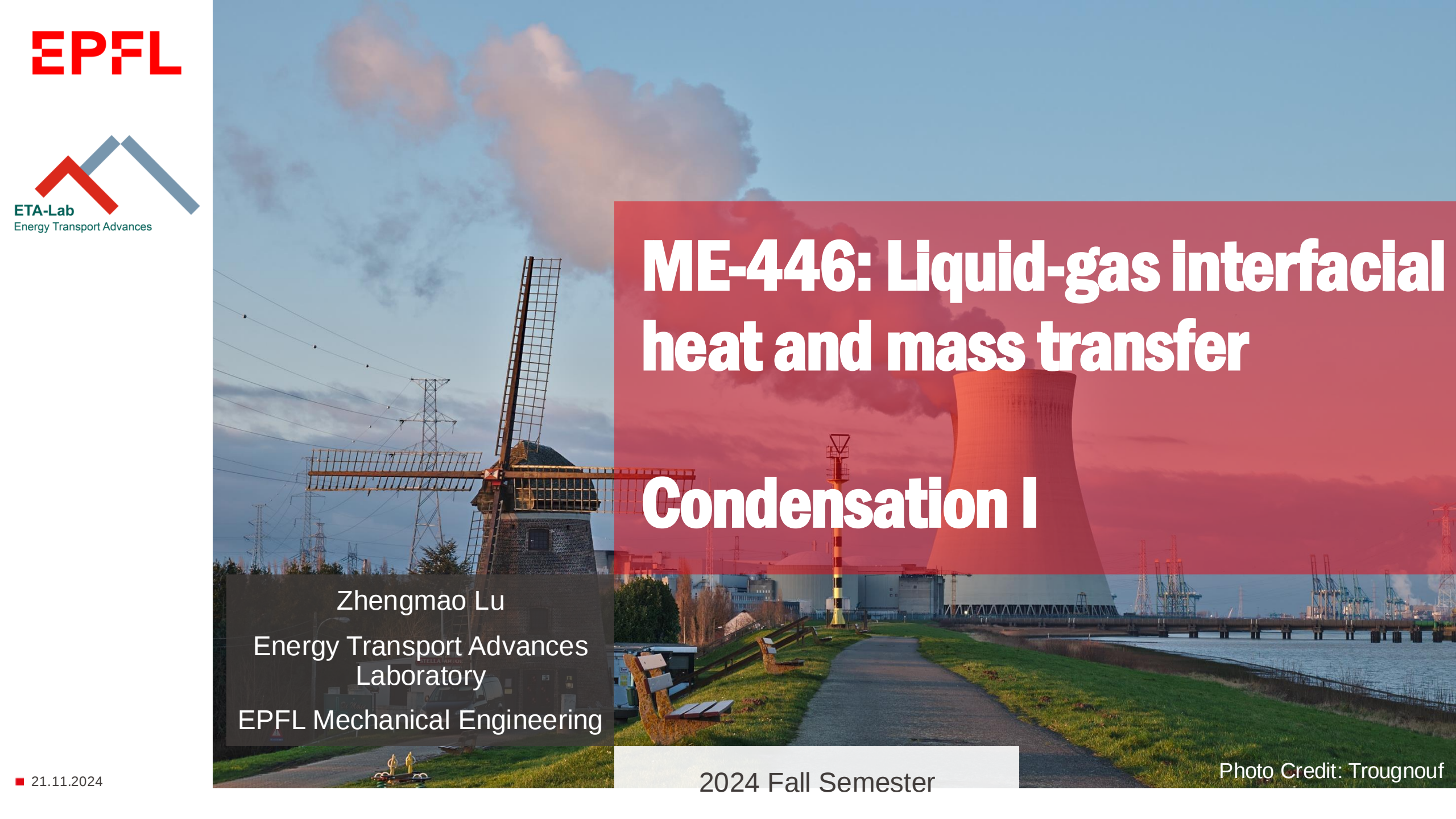


The background image is a composite. The left side shows a traditional wooden windmill with a lattice-structured sail, set against a sky with soft, pinkish clouds. The right side shows a large industrial cooling tower emitting a plume of white steam, with other industrial structures and cranes visible in the distance under a similar sky. A paved path runs through a grassy area in the foreground.

