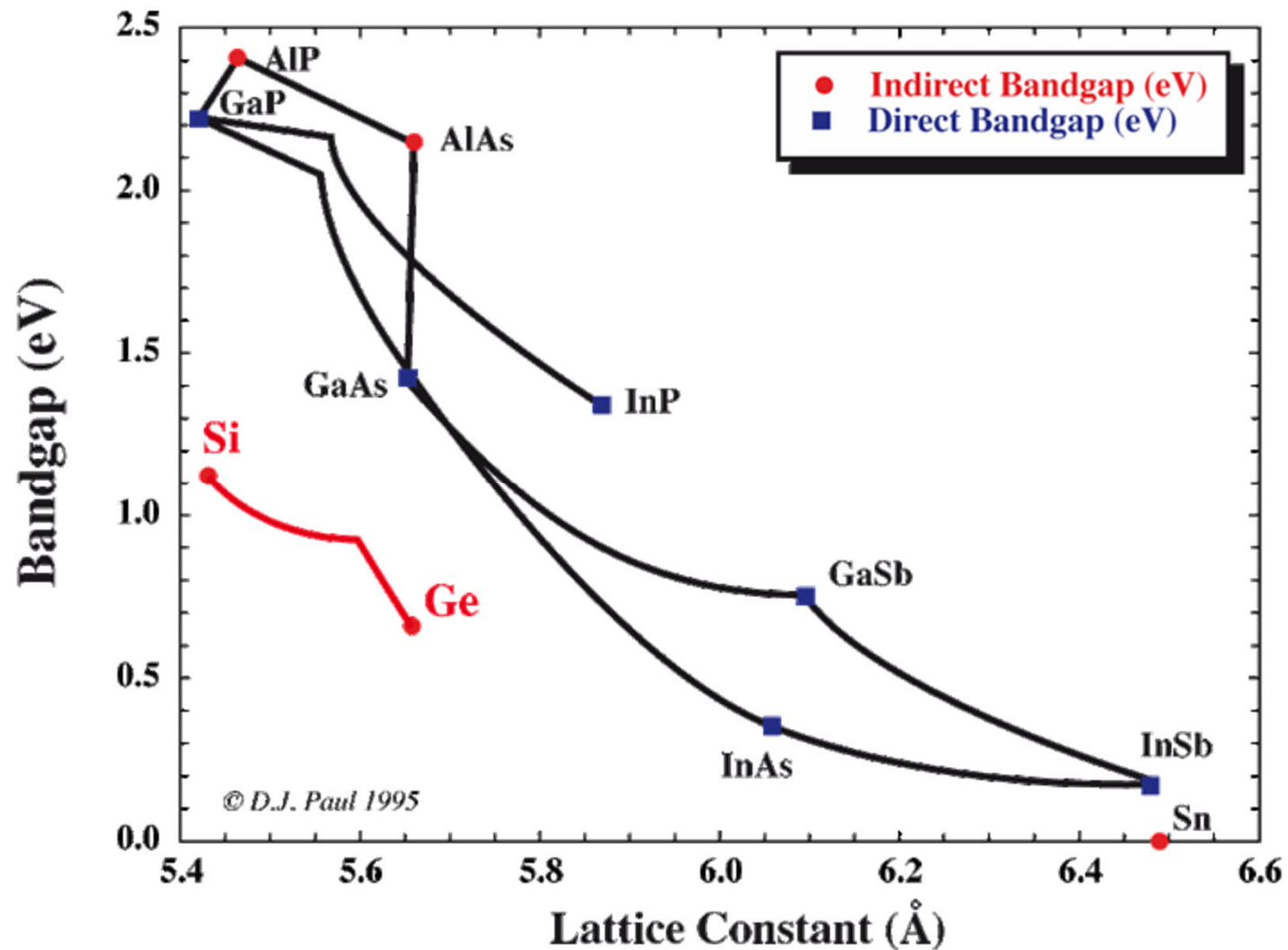


# Ordering and clustering in thin films

Why should we try to grow more complicated compounds?



