# Multivariable Control (ME-422) - Exercise session 10B

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### In the previous exercise session, we introduced the CSTR system...

In this set of exercises, you will learn to control a continuous stirred tank reactor (CSTR) around a given operating point.

CSTRs are very common in industry since they provide the adequate environment to make chemical reactions happen under precise system conditions (temperature, liquid concentration, etc.). Because of this, they need to be controlled to maintain the internal variables at the proper references despite the external disturbances. Precisely, the working behaviour of the considered system can be summarized as follows:

- The reactor receives an input liquid with a concentration  $c_f$ , a temperature  $T_f$  and a flow q. The concentration  $c_f$  is a variable that can be manipulated as a control input to the system. The temperature  $T_f$  and the flow q are not controlled. We first consider them as fixed and known parameters, but in a more general framework they could be considered as external disturbances, as we will do later in the course.
- The reactor walls are regulated to a temperature  $T_c$  which can be manipulated as a control input to the system.
- The internal reaction produces a fluid with a temperature T and the concentration c. The outflow rate is denoted by q.
- Both the concentration c and the temperature T in the reactor are measured variables.

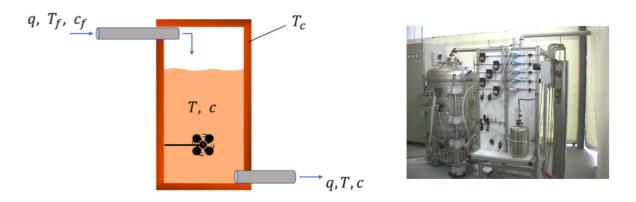


Figure 1: Schematic and realistic views of an industrial continuous stirred tank reactor.

Nonlinear system model The continuous-time nonlinear dynamics of the CSTR are described by the state-space equations:

$$\dot{c}(t) = \frac{q}{V} (c_f(t) - c(t)) - k_0 e^{-\frac{E}{RT(t)}} c(t) , 
\dot{T}(t) = \frac{UA}{V\rho c_p} (T_c(t) - T(t)) + \frac{q}{V} (T_f - T(t)) - \frac{\Delta H}{\rho c_p} k_0 e^{-\frac{E}{RT(t)}} c(t) .$$
(1)

Parameter	Value	Description (see Figure 1)	Units
V	100	Reactor volume	L
$k_0$	$7.2 \times 10^{10}$	Nonthermal factor	$\frac{1}{\min}$
E	72747.5	Activation energy per mole	$\frac{\mathrm{J}}{\mathrm{mol}}$
R	8.314	Boltzmann's ideal gas constant	$\frac{J}{\operatorname{mol} K}$
$\Delta H$	$5 \times 10^4$	Molar enthalpy (i.e. heat of reaction per mole)	$\frac{J}{mol}$
ρ	1000	Liquid density	g/L
$   c_p$	0.239	Specific heat capacity of the liquid	$\frac{J}{g K}$
UA	$5 \times 10^4$	Overall heat transfer coefficient multiplied by tank area	$\frac{J}{\min K}$
q	100	Flow rate	$\frac{L}{\min}$
$T_f$	350	Input temperature	K

Table 1: Parameters of the CSTR system.

Table 1 summarizes the physical meaning and values of the different parameters.

# ... and you were asked to:

- 1. Load the parameters from the data\_CSTR.m file in the workspace. Then, implement the model given by (1) in Simulink.
- 2. Find the inputs  $(\bar{c}_f, \bar{T}_c)$  that give the desired equilibrium at  $\bar{c} = 0.5 \, \frac{\text{mol}}{\text{L}}$ ,  $\bar{T} = 350 \, \text{K}$ . Corroborate the results by simulating the system at the equilibrium.
- 3. Simulate the system when adding a 1% disturbance over the initial conditions around the equilibrium. Does the system converge to previously computed equilibrium?
- 4. Linearize the system around  $(\bar{c}, \bar{T})$  with inputs  $(\bar{c}_f, \bar{T}_c)$ , i.e. the equilibrium obtained in point 2. Is the linearized system stable? Can you conclude anything about the stability of the equilibrium of the nonlinear system?
  - Hint: Use the time-based linearization block, for obtaining the matrices of the linearized system.
- 5. Multiple equilibria exist when considering the constant inputs  $(\bar{c}_f, \bar{T}_c)$ :
  - (a) Load the data from the CSTR\_eq2.m and verify that the state pair (ctilde, Ttilde) is an equilibrium when considering the inputs  $(\bar{c}_f, \bar{T}_c)$ .
  - (b) Linearize the system around the new equilibrium  $(\tilde{c}, \tilde{T}) = (\mathtt{ctilde}, \mathtt{Ttilde})$ . Is the linearized system stable? Can you conclude anything about the stability of this new equilibrium of the nonlinear system? Validate your answer by simulating the system when adding a 1% perturbation on the initial conditions.

## In this exercise session, you are asked to:

6. Discretize the linearized system around  $(\bar{c}, \bar{T})$  using exact discretization method with sampling time  $T_s = 0.05 \,\mathrm{s}$ . Simulate both the linearized continuous-time and the discrete-time models using Simulink. Plot the state trajectories of both systems and verify that they coincide at the sampling instants.

Hint: use the Simulink blocks (discrete) state space and zero-order hold.

From now on, consider the discrete time system obtained in point 6 using the exact discretization method and  $T_s=0.05\,\mathrm{s}$ .

## 7. Using full state information:

- (a) Design a controller in order to assign both closed-loop eigenvalues at 0.85.
- (b) In Simulink, close the loop to control the CSTR. Construct two different closed-loop systems using both the linearized and the nonlinear system models.
- (c) Add a perturbation of +1% magnitude to the initial conditions of the systems. Simulate the evolution of the two closed-loop systems you just constructed, and compare the state trajectories of the two systems. Repeat the simulation with a perturbation of +4% magnitude. What can you observe?
- (d) The region of attraction (ROA) of a nonlinear system is a safe subset of the state space in which a given controller renders an equilibrium point asymptotically stable. By sampling over different initial conditions, estimate a portion of the ROA inside the set

$$\left\{(c,T): |c-\bar{c}| < 0.25\, \frac{\mathrm{mol}}{\mathrm{L}} \quad \mathrm{and} \quad |T-\bar{T}| < 25\, \mathrm{K}\right\}.$$

8. Assume now that only measurements of the temperature are available. Is it possible to construct an observer to estimate the concentration? If yes, design a Luenberger observer with eigenvalues at [0.5, 0.55] and test it in closed-loop with the controller designed in point 7.