ME-446: Liquid-gas interfacial heat and mass transfer

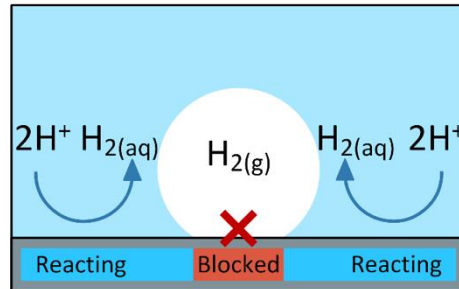
Condensation I

Zhengmao Lu
Energy Transport Advances
Laboratory
EPFL Mechanical Engineering

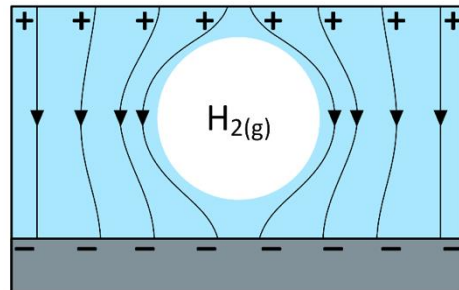
2024 Fall Semester

Photo Credit: Trougnouf

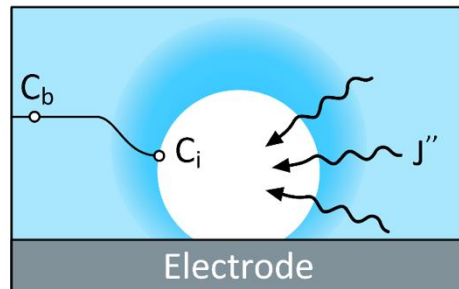
Bubbles and electrochemical reactions



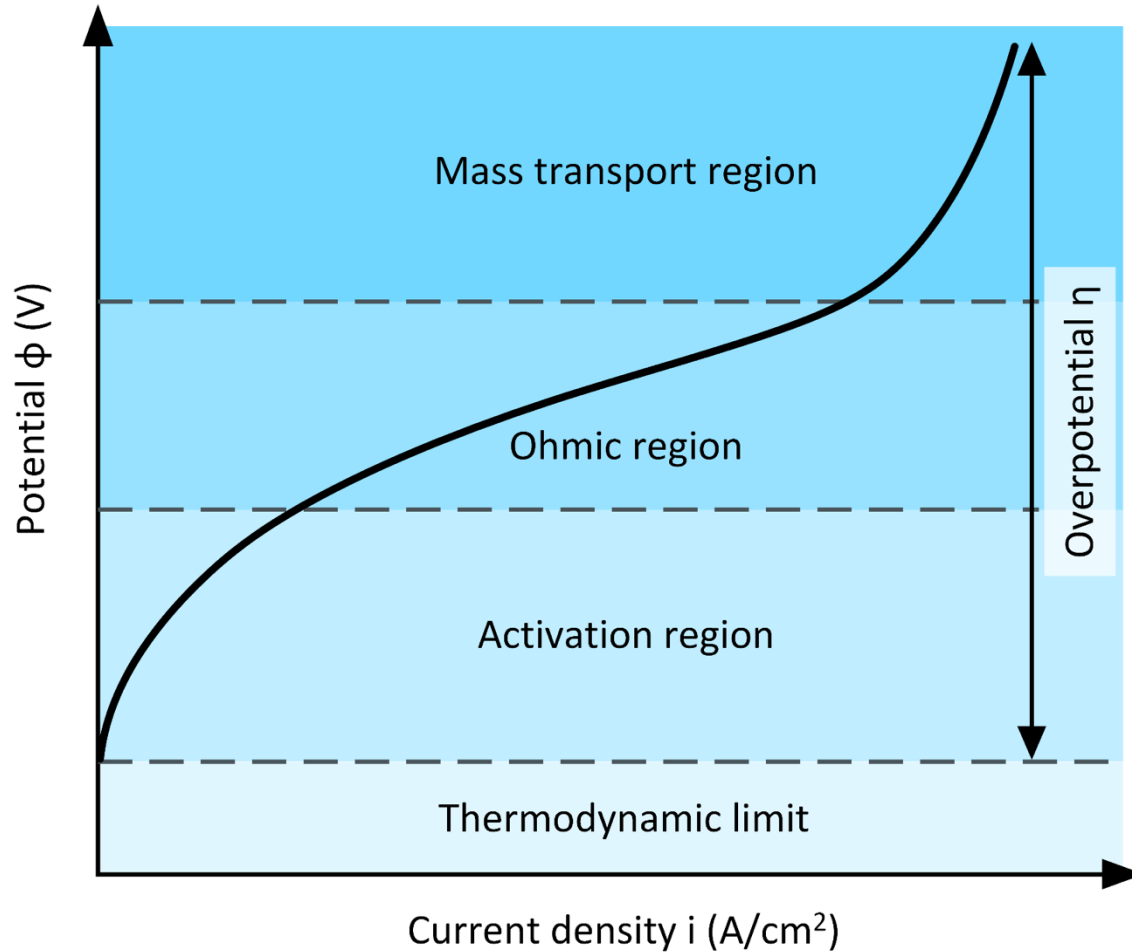
Blocking reaction area



Additional resistance for ion transport



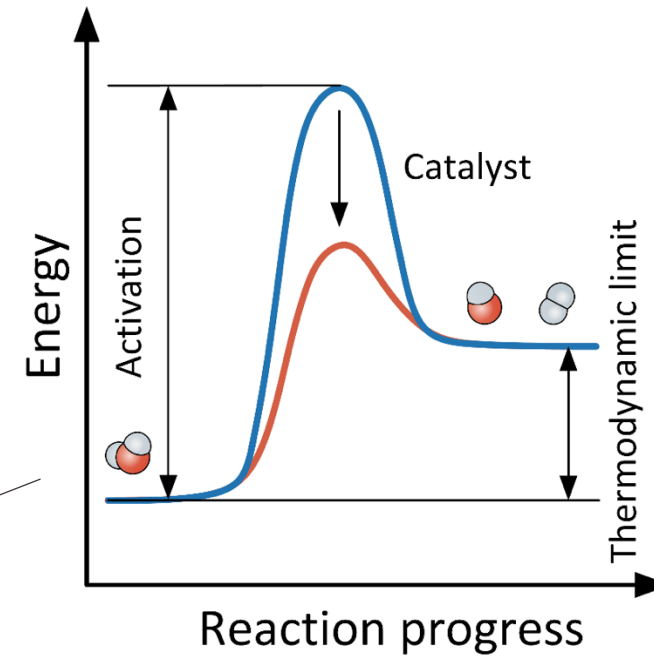
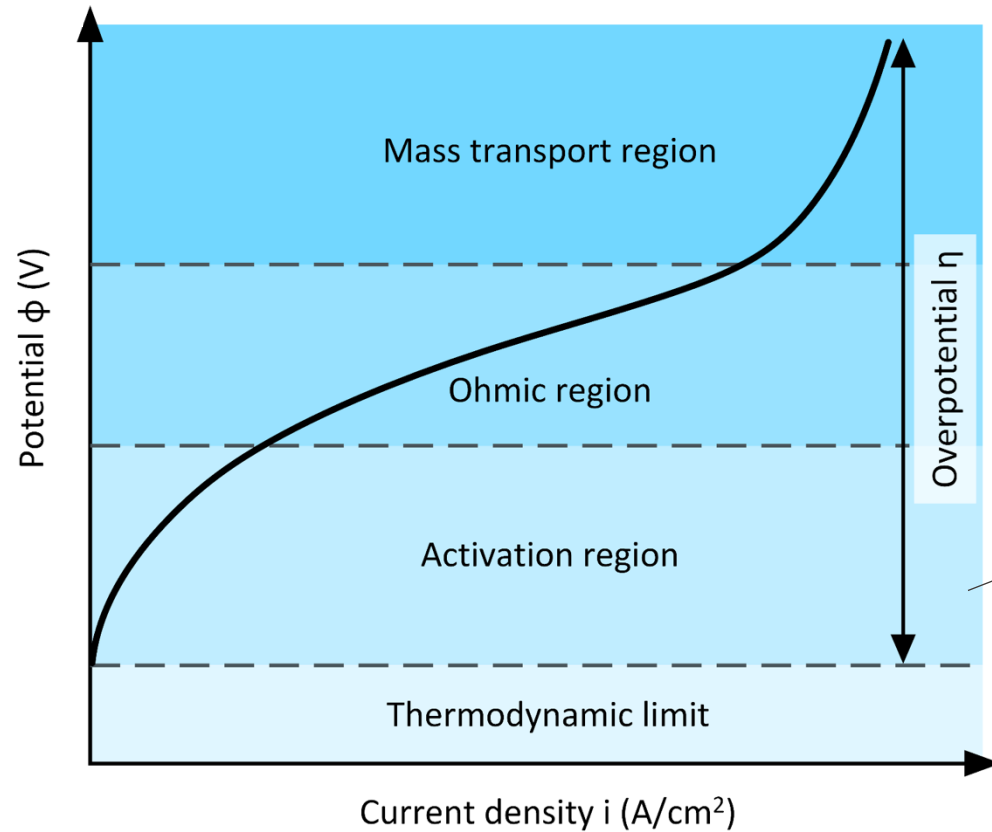
Additional diffusion resistance
Bubble-induced convection



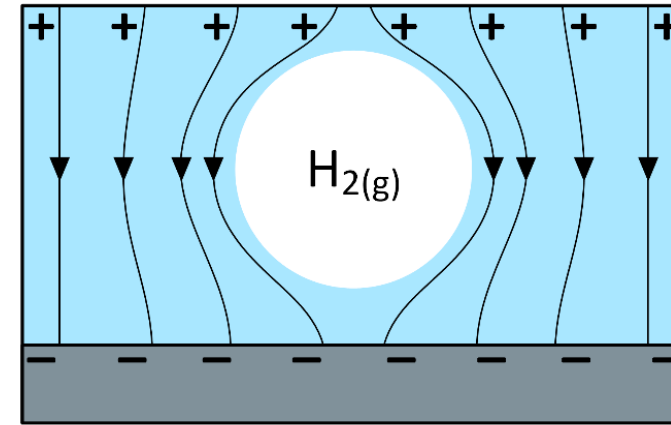
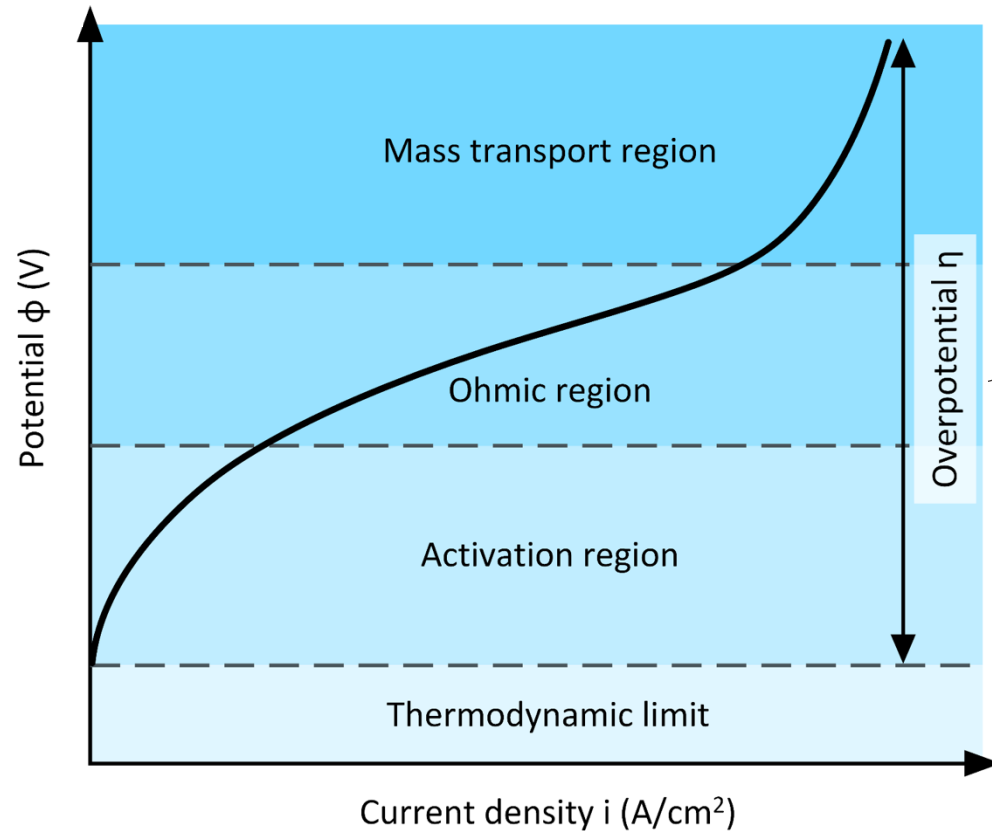
Overpotential (η) is the additional voltage required to drive the electrochemical process over the thermodynamic limit ϕ_{th}

Energy efficiency of an electrolytic cell

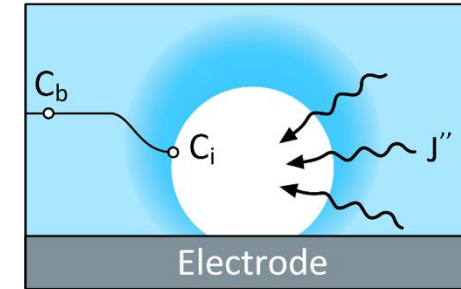
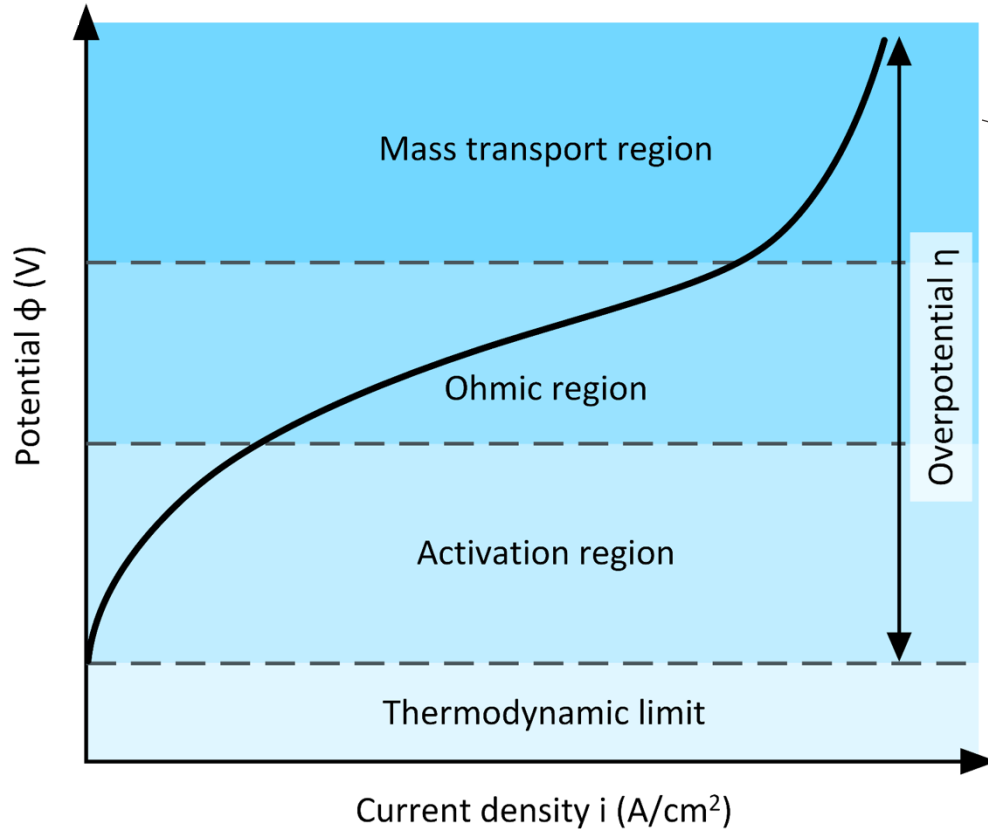
$$\epsilon = \frac{\phi_{th}}{\eta + \phi_{th}}$$