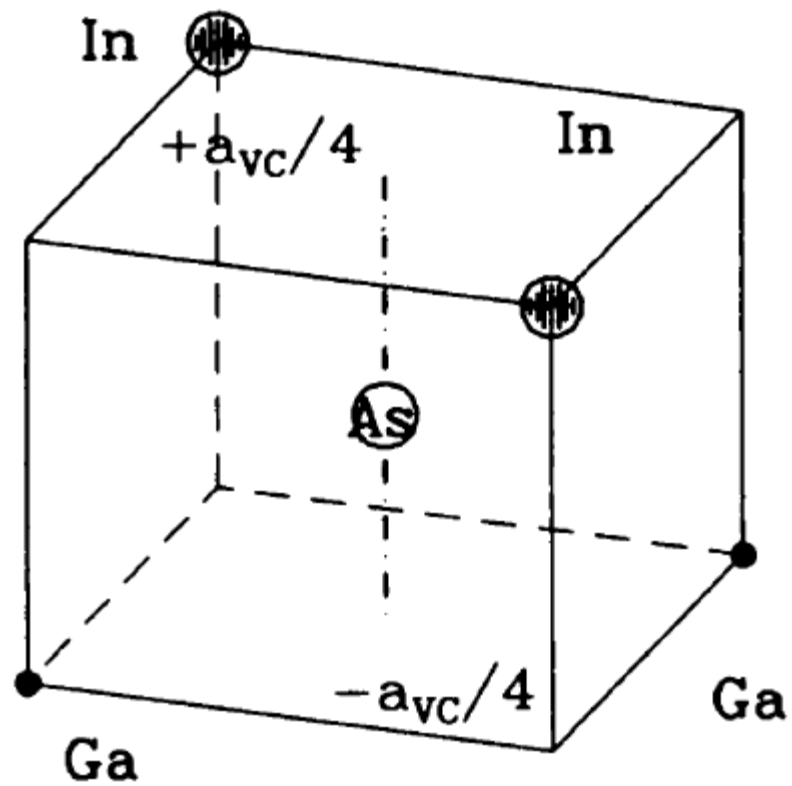
# Why should we try to grow more complicated compounds?

