Mathematical modeling

Model

A less complex representation of the system to be studied

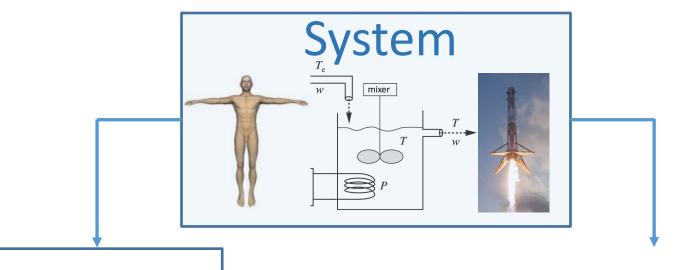
Why making a model?

- Simulation and analysis
 - gain an understanding of the behavior of the system
 - estimate a quantity or measure an objective
- Control
- Optimization

Evaluate alternative strategies

There is a trade-off between model accuracy and complexity and the cost/effort required to develop the model.

Classes of models



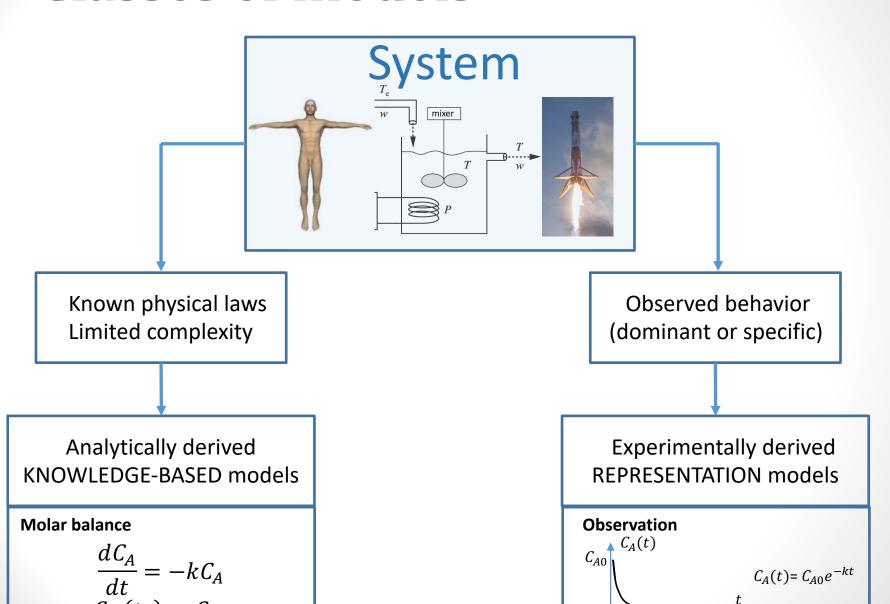
Known physical laws Limited complexity

Analytically derived KNOWLEDGE-BASED models

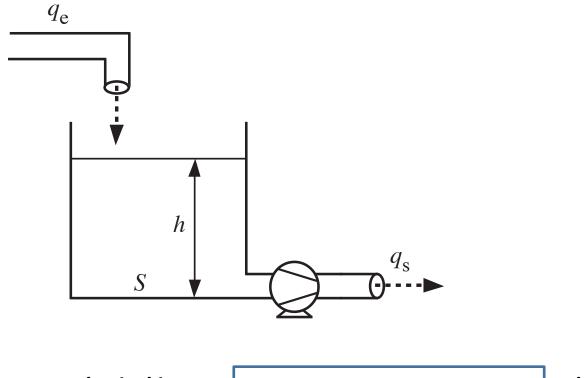
Molar balance

$$\frac{dC_A}{dt} = -kC_A$$
$$C_A(t_0) = C_{A0}$$

Classes of models

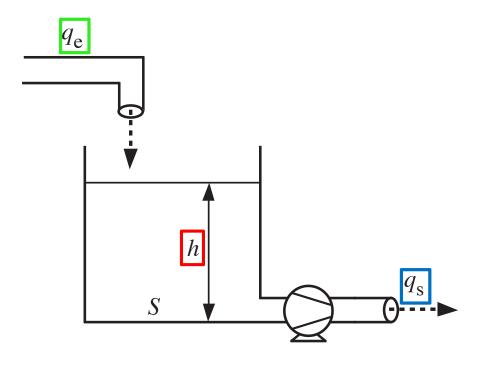


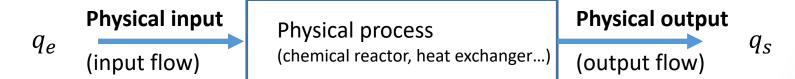
Input/output



 q_e Physical input Physical process (chemical reactor, heat exchanger...) Physical output q_s

Input/output











System (mathematical model)







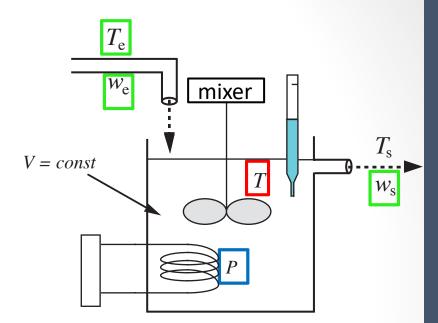
Stirred tank with constant volume

Assumptions

- V is constant
- No heat loss to the outside
- Well-mixed tank $T_s = T(t)$

Global mass balance

$$w(t) \stackrel{\text{def}}{=} w_s(t) = w_e(t)$$



Global energy balance

$$\binom{\text{rate of energy}}{\text{accumulation}} = \binom{\text{rate of}}{\text{input energy}} - \binom{\text{rate of}}{\text{output energy}}$$

$$\frac{\mathrm{d}}{\mathrm{d}t} \left[V \rho c_{\mathrm{p}} \left(T(t) - T_{\mathrm{ref}} \right) \right] = \left[w(t) c_{\mathrm{p}} \left(T_{\mathrm{e}}(t) - T_{\mathrm{ref}} \right) + P(t) \right] - w(t) c_{\mathrm{p}} \left(T(t) - T_{\mathrm{ref}} \right)$$

$$V\rho c_{\rm p} \frac{\mathrm{d}}{\mathrm{d}t} T(t) = w(t) c_{\rm p} [T_{\rm e}(t) - T(t)] + P(t)$$

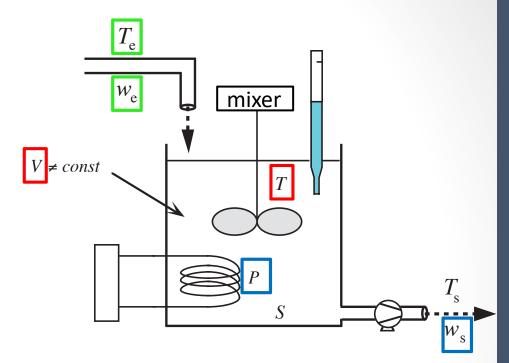
Stirred tank with variable volume

Assumptions

- V is **not** constant
- No heat loss to the outside
- Well-mixed tank $T_s = T(t)$

