

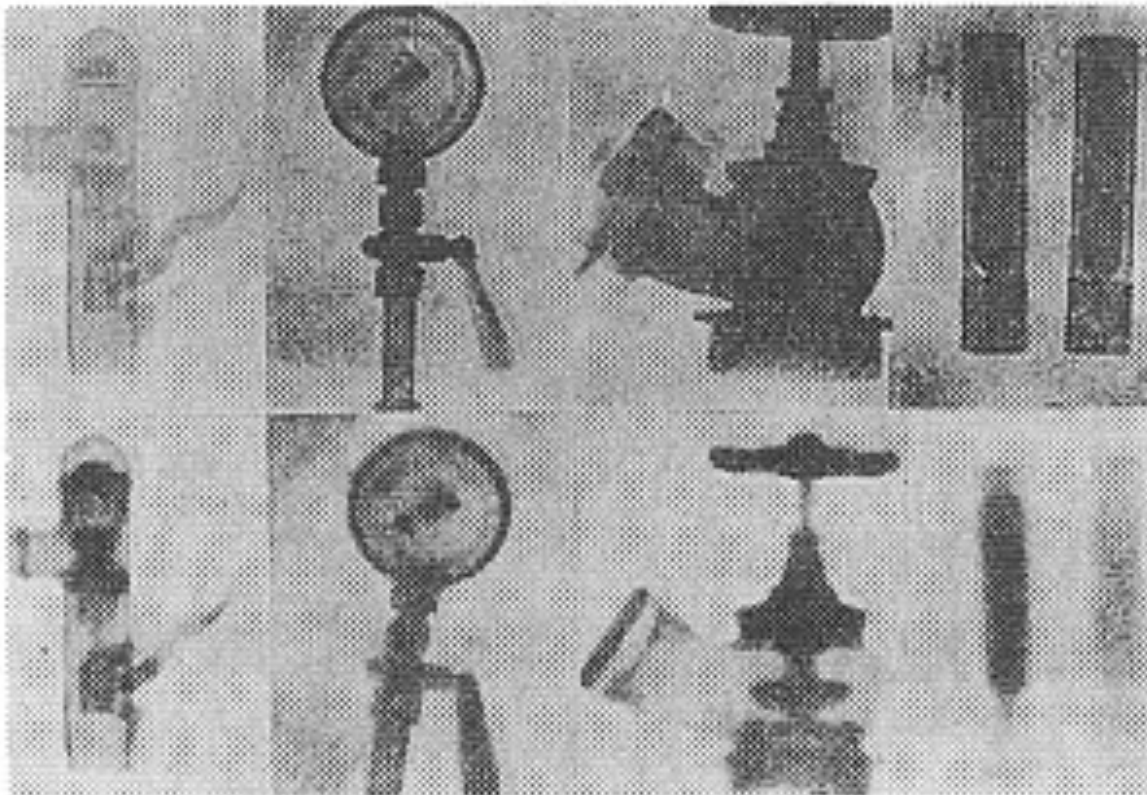
PAUL SCHERRER INSTITUT



Materials Science at Large Scale Facilities

Neutron imaging





Berlin, 1935 – 1938

H. Kallmann & Kuhn with Ra-Be
and neutron generator

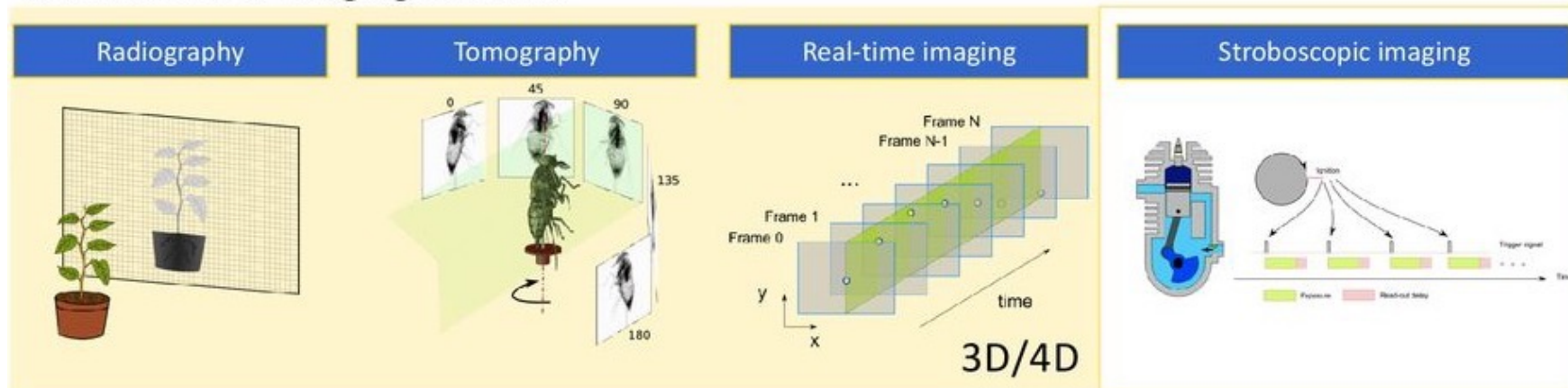
Berlin until Dec. 1944

O. Peter with an
accelerator neutron source

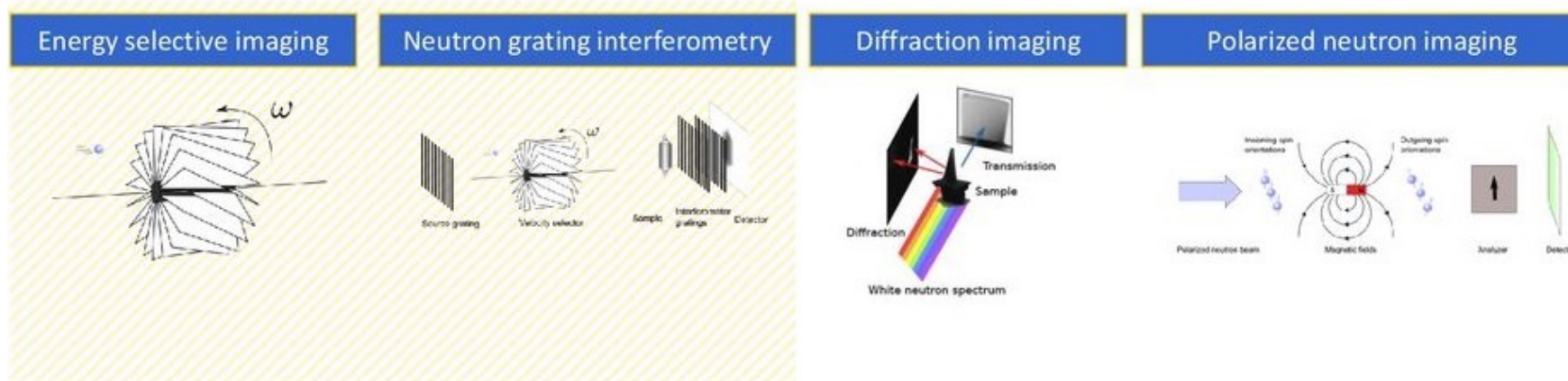
As typical: valves, manometers, injectors

Imaging modalities

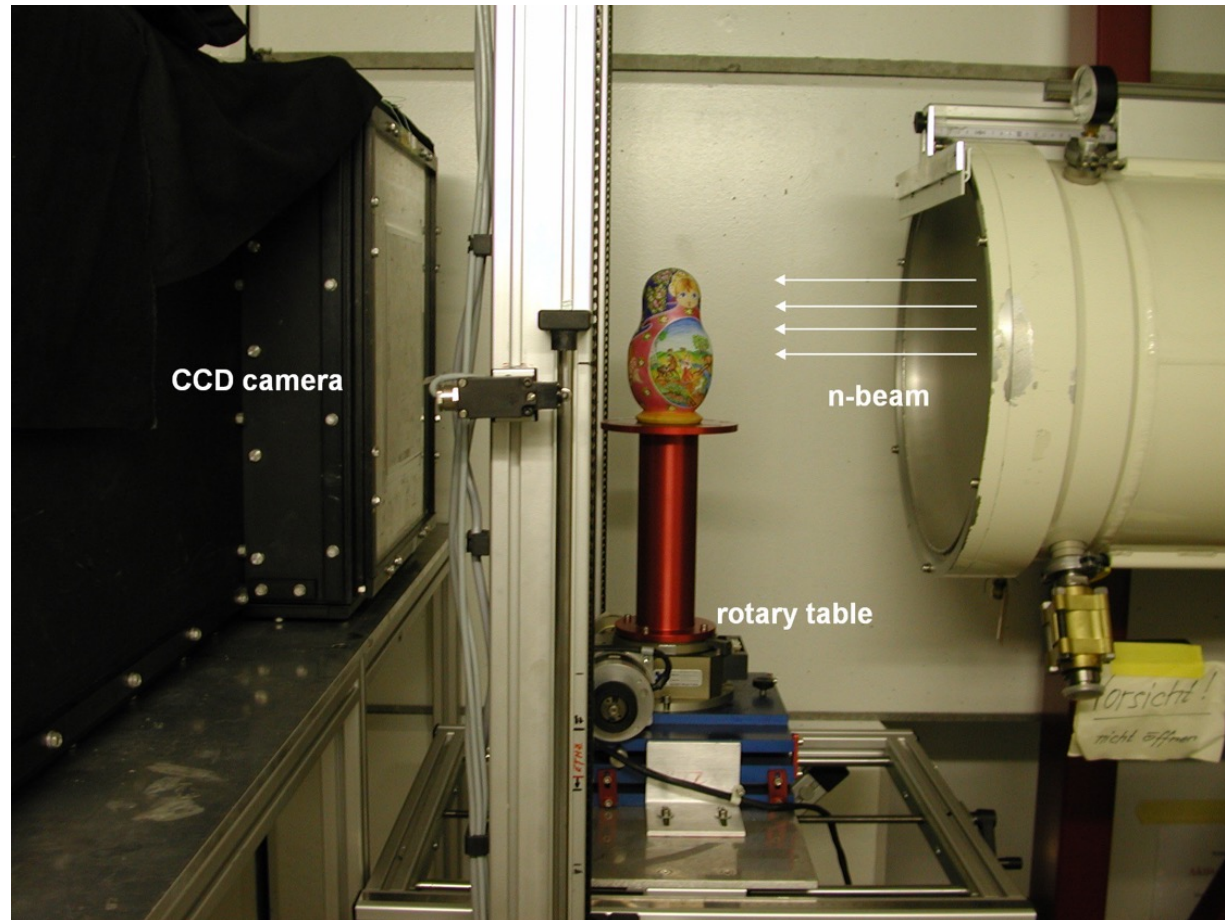
Classic neutron imaging methods

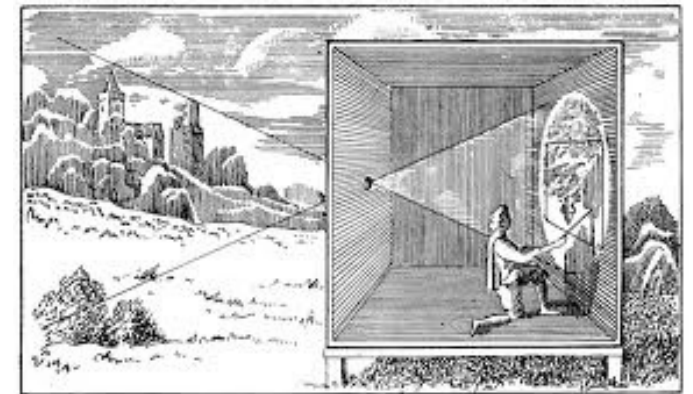
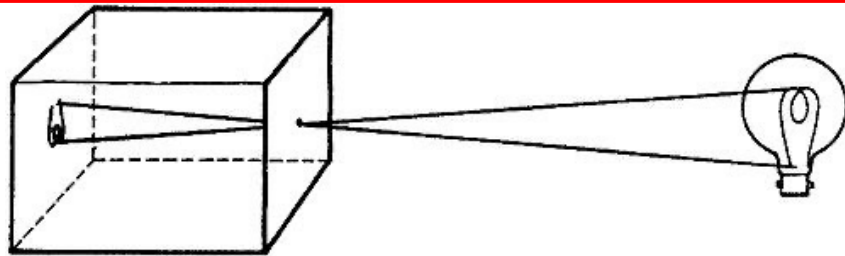
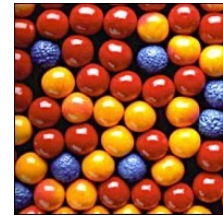
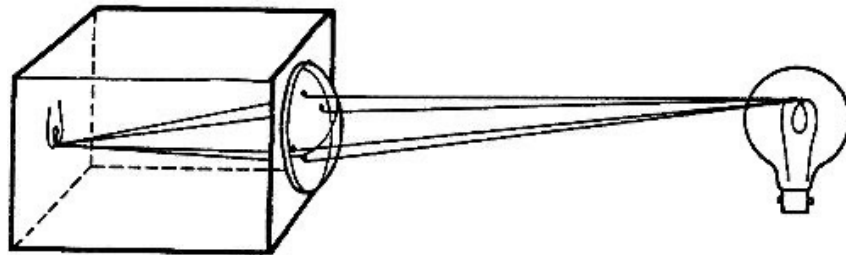


Advanced neutron imaging methods



Neutron radiography / tomography

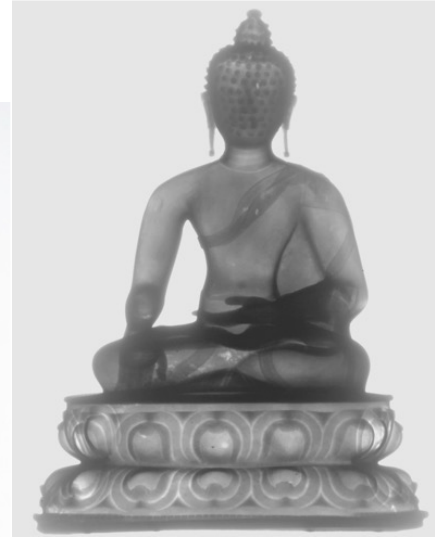




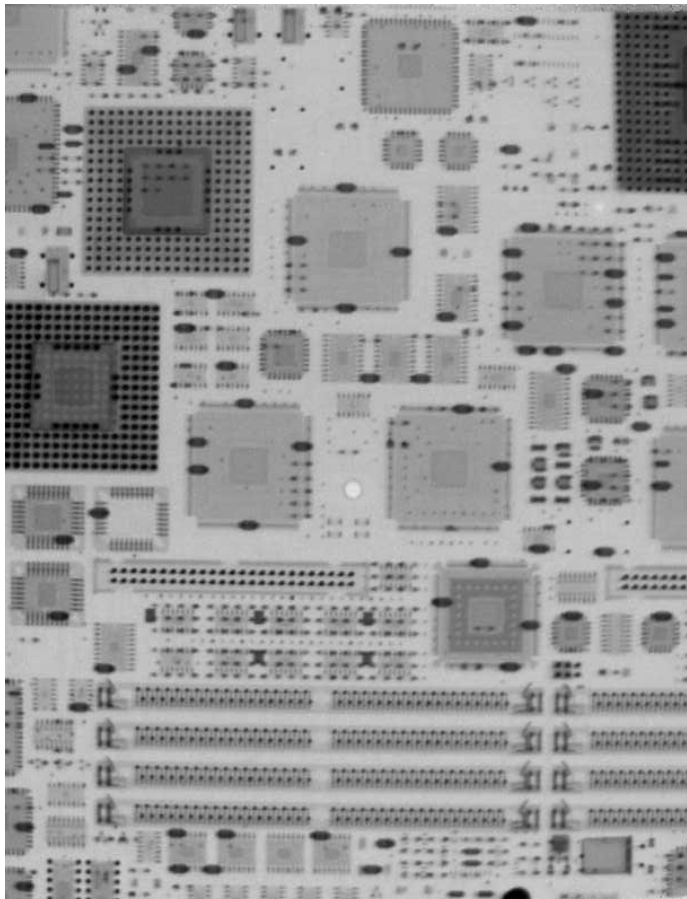
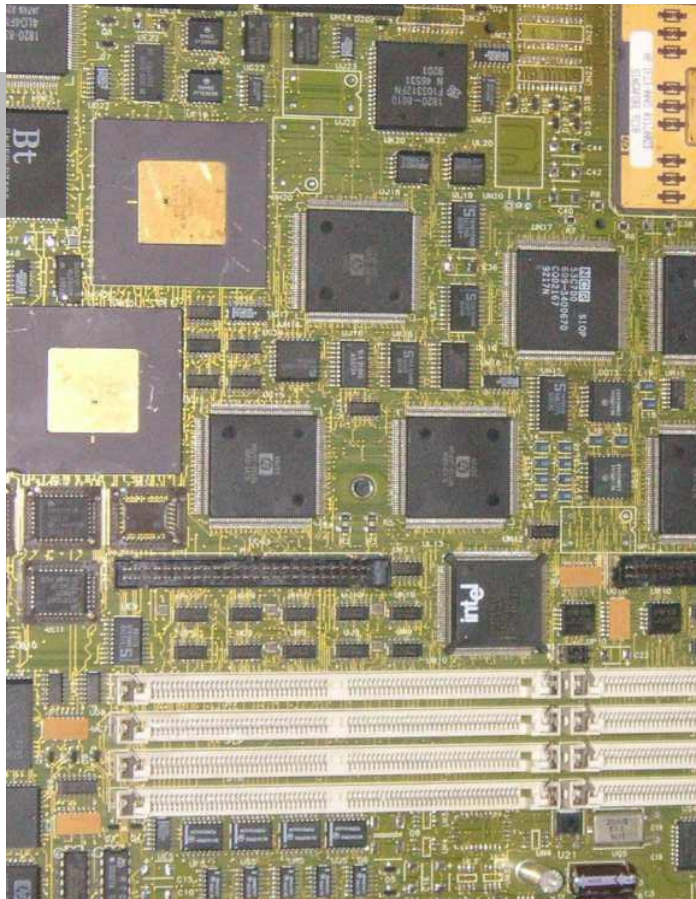
Neutron radiography