Table 1  
Summary of III/V alloys:  $A_xB_{1-x}C_yD_{1-y}$

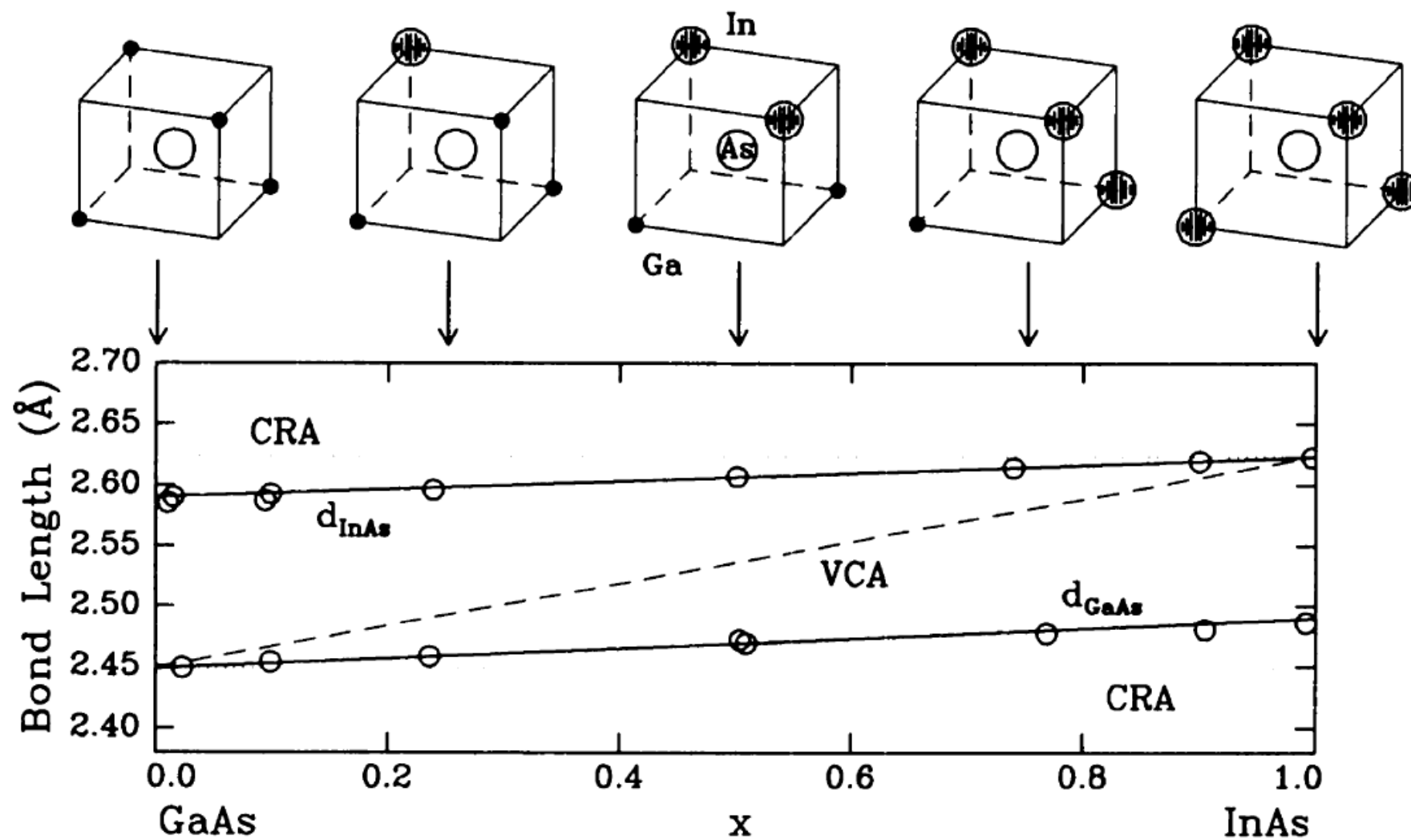
| System                                                 | Applications                                                                      | Critical temperature<br>(calc.) ( $^{\circ}\text{C}$ ) | Experimental observations                         |
|--------------------------------------------------------|-----------------------------------------------------------------------------------|--------------------------------------------------------|---------------------------------------------------|
| $\text{Ga}_x\text{In}_{1-x}\text{As}_y\text{P}_{1-y}$  | IR emitters and detectors,<br>FETs                                                | 827                                                    | Miscibility gap detected at $670^{\circ}\text{C}$ |
| $\text{Al}_x\text{Ga}_{1-x}\text{As}_y\text{Sb}_{1-y}$ | Tandem solar cells, DH lasers,<br>(1–1.8 $\mu\text{m}$ ), photodiodes,<br>IR LEDs | 691 <sup>a)</sup>                                      | Miscibility gap of unknown proportions            |
| $\text{Ga}_x\text{In}_{1-x}\text{As}_y\text{Sb}_{1-y}$ | LEDs and lasers 1.8–4.0 $\mu\text{m}$ ,<br>low noise FETs                         | 1188                                                   | Miscibility gap                                   |
| $\text{Al}_x\text{Ga}_{1-x}\text{As}_y\text{P}_{1-y}$  | Perfectly lattice matched<br>lasers ( $y \approx 1$ )                             | –38                                                    | –                                                 |
| $\text{Al}_x\text{Ga}_{1-x}\text{P}_y\text{Sb}_{1-y}$  | –                                                                                 | 1832 <sup>a)</sup>                                     | –                                                 |
| $\text{Al}_x\text{In}_{1-x}\text{As}_y\text{P}_{1-y}$  | –                                                                                 | 761                                                    | –                                                 |
| $\text{Al}_x\text{In}_{1-x}\text{As}_y\text{Sb}_{1-y}$ | –                                                                                 | 1410                                                   | –                                                 |
| $\text{Al}_x\text{In}_{1-x}\text{P}_y\text{Sb}_{1-y}$  | –                                                                                 | 2477                                                   | –                                                 |
| $\text{Ga}_x\text{In}_{1-x}\text{P}_y\text{Sb}_{1-y}$  | –                                                                                 | 2269                                                   | –                                                 |

<sup>a)</sup> Calculated for highest  $T_c$  ternary since  $\Delta a_A \approx 0$ ,  $\Delta a_C \gg 0$ .

