

## CERAMIC AND COLLOIDAL PROCESSING - EXERCISES

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### Exercises 6

1. What are the main methods of classifying a powder?  
What are their advantages and disadvantages (limitations)?  
How to classify a powder with sizes between  
5000 to 50  $\mu\text{m}$   
50 to 5  $\mu\text{m}$   
<10  $\mu\text{m}$   
<100nm
2. What type of machine would you use to reduce the size of particle to the following dimensions:  
- to mm  
- alumina <100  $\mu\text{m}$   
- alumina <1  $\mu\text{m}$
3. What are the differences between wet milling and dry milling?
4. Could you describe a milling circuit?
5. Table 1 below shows the results of pure sand size reduction by a ball mill:

| x ( $\mu\text{m}$ ) | R (1h) % | R (5 h) | R (10 h) | R (15 h) | R (20 h) |
|---------------------|----------|---------|----------|----------|----------|
| 2                   | 97.5     | 92      | 81       | 75       | 78       |
| 3                   | 96.5     | 88      | 75       | 68       | 75       |
| 4                   | 95.5     | 83      | 72       | 61       | 73       |
| 5                   | 95       | 81      | 69       | 55       | 70       |
| 10                  | 92       | 70      | 44       | 35       | 60       |
| 20                  | 88       | 55      | 18       | 27       | 50       |
| 30                  | 81       | 45      | 7        | 10       | 40       |
| 40                  | 77       | 30      | 3        | 0        | 0        |
| 50                  | 72       | 20      | 0        | 0        | 0        |
| 100                 | 60       | 1       | 0        | 0        | 0        |
| 200                 | 20       | 0       | 0        | 0        | 0        |

R(h) = cumulative value of the amount of powder retained on the sieves (greater than cumulative distribution, e.g. Rosin-Rammler type distribution) for each of the of the sieves (h = hours of milling)

- How long does it take to reach the milling limit?
- Why is there a milling limit?
- How can we modify the milling limit?