Activation overpotential η_{act} depends on the performance of the electrocatalyst

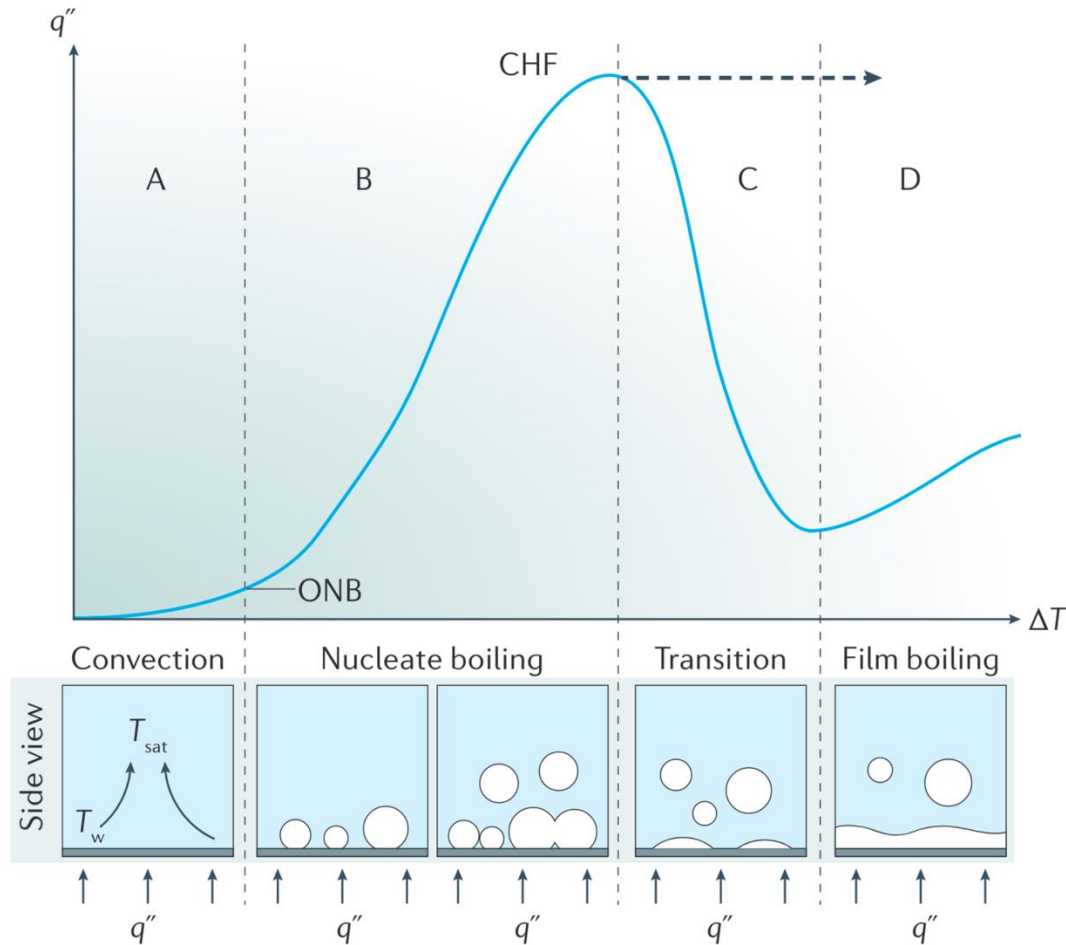


Gas bubbles are electrically insulating, which creates additional resistance for ion transport across the electrolyte

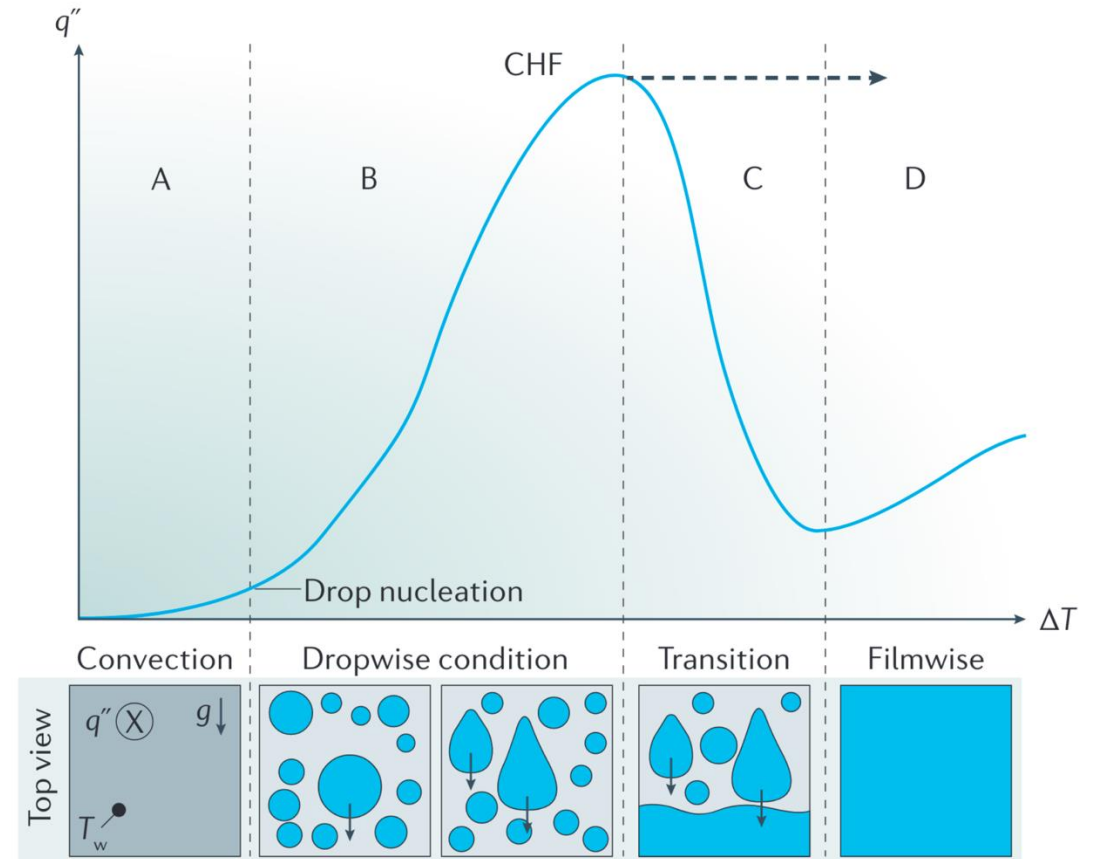


At higher current densities, the reaction may be limited by how quickly the reactants and products are transferred to and away from the electrode (not driven by electrical field)