## Example of InGaAs



## Example of InGaAs



Energy of the various types of tetrahedra as a function of composition

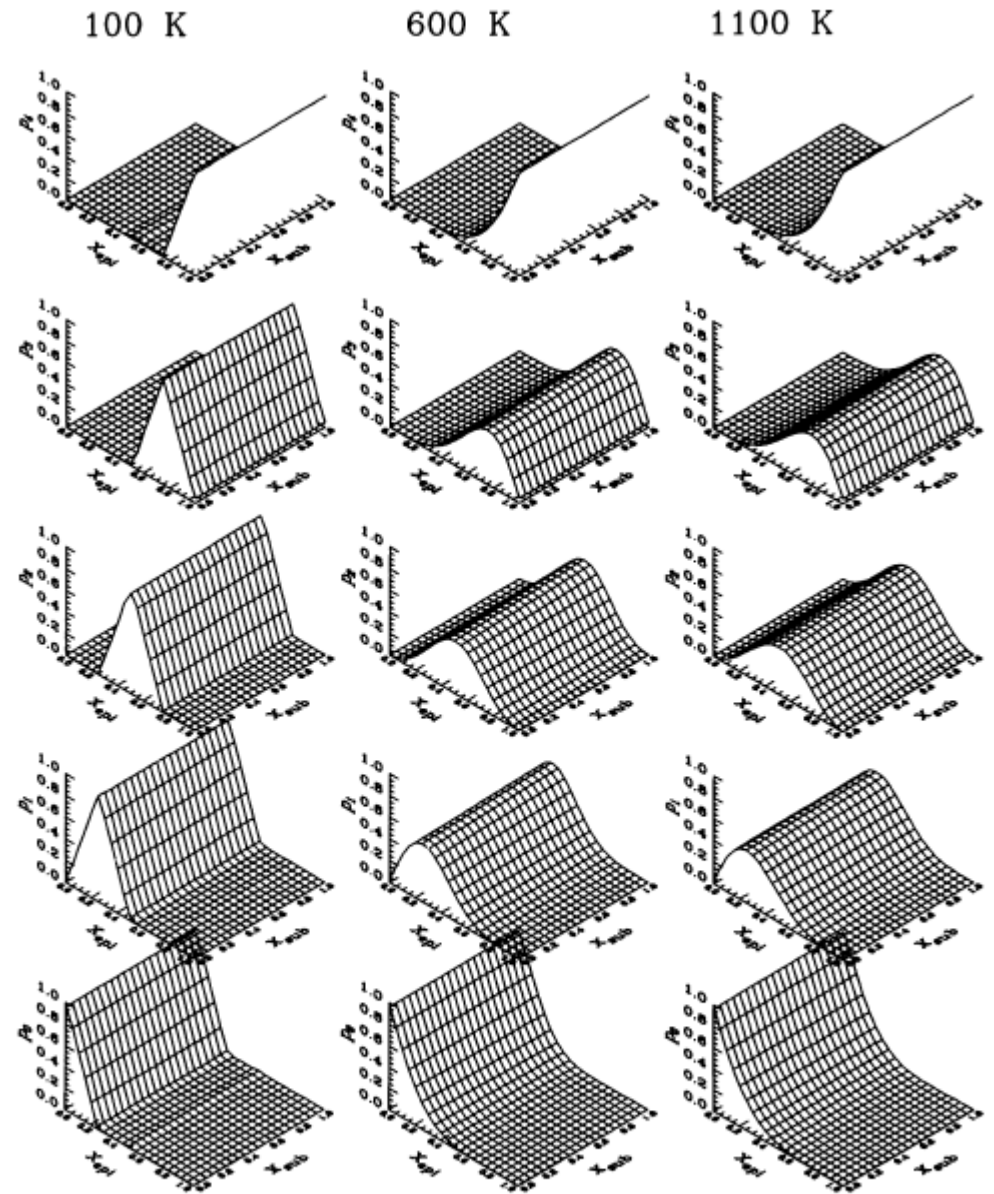
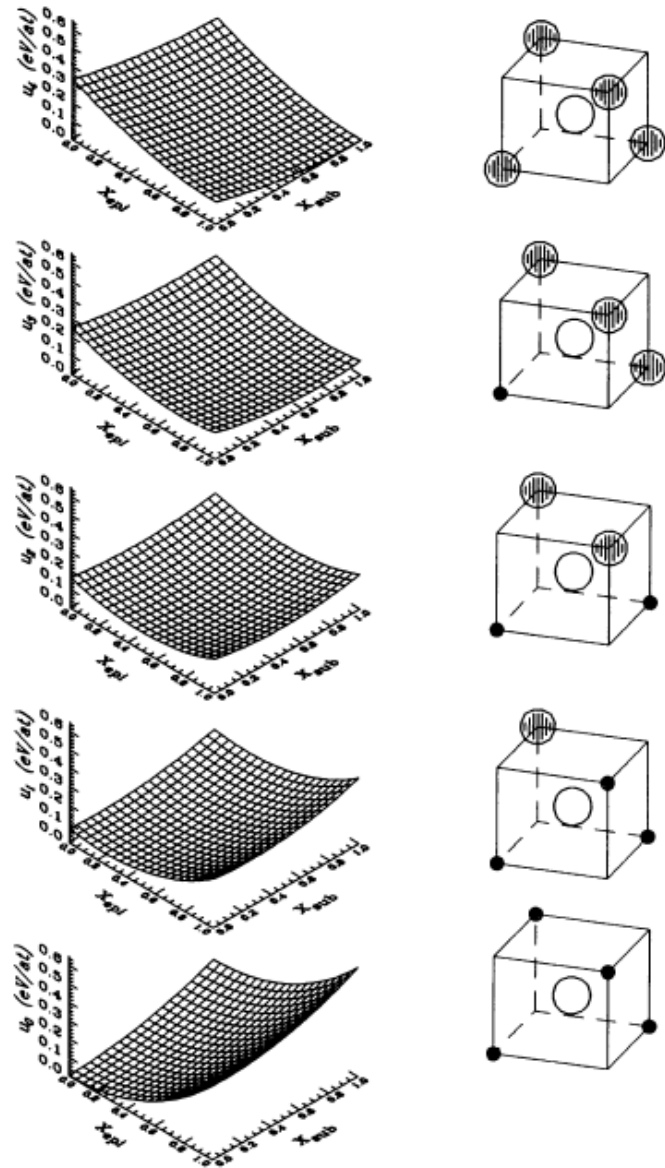
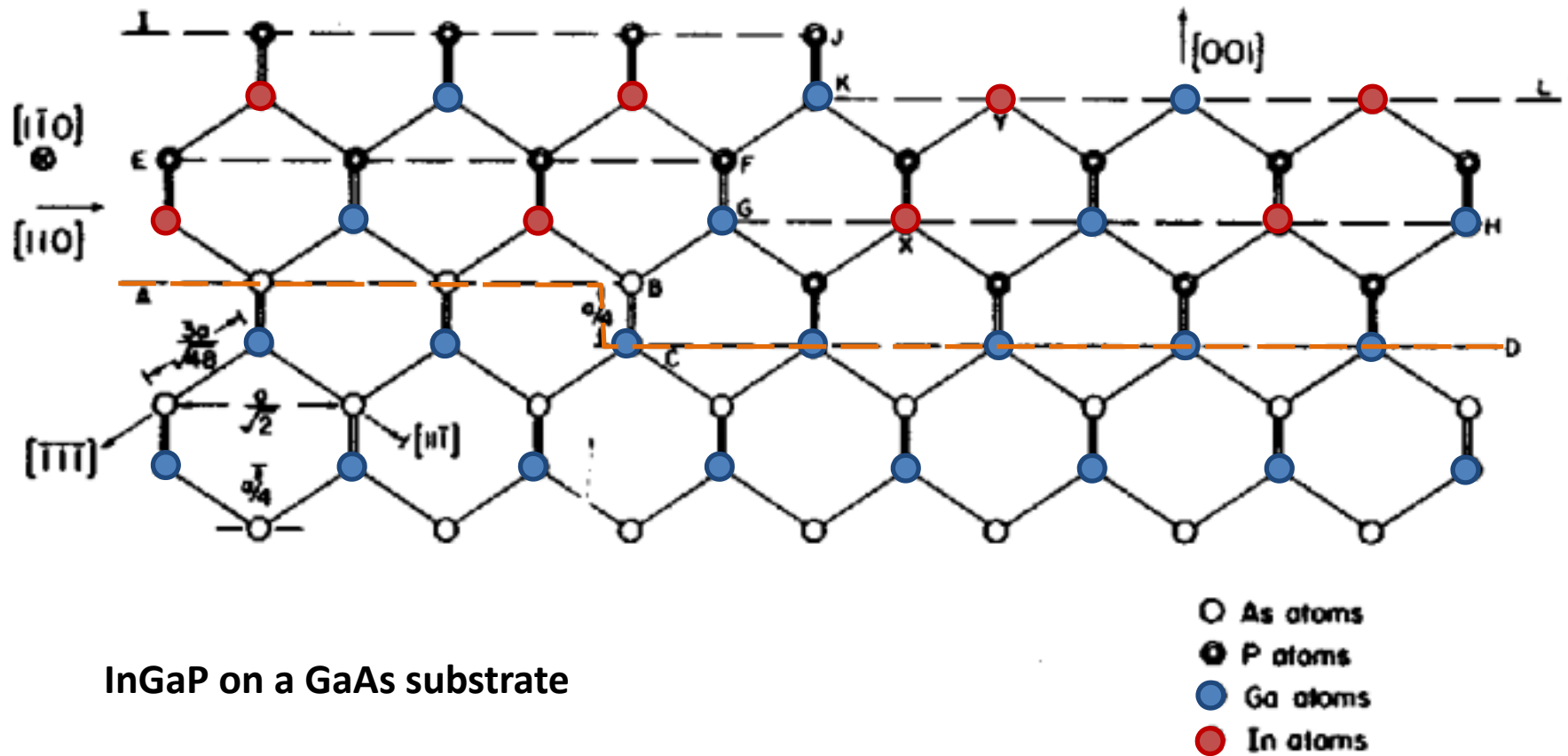