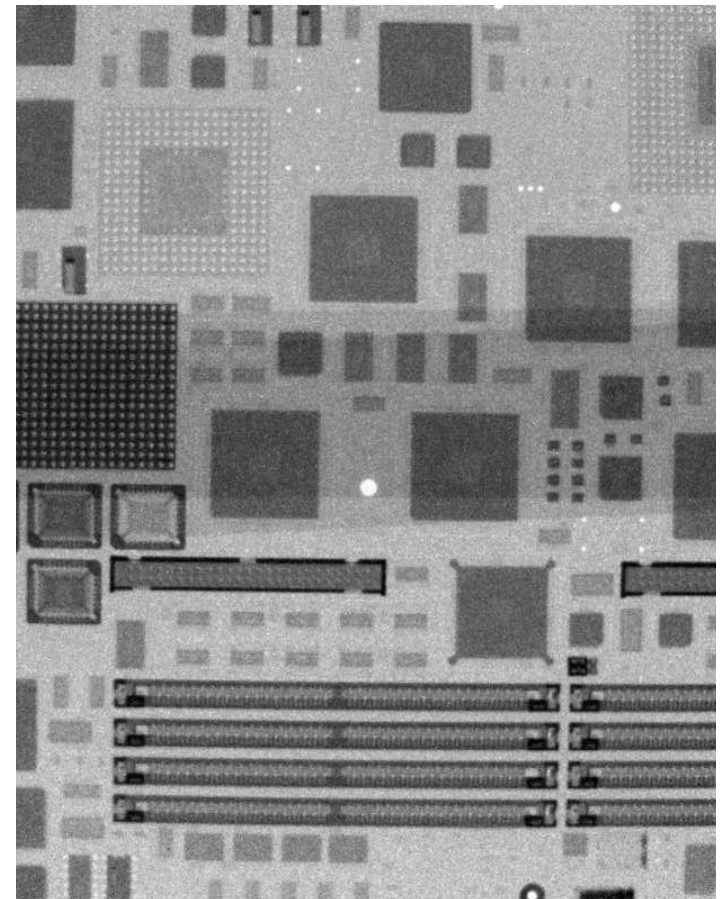
X-ray radiography



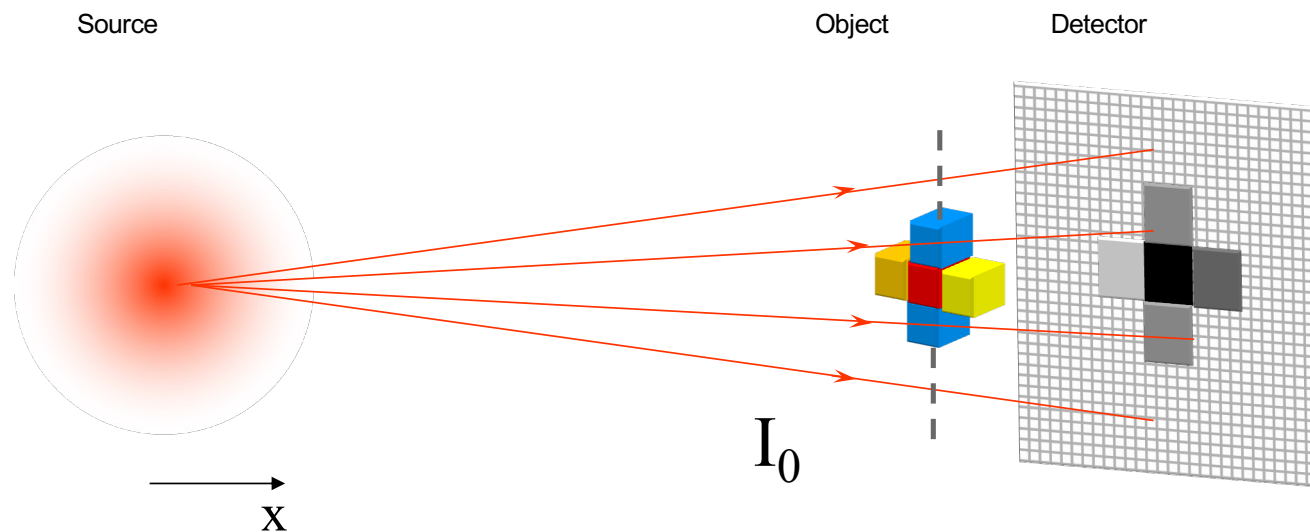
Printed circuit board



X-ray



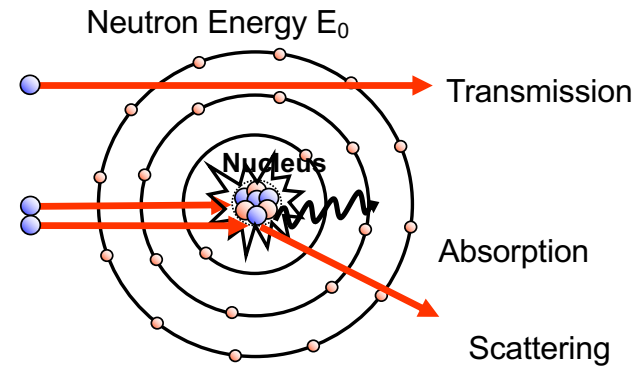
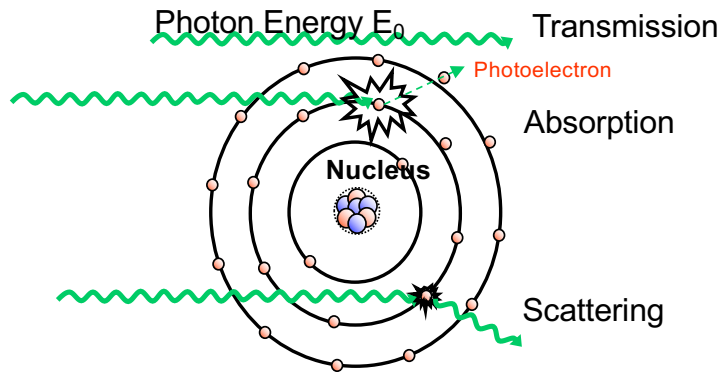
Neutron



$$I_0 e^{-\int \Sigma(x) dx}$$

I_0 - primary beam
 $\Sigma(x)$ - attenuation coefficient
 x - propagation direction

Contrast



$$I_0 e^{-\int \Sigma(x) dx}$$

$$\Sigma = N \cdot \sigma$$

N = number of nuclei per cm^3 .

Unit of Σ is $[\text{cm}^{-1}]$

$$\sigma = \sigma_a + \sigma_s$$

Unit of σ is $[\text{barn}] = [10^{-24} \text{ cm}^2]$

X-ray attenuation

Attenuation coefficients with X-ray [$\text{cm}^2 \cdot \text{g}^{-1}$]

1a	2a	3b	4b	5b	6b	7b	8		1b	2b	3a	4a	5a	6a	7a	0									
H 0.02																	He 0.02								
Li 0.06	Be 0.22																			B 0.28	C 0.27	N 0.11	O 0.16	F 0.14	Ne 0.17
Na 0.13	Mg 0.24																				Al 0.38	Si 0.33	P 0.25	S 0.30	Cl 0.23
K 0.14	Ca 0.26	Sc 0.48	Ti 0.73	V 1.04	Cr 1.29	Mn 1.32	Fe 1.57	Co 1.78	Ni 1.96	Cu 1.97	Zn 1.64	Ga 1.42	Ge 1.33	As 1.50	Se 1.23	Br 0.90	Kr 0.73								
Rb 0.47	Sr 0.86	Y 1.61	Zr 2.47	Nb 3.43	Mo 4.29	Tc 5.06	Ru 5.71	Rh 6.08	Pd 6.13	Ag 5.67	Cd 4.84	In 4.31	Sn 3.98	Sb 4.28	Te 4.06	I 3.45	Xe 2.53								
Cs 1.42	Ba 2.73	La 5.04	Hf 19.70	Ta 25.47	W 30.49	Re 34.47	Os 37.92	Ir 39.01	Pt 38.61	Au 35.94	Hg 25.88	Tl 23.23	Pb 22.81	Bi 20.28	Po 20.22	At	Rn 9.77								
Fr	Ra 11.80	Ac 24.47	Rf	Ha																					
	Ce 5.79	Pr 6.23	Nd 6.46	Pm 7.33	Sm 7.68	Eu 5.66	Gd 8.69	Tb 9.46	Dy 10.17	Ho 10.91	Er 11.70	Tm 12.49	Yb 9.32	Lu 14.07											
	Th 28.95	Pa 39.65	U 49.08	Np	Pu	Am	Cm	Bk	Vf	Es	Fm	Md	No	Lr x-ray											

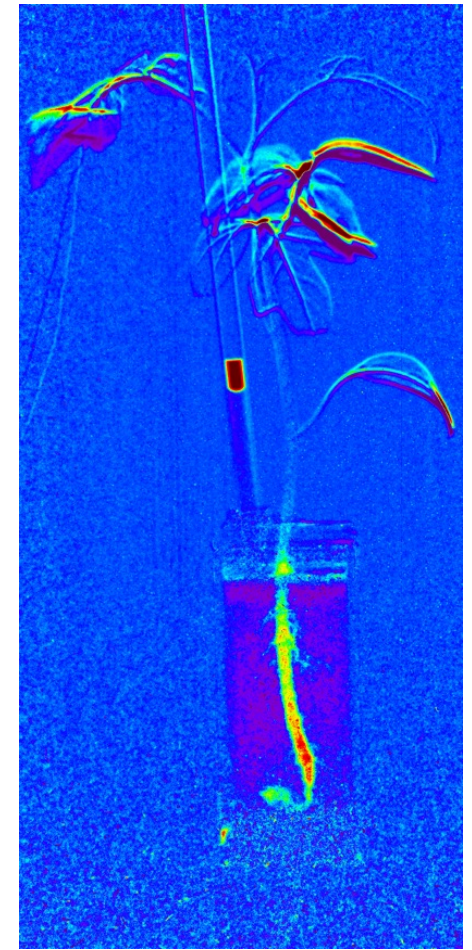
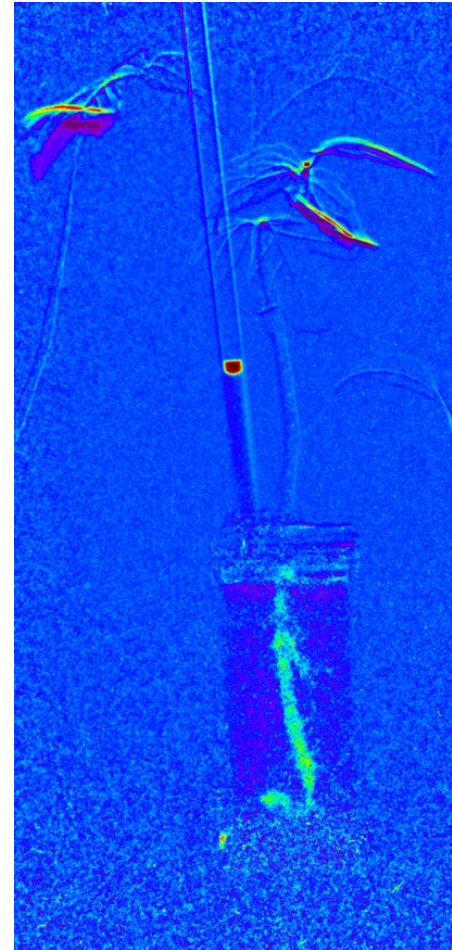
Neutron attenuation

Attenuation coefficients with neutrons [cm²]