a Boiling

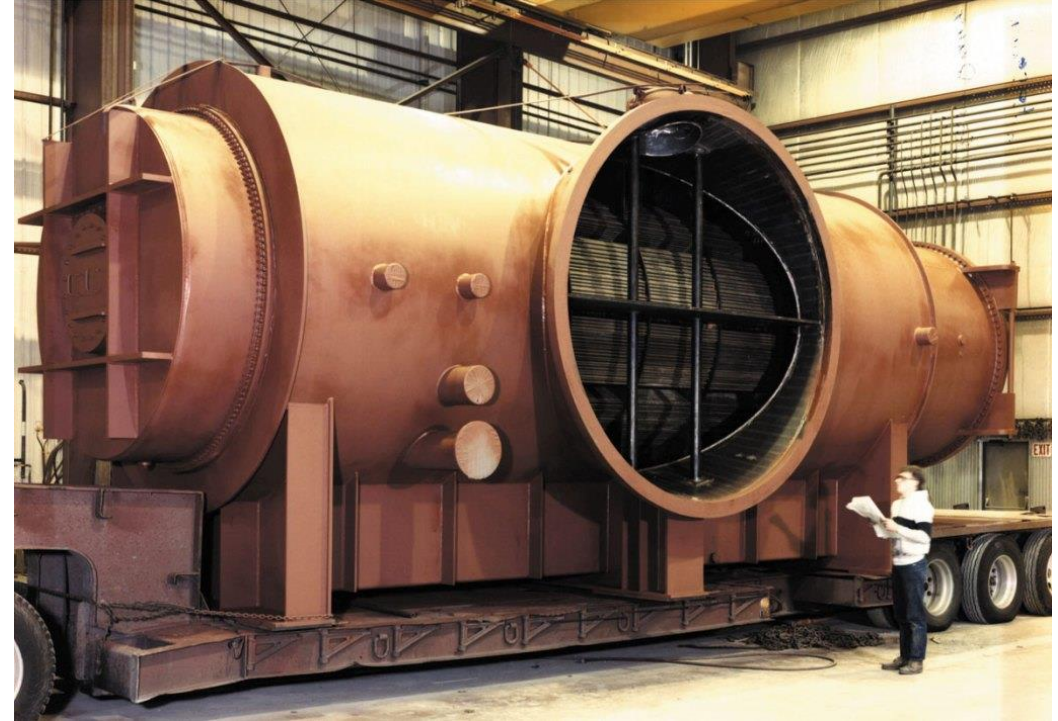


b Condensation





Ashalim Solar Power Station



Condenser, Holtec



EPFL Data Center

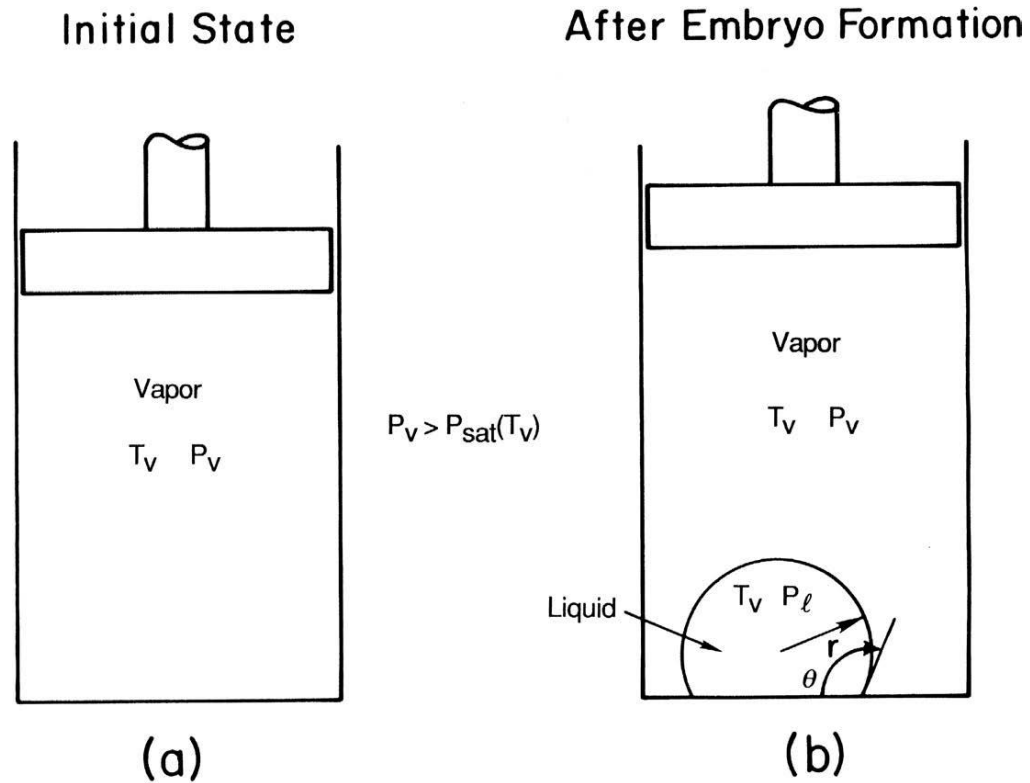


Condensers, STACK

Intended Learning Objectives

- Nucleation in condensation
- Rose's analysis of dropwise condensation
- Nusselt's analysis of filmwise condensation

Carey, Chapter 9



(b) – (a)

At equilibrium, assume $r = r_e$

$$\hat{g}_v = \hat{g}_l \quad P_l - P_v = 2\sigma/r_e$$

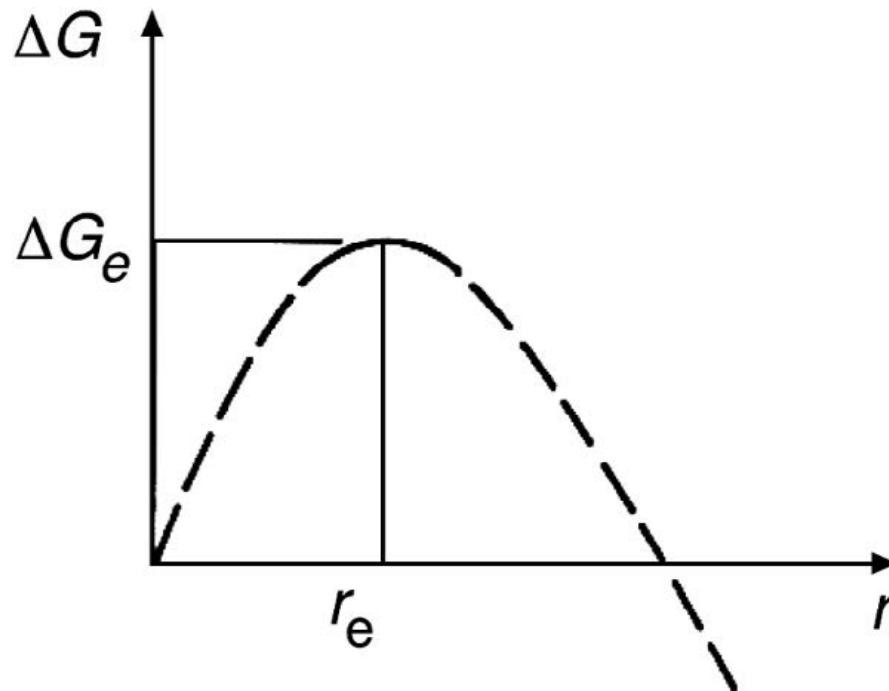
$$\frac{\partial \Delta G}{\partial r} = 0 \Rightarrow \Delta G_e = \frac{4}{3} \pi r_e^2 \sigma_{lv} F_\theta$$

$$F_\theta = 2 - 3\cos \theta + \cos^3 \theta$$

Figure 9.2 in Carey

- Taylor expansion of ΔG near r_e

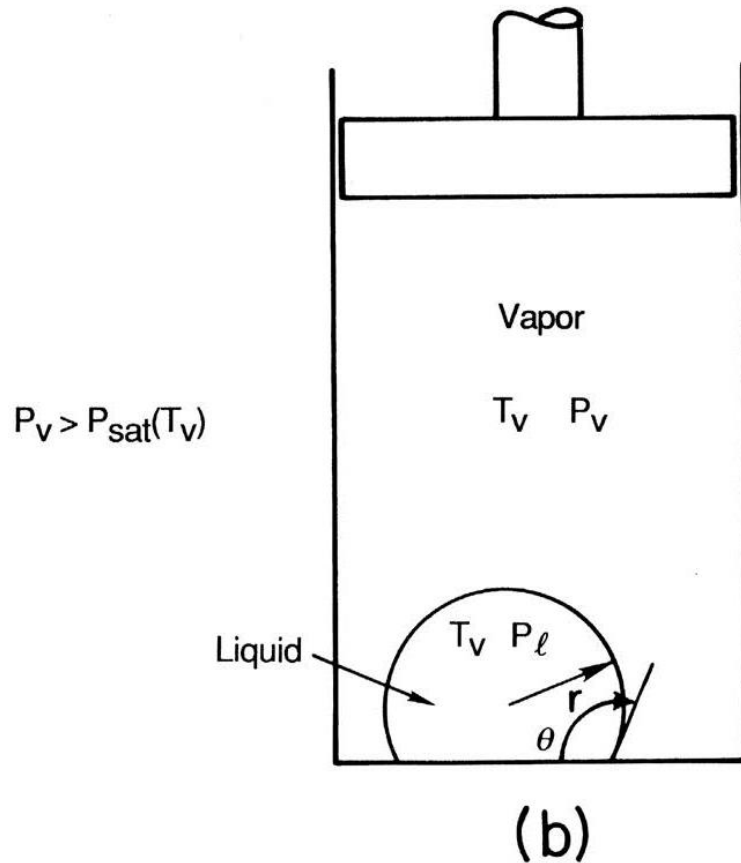
$$\Delta G = \Delta G_e - 4\pi\sigma_{lv}F_\theta(r - r_e)^2 + \dots$$