Figure 4.12: 100, 600, or 1100 K probabilities of various tetrahedra embedded in  $\text{In}_{1-x}\text{Ga}_x\text{As}$  of composition  $x_{\text{epi}}$  grown coherently on substrates having the lattice parameters of bulk  $\text{In}_{1-x}\text{Ga}_x\text{As}$  at composition  $x_{\text{sub}}$ .

## Ordering within the ternary alloy



S. Mahajan, M.A. Shahid, D.E. Laughlin, Inst. Phys. Conf. Ser nr 100 3 (1989)

## Ordering in ternary and quaternary alloys manifested by diffraction

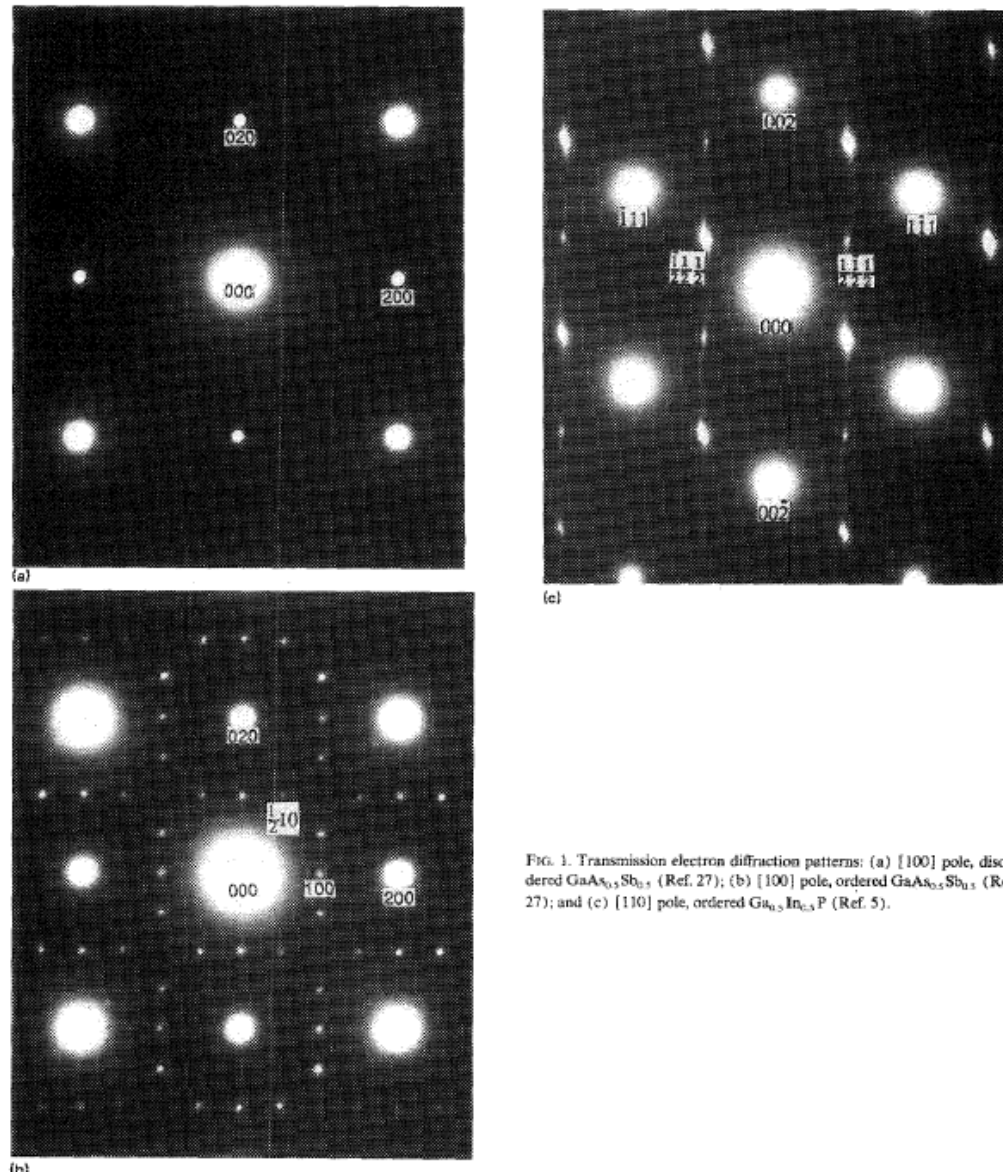