Global mass balance

$$w_s(t) \neq w_e(t)$$



$$\binom{\text{rate of mass}}{\text{accumulation}} = \binom{\text{input mass}}{\text{flow rate}} - \binom{\text{output mass}}{\text{flow rate}}$$

$$\frac{\mathrm{d}}{\mathrm{d}t} [\rho V(t)] = w_{\mathrm{e}}(t) - w_{\mathrm{s}}(t)$$

$$\rho \frac{\mathrm{d}}{\mathrm{d}t} V(t) = w_{\mathrm{e}}(t) - w_{\mathrm{s}}(t)$$

Stirred tank with variable volume (cont'd)

Global energy balance

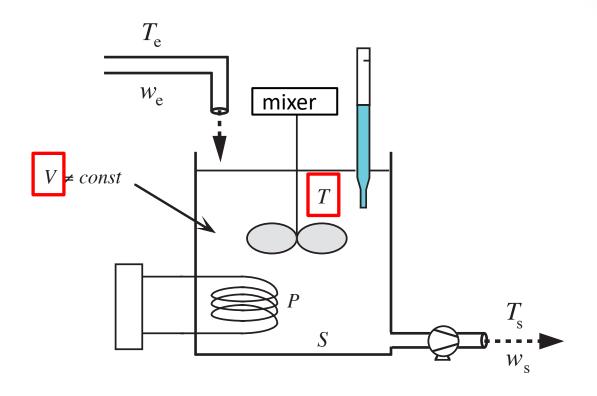
$$\binom{\text{rate of energy}}{\text{accumulation}} = \binom{\text{rate of}}{\text{input energy}} - \binom{\text{rate of}}{\text{output energy}}$$

$$\frac{\mathrm{d}}{\mathrm{d}t} \left[V(t) \rho c_{\mathrm{p}} \left(T(t) - T_{\mathrm{ref}} \right) \right] = \left[w_{\mathrm{e}}(t) c_{\mathrm{p}} \left(T_{\mathrm{e}}(t) - T_{\mathrm{ref}} \right) + P(t) \right] - w_{\mathrm{s}}(t) c_{\mathrm{p}} \left(T(t) - T_{\mathrm{ref}} \right)$$

$$\rho \frac{\mathrm{d}}{\mathrm{d}t} V(t) = w_{\mathrm{e}}(t) - w_{\mathrm{s}}(t)$$

$$\frac{\mathrm{d}}{\mathrm{d}t}T(t) = \frac{w_{\mathrm{e}}(t)}{V(t)\rho} \left[T_{\mathrm{e}}(t) - T(t)\right] + \frac{P(t)}{V(t)\rho c_{\mathrm{p}}}$$

Stirred tank with variable volume (cont'd)



$$\rho \frac{\mathrm{d}}{\mathrm{d}t} V(t) = w_{\mathrm{e}}(t) - w_{\mathrm{s}}(t)$$

$$\frac{\mathrm{d}}{\mathrm{d}t}T(t) = \frac{w_{\mathrm{e}}(t)}{V(t)\rho} \left[T_{\mathrm{e}}(t) - T(t)\right] + \frac{P(t)}{V(t)\rho c_{\mathrm{p}}}$$

Stirred tank with variable volume (cont'd)

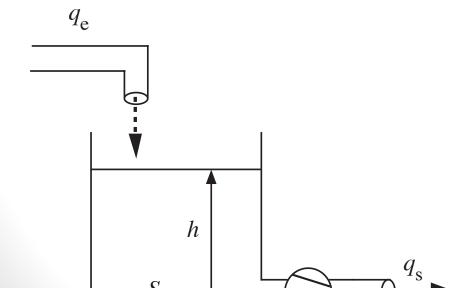
Specific cases

a) If *V* is <u>constant</u>:

$$\frac{\mathrm{d}}{\mathrm{d}t}V(t) = 0$$

$$w(t) := w_{e}(t) = w_{s}(t)$$

$$V\rho c_{\rm p} \frac{\mathrm{d}}{\mathrm{d}t} T(t) = w(t) c_{\rm p} \left[T_{\rm e}(t) - T(t) \right] + P(t) \quad S \frac{\mathrm{d}}{\mathrm{d}t} h(t) = q_{\rm e}(t) - q_{\rm s}(t)$$



b) If *T* is <u>constant</u>:

Mass balance

$$\frac{\mathrm{d}}{\mathrm{d}t} [\rho V(t)] = \rho q_{\mathrm{e}}(t) - \rho q_{\mathrm{s}}(t)$$

ou

$$S\frac{\mathrm{d}}{\mathrm{d}t}h(t) = q_{\mathrm{e}}(t) - q_{\mathrm{s}}(t)$$

c) If *V* and *T* are <u>constant</u> (steady state):

$$\frac{\mathrm{d}}{\mathrm{d}t}V(t) = 0$$
 et $\frac{\mathrm{d}}{\mathrm{d}t}T(t) = 0$

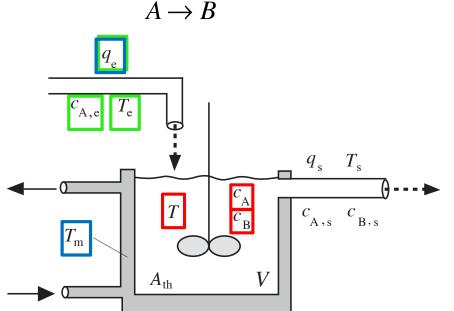
giving

$$\overline{w} := \overline{w}_e = \overline{w}_s$$

$$\overline{P} = \overline{w}c_{\rm p}\left(\overline{T} - \overline{T}_{\rm e}\right)$$

Continuously stirred reactor

Exothermic chemical reaction



Global mass balance

$$\frac{\mathrm{d}}{\mathrm{d}t}(\rho V) = \rho q_{\mathrm{e}}(t) - \rho q_{\mathrm{s}}(t) = 0$$

that is:
$$q(t) := q_{e}(t) = q_{s}(t)$$

Assumptions

First-order reaction

$$r(t) = k(t)c_{A}(t)$$

with

$$k(t) = k_0 \exp\left(\frac{-E_a}{RT(t)}\right)$$

(Arrhénius law)

• Well-mixed reactor:

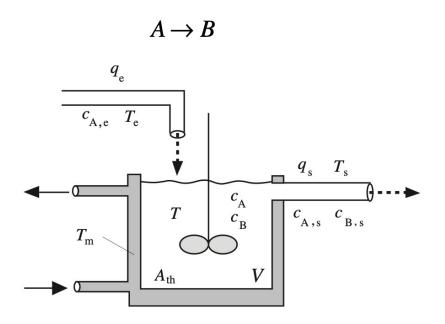
$$T_{s}(t) = T(t)$$

$$c_{A,s}(t) = c_{A}(t)$$

$$c_{B,s}(t) = c_{B}(t)$$

- Homogeneous cooling jacket
- Heat loss negligible

Partial molar balance for component A



Partial molar balance for component A

(variation in the number of moles of A in the reactor per unit of time) =
$$\binom{\text{input molar}}{\text{flow rate of A}} - \binom{\text{output molar}}{\text{flow rate of A}} - \binom{\text{consumed number}}{\text{of moles of A}}$$

$$\frac{d}{dt} [Vc_{A}(t)] = q(t)c_{A,e}(t) - q(t)c_{A}(t) - Vr(t)$$

$$\frac{\mathrm{d}}{\mathrm{d}t} \left[V c_{\mathrm{A}}(t) \right] = q(t) c_{\mathrm{A,e}}(t) - q(t) c_{\mathrm{A}}(t) - V r(t)$$

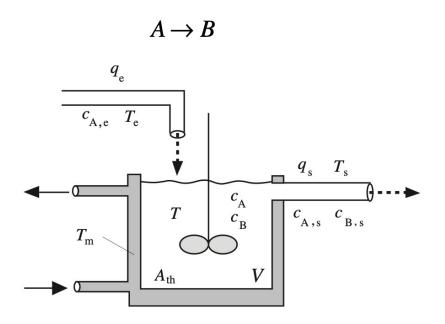
$$\frac{\mathrm{d}}{\mathrm{d}t}c_{\mathrm{A}}(t) = \frac{q(t)}{V} \left[c_{\mathrm{A,e}}(t) - c_{\mathrm{A}}(t)\right] - k_{0} \exp\left[\frac{-E_{\mathrm{a}}}{RT(t)}\right] c_{\mathrm{A}}(t)$$

Partial molar balance for component B

$$\frac{\mathrm{d}}{\mathrm{d}t} \left[V c_{\mathrm{B}}(t) \right] = -q(t) c_{\mathrm{B}}(t) + V r(t)$$

$$\frac{\mathrm{d}}{\mathrm{d}t}c_{\mathrm{B}}(t) = -\frac{q(t)}{V}c_{\mathrm{B}}(t) + k_{0}\exp\left[\frac{-E_{\mathrm{a}}}{RT(t)}\right]c_{\mathrm{A}}(t)$$

Global energy balance



Global energy balance

$$\binom{\text{Accumulated}}{\text{power}} = \binom{\text{Power exchanged}}{\text{with the jacket}} + \binom{\text{difference between}}{\text{input and output}} + \binom{\text{Power generated}}{\text{by chemical reaction}}$$

$$V\rho c_{\rm p} \frac{\mathrm{d}}{\mathrm{d}t} T(t) = U A_{\rm th} \left[T_{\rm m}(t) - T(t) \right] + \rho q(t) c_{\rm p} \left[T_{\rm e}(t) - T(t) \right] + (-\Delta H) V r(t)$$

$$\frac{\mathrm{d}}{\mathrm{d}t}T(t) = \frac{UA_{\mathrm{th}}}{V\rho c_{\mathrm{p}}} \left[T_{\mathrm{m}}(t) - T(t)\right] + \frac{q(t)}{V} \left[T_{\mathrm{e}}(t) - T(t)\right] + \frac{(-\Delta H)}{\rho c_{\mathrm{p}}} k_{0} \exp\left[\frac{-E_{\mathrm{a}}}{RT(t)}\right] c_{\mathrm{A}}(t)$$

Characteristic variables

- Constant parameters:
- Independent variables:
- Dependent variables (states):

$$V, \rho, c_p, U, A_{th}, k_0, R, E_a, (-\Delta H)$$

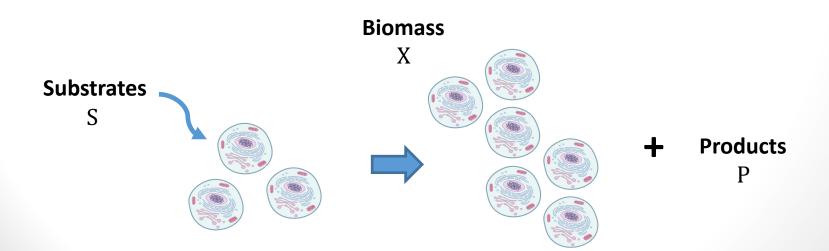
$$q(t)$$
, $c_{A,e}(t)$, $T_{e}(t)$, $T_{m}(t)$

Bioreactions

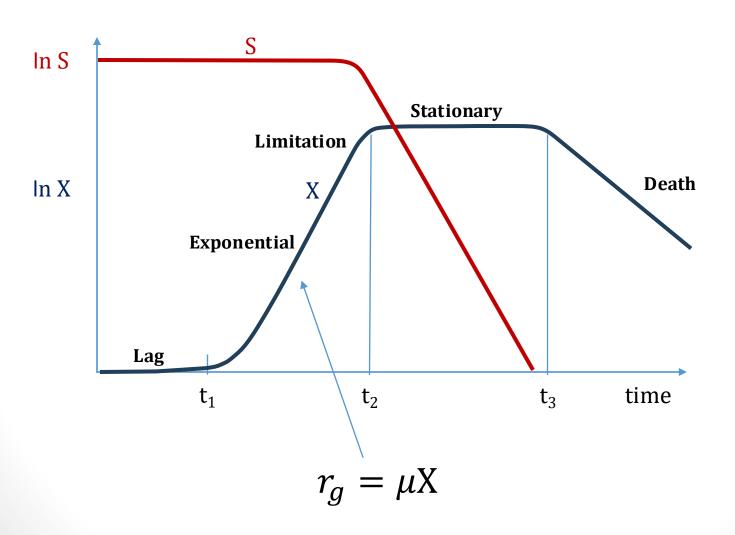
- Involve micro-organisms and enzyme catalysts.
- The basis for production of a wide variety of pharmaceuticals and healthcare and food products.
- Important industrial processes that involve bioreactions include fermentation and wastewater treatment.