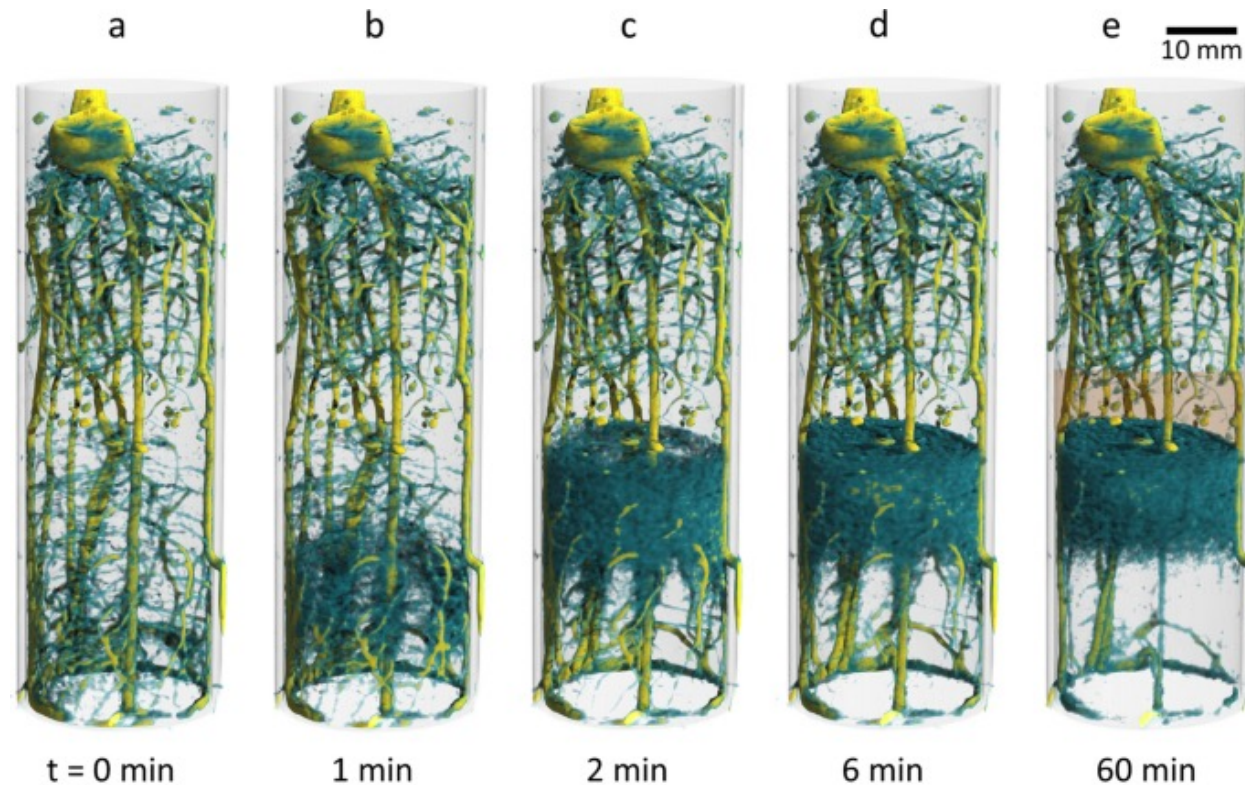
1a	2a	3b	4b	5b	6b	7b	8			1b	2b	3a	4a	5a	6a	7a	0	
H 3.44																		He 0.02
Li 3.30	Be 0.79											B 101.60	C 0.56	N 0.43	O 0.17	F 0.20	Ne 0.10	
Na 0.09	Mg 0.15											Al 0.10	Si 0.11	P 0.12	S 0.06	Cl 1.33	Ar 0.03	
K 0.06	Ca 0.08	Sc 2.00	Ti 0.60	V 0.72	Cr 0.54	Mn 1.21	Fe 1.19	Co 3.92	Ni 2.05	Cu 1.07	Zn 0.35	Ga 0.49	Ge 0.47	As 0.67	Se 0.73	Br 0.24	Kr 0.61	
Rb 0.08	Sr 0.14	Y 0.27	Zr 0.29	Nb 0.40	Mo 0.52	Tc 1.76	Ru 0.58	Rh 10.88	Pd 0.78	Ag 4.04	Cd 115.11	In 7.58	Sn 0.21	Sb 0.30	Te 0.25	I 0.23	Xe 0.43	
Cs 0.29	Ba 0.07	La 0.52	Hf 4.99	Ta 1.49	W 1.47	Re 6.85	Os 2.24	Ir 30.46	Pt 1.46	Au 6.23	Hg 16.21	Tl 0.47	Pb 0.38	Bi 0.27	Po	At	Rn	
Fr	Ra 0.34	Ac	Rf	Ha														
*Lanthanides	Ce 0.14	Pr 0.41	Nd 1.87	Pm 5.72	Sm 171.47	Eu 94.58	Gd 1479.04	Tb 0.93	Dy 32.42	Ho 2.25	Er 5.48	Tm 3.53	Yb 1.40	Lu 2.75				
**Actinides	Th 0.59	Pa 8.46	U 0.82	Np 9.80	Pu 50.20	Am 2.86	Cm	Bk	Cf	Es	Fm	Md	No	Lr neut.				

Water uptake in plants

- D₂O as contrast agent



Water uptake in plants in 3D



Time-resolved neutron tomography of a 13-days-old maize root system after infiltration of 4 ml deuterated water

Combining X-ray and neutron imaging

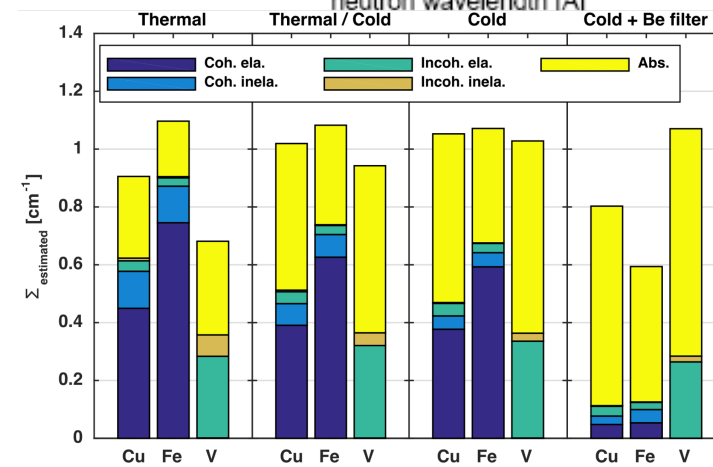
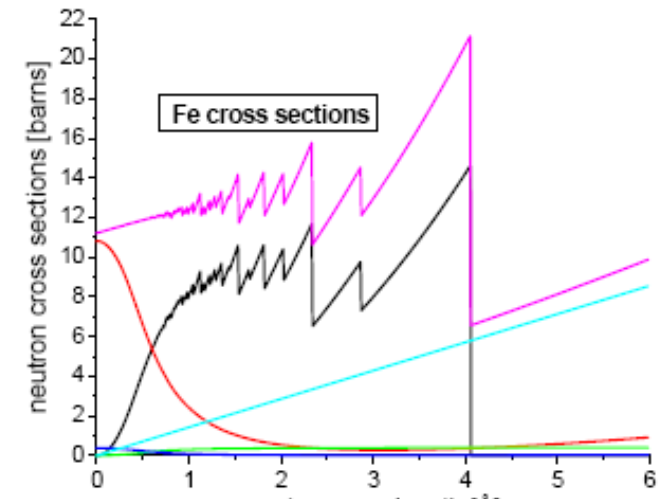
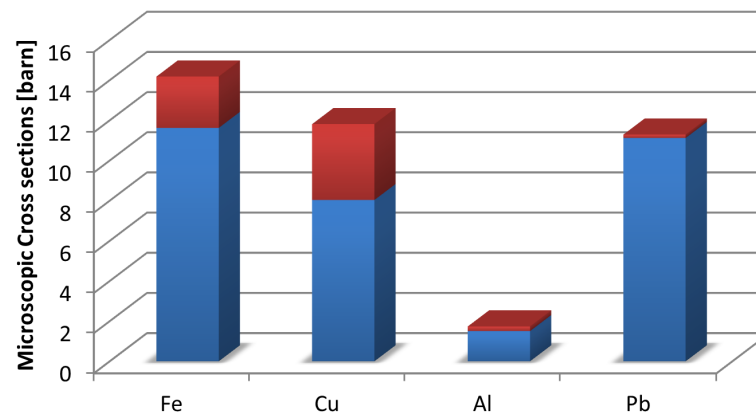


Cross-sections

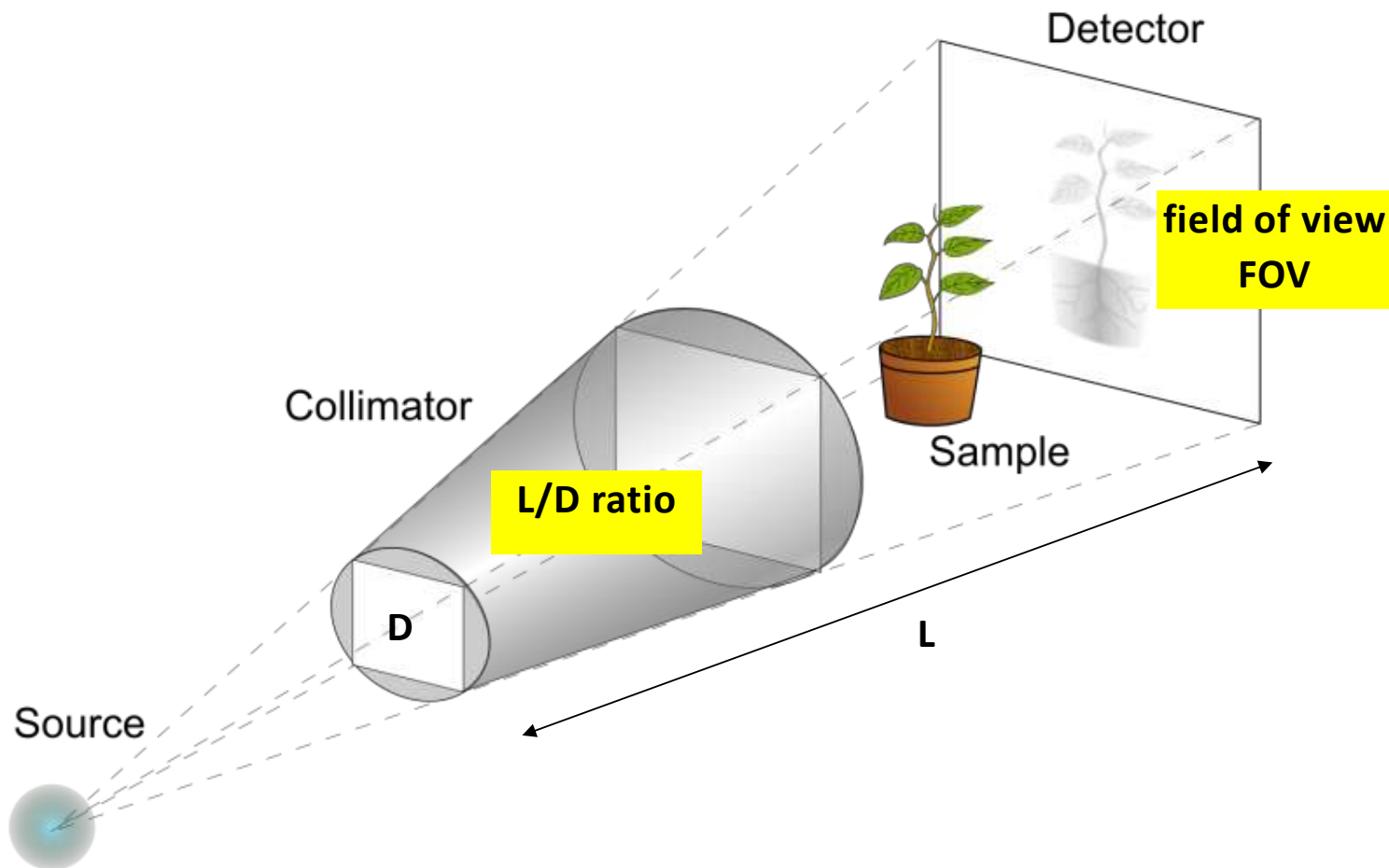
Total neutron cross section

$$\sigma = \sigma_a + \sigma_s$$

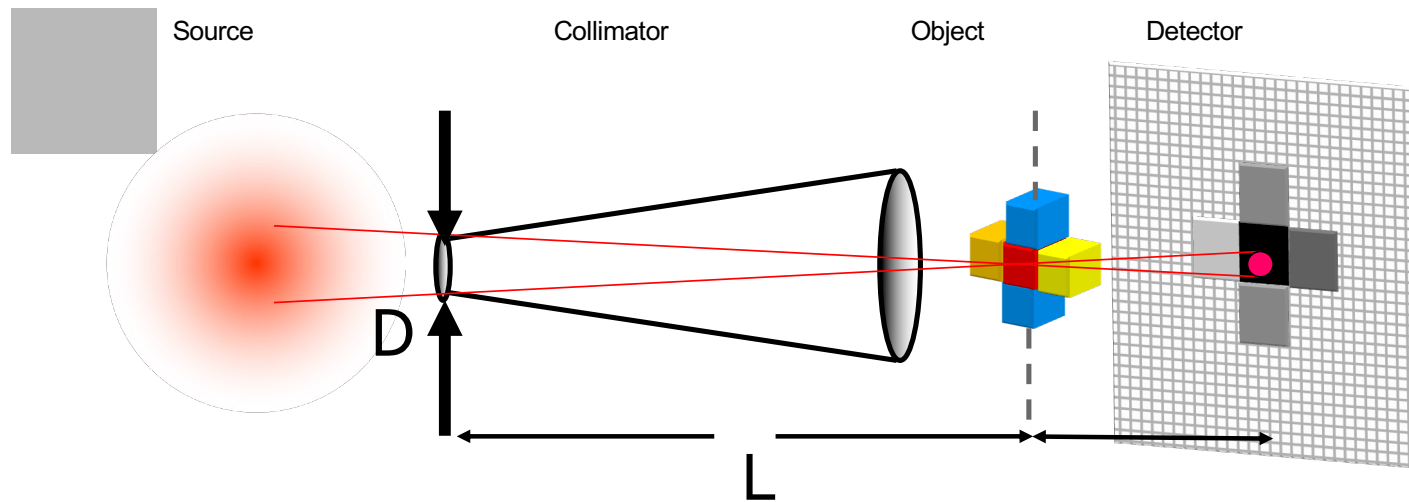
■ Scattering ■ Absorption



Simplified setup

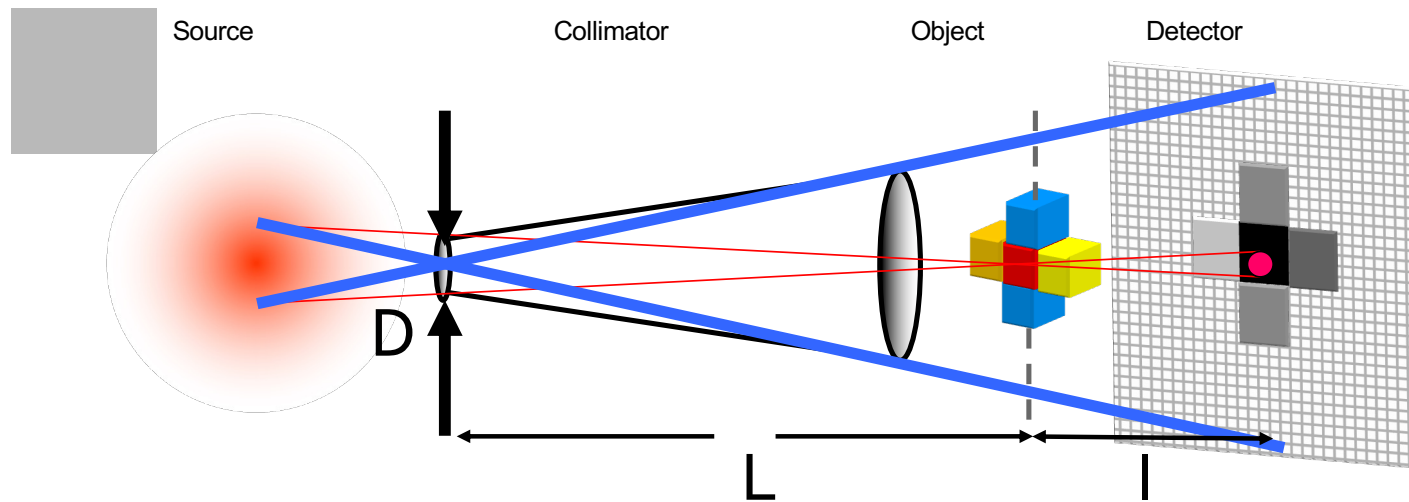


Influence geometry



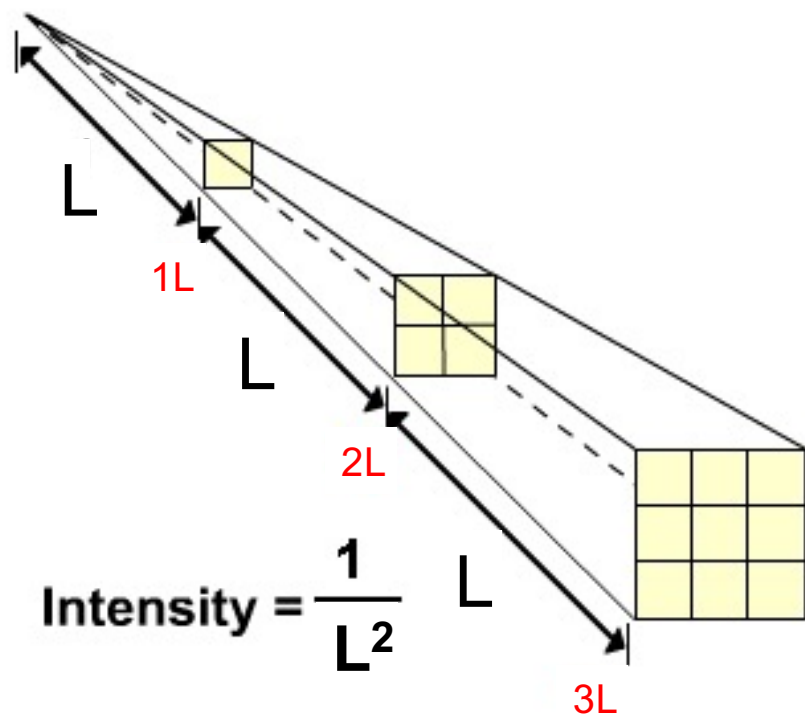
collimation ratio L/D typical: several 100