FIG. 1. Transmission electron diffraction patterns: (a) [100] pole, disordered  $\text{GaAs}_{0.5}\text{Sb}_{0.5}$  (Ref. 27); (b) [100] pole, ordered  $\text{GaAs}_{0.5}\text{Sb}_{0.5}$  (Ref. 27); and (c) [110] pole, ordered  $\text{Ga}_{0.5}\text{In}_{0.5}\text{P}$  (Ref. 5).

Stringfellow et al,  
J.Sci.Vac.Technol. B (1991)

## Ordering in ternary and quaternary alloys manifested by diffraction

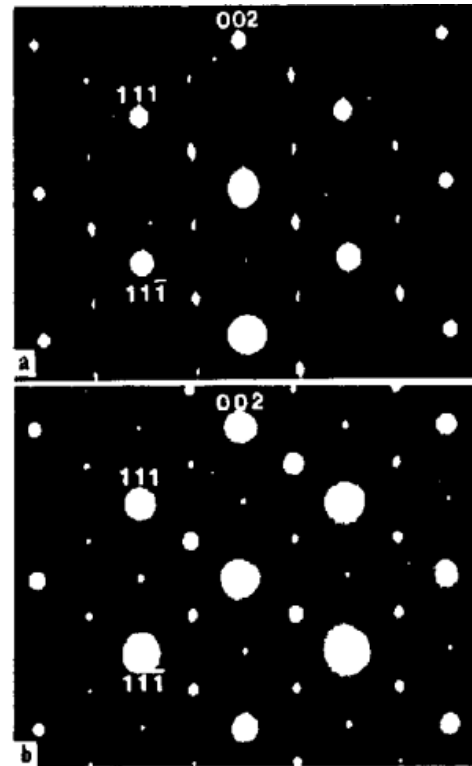


Fig. 1. Electron diffraction patterns observed from (Ga, Al)InP layers grown at (a) high, and (b) low growth rate. Note the presence of diffuse intensity bands in (a) that are parallel to the [001] growth direction and pass through superlattice reflections.

