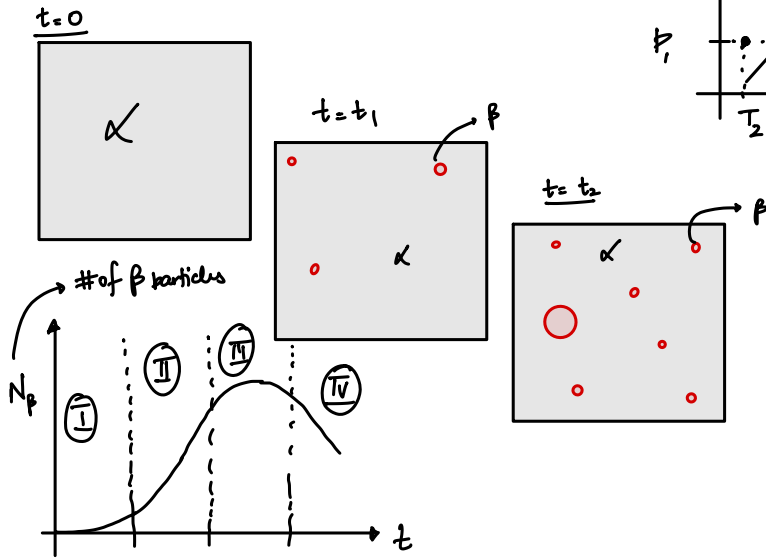
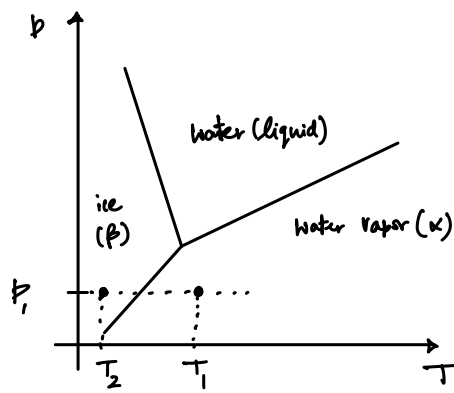


HOMOGENEOUS NUCLEATION

Consider a single component material, say water
 Say we cool down the water vapor from a temperature of $T_1 \rightarrow T_2$ @ a pressure p_1

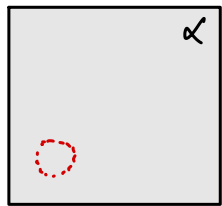


4-stages of the phase transformation

- ① → Incubation; α is metastable, small clusters of the β phase are formed and decomposed.
- ② → Quasi steady state nucleation; stable nuclei are continuously produced.
- ③ → Decreased rate of nucleation; typically due to a decrease in supersaturation.
- ④ → late stages; Nucleation of new particles is negligible; Existing nuclei grow

We will primarily focus on ① & ②

CLASSICAL THEORY OF NUCLEATION



Say there are N particles of α
 $\alpha \rightarrow \beta$ will result in a free energy change.

STEPS TO COMPUTE THE FREE ENERGY CHANGE

- ① Pick n particles that form a cluster and remove them $\Rightarrow$ forms a void in α
- ② Rearrange the n particles to form β
- ③ Insert the β phase back into α

$$\Delta G_{\text{cluster}} = \Delta G_{\text{bulk}} + \Delta G_{\text{interfacial}} + \Delta G_{\text{strain}}$$

$\uparrow$ bulk free energy change due to transition from $\alpha \rightarrow \beta$
 $\uparrow$ energy penalty due to interface between α & β
 $\uparrow$ neglect for now

ASSUME:

- ① Spherical cluster with radius r
- ② Isotropic interfacial energy
- ③ No strain energy

$$\Delta G_{\text{bulk}} = V_{\text{cluster}} \Delta g^{\alpha \rightarrow \beta} \rightarrow \text{free energy change / unit volume.}$$

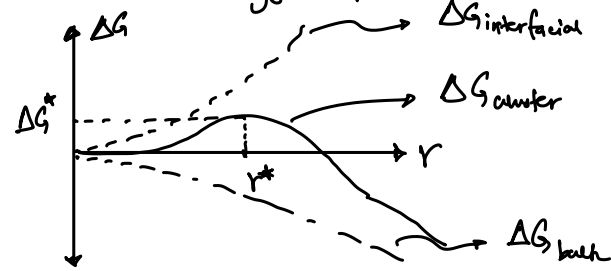
$$= \left(\frac{4}{3} \pi r^3 \right) \Delta g^{\alpha \rightarrow \beta}$$

$$\Delta G_{\text{interfacial}} = (4 \pi r^2) \gamma \rightarrow \text{surface energy per unit area}$$

$$\Delta G_{\text{cluster}} = \frac{4}{3}\pi r^3 \Delta g^{\alpha \rightarrow \beta} + 4\pi r^2 \gamma$$