Influence geometry



blur $d = \frac{I}{L/D}$

Influence geometry

flux limitations $10^9 \text{ cm}^{-2}\text{s}^{-1}$ 

$$I=1 \quad D=1$$

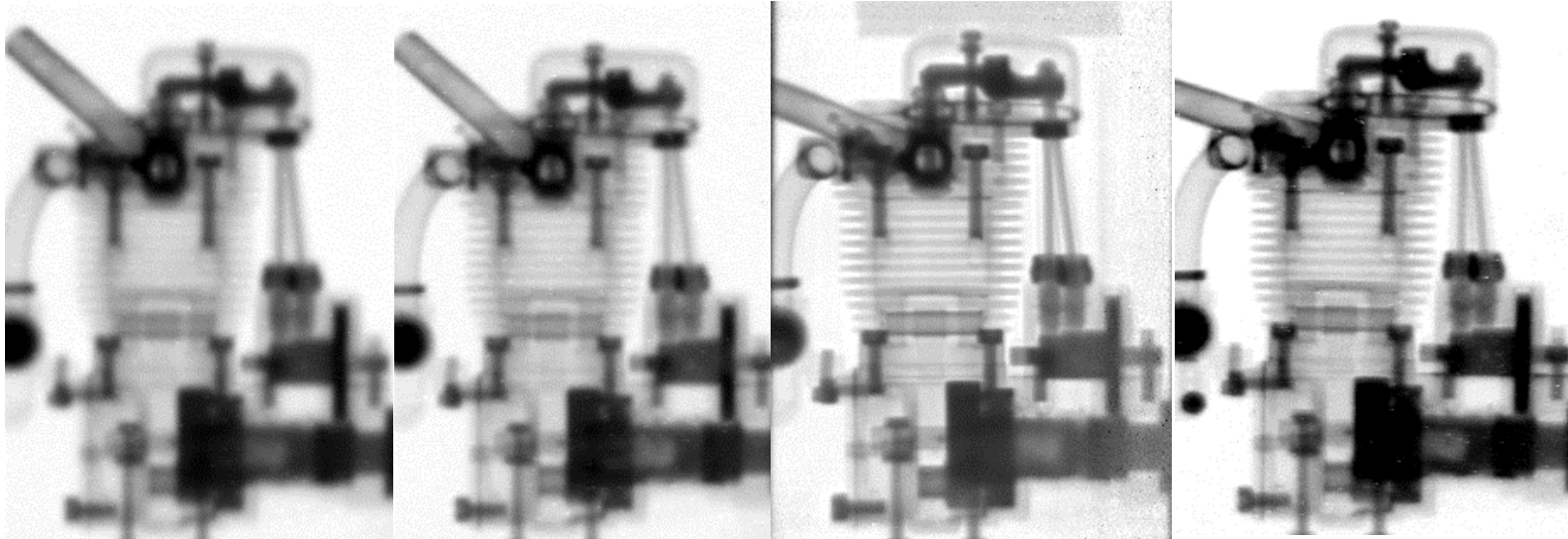
$$I=1/4 \quad D=1/2$$

$$I=1/16 \quad D=1/4$$

$$\text{Intensity} = D^2$$

$$\text{blur } d = \frac{I}{L/D}$$

Influence geometry



L/D=71

L/D=115

L/D=320

L/D>500.

Radiographs of a small motor taken at different beam positions
with different L/D ratios.

Courtesy B. Schillinger, TUM

Time resolved neutron radiography

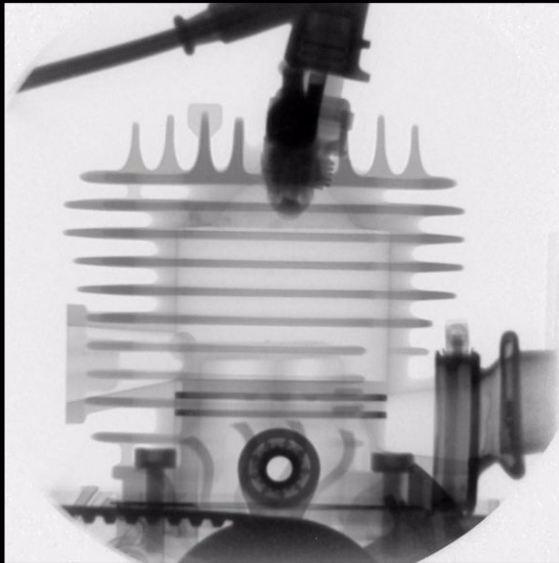


Fast neutron imaging

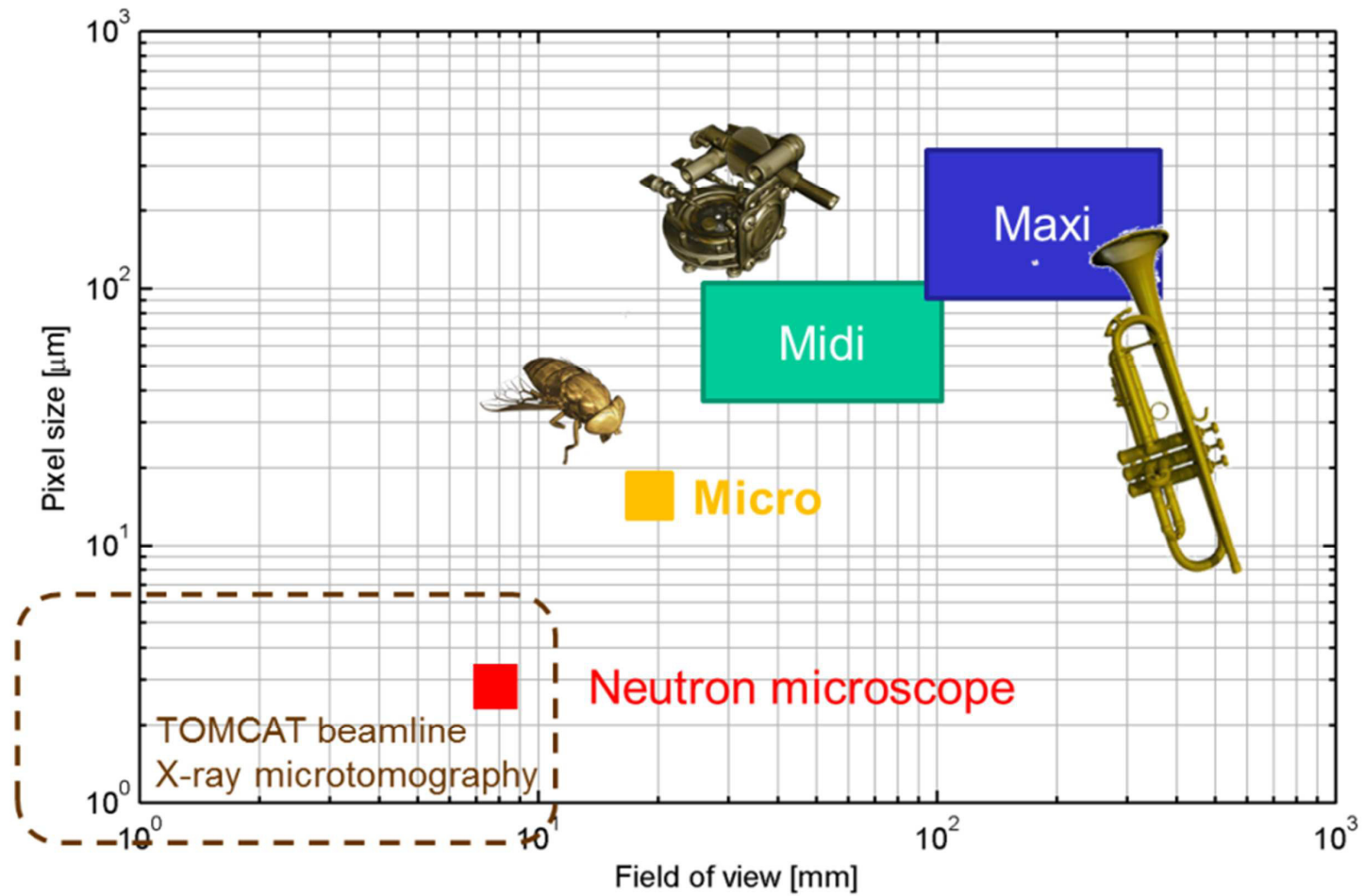
- 
- Neutron flux is relatively low as compared to synchrotrons x-ray flux. Difficult to perform fast in situ measurements.
 - Except for periodical processes, here one can work in stroboscopic mode
 - Advantage:
 - the number of neutrons/photons in one time window is still very low, but many exposures of the same time window of the periodic process may be accumulated on the detector before read-out, thus increasing the available intensity
 - Disadvantage:
 - Only one time window of the periodic process can be recorded in one sequence, the periodic process has to be recorded in a sequence of many consecutive time window accumulations, sacrificing most neutrons.

Dynamic Neutron Radiography

fired 64ccm two-stroke engine @ 8'000rpm
STIHL TS 400

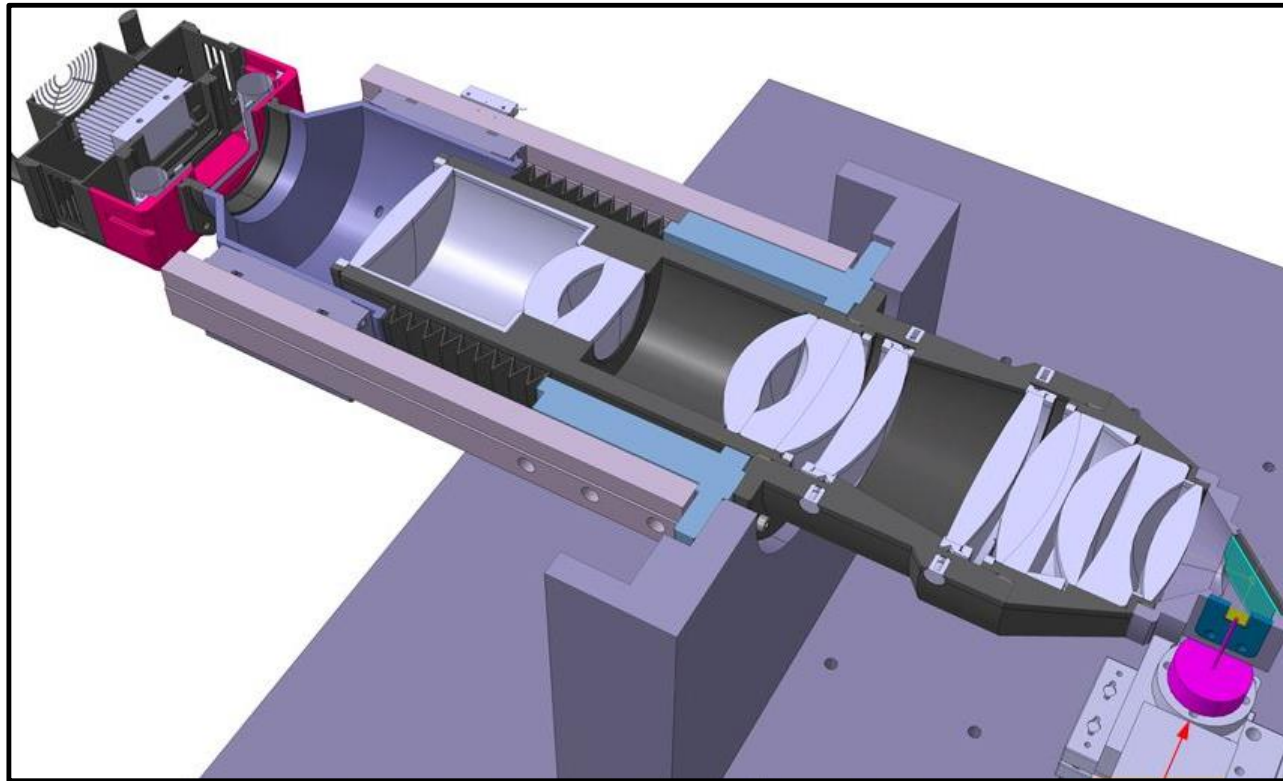


Neutron microscope



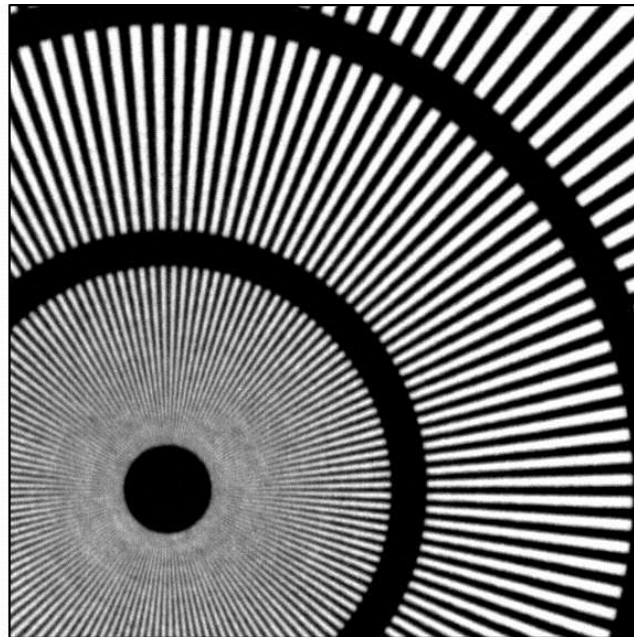
Neutron microscope

- The dedicated objective is designed for a field of view of 10 mm x 10 mm and the object distance is 60 mm. It is composed of thirteen individual lenses. The scintillator screen is based on isotopically-enriched $^{157}\text{Gd}_2\text{O}_3$.