Density fluctuation in supercooled vapor produces droplets of random r

If $r < r_e$, the droplet collapses
If $r > r_e$, the droplet grows

After Embryo Formation



$$g_{sat,l}(T_v, P_{sat}) = g_{sat,v}(T_v, P_{sat}) = g_{sat}$$

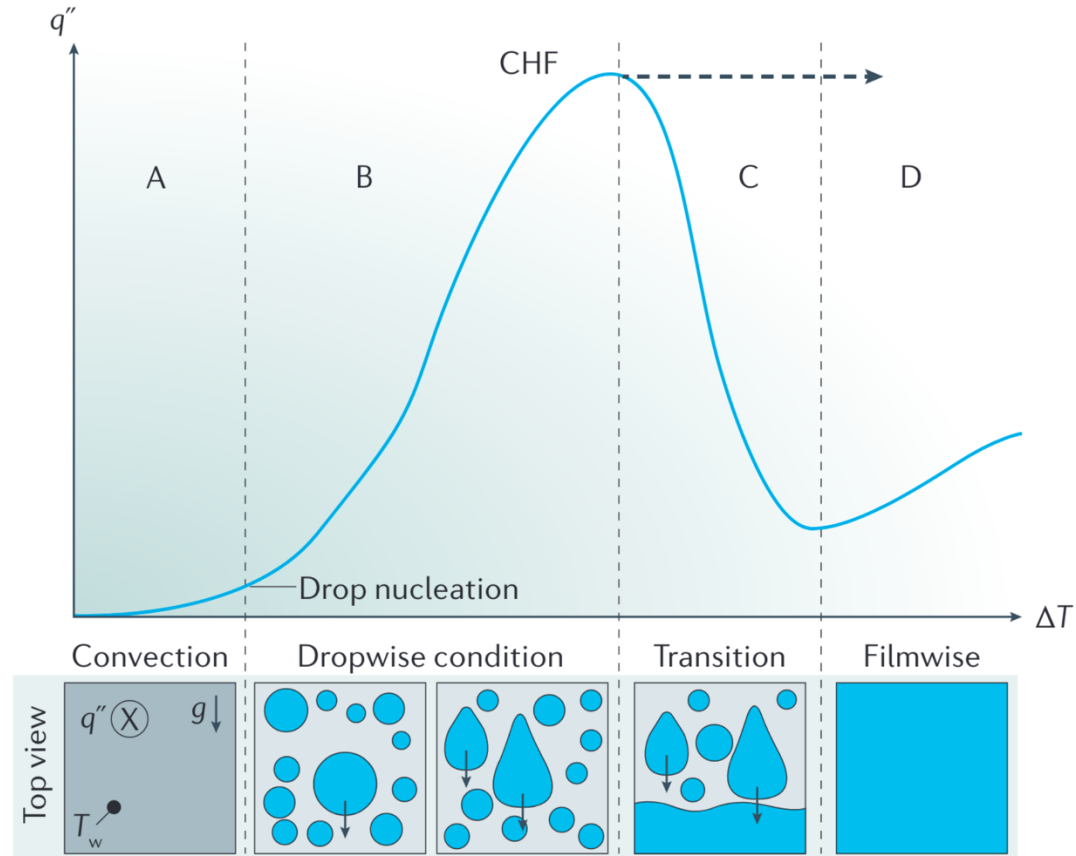
$$g_v - g_{sat} = \int_{P_{sat}}^{P_v} v_v dP = \int_{P_{sat}}^{P_v} \frac{RT_v}{P} dP = RT_v \ln\left(\frac{P_v}{P_{sat}}\right)$$

$$g_l - g_{sat} = \int_{P_{sat}}^{P_l} v_l dP = v_l(P_l - P_{sat})$$

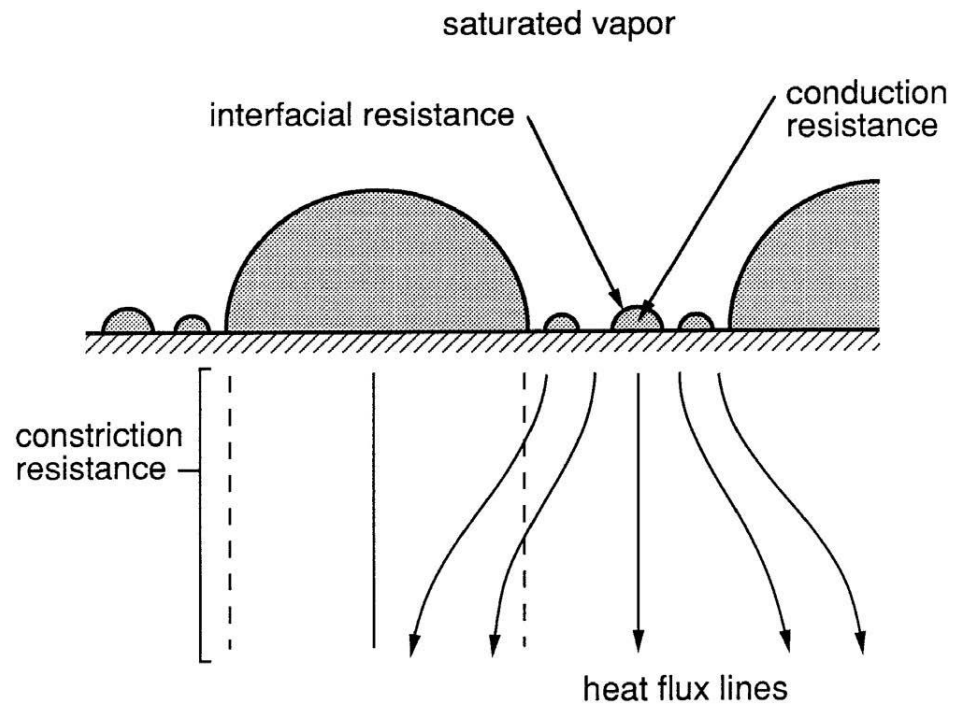
$$P_l - P_v = 2\sigma/r_e$$

$$r_e = \frac{2\sigma}{\frac{RT_v}{v_l} \ln\left(\frac{P_v}{P_{sat}}\right) + P_{sat} - P_v} \approx \frac{2\sigma}{\frac{RT_v}{v_l} \ln\left(\frac{P_v}{P_{sat}}\right)}$$

$r_e \sim 1$ nm, for water vapor with $T_v = 100^\circ\text{C}$ and $P_v = P_{sat}(110^\circ\text{C})$

b Condensation

<https://doi.org/10.1021/nl303835d>



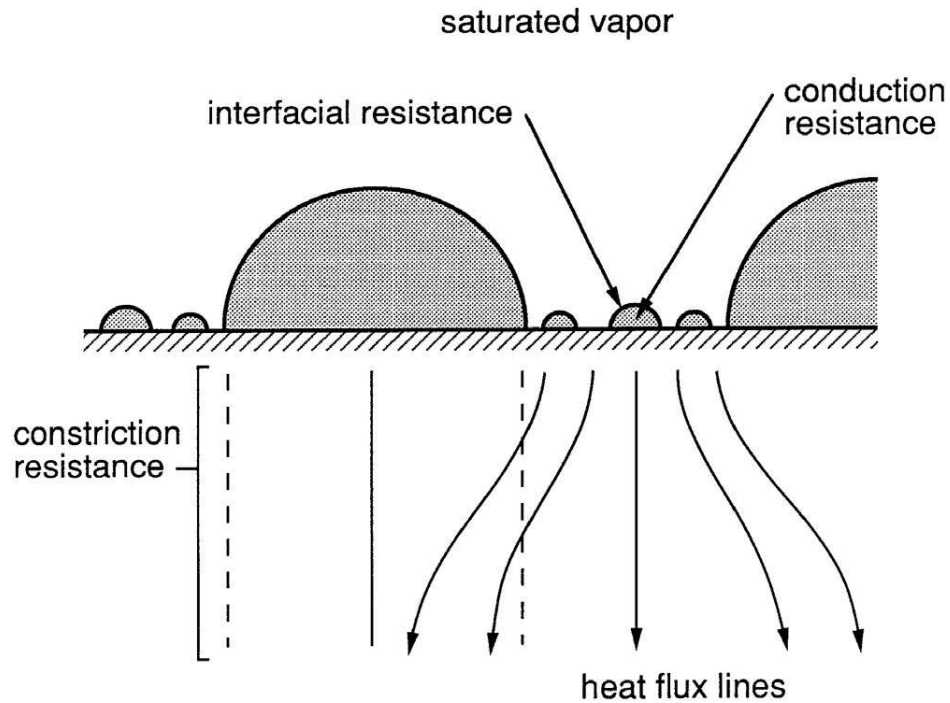
- Interfacial resistance
- Curvature induced resistance
- Conduction through droplet
- Constriction resistance

- Schrage equation (condensation)

$$\begin{aligned}
 q_i'' &= \left(\frac{2\hat{\sigma}}{2 - \hat{\sigma}} \right) h_{lv} \sqrt{\frac{1}{2\pi R} \left(\frac{P_v}{\sqrt{T_v}} - \frac{P_l}{\sqrt{T_l}} \right)} \\
 &= \left(\frac{2\hat{\sigma}}{2 - \hat{\sigma}} \right) h_{lv} \sqrt{\frac{1}{2\pi R} \left(\frac{P_v}{\sqrt{T_v}} - \frac{P_l}{\sqrt{T_v}} + \frac{P_l}{\sqrt{T_v}} - \frac{P_l}{\sqrt{T_l}} \right)} \\
 &\approx \left(\frac{2\hat{\sigma}}{2 - \hat{\sigma}} \right) h_{lv} \sqrt{\frac{1}{2\pi R} \left(\frac{\Delta P}{\sqrt{T_v}} - \frac{1}{2} (P_v - \Delta P) T_v^{-\frac{3}{2}} \Delta T \right)} \\
 &\approx \left(\frac{2\hat{\sigma}}{2 - \hat{\sigma}} \right) h_{lv} \sqrt{\frac{1}{2\pi R T_v} \left(\frac{\Delta P}{\Delta T} - \frac{1}{2} P_v T_v^{-1} \right) \Delta T} \\
 &\approx \left(\frac{2\hat{\sigma}}{2 - \hat{\sigma}} \right) \frac{\rho_v h_{lv}^2}{T_v} \sqrt{\frac{1}{2\pi R T_v} \left(1 - \frac{P_v}{2\rho_v h_{lv}} \right) \Delta T}
 \end{aligned}$$