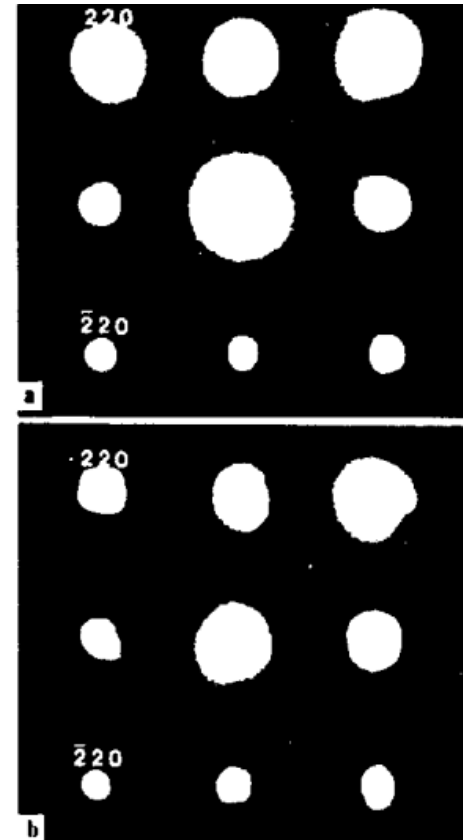
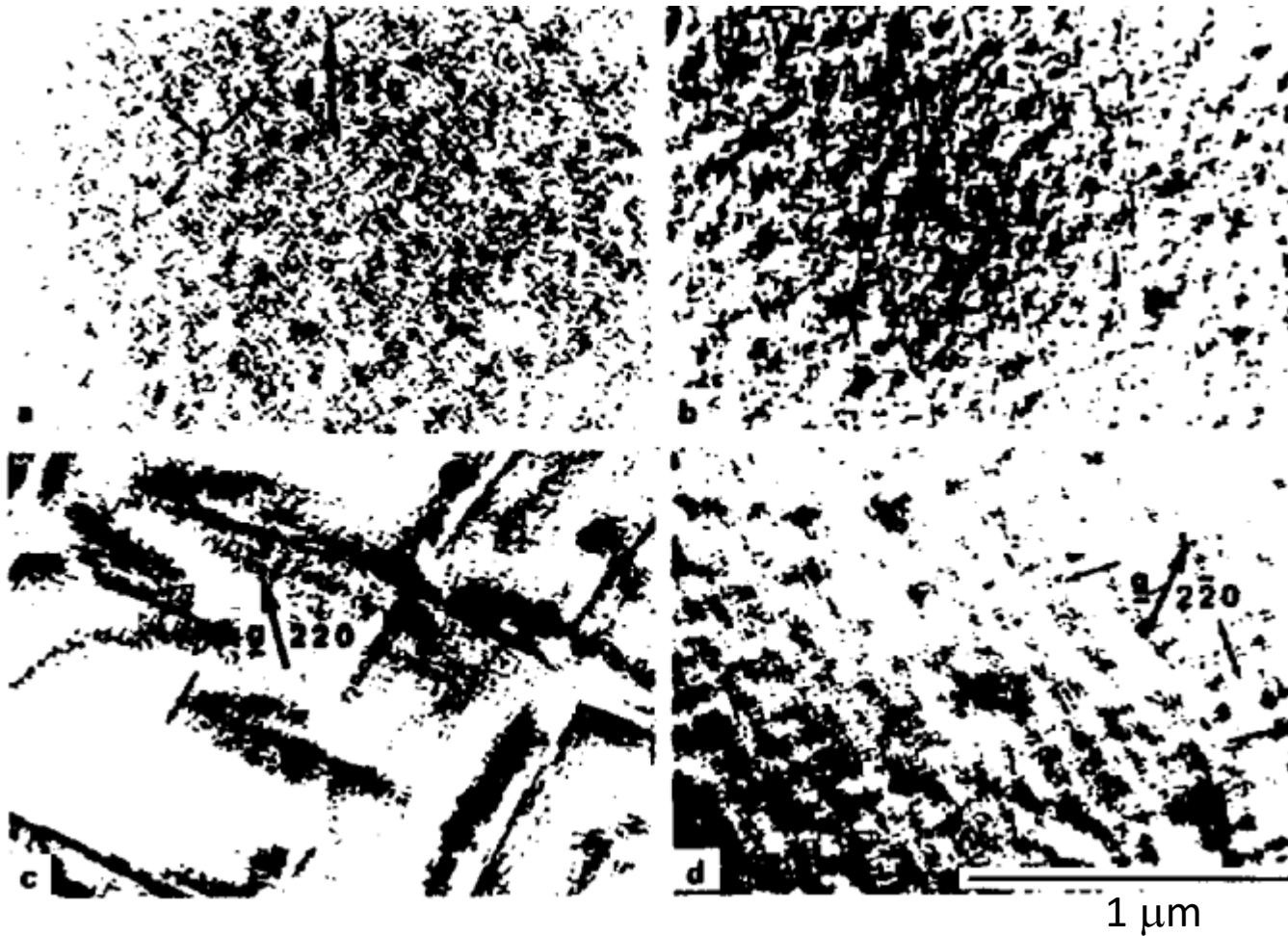


Fig. 2. Electron diffraction patterns observed from (Ga, Al)InP layers grown at different temperatures and growth rates on (001) GaAs substrates by low pressure OMVPE: (a) growth temperature is 650° C and growth rate is 1.08  $\mu\text{m/hr.}$ , and (b) growth temperature is 680° C and growth rate is 0.67  $\mu\text{m/hr.}$  Note that in addition to the spots of the zinc-blende structure, extra spots occur at  $\pm (1/2, 1/2, 0)$  and equivalent positions in (a) and  $(\pm 1, \pm 1, 0)$  and equivalent positions in (b).

S. Mahajan, M.A. Shahid, D.E. Laughlin,  
Inst. Phys. Conf. Ser nr 100 3 (1989)

**Phase separation in InGaAsP  
(spinodal decomposition)**



S. Mahajan, M.A. Shahid, D.E. Laughlin, Inst. Phys. Conf. Ser nr 100 3 (1989)