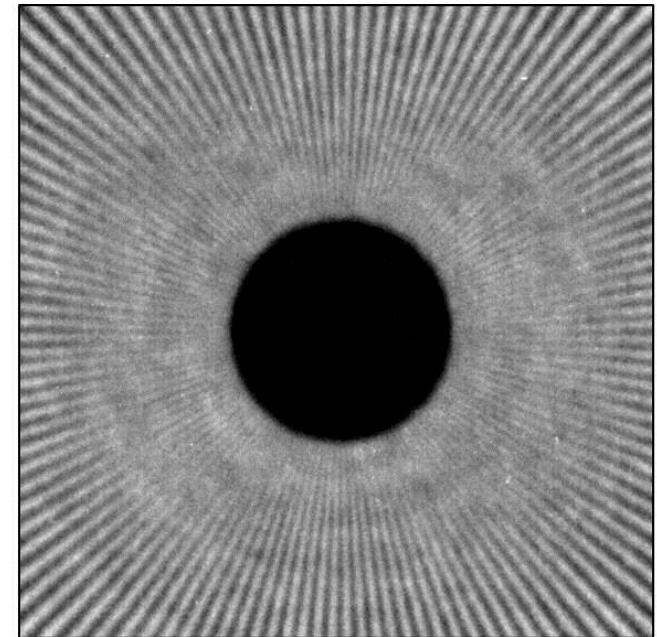


Neutron microscope

- Siemens star
- Resolution = $5.4\mu\text{m}$



2.65 mm

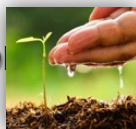


1.05 mm

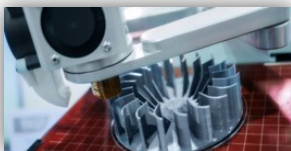
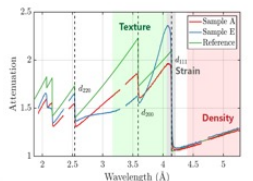
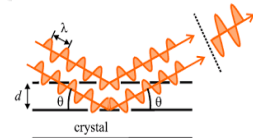


Imaging modalities

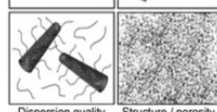
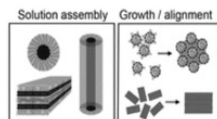
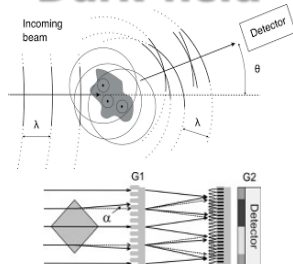
Attenuation contrast



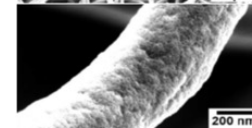
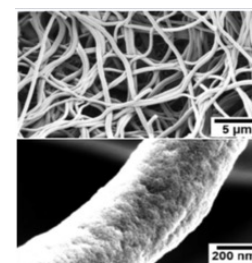
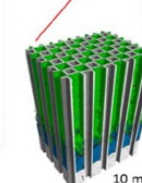
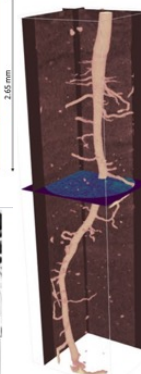
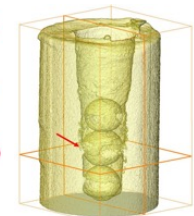
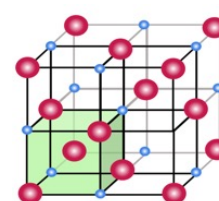
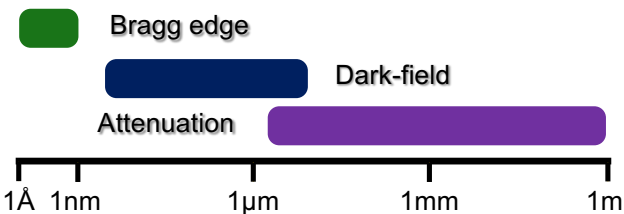
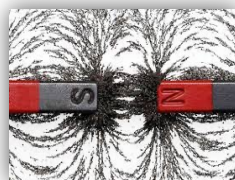
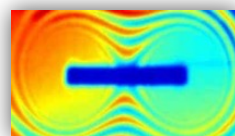
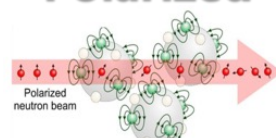
Bragg edge



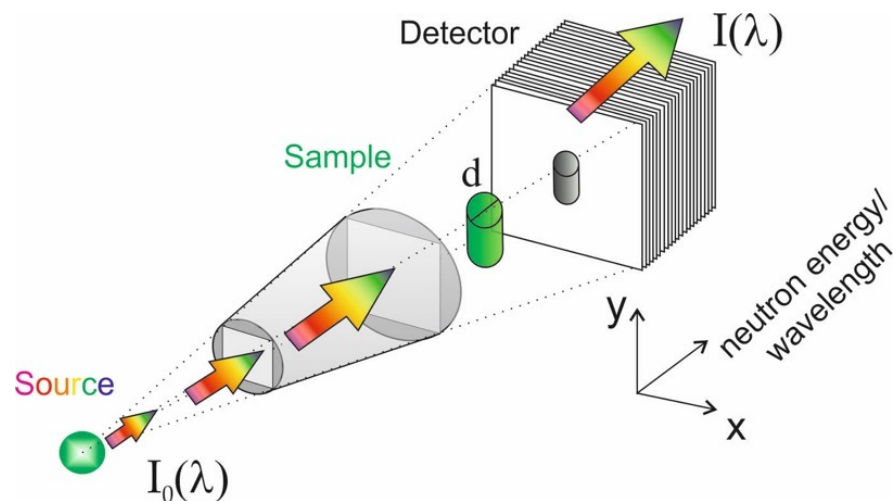
Dark-field



Polarized

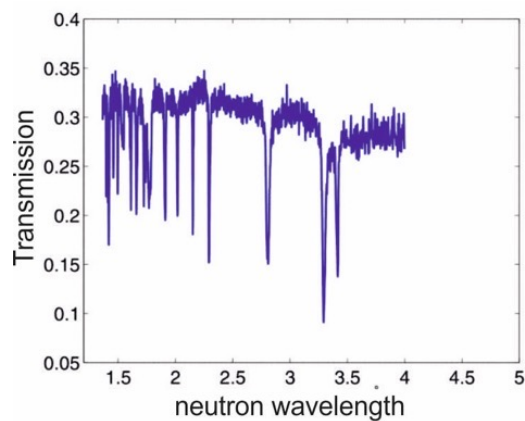


Neutron Bragg edge imaging

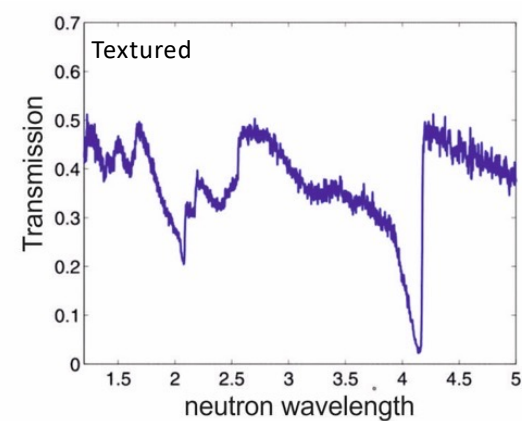
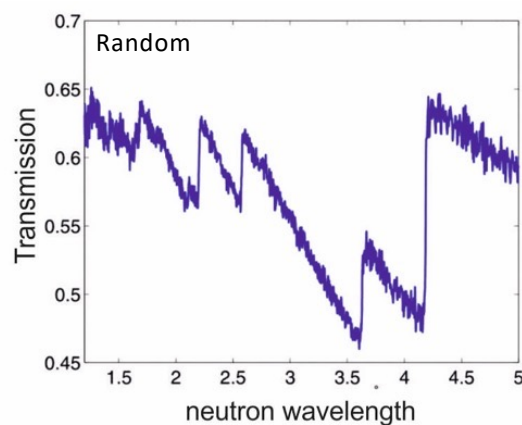


$$T(x, y, \lambda) = \frac{I(x, y, \lambda)}{I_0(x, y, \lambda)}$$

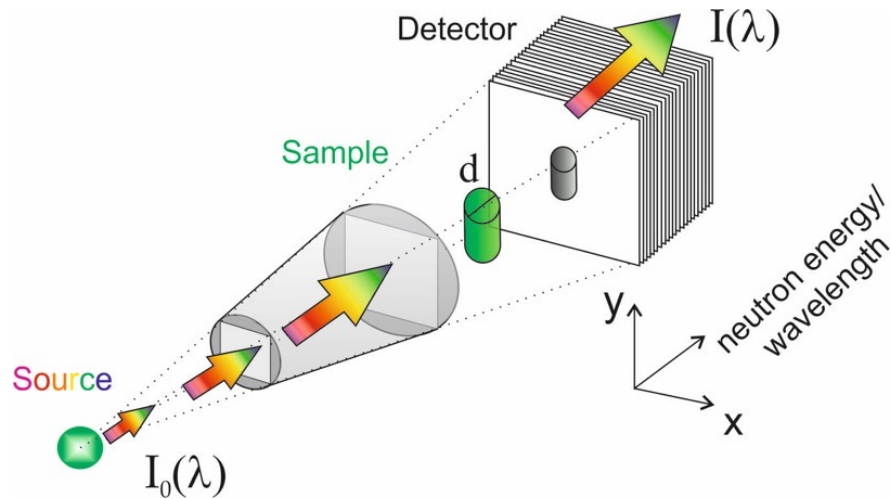
Single crystal



Polycrystalline materials



Neutron Bragg edge imaging



$$T(x, y, \lambda) = \frac{I(x, y, \lambda)}{I_0(x, y, \lambda)}$$

The transmission spectra contain information on the neutrons that didn't interact with the sample



All processes that remove neutrons from the incident beam

Bragg reflections



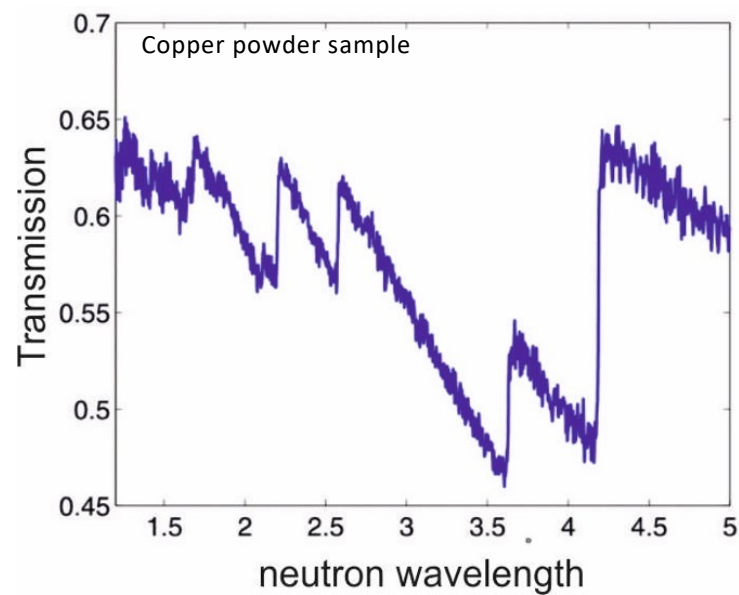
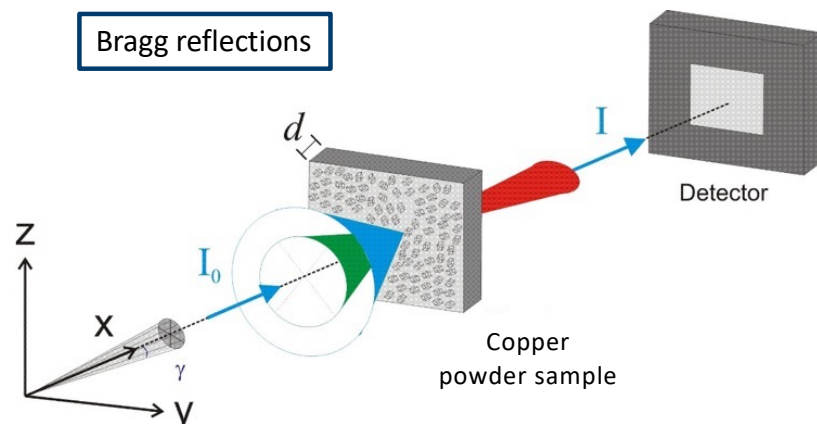
Neutrons reflected on the crystal planes

Thermal diffuse scattering

Absorption

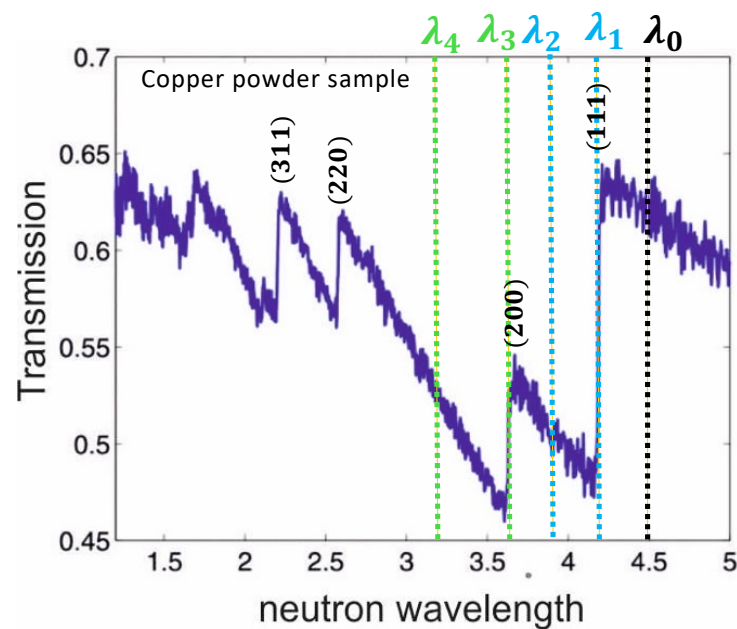
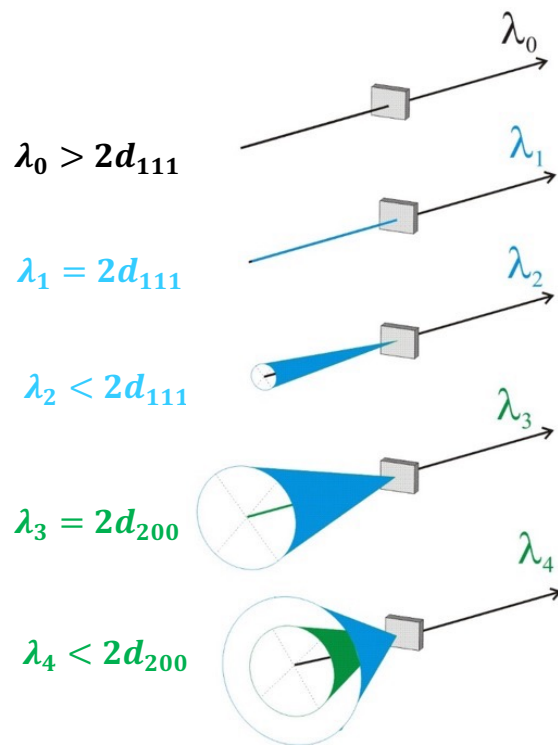
smooth dependences on neutron wavelength

Neutron Bragg edge imaging



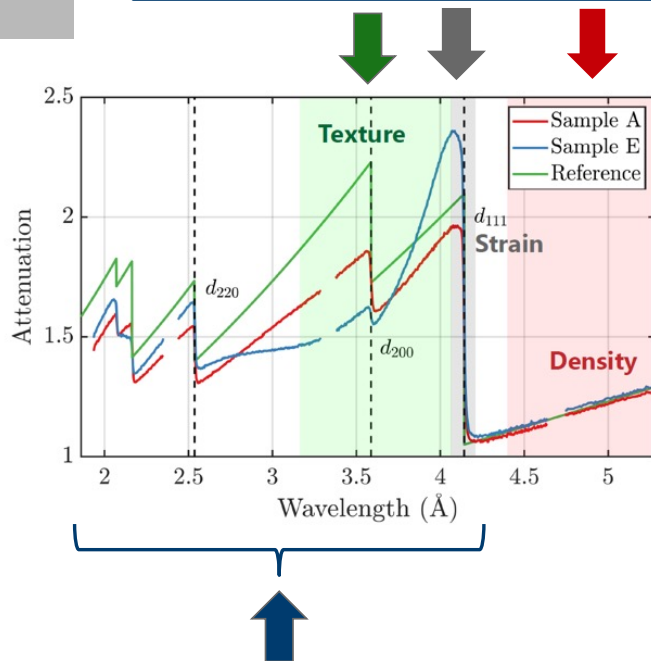
Neutron Bragg edge imaging

Bragg reflections

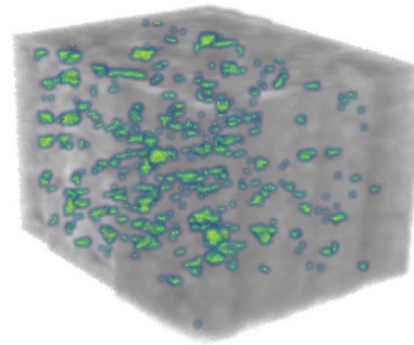


Neutron Bragg edge imaging

$$\mu(x, y, \lambda) = -\frac{1}{l} \log \left(\frac{I(x, y, \lambda)}{I_0(x, y, \lambda)} \right)$$

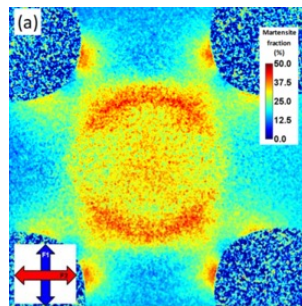


Bulk density

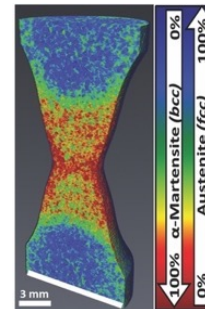


Busi, M., et al. *Ph. Rev. Mat.* (2022)