Clausius-Clapeyron

$$\frac{dP}{dT} \approx \frac{\rho_v h_{lv}}{T} \quad \text{on the saturation curve}$$



$$h_i = \left(\frac{2\hat{\sigma}}{2 - \hat{\sigma}} \right) \frac{\rho_v h_{lv}^2}{T_v} \sqrt{\frac{1}{2\pi R T_v} \left(1 - \frac{P_v}{2\rho_v h_{lv}} \right)}$$

$$\Delta T_i = \frac{q_d}{2\pi r^2 h_i} \quad q_d \text{ [W]}$$

Hemispherical shape assumed

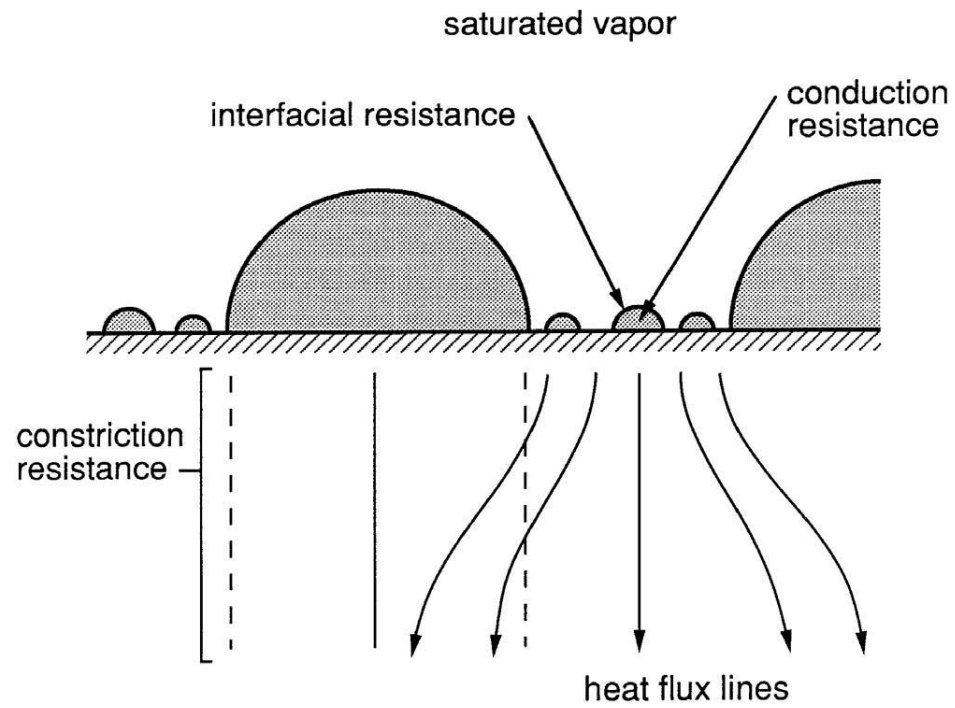
Given a droplet radius r , the equilibrium droplet temperature at the interface should follow

$$r \approx \frac{2\sigma}{\frac{RT_{eq}}{v_l} \ln \left(\frac{P_v}{P_{sat}(T_{eq})} \right)}$$

Clausius-Clapeyron $\frac{dP}{dT} = \frac{\rho_v h_{lv}}{T} = \frac{P h_{lv}}{RT^2} \Rightarrow \frac{dP}{P} = \frac{h_{lv}}{RT^2} dT \Rightarrow d \ln P = -\frac{h_{lv}}{R} d \frac{1}{T}$

$$r \approx \frac{2\sigma}{-\frac{RT_{eq}}{v_l} \cdot \frac{h_{lv}}{R} \left(\frac{1}{T_{sat}(P_v)} - \frac{1}{T_{eq}} \right)} = \frac{2\sigma v_l T_{sat}(P_v)}{h_{lv} (T_{sat}(P_v) - T_{eq})}$$

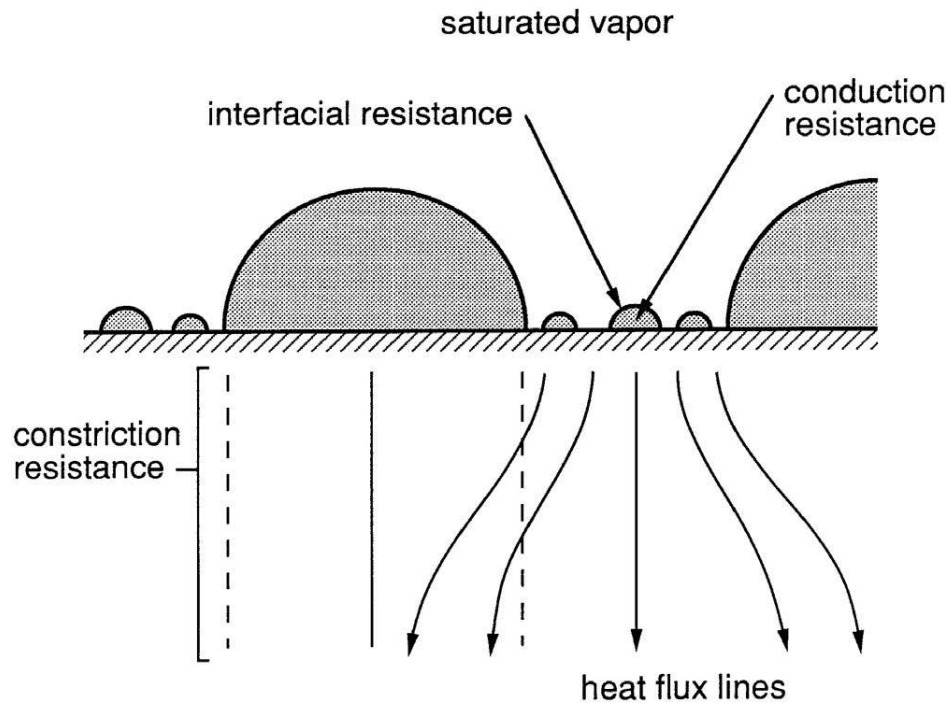
$$\Delta T_{cap} = \frac{2\sigma v_l T_{sat}(P_v)}{h_{lv} r}$$



$$q_d \approx \frac{k_l \Delta T_{con}}{r/2} \cdot 2\pi r^2$$

$$\Delta T_{con} \approx \frac{q_d}{4\pi k_l r}$$

$$q_d \text{ [W]}$$



- Interfacial resistance
- Curvature induced resistance
- Conduction through droplet
- Constriction resistance

$$\Delta T_t = \Delta T_i + \Delta T_{cap} + \Delta T_{con} = \frac{q_d}{2\pi r^2 h_i} + \frac{2\sigma T_{sat}(P_v)}{h_{lv}r} + \frac{q_d}{4\pi k_l r}$$

- Cumulative distribution function (postulated form)

$$F(r) = \left(\frac{r}{r_{max}}\right)^{1/3} \text{ for } r_e < r \leq r_{max};$$

- Probability distribution function $A(r) = \frac{dF}{dr} = \frac{r^{-2/3}}{3r_{max}^{1/3}}$

$$r_{max} = K_3 \sqrt{\frac{\sigma}{\rho g}}$$

Dropwise Condensation Heat Transfer

$$q'' = \int_{r_e}^{r_{max}} \frac{q_d}{2\pi r^2} A(r) dr$$

$$h_{dc} = \frac{1}{\Delta T_t} \int_{r_e}^{r_{max}} \frac{q_d}{2\pi r^2} A(r) dr$$

For dropwise condensation of steam at pressures below 1 atm, Rose et al. recommended the following empirical correlation for the heat transfer coefficient

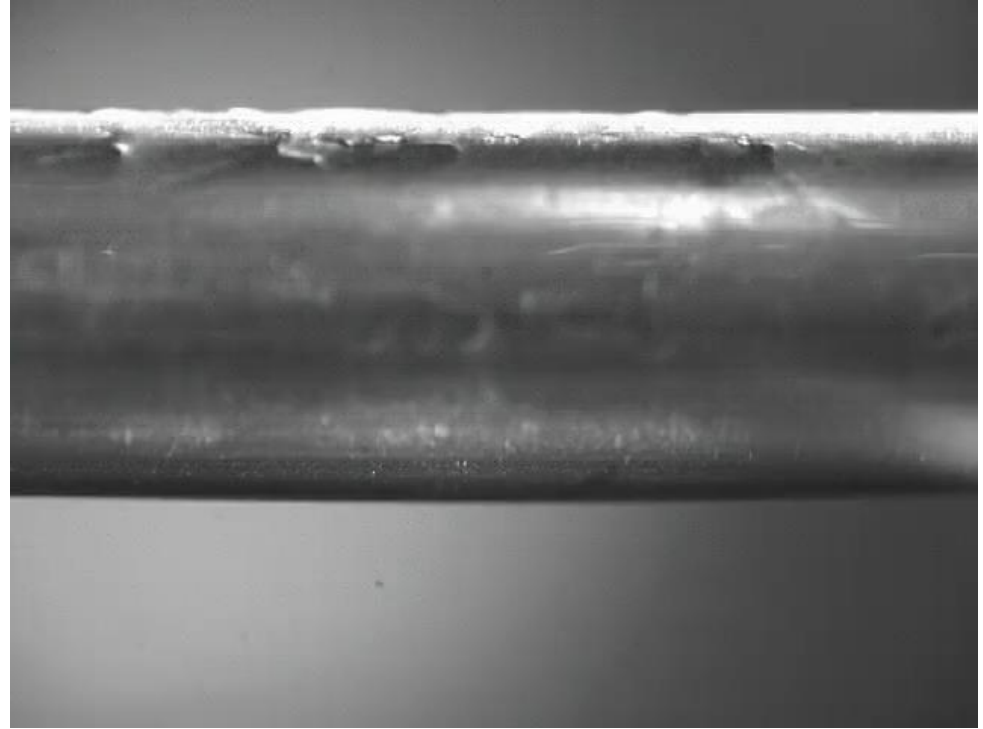
$$h_{dc} = T_v^{0.8} [5 + 0.3(T_{sat} - T_w)] \quad \text{Eq. 9.42 in Carey}$$