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- The basis for production of a wide variety of pharmaceuticals and healthcare and food products.
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Basic growth kinetics in a batch



Growth kinetics

Monod Equation

$$r_g = \mu X$$

Specific Growth Rate

$$\mu = \mu_{max} \frac{S}{S + K_S}$$

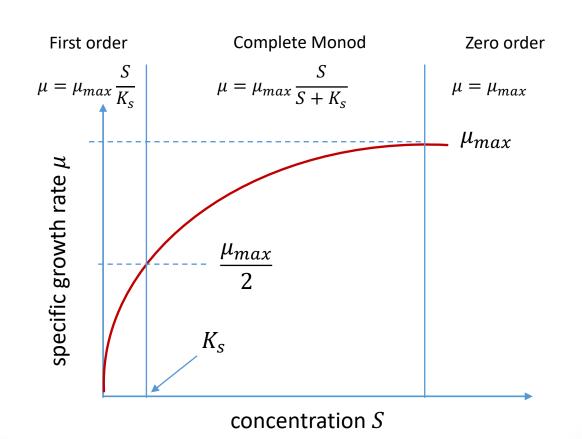
Growth kinetics

Monod Equation

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Specific Growth Rate

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The biomass yield on substrate

$$Y_{X/S} = \frac{r_g}{r_S}$$

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The product yield on substrate

$$Y_{P/S} = \frac{r_p}{r_s}$$
 $Y_{P/S} = \frac{mass\ of\ product\ formed}{mass\ of\ substrate\ consumed}$

The biomass yield on substrate

$$Y_{X/S} = \frac{r_g}{r_s}$$
 $Y_{X/S} = \frac{mass\ of\ new\ cells\ formed}{mass\ of\ substrate\ consumed}$

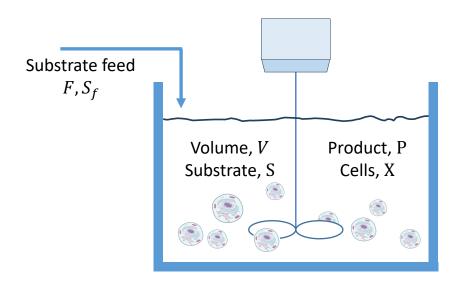
The product yield on substrate

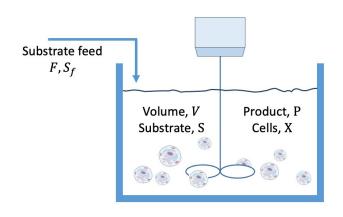
$$Y_{P/S} = \frac{r_p}{r_s}$$
 $Y_{P/S} = \frac{mass\ of\ product\ formed}{mass\ of\ substrate\ consumed}$

The yield product-biomass

$$Y_{P/X} = \frac{r_p}{r_a}$$
 $Y_{P/X} = \frac{mass\ of\ product\ formed}{mass\ of\ new\ cells\ formed}$

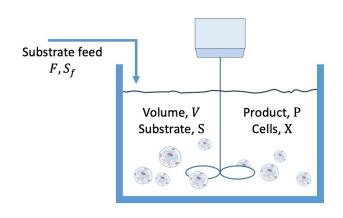
- Biological reactions typically performed in a batch or fed-batch reactor.
- Fed-batch reactors are widely used in the pharmaceutical and other process industries.





Modeling assumptions

- 1. The exponential cell growth stage
- 2. Perfectly mixed broth (cells + liquid), homogeneous
- 3. Isothermal reactor operation
- 4. The liquid density is constant
- 5. The cell growth rate r_g given by the Monod equation



Modeling assumptions

- 1. The exponential cell growth stage
- 2. Perfectly mixed broth (cells + liquid), homogeneous
- 3. Isothermal reactor operation
- 4. The liquid density is constant
- 5. The cell growth rate r_g given by the Monod equation
- 6. The rate of product formation per unit volume r_p can be expressed as

$$r_p = Y_{P/X}r_g$$

$$Y_{P/X} = \frac{mass\ of\ product\ formed}{mass\ of\ new\ cells\ formed}$$

Individual Component Balances

Cells:

$$\frac{d(XV)}{dt} = Vr_g$$

$$r_g = \mu_{max} \frac{S}{S + K_S} X$$

Individual Component Balances

 $r_g = \mu_{max} \frac{S}{S + K_S} X$

Cells:

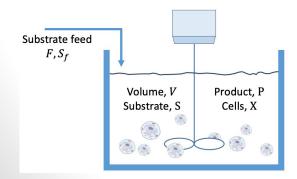
$$\frac{d(XV)}{dt} = Vr_g$$

Product:

$$\frac{d(PV)}{dt} = Vr_p$$

Substrate:

$$\frac{d(SV)}{dt} = FS_f - \frac{1}{Y_{X/S}}Vr_g$$



Note: in some books Yield coefficients are defined as

$$Y^*_{X/S} = \frac{mass\ of\ new\ cells\ formed}{mass\ of\ substrate\ consumed\ to\ form\ cells} \ Y^*_{P/S} = \frac{mass\ of\ product\ formed}{mass\ of\ substrate\ consumed\ to\ form\ product}$$

$$\frac{d(SV)}{dt} = FS_f - \frac{1}{Y^*_{X/S}}Vr_g - \frac{1}{Y^*_{P/S}}Vr_p$$

Individual Component Balances

 $r_g = \mu_{max} \frac{S}{S + K_S} X$

Cells:

$$\frac{d(XV)}{dt} = Vr_g$$

Product:

$$\frac{d(PV)}{dt} = Vr_p$$

Substrate:

$$\frac{d(SV)}{dt} = FS_f - \frac{1}{Y_{X/S}}Vr_g$$

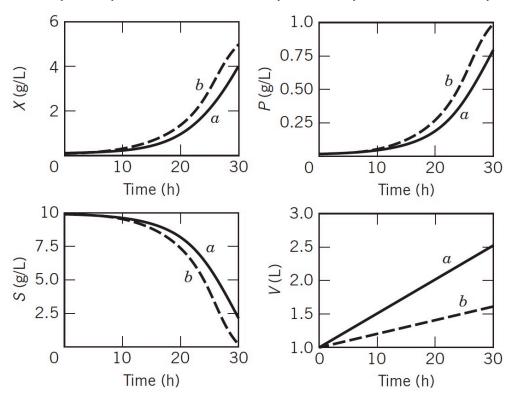
Overall Mass Balance

Mass:

$$\frac{dV}{dt} = F$$

Fed-batch bioreactor simulation*

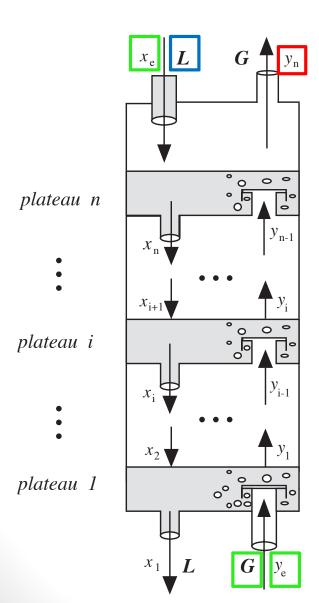
a (solid): F = 0.05 L/h; b (dashed): F = 0.02 L/h).