Crystallographic Phase Transformations

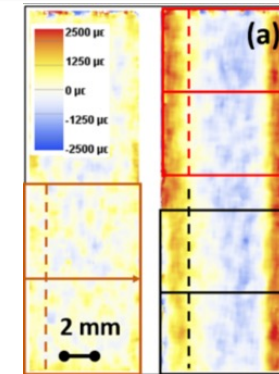


Poladitis, E., et al. *Materials* (2020)



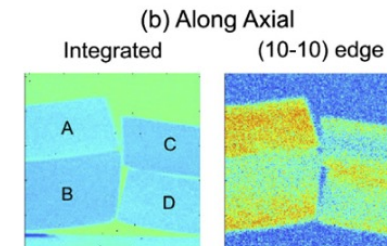
Woracek, R., et al. *Advanced Materials* (2014)

Residual Strain



M. Morgano et al., *Add. Man.* (2020)

Crystallographic Texture

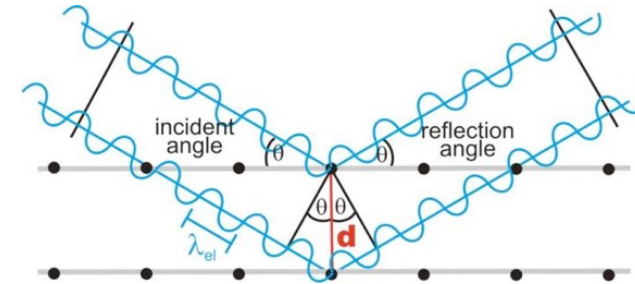


Santisteban., et al. *Journal of Nuclear Materials* (2012)

Lattice strain mapping

- Bragg's law:**

$$\lambda_{hkl} = 2d_{hkl} \sin(\theta)$$



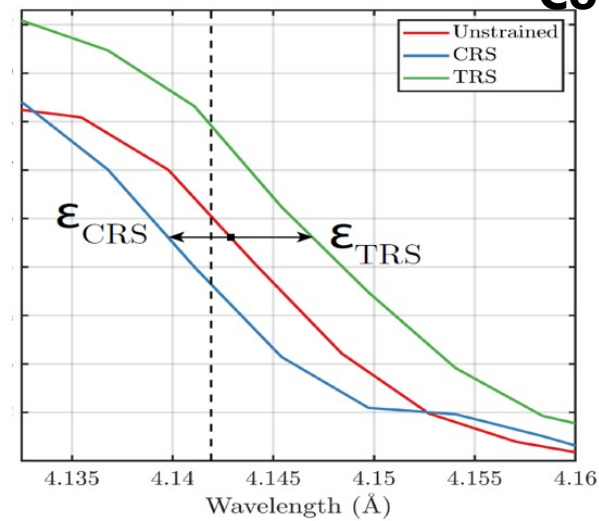
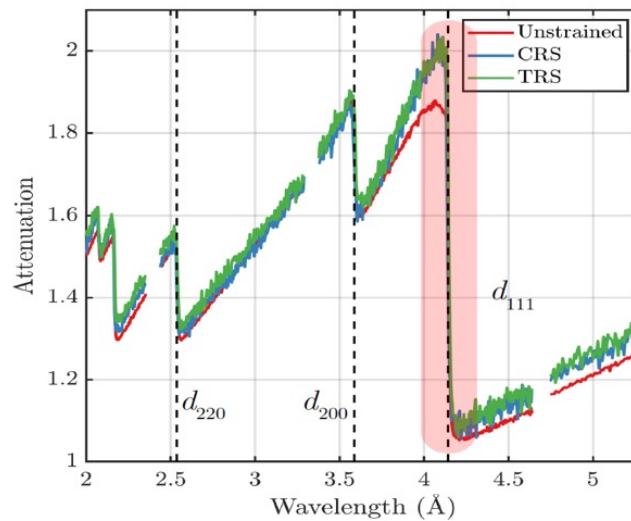
Relates Bragg edge wavelength to lattice spacing

- Lattice strain:**

$$\epsilon_{hkl} = \frac{d_{hkl} - d_{hkl}^0}{d_{hkl}^0}$$

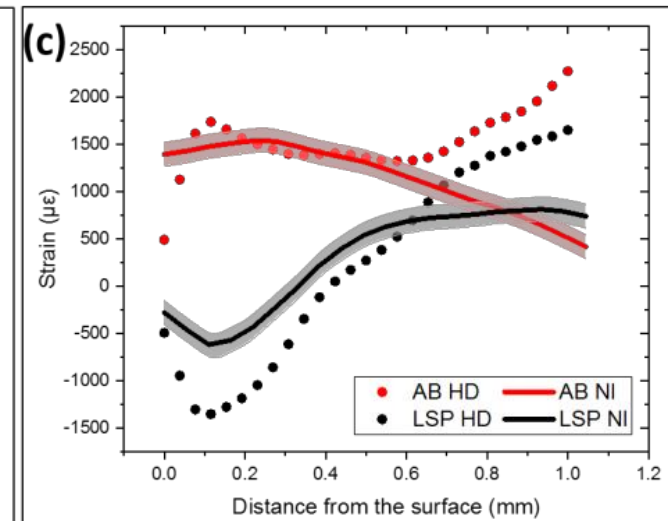
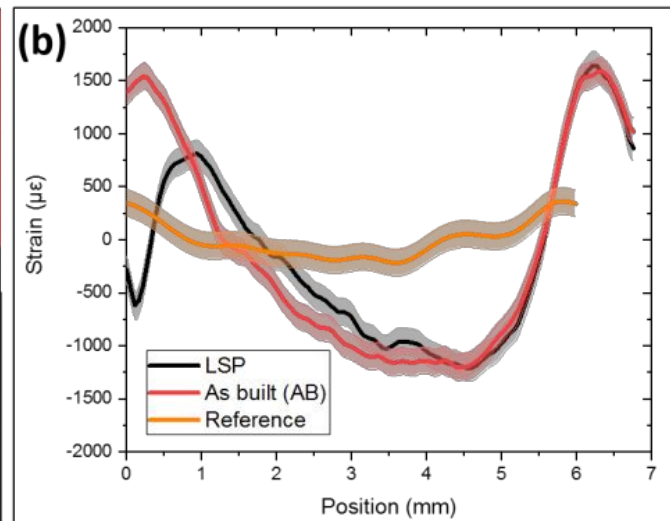
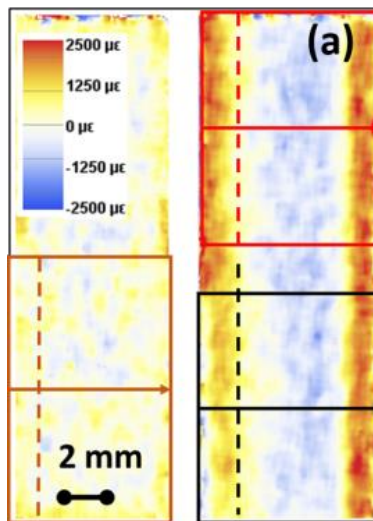
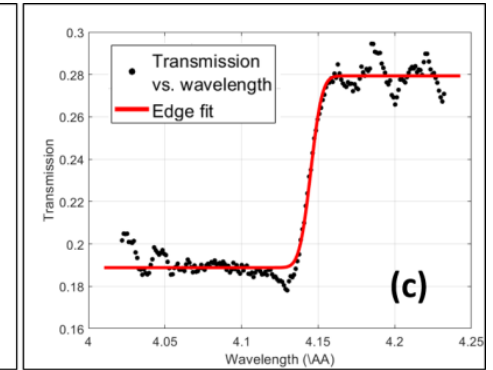
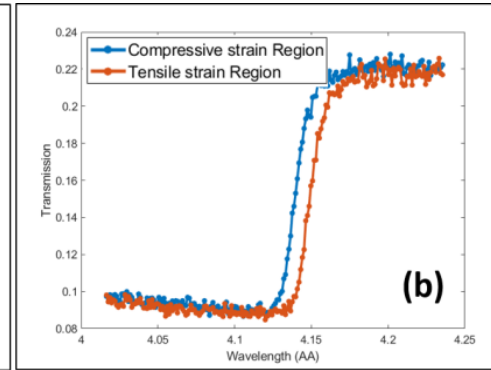
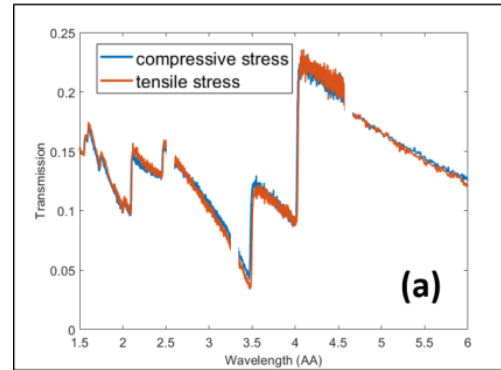
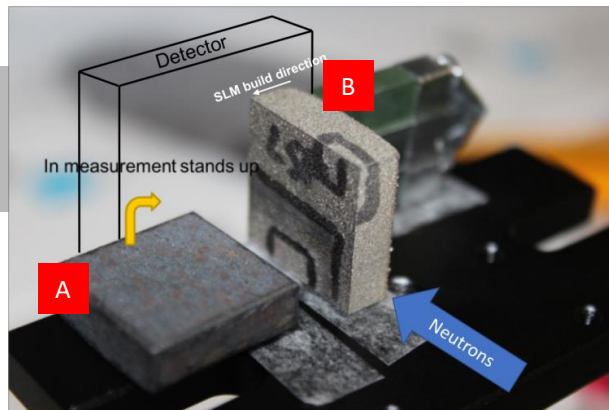
- Tensile (+)**

- Compressive (-)**



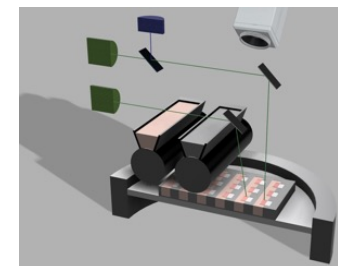
Busi, M., et al. *Scientific Reports* (2021)

Strain imaging in AM 316L

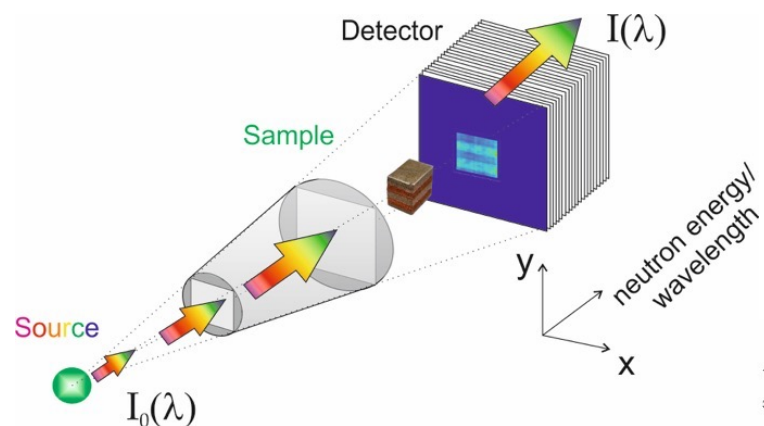


Multi-material LPBF

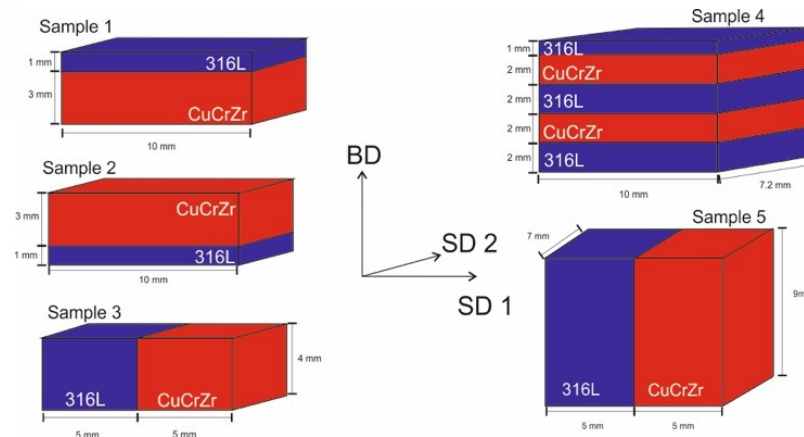
CuCrZr-316L layered specimens



ETH zürich



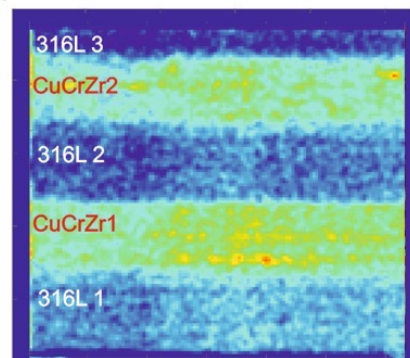
Interface

Crystallographic
textureResidual
stresses

Texture characterization

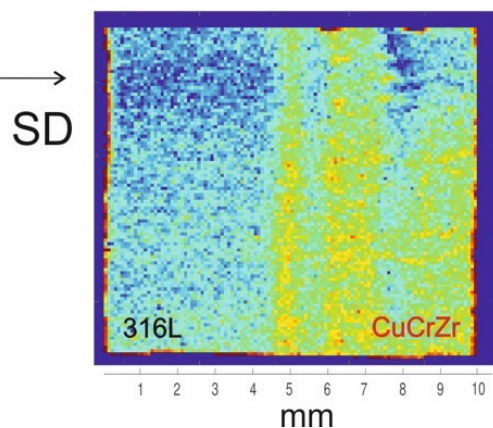
Bragg Edge Imaging
at BOA

Sample 4

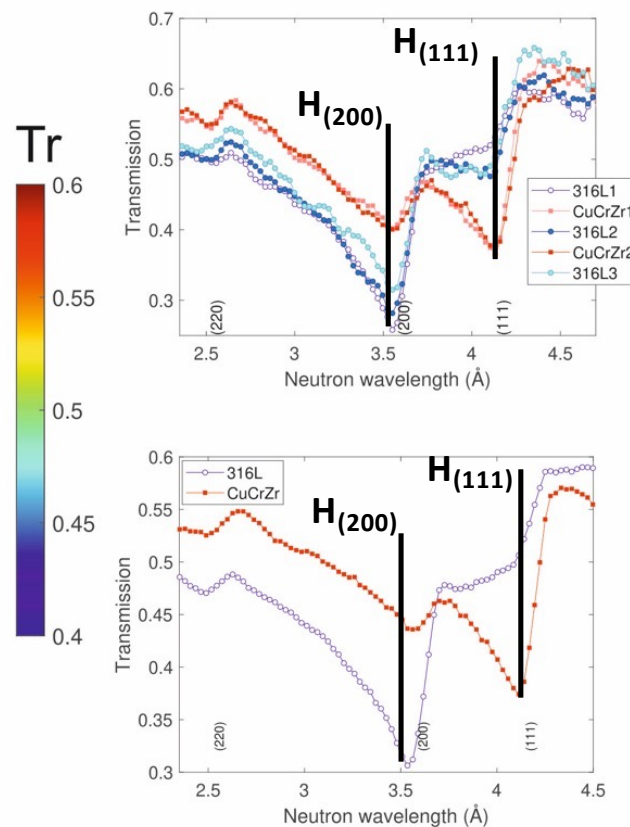


BD

Sample 5



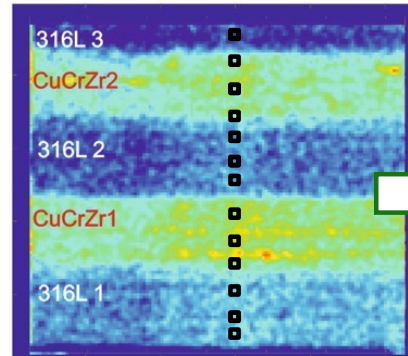
SD

316L $\Rightarrow$ Strong (200) texture along TDCu $\Rightarrow$ Random texture along TD