When $T < T^{\alpha \rightarrow \beta}$; α is metastable and $\Delta g^{\alpha \rightarrow \beta} < 0$

Surface energy is positive



$\Delta G^*(r^*, T)$ is the free energy @ the critical radius (r^*) beyond which the free energy decreases with increasing size.

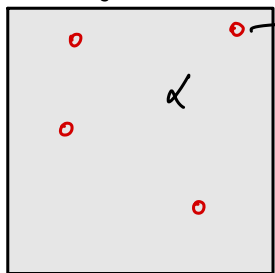
$$\left. \frac{\partial \Delta G_{\text{cluster}}}{\partial r} \right|_{r=r^*} = 0 = 4\pi r^* [\Delta g^{\alpha \rightarrow \beta} r^* + 2\gamma]$$

$$r^* = \begin{cases} 0, \\ -\frac{2\gamma}{\Delta g^{\alpha \rightarrow \beta}} \end{cases}$$

$r^* \downarrow$ as $\gamma \downarrow$ or $\Delta g^{\alpha \rightarrow \beta}$ becomes more negative

$$\Delta G^*(r^*, T) = \frac{16\pi\gamma^3}{3(\Delta g^{\alpha \rightarrow \beta})^2}$$

* In a real system at a temperature $T > T^{\alpha \rightarrow \beta}$



clusters of β will stochastically appear and disappear

Let a cluster have C atoms

surface area of the cluster $A \propto \eta C^{2/3}$ shape factor

$$\Delta G(C) = \underbrace{C \Delta g^{\alpha \rightarrow \beta}}_{\text{bulk free energy per atom}} + \underbrace{\eta C^{2/3} \gamma}_{\text{surface energy}}$$

Let there be N_c clusters of size c and N total atoms

$$\# \text{ of atoms in the } \beta \text{ phase} = \sum_c N_c C = N_\beta$$

$$\# \text{ of atoms in the } \alpha \text{ phase} = N - N_\beta = N - \sum_c N_c C = N_\alpha$$

Free energy of the system:

$$\Delta G = \underbrace{\sum_c N_c \Delta G(C)}_{\text{free energy change to form } \beta} + k_B T \left[\underbrace{N_\alpha \log \left(\frac{N_\alpha}{N_\alpha + \sum_c N_c} \right) + \sum_c N_c \log \left(\frac{N_c}{N_\alpha + \sum_c N_c} \right)}_{\text{Configurational entropy of arranging } N_c \beta \text{ clusters and } N_\alpha \alpha \text{ atoms.}} \right]$$

free energy change to form β

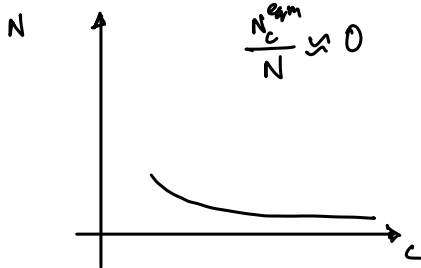
Configurational entropy of arranging $N_c \beta$ clusters and $N_\alpha \alpha$ atoms.

Notice $\Delta G(\{N_c\})$ $\rightarrow$ # of clusters of size c

@ eq^m :

$$\frac{\partial \Delta G}{\partial N_c} = 0 \Rightarrow \left[\frac{N_c^{eqm}}{N} \propto \exp\left(-\frac{\Delta G(c)}{k_B T}\right) \right]$$

when $T > T^{\alpha \rightarrow \beta}$; $\Delta G(c) > 0$



* Consider now a scenario where α is metastable $\Rightarrow T < T^{\alpha \rightarrow \beta}$

$J_c(t)$ = rate of growth or depletion of a cluster of size c to a cluster of size $c+1$

$$J_c(t) = \beta_c N_c(t) - \alpha_{c+1} N_{c+1}(t) \rightarrow \text{rate @ which an atom detaches from the cluster to } \alpha$$

$\hookrightarrow$ rate @ which single atoms attach to the clusters of size c from α