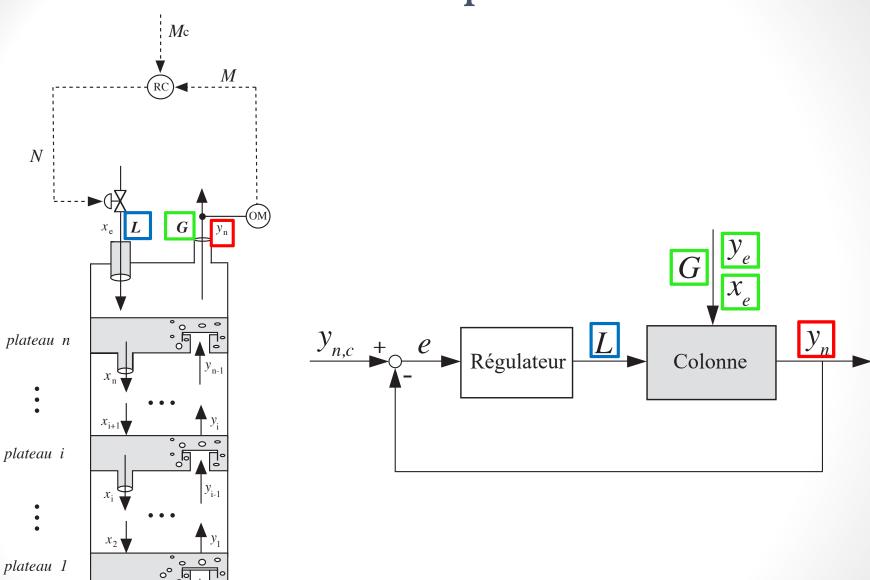
	Model Parame	eters	Simulation Conditions		
μ_{max}	0.20	h ⁻¹	S_f	10.0	g/L
K_{S}	1.0	g/L	X(0)	0.05	g/L
$Y_{X/S}$	0.5	g/g	S(0)	10.0	g/L
$Y_{P/X}$		g/g	P(0)	0.0	g/L
			V(0)	1.0	L

^{*} from Process Dynamic and control by Seborg et al.

Absorption column



Control of the absorption column

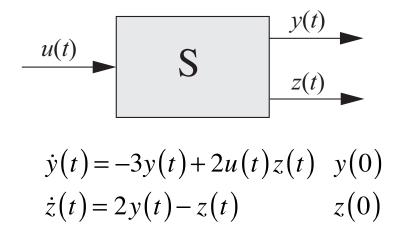


State-space representation of systems



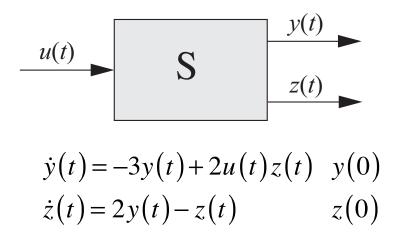
$$\dot{y}(t) = -3y(t) + 2u(t)z(t) \quad y(0)$$
$$\dot{z}(t) = 2y(t) - z(t) \qquad z(0)$$

State-space representation of systems



Behavior of y(t) and z(t) for $t \ge 0$ depends on $u(t \ge 0)$ but also on y(0) and z(0)!

State-space representation of systems



Behavior of y(t) and z(t) for $t \ge 0$ depends on $u(t \ge 0)$ but also on y(0) and z(0)!

The minimal required information to unambiguously determine future behavior of a dynamic deterministic system for $t \ge t_0$ is:

- the state of system at $t = t_0$
- the knowledge of the future inputs, i.e., $u(t \ge t_0)$

State-space models

$$\begin{aligned} \dot{x}_{1}(t) &= f_{1} \Big[x_{1}(t), \dots, x_{n}(t), u_{1}(t), \dots, u_{p}(t), t \Big] & x_{1}(t_{0}) = x_{1, 0} \\ \dot{x}_{2}(t) &= f_{2} \Big[x_{1}(t), \dots, x_{n}(t), u_{1}(t), \dots, u_{p}(t), t \Big] & x_{2}(t_{0}) = x_{2, 0} \\ \vdots & & \\ \dot{x}_{n}(t) &= f_{n} \Big[x_{1}(t), \dots, x_{n}(t), u_{1}(t), \dots, u_{p}(t), t \Big] & x_{n}(t_{0}) = x_{n, 0} \end{aligned}$$

$$\begin{vmatrix} y_{1}(t) &= g_{1} \Big[x_{1}(t), \dots, x_{n}(t), u_{1}(t), \dots, u_{p}(t), t \Big] & \\ y_{2}(t) &= g_{2} \Big[x_{1}(t), \dots, x_{n}(t), u_{1}(t), \dots, u_{p}(t), t \Big] & \vdots \\ y_{q}(t) &= g_{q} \Big[x_{1}(t), \dots, x_{n}(t), u_{1}(t), \dots, u_{p}(t), t \Big] & \end{aligned}$$

State-space models

$$x(t) = \begin{bmatrix} x_1(t) \\ x_2(t) \\ \vdots \\ x_n(t) \end{bmatrix}$$

$$u(t) = \begin{bmatrix} u_1(t) \\ u_2(t) \\ \vdots \\ u_p(t) \end{bmatrix}$$

$$x(t) = \begin{bmatrix} x_1(t) \\ x_2(t) \\ \vdots \\ x_n(t) \end{bmatrix} \qquad u(t) = \begin{bmatrix} u_1(t) \\ u_2(t) \\ \vdots \\ u_p(t) \end{bmatrix} \qquad y(t) = \begin{bmatrix} y_1(t) \\ y_2(t) \\ \vdots \\ y_q(t) \end{bmatrix}$$

Vector of states

Vector of inputs

Vector of outputs

State equation

$$\dot{x}(t) = f[x(t), u(t), t]$$
 $x(t_0) = x_0$

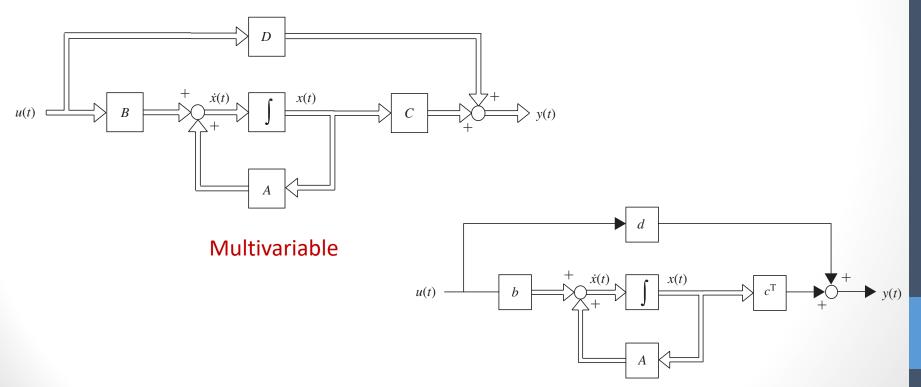
Output equation

$$y(t) = g[x(t), u(t), t]$$

Linear, stationary, state-space models

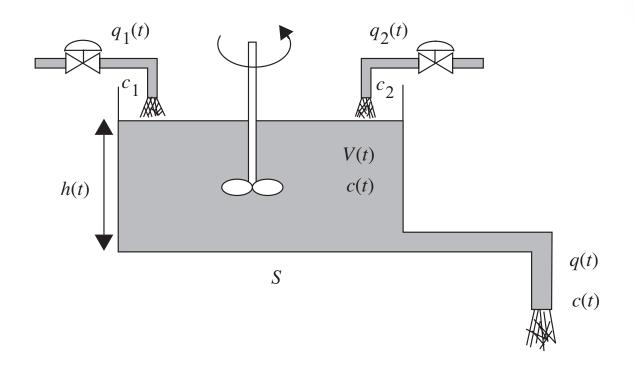
$$\dot{x}(t) = Ax(t) + Bu(t) \quad x(0) = x_0$$

$$y(t) = Cx(t) + Du(t)$$



Process Control

Mixing tank example



$$q(t) = k\sqrt{h(t)}$$

$$\rho S \frac{d}{dt}h(t) = \rho q_1(t) + \rho q_2(t) - \rho q(t)$$

$$\left[\frac{kg}{s}\right]$$

$$\rho S \frac{d}{dt}\left[c(t)h(t)\right] = \rho c_1 q_1(t) + \rho c_2 q_2(t) - \rho c(t)q(t)$$

$$\left[\frac{kgP}{s}\right]$$

Mixing tank state-space model

$$x_1(t) = h(t)$$

$$x_2(t) = c(t)$$

$$u_1(t) = q_1(t)$$

$$u_2(t) = q_2(t)$$

$$y_1(t) = h(t)$$

$$x_1(t) = h(t)$$
 $u_1(t) = q_1(t)$ $y_1(t) = h(t)$ $x_2(t) = c(t)$ $u_2(t) = q_2(t)$ $y_2(t) = \frac{c(t)}{c_1}$

states

inputs

outputs

$$\dot{x}_1(t) = \frac{1}{S} \left[u_1(t) + u_2(t) - k\sqrt{x_1(t)} \right]$$

$$x_1(0) = h(0)$$

$$\rightarrow$$

$$\dot{x}_{2}(t) = \frac{1}{Sx_{1}(t)} \left\{ \left[c_{1} - x_{2}(t) \right] u_{1}(t) + \left[c_{2} - x_{2}(t) \right] u_{2}(t) \right\}$$

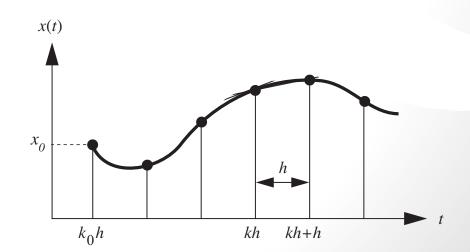
$$x_2(0) = c(0)$$

Once having a nonlinear model – what to do?

Simulation: Determine the state x(t) and the output y(t) for $t \ge t_0$ starting from $x(t_0)$ and using the knowledge of u(t) for $t \ge t_0$.

For t = kh

$$\dot{x}(kh) = f[x(kh), u(kh)] \qquad x(k_0h) = x_0$$
$$y(kh) = g[x(kh), u(kh)]$$



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For t = kh

$$\dot{x}(kh) = f[x(kh), u(kh)] \qquad x(k_0h) = x_0$$
$$y(kh) = g[x(kh), u(kh)]$$

Euler

$$\dot{x}(kh) \simeq \frac{x(kh+h) - x(kh)}{h}$$

$$x(kh+h) = x(kh) + hf\left[x(kh), u(kh)\right]$$

$$x_0$$

$$k_0 = \frac{x(kh+h) - x(kh)}{h}$$

$$x(kh+h) = x(kh) + hf\left[x(kh), u(kh)\right]$$

Once having a nonlinear model – what to do?

Simulation: Determine the state x(t) and the output y(t) for $t \ge t_0$ starting from $x(t_0)$ and using the knowledge of u(t) for $t \ge t_0$.

For
$$t = kh$$

$$\dot{x}(kh) = f[x(kh), u(kh)] \qquad x(k_0h) = x_0$$
$$y(kh) = g[x(kh), u(kh)]$$

Euler

$$\dot{x}(kh) \simeq \frac{x(kh+h)-x(kh)}{h}$$

$$x(kh+h) = x(kh)+hf\left[x(kh), u(kh)\right]$$

$$x_0$$

 $k_0 h$

kh

kh+h

Exact (feedback) linearization

Nonlinear model

$$\dot{x}_{1}(t) = \frac{1}{S} \left[u_{1}(t) + u_{2}(t) - k\sqrt{x_{1}(t)} \right]$$

$$A\dot{h}(t) = u(t) - k\sqrt{h(t)}$$

Exact (feedback) linearization

Nonlinear model

$$A\dot{h}(t) = u(t) - k\sqrt{h(t)}$$

If we could measure h(t), then we could define a new input that satisfies

$$u(t) - k\sqrt{h(t)} = Av(t)$$

Exact (feedback) linearization

Nonlinear model

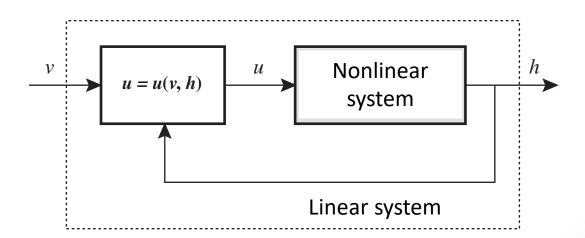
$$A\dot{h}(t) = u(t) - k\sqrt{h(t)}$$

If we could measure h(t), then we could define a new input that satisfies

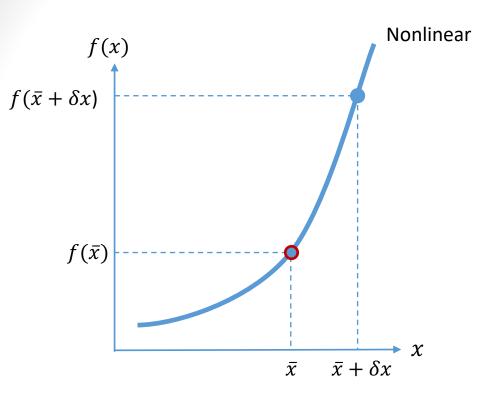
$$u(t) - k\sqrt{h(t)} = Av(t)$$

And our system becomes linear:

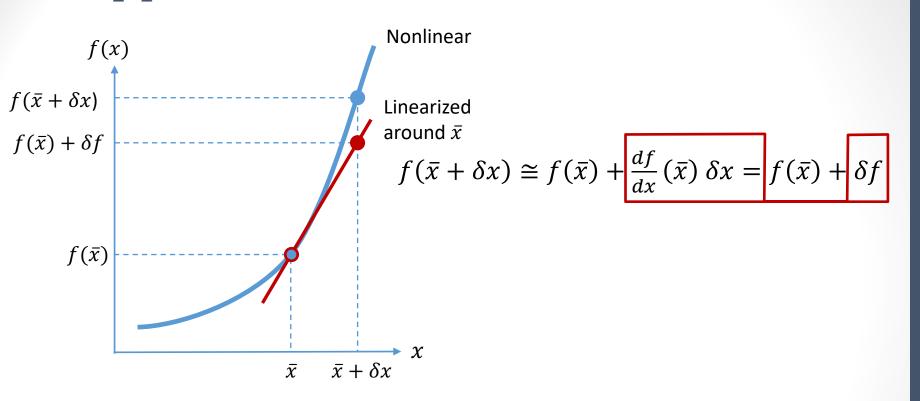
$$\dot{h}(t) = v(t)$$



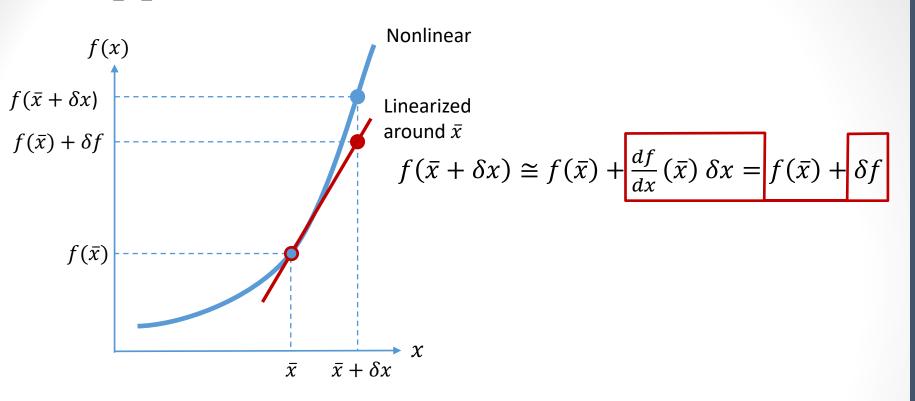
Approximate linearization



Approximate linearization



Approximate linearization



Depending on the control problem (tracking or regulation), we can perform linearization around:

Nominal trajectories

$\dot{\overline{x}} = f[\overline{x}(t), \overline{u}(t), t] \qquad \overline{x}(0) = x_0$

$$\overline{y}(t) = g \lceil \overline{x}(t), \overline{u}(t), t \rceil$$

Stationary point

$$0 = f\left[\overline{x}, \overline{u}\right]$$
$$\overline{y} = g\left[\overline{x}, \overline{u}\right]$$

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Linearization procedure

$$\dot{x}(t) = f[x(t), u(t)] \qquad x(0) = x_0$$
$$y(t) = g[x(t), u(t)]$$

Equilibrium point

$$0 = f\left[\overline{x}, \overline{u}\right]$$
$$\overline{y} = g\left[\overline{x}, \overline{u}\right]$$

Linearization procedure

$$\dot{x}(t) = f[x(t), u(t)] \qquad x(0) = x_0$$
$$y(t) = g[x(t), u(t)]$$

Equilibrium point

$$0 = f\left[\overline{x}, \overline{u}\right]$$
$$\overline{y} = g\left[\overline{x}, \overline{u}\right]$$

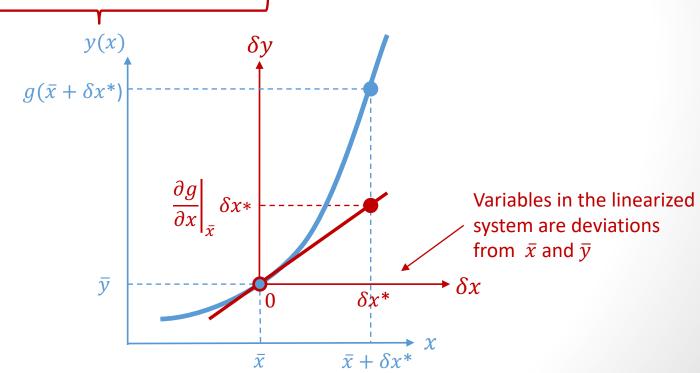
Taylor series

$$\dot{x} = f\left[\overline{x}, \overline{u}\right] + \frac{\partial f}{\partial x}\Big|_{\overline{u}, \overline{x}} \left(x - \overline{x}\right) + \frac{\partial f}{\partial u}\Big|_{\overline{u}, \overline{x}} \left(u - \overline{u}\right) + \text{Higher-order terms}$$

$$y = g\left[\overline{x}, \overline{u}\right] + \frac{\partial g}{\partial x}\Big|_{\overline{u}, \overline{x}} \left(x - \overline{x}\right) + \frac{\partial g}{\partial u}\Big|_{\overline{u}, \overline{x}} \left(u - \overline{u}\right) + \text{Higher-order terms}$$

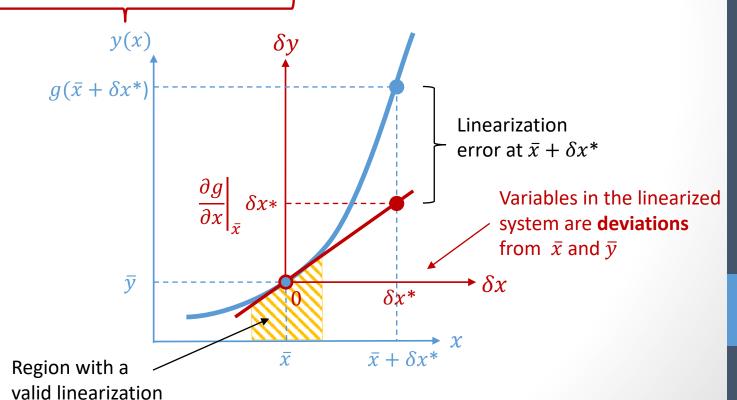
$$\dot{x} = f\left[\overline{x}, \overline{u}\right] + \frac{\partial f}{\partial x}\Big|_{\overline{u}, \overline{x}} (x - \overline{x}) + \frac{\partial f}{\partial u}\Big|_{\overline{u}, \overline{x}} (u - \overline{u})$$

$$y = g\left[\overline{x}, \overline{u}\right] + \frac{\partial g}{\partial x}\Big|_{\overline{u}, \overline{x}} (x - \overline{x}) + \frac{\partial g}{\partial u}\Big|_{\overline{u}, \overline{x}} (u - \overline{u})$$



$$\dot{x} = f\left[\overline{x}, \overline{u}\right] + \frac{\partial f}{\partial x}\Big|_{\overline{u}, \overline{x}} (x - \overline{x}) + \frac{\partial f}{\partial u}\Big|_{\overline{u}, \overline{x}} (u - \overline{u})$$

$$y = g\left[\overline{x}, \overline{u}\right] + \frac{\partial g}{\partial x}\Big|_{\overline{u}, \overline{x}} (x - \overline{x}) + \frac{\partial g}{\partial u}\Big|_{\overline{u}, \overline{x}} (u - \overline{u})$$



Deviations

$$\delta x(t) := x(t) - \overline{x}$$

$$\delta u(t) := u(t) - \overline{u}$$

$$\delta y(t) := y(t) - \overline{y}$$

$$\delta x(t) := x(t) - \overline{x}$$

$$\delta u(t) := u(t) - \overline{u}$$

$$\delta y(t) := y(t) - \overline{y}$$

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$$\delta x(t) := x(t) - \overline{u}$$

$$\delta y(t) := y(t) - \overline{y}$$

Deviations

$$\delta x(t) := x(t) - \overline{x}$$

$$\delta u(t) := u(t) - \overline{u}$$

$$\delta y(t) := y(t) - \overline{y}$$

For
$$\delta x(t) := x(t) - \overline{x}$$

$$\delta u(t) := u(t) - \overline{u}$$

$$\delta y(t) := y(t) - \overline{y}$$

Linear approximation

$$\delta \dot{x} = \frac{\partial f}{\partial x} \bigg|_{\overline{\mathbf{u}}, \overline{\mathbf{x}}} \delta x + \frac{\partial f}{\partial u} \bigg|_{\overline{\mathbf{u}}, \overline{\mathbf{x}}} \delta u$$

$$\delta x(0) = x_0 - \overline{x}$$

$$\delta y = \frac{\partial g}{\partial x} \bigg|_{\overline{\mathbf{u}}, \overline{\mathbf{x}}} \delta x + \frac{\partial g}{\partial u} \bigg|_{\overline{\mathbf{u}}, \overline{\mathbf{x}}} \delta u$$

$$\delta \dot{x} = A\delta x + B\delta u \quad \delta x(0) = x_0 - \overline{x}$$

$$\delta y = C\delta x + D\delta u$$

$$\dot{x} = -2x + 0,5(x+1)u$$
 $x(0) = 1$

Equlibrium point

$$\dot{x} = -2x + 0,5(x+1)u$$
 $x(0) = 1$

Equlibrium point

$$0 = -2\overline{x} + 0,5(\overline{x} + 1)\overline{u}$$

For $\overline{u} = 2$, we obtain $\overline{x} = 1$

Linear approximation of the nonlinearity

$$\dot{x} = -2x + 0,5(x+1)u$$
 $x(0) = 1$

Equlibrium point

$$0 = -2\overline{x} + 0,5(\overline{x} + 1)\overline{u}$$

For $\overline{u} = 2$, we obtain $\overline{x} = 1$

Linear approximation of the nonlinearity

$$xu \simeq \overline{x}\overline{u} + \overline{u}(x - \overline{x}) + \overline{x}(u - \overline{u})$$

Deviations

$$\delta x := x - \overline{x}$$
 $\delta u := u - \overline{u}$

$xu \cong \bar{x}\bar{u} + \bar{u}\delta x + \bar{x}\delta u$

Linear approximation of the overall system

$$\dot{x} = \left[-2x + 0.5 \left(\overline{x}\overline{u} + \overline{u}\delta x + \overline{x}\delta u \right) + 0.5u \right]$$

$$\dot{x} = -2x + 0.5(x+1)u$$
 $x(0) = 1$

Equlibrium point

$$0 = -2\overline{x} + 0,5(\overline{x} + 1)\overline{u}$$

For $\overline{u}=2$, we obtain $\overline{x}=1$

Linear approximation of the nonlinearity

$$xu \simeq \overline{x}\overline{u} + \overline{u}(x - \overline{x}) + \overline{x}(u - \overline{u})$$

Deviations

$$\delta x := x - \overline{x}$$
 $\delta u := u - \overline{u}$

Linear approximation of the overall system

$$\dot{x} = \left[-2x + 0.5 \left(\overline{x}\overline{u} + \overline{u}\delta x + \overline{x}\delta u \right) + 0.5u \right] - \left[-2\overline{x} + 0.5\overline{x}\overline{u} + 0.5\overline{u} \right]$$

$$= -2\delta x + 0.5 \left(\overline{u}\delta x + \overline{x}\delta u \right) + 0.5\delta u$$

$$\delta \dot{x} = \dot{x}$$

$$\delta \dot{x} = -\delta x + \delta u \qquad \delta x(0) = 0$$

Reminder: state-space matrices

Linear approximation

$$\delta \dot{x} = \frac{\partial f}{\partial x} \bigg|_{\overline{\mathbf{u}}, \overline{\mathbf{x}}} \delta x + \frac{\partial f}{\partial u} \bigg|_{\overline{\mathbf{u}}, \overline{\mathbf{x}}} \delta u$$

$$\delta x(0) = x_0 - \overline{x}$$

$$\delta y = \frac{\partial g}{\partial x}\Big|_{\overline{\mathbf{u}}, \overline{\mathbf{x}}} \delta x + \frac{\partial g}{\partial u}\Big|_{\overline{\mathbf{u}}, \overline{\mathbf{x}}} \delta u$$

$$\delta \dot{x} = A\delta x + B\delta u \quad \delta x(0) = x_0 - \overline{x}$$

$$\delta y = C\delta x + D\delta u$$

State-space representation of linear system

$$\dot{x}(t) = Ax(t) + Bu(t) \quad x(0) = x_0$$

$$y(t) = Cx(t) + Du(t)$$

State-space matrices

$$A: = \frac{\partial f}{\partial x}\Big|_{\overline{u}, \overline{x}} = \begin{bmatrix} \frac{\partial f_1}{\partial x_1} & \frac{\partial f_1}{\partial x_2} & \cdots & \frac{\partial f_1}{\partial x_n} \\ \frac{\partial f_2}{\partial x_1} & \frac{\partial f_2}{\partial x_2} & \cdots & \frac{\partial f_2}{\partial x_n} \\ \vdots & \vdots & \vdots & \vdots \\ \frac{\partial f_n}{\partial x_1} & \frac{\partial f_n}{\partial x_2} & \cdots & \frac{\partial f_n}{\partial x_n} \end{bmatrix}_{\overline{u}, \overline{x}} = \begin{bmatrix} \frac{\partial f_1}{\partial u_1} & \frac{\partial f_1}{\partial u_2} & \cdots & \frac{\partial f_1}{\partial u_p} \\ \frac{\partial f_2}{\partial u_1} & \frac{\partial f_2}{\partial u_2} & \cdots & \frac{\partial f_2}{\partial u_p} \\ \vdots & \vdots & \vdots & \vdots \\ \frac{\partial f_n}{\partial u_1} & \frac{\partial f_n}{\partial u_2} & \cdots & \frac{\partial f_n}{\partial u_p} \end{bmatrix}_{\overline{u}, \overline{x}}$$

$$\begin{bmatrix} \frac{\partial g_1}{\partial x_1} & \frac{\partial g_1}{\partial x_2} & \cdots & \frac{\partial g_1}{\partial x_n} \\ \frac{\partial g_1}{\partial x_1} & \frac{\partial g_2}{\partial x_2} & \cdots & \frac{\partial g_1}{\partial x_n} \end{bmatrix}$$

$$\begin{bmatrix} \frac{\partial g_1}{\partial u_1} & \frac{\partial g_1}{\partial u_2} & \cdots & \frac{\partial g_1}{\partial u_p} \\ \frac{\partial g_1}{\partial u_2} & \cdots