Texture characterization

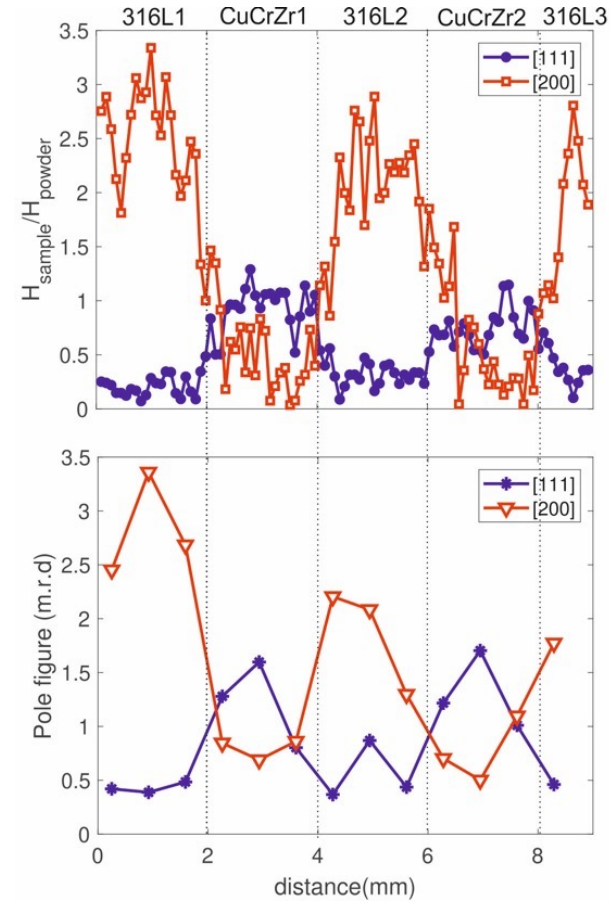
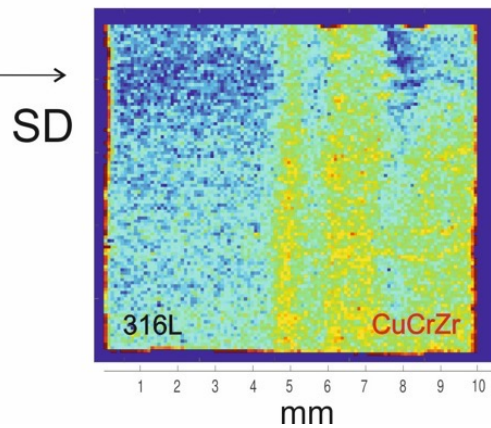
Bragg Edge Imaging
at BOA

Sample 4

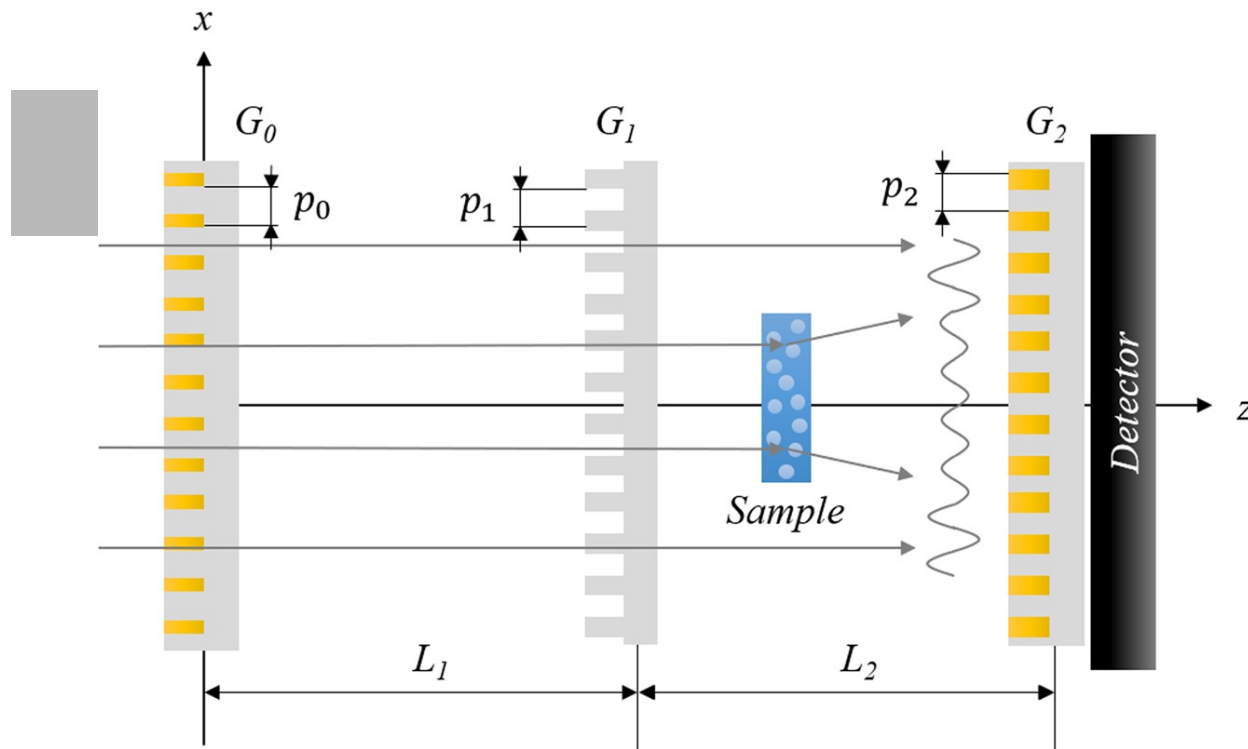


BD

Sample 5



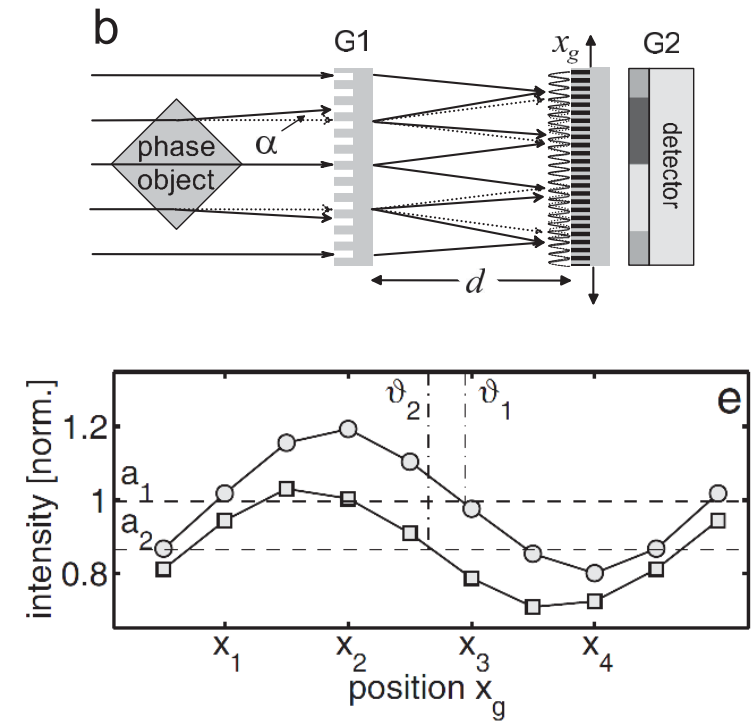
Neutron Grating Interferometry (NGI)



G_0 : source grating

G_1 : phase grating

G_2 : analyser absorption grating

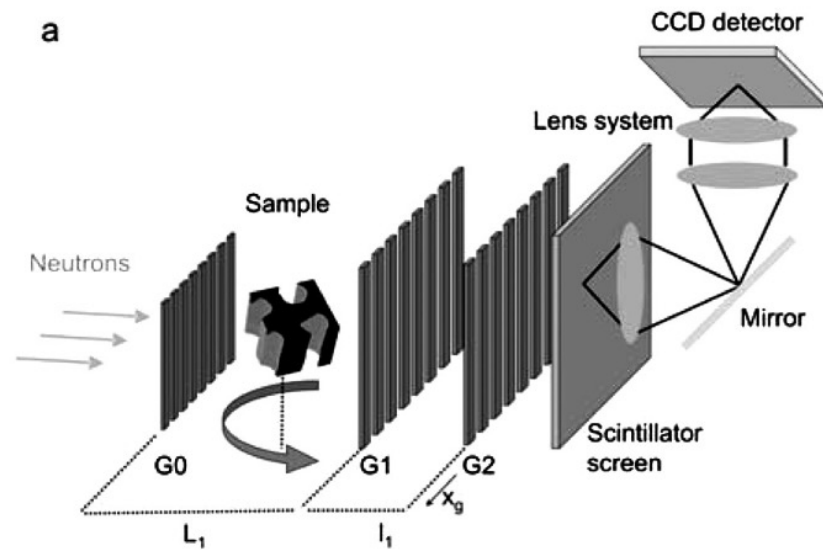


Strobl, M., et al. *Physical Review Letters* **101** (2008) 123902

Y. Kim et al *Scientific Reports* **9** (2019) 18973

Neutron Grating Interferometry (NGI)

Strobl, M., et al. *P.R.L.* (2008)



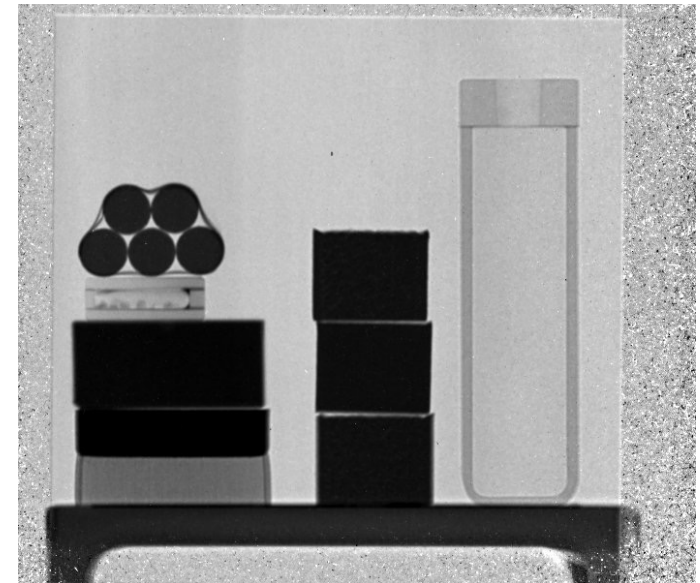
Refractive index:

$$n = \delta + i\beta$$

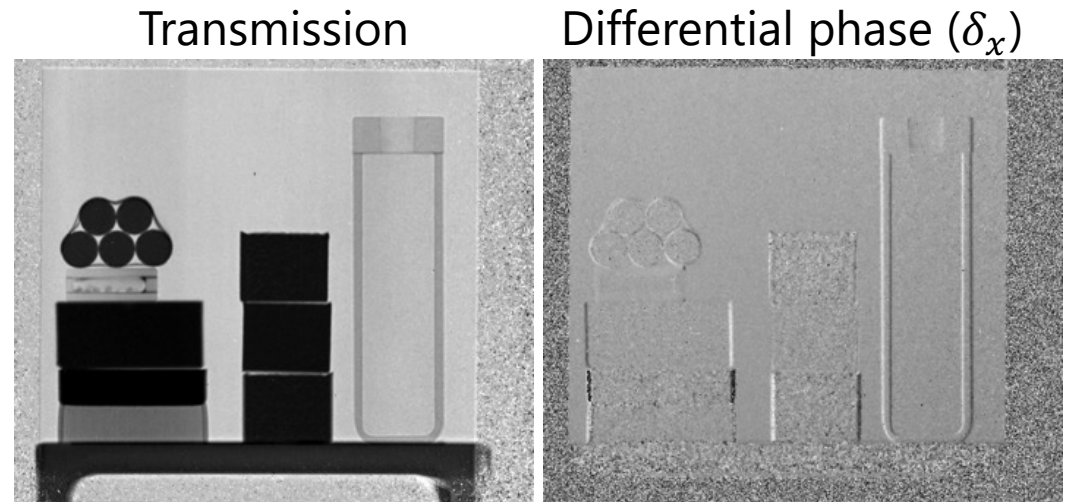
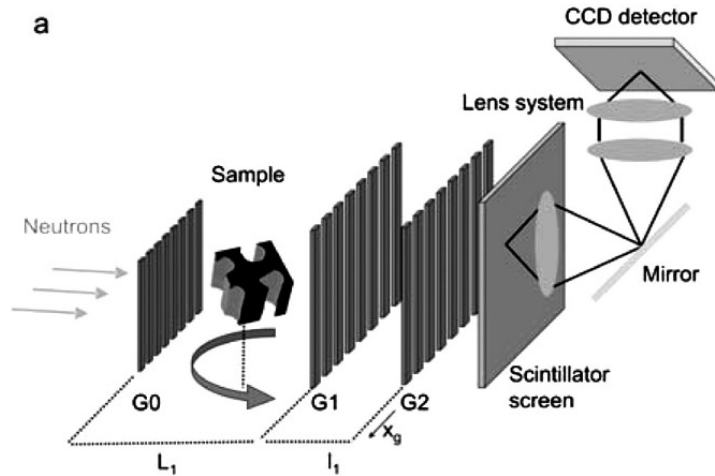
Measure simultaneously:

- Transmission (T) $\propto$ attenuation β

Transmission



Neutron Grating Interferometry (NGI)



Refractive index:

$$n = \delta + i\beta$$

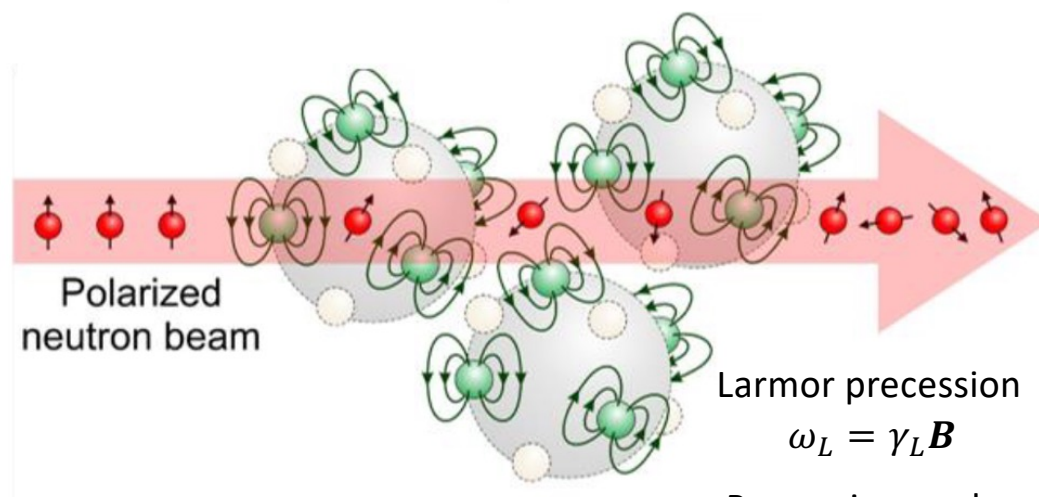
Measure simultaneously:

- Transmission (T) $\propto$ attenuation β
- Differential phase (DP) $\propto$ phase δ

Imaging with polarized neutrons

- **Neutron:**

- Spin $\frac{1}{2}$
- Magnetic moment μ



Larmor precession

$$\omega_L = \gamma_L \mathbf{B}$$

Precession angle:

$$\phi = \frac{\gamma_L}{v} \int_{path} B \, ds$$

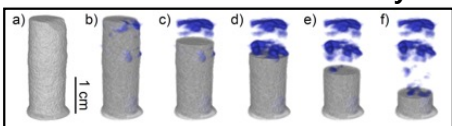
Imaging with polarized neutrons

Depolarization imaging Polarized imaging

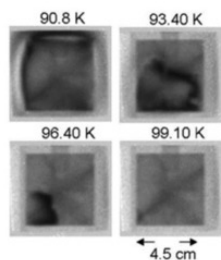
$$P = \frac{I^\uparrow - I^\downarrow}{I^\uparrow + I^\downarrow}$$

$$\frac{P}{P_0} = e^{-\eta t}$$

PdNi crystal



M. Schulz *et al* 2010 *J. Phys.: Conf. Ser.* **211** 012025

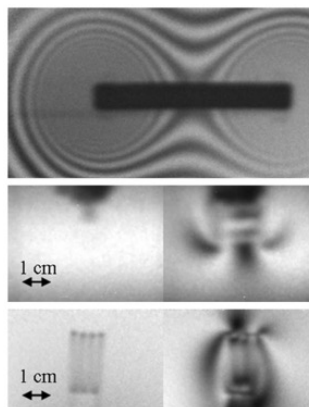


Trapped magnetic field in bulk YBCO superconductor

Kardjilov, N., *et al.* *Materials Today* **21.6** (2018): 652-672.