Temperature in Celsius and HTC in kW/m²K

Dropwise vs Filmwise Condensation

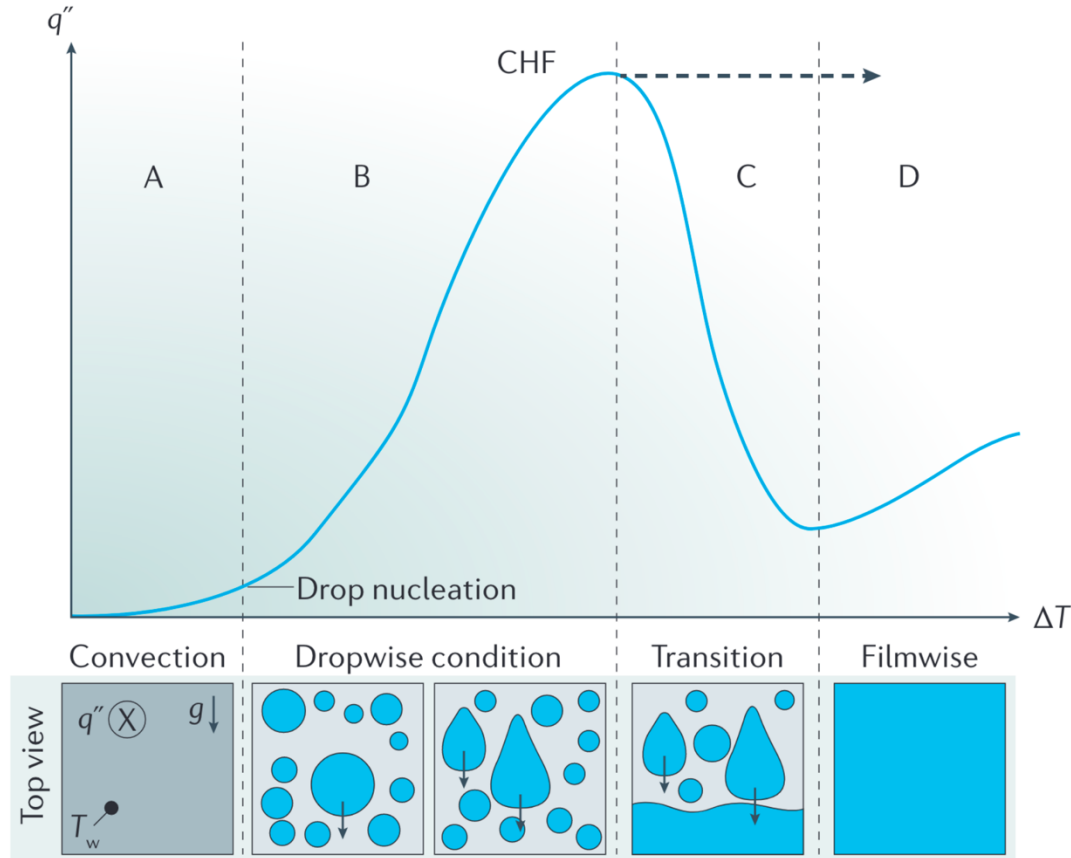


Dropwise condensation



Filmwise condensation

b Condensation



Data obtained by Takeyama and Shimizu [9.40] for condensation of steam on a short vertical copper surface.

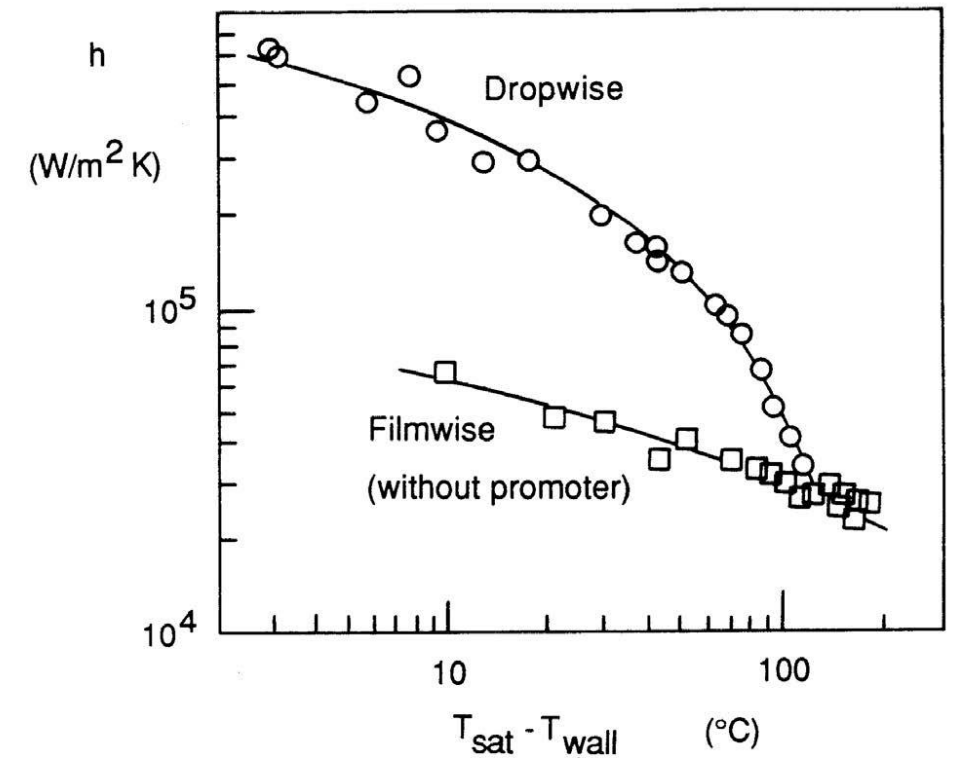
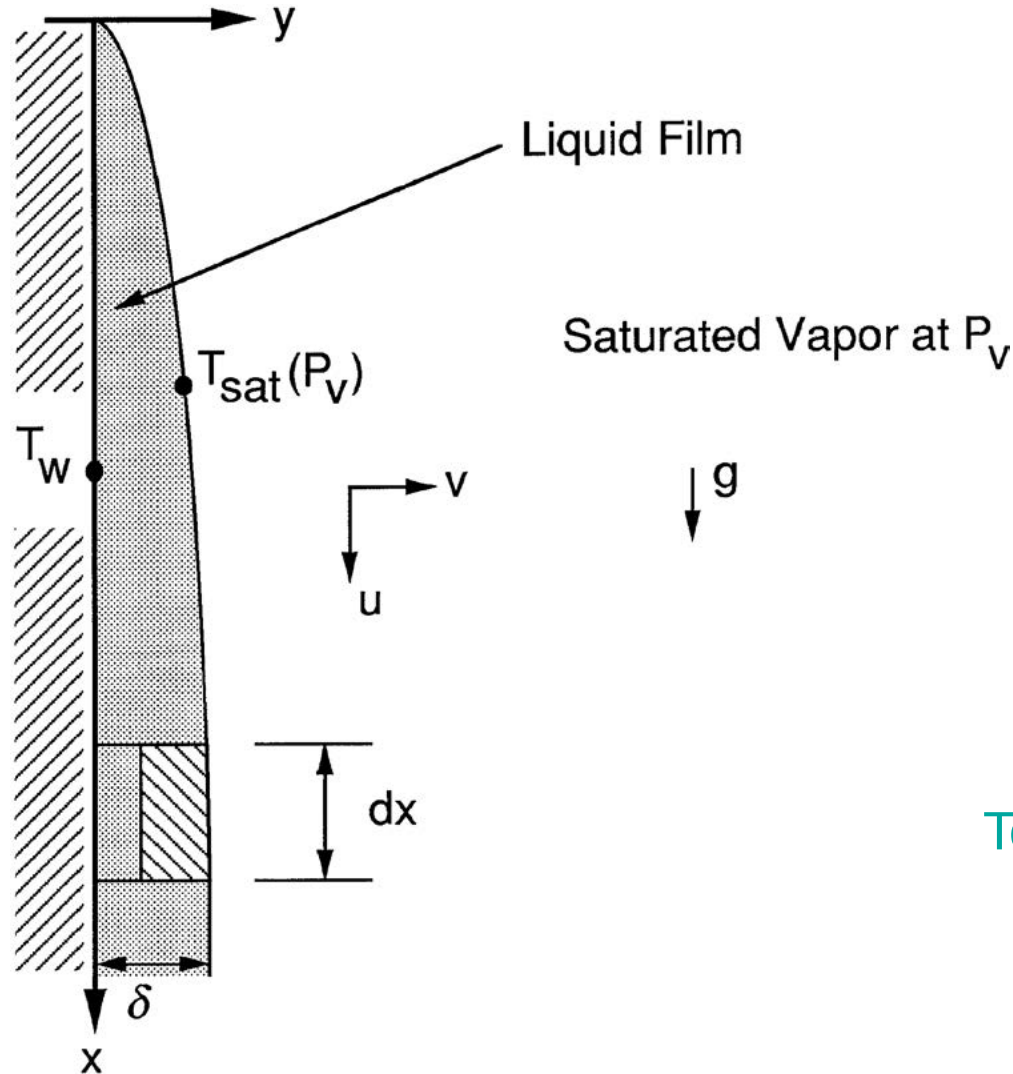


