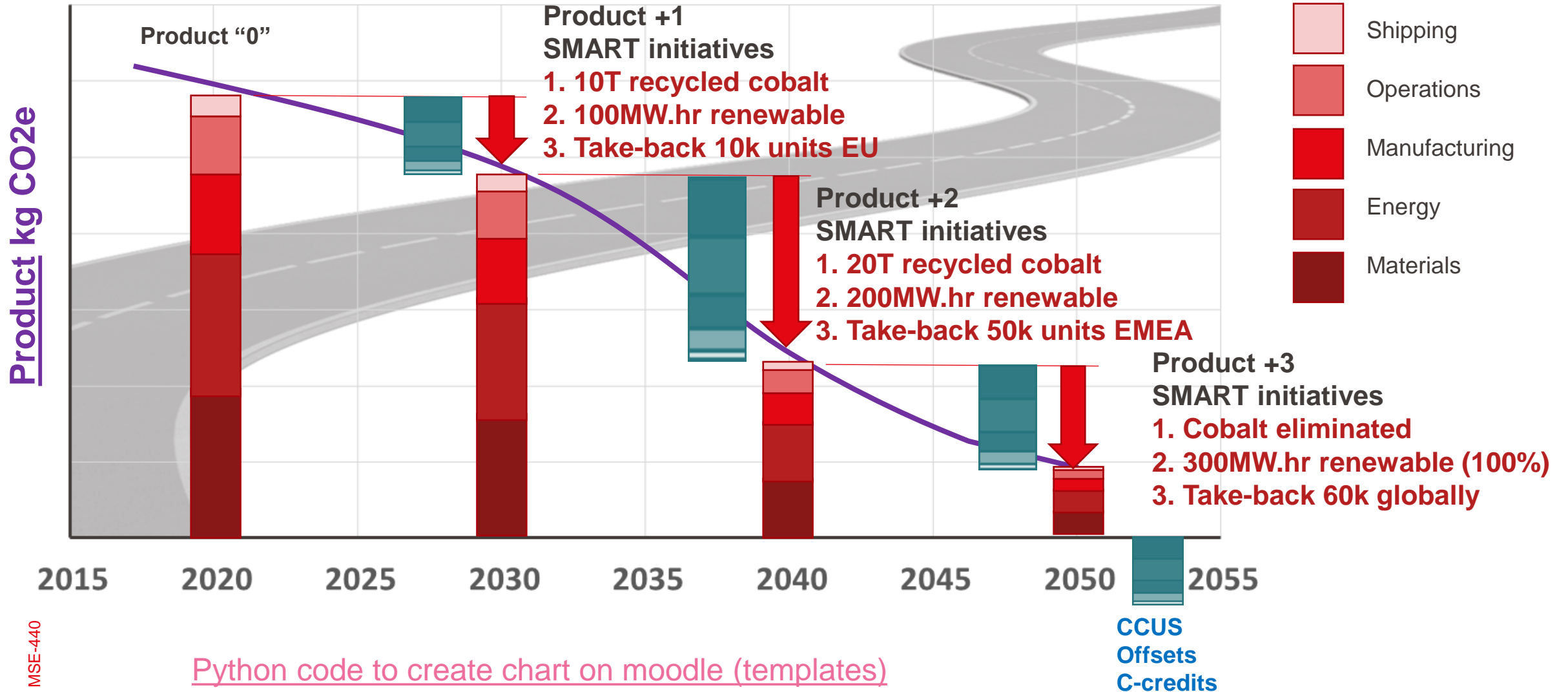
Example: SMART initiatives



Initiative description	Next steps	Impact	Challenges	Resource needs	Key dates	Stakeholders
<ul style="list-style-type: none"> • Install PV panels on 1000m² of factory roof • Generate 540 kWh/day to reduce scope 2 emissions by 	<ul style="list-style-type: none"> • Research benefits on product LCA • Choose 3 suppliers • Quotation by end of August • Presentation to board September 20th 	<ul style="list-style-type: none"> • Reduce CO2e from oil heating (25.2 g CO2e vs. 1kg CO2e / kWh fossil fuels) • PV production impact recovered in 1 year • Abate 30 tonnes CO2e/yr 	<ul style="list-style-type: none"> • 7-8 year payback period • Site assessment 	<ul style="list-style-type: none"> • 25% of project engineer for 9 month • 200k CHF CAPEX 	<ul style="list-style-type: none"> • Quotation end August • Decision end Oct. • Planning permission to end December • Operational target April 2025 	<ul style="list-style-type: none"> • Building services manager • Chief sustainability officer • Customers (demanding lower CO2e in our commodities) • CFO • LCA group

Product decarbonization roadmap

- NetPositive vs. time and table of initiatives



Summary: Eliminate. Circulate. Regenerate.

to reduce emissions and meet the targets set out in the Paris Agreement

Half of the story

- The transition to renewable energy is vital in order to tackle climate change

2nd Half of the Story

- 45% of global greenhouse gas emissions come from the way we make and use products and food.

That means we need to redesign our economy

- Eliminate waste and pollution
- Recirculate products and materials
- Regenerate nature

- We need a circular economy to help us reach NetZero