Polarized imaging

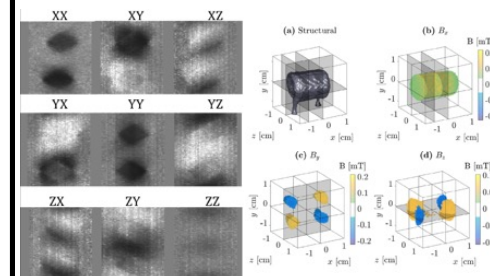
$$I(x, y) = I_0(x, y)(1 + \cos\phi)/2$$



Strobl, M., *et al.* *Physica B: Condensed Matter* **404.17** (2009): 2611-2614.

Polarimetric imaging

$$P(x, y) = \begin{pmatrix} P_{xx} & P_{xy} & P_{xz} \\ P_{yz} & P_{yy} & P_{yz} \\ P_{xz} & P_{zy} & P_{zz} \end{pmatrix}$$



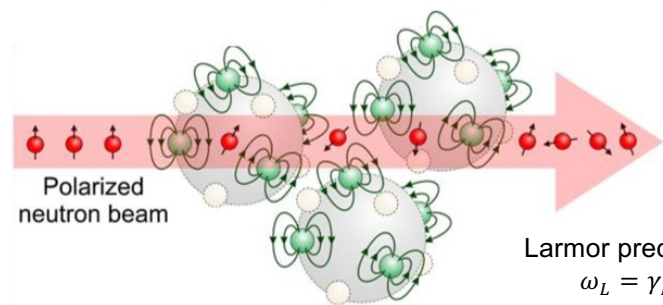
M. Strobl *et al* 2019 *J. Phys. D: Appl. Phys.* **52** 123001

M. Sales *et al* *Sci Rep* **8**, 2214 (2018)

Imaging with polarized neutrons

- **Neutron:**

- Spin $\frac{1}{2}$
- Magnetic moment μ

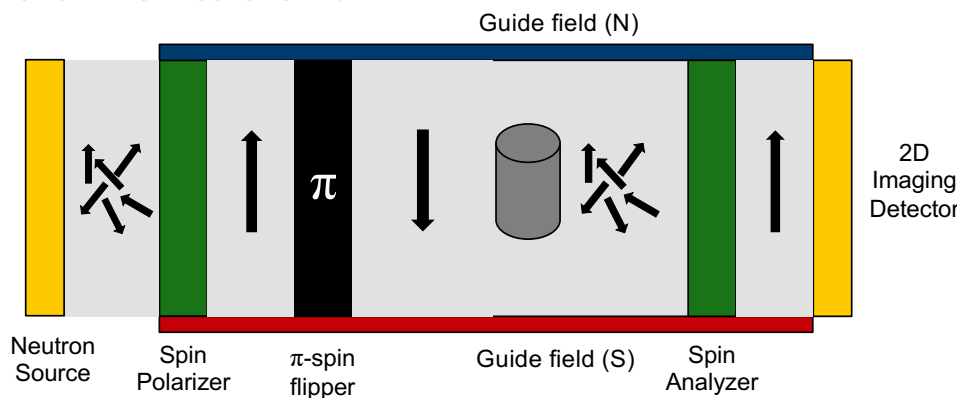


Larmor precession
 $\omega_L = \gamma_L \mathbf{B}$

Precession angle:

$$\phi = \frac{\gamma_L}{v} \int_{path} B ds$$

- **Instrumentation:**

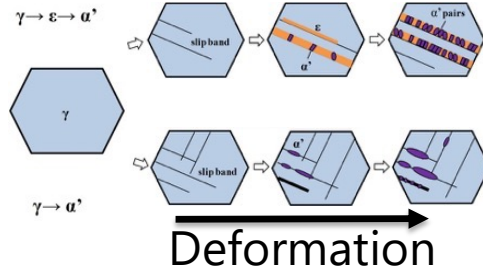


$$\begin{aligned} I &= I_{\uparrow} + I_{\downarrow} \\ P &= \frac{I_{\uparrow} - I_{\downarrow}}{I_{\uparrow} + I_{\downarrow}} \end{aligned} \quad \Rightarrow \quad \begin{aligned} T &= \frac{I}{I_0} \\ D &= \frac{P}{P_0} \end{aligned}$$

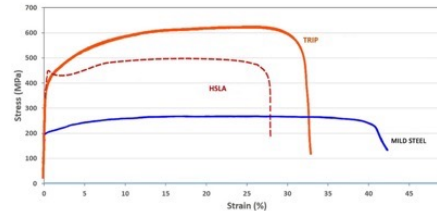
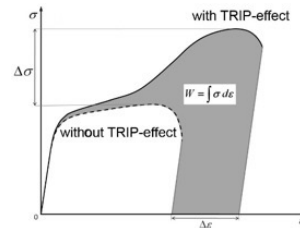
ToF-chopper and additional spin-flippers can be added

TRIP effect: martensitic phase transformation

TRIP effect: martensite transformation upon deformation



Martensite: **ferromagnetic**



TRIP effect leads to work hardening increasing alloy's:

- **strength**
- **ductility**

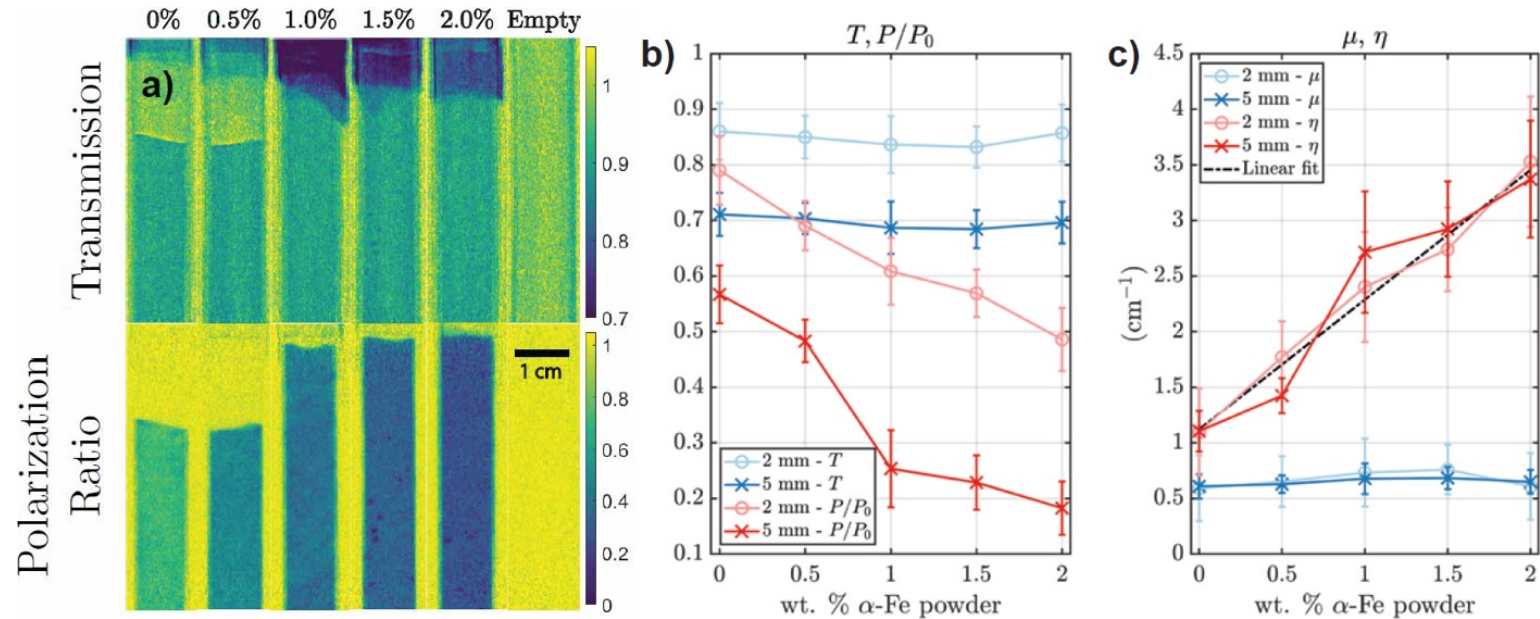
Locally tailor the crystallographic **texture**, in order to **enhance** or **suppress** local transformations according to the requirements of a component.

Build complex samples with local varying material properties and thus **superior performance**

Method validation with BCC/FCC powder mixtures

$$\mu = -\frac{1}{t} \log \left(\frac{I}{I_0} \right)$$

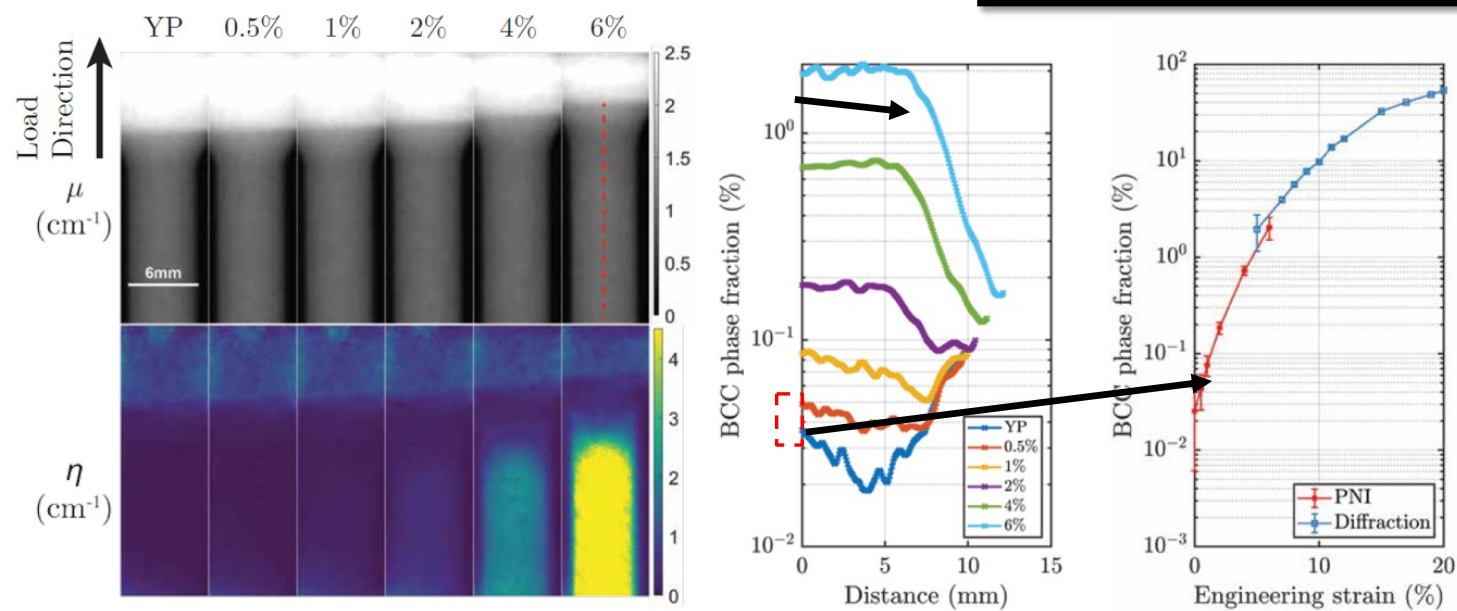
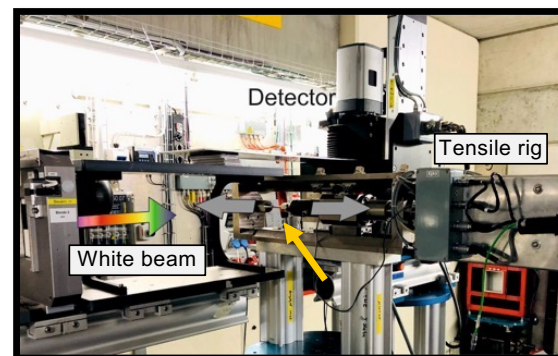
$$\eta = -\frac{1}{t} \log \left(\frac{P}{P_0} \right)$$



Validation of linear attenuation and depolarization coefficient for **quantitative martensite phase fraction determination**

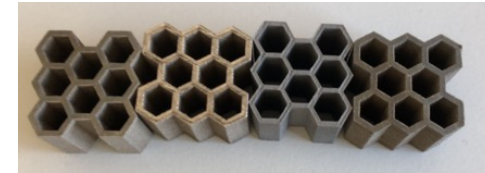
In-situ tensile test

Short exposures made it possible to carry out **in-situ** measurements with a uniaxial **tensile rig**

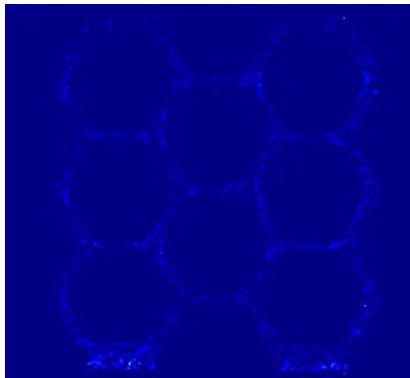


Shape Memory Alloys

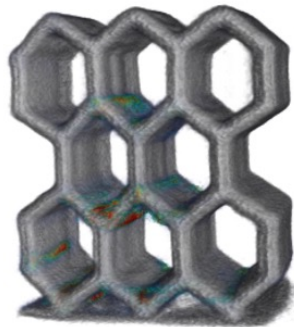
- FeMnSi SMAs for compression energy absorption
 - Upon compression the lattice deforms
 - Heat treatment is applied for shape recovery
 - Formation of martensite is detrimental to shape recovery



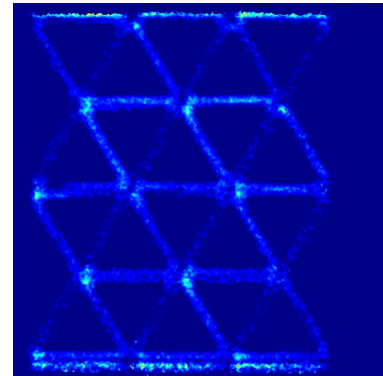
Time-resolved*
Radiography



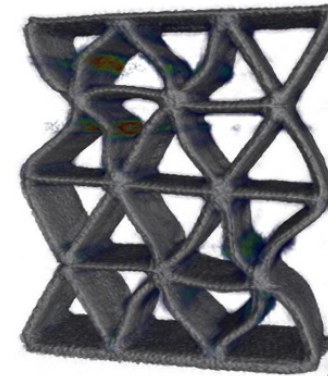
Tomography



Time-resolved*
Radiography



*20 seconds per
frame
Tomography



Results match well finite element analysis (FEA) simulations

- 
- Advances in neutron imaging, Materials Today 21, 6252 (2018)
 - Detailed talk on neutron tomography: https://www.youtube.com/watch?v=s95mKjIKm_c
 - Introduction talk: <https://www.youtube.com/watch?v=tyWTzrnRH9U>