Figure 9.6 in Carey

Filmwise Condensation on a Flat Vertical Surface



Force balance on the shaded film element

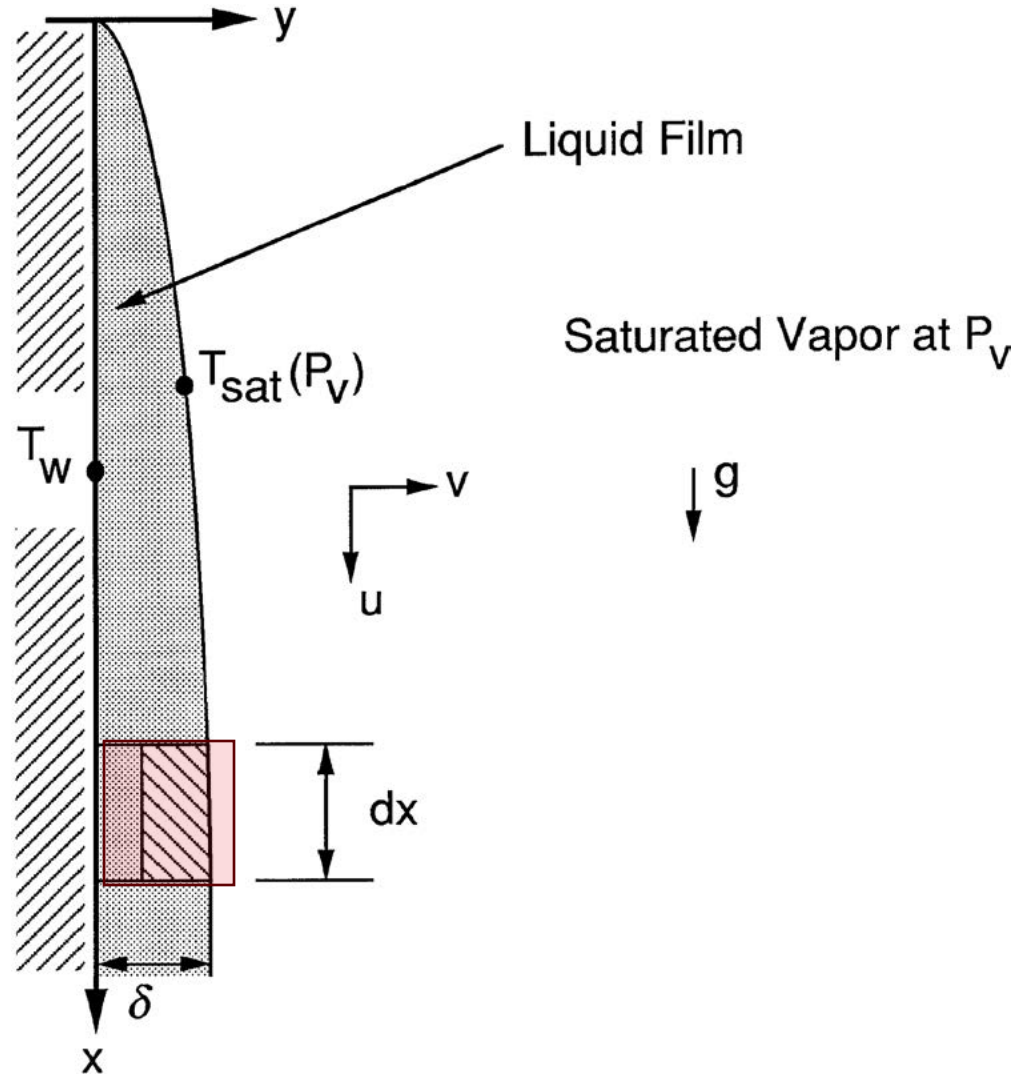
$$(\delta - y)dx(\rho_l - \rho_v)g = \mu_l \left(\frac{du}{dy} \right) dx$$

Integrating this equation w.r.t. y

$$u = \frac{(\rho_l - \rho_v)g}{\mu_l} \left(y\delta - \frac{y^2}{2} \right)$$

Total mass flow rate per unit depth in y -direction

$$\dot{m}' = \rho_l \int_0^\delta u dy = \frac{\rho_l(\rho_l - \rho_v)g\delta^3}{3\mu_l}$$



$$dq = \frac{k_l \Delta T}{\delta} dx \quad \Delta T = T_{sat} - T_w$$

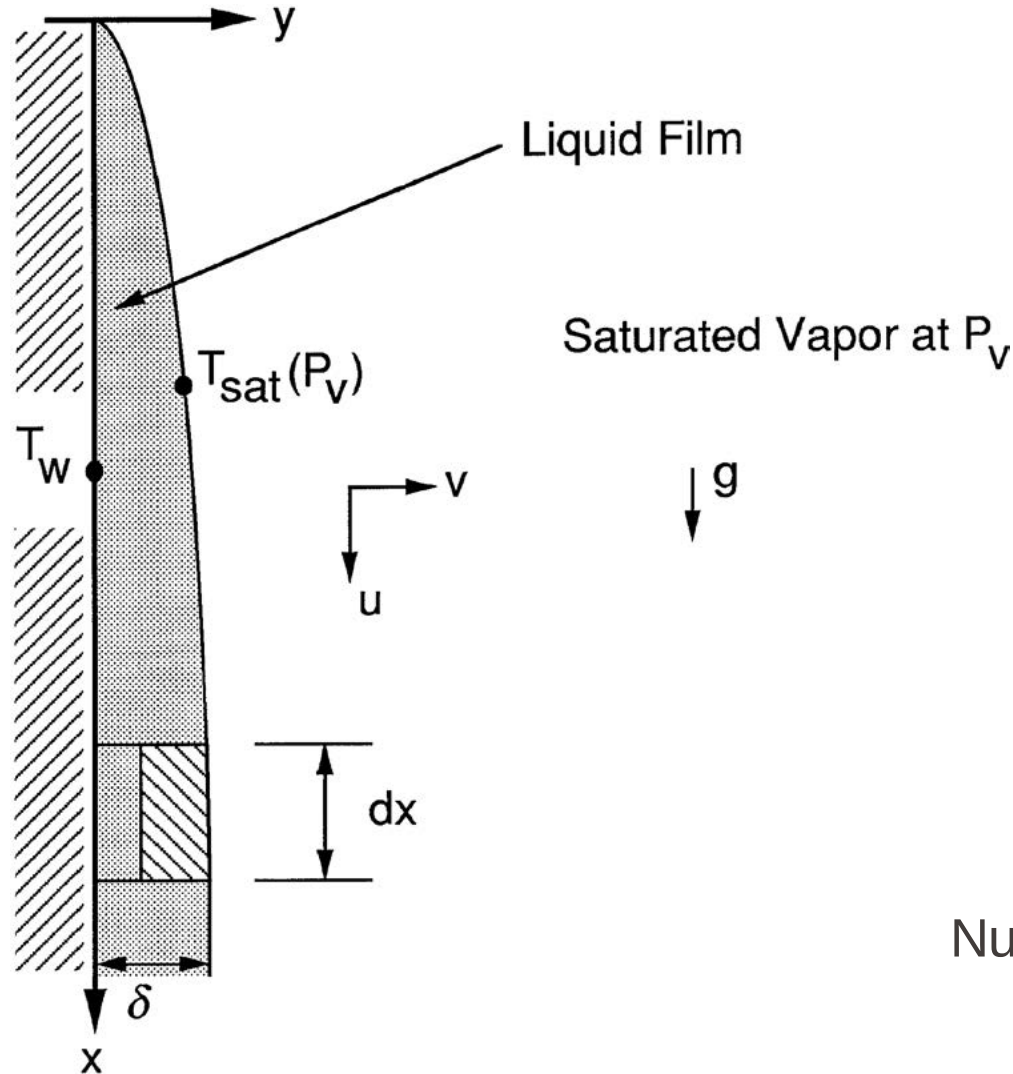
$$dq = h_{lv} d\dot{m}'$$

$$\frac{k_l \Delta T}{\delta} = \frac{h_{lv} d\dot{m}'}{dx}$$

$$\frac{d\delta}{dx} = \frac{k_l \mu_l \Delta T}{\rho_l (\rho_l - \rho_v) g h_{lv} \delta^3}$$

Using $\delta = 0$ at $x = 0$

$$\delta = \left[\frac{4k_l \mu_l x \Delta T}{\rho_l (\rho_l - \rho_v) g h_{lv}} \right]^{1/4}$$



$$h_l = \frac{k_l}{\delta} = k_l \left[\frac{\rho_l(\rho_l - \rho_v)gh_{lv}}{4k_l\mu_l x \Delta T} \right]^{1/4}$$

$$\bar{h}_l = \frac{1}{x_e} \int_0^{x_e} \frac{k_l}{\delta} dx = \frac{4}{3} k_l \left[\frac{\rho_l(\rho_l - \rho_v)gh_{lv}}{4k_l\mu_l x \Delta T} \right]^{1/4}$$

$$\overline{Nu}_{xe} = \frac{\bar{h}_l x_e}{k_l} = \frac{4}{3} \left[\frac{\rho_l(\rho_l - \rho_v)gh_{lv} x^3}{4k_l\mu_l \Delta T} \right]^{1/4}$$

Nusselt equation for filmwise condensation

- Filmwise condensation still the most common operation mode in industry
 - Not as bad as film boiling as liquid is much more conductive than vapor
- Dropwise condensation requires strong hydrophobicity at high supersaturation (droplets must roll off the surface quickly before flooding occurs). However, maintaining strong hydrophobicity over extended period is challenging.