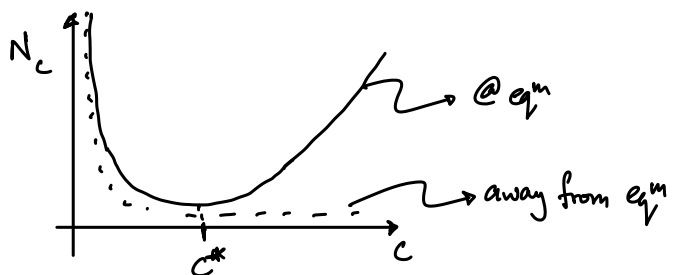
ASSUME: no clusters beyond a size C_{max} are allowed to grow. $C_{max} \gg C^*$ $\rightarrow$ critical cluster size

@ eq^m :
$$\frac{N_c^{eq}}{N} = \exp\left(-\frac{\Delta G(c)}{k_B T}\right)$$

During Stage I: after eq^m is reached $\Rightarrow J_c(t) = 0 \rightarrow$ the distribution should be stationary.

$$\beta_c N_c^{eq} - \alpha_{c+1} N_{c+1}^{eq} = 0 \Rightarrow \alpha_{c+1} = \beta_c \left(\frac{N_c^{eq}}{N_{c+1}^{eq}} \right)$$

$$J_c(t) = \beta_c N_c^{eq} \left[\frac{N_c(t)}{N_c^{eq}} - \frac{N_{c+1}(t)}{N_{c+1}^{eq}} \right]$$



$$\frac{d}{dc} \left(\frac{N_c(t)}{N_c^{eq}} \right) \approx \frac{N_{c+1}(t)}{N_{c+1}^{eq}} - \frac{N_c(t)}{N_c^{eq}}$$

$$\boxed{J_c(t) = -\beta_c N_c^{eq} \frac{d}{dc} \left(\frac{N_c(t)}{N_c^{eq}} \right)}$$

During stage II: under quasi-steady state $\Rightarrow J_c(t) = J \rightarrow$ constant rate that is independent of time & cluster size

$$J = -\beta_c N \exp\left(-\frac{\Delta G(c)}{k_B T}\right) \frac{d}{dc} \left(\frac{N_c(t)}{N_c^{eq}} \right)$$

$$\Rightarrow -\frac{1}{J} \int_1^0 d\left(\frac{N_c}{N_c^{eq}}\right) = \frac{1}{N} \int_1^\infty \frac{1}{\beta_c} \exp\left(\frac{\Delta G(c)}{k_B T}\right) dc$$

i) when c is small; $\frac{N_c}{N_c^{eq}} \ll 1 \rightarrow$ small clusters are easy to form and independent of-time, should be close to eq^m

ii) when c is large; $N_c/N_c^{eq} \rightarrow 0 \rightarrow$ only a few clusters will grow past critical cluster size

APPROXIMATE: $\beta_c \approx \beta_{c^*} = \text{constant} = \beta$

$$\Delta G(c) \approx \Delta G(c^*) + \frac{(c-c^*)^2}{2} \left. \frac{\partial^2 \Delta G(c)}{\partial c^2} \right|_{c=c^*} + \text{higher order terms.}$$

$$\left. \frac{\partial^2 \Delta G(c)}{\partial c^2} \right|_{c=c^*} = -\frac{2}{3} \frac{\Delta G(c^*)}{(c^*)^2}$$

$$-\frac{1}{J} \int_0^\infty d\left(\frac{N_c}{N_{c^*}}\right) = \frac{1}{N\beta \exp\left(-\frac{\Delta G(c^*)}{k_B T}\right)} \int_{-\infty}^{\infty} \exp\left(-\frac{(c-c^*)^2}{(c^*)^2} \frac{\Delta G(c^*)}{3k_B T}\right) dc$$

↪ replace with $-\infty$ (has negligible impact on the integral)

RHS is a Gaussian integral

$$\Rightarrow J = \underbrace{\left(\frac{\Delta G(c^*)}{3\pi c^{*2} k_B T}\right)^{1/2}}_{\text{Zeldovich factor (Z)}} \beta N \exp\left(-\frac{\Delta G(c^*)}{k_B T}\right)$$

$$\boxed{J = Z \beta N \exp\left(-\frac{\Delta G(c^*)}{k_B T}\right)}$$

$$Z \sim 0.1$$

$J \rightarrow$ the rate of formation of clusters of size c^* is smaller than the value we would anticipate if clusters CANNOT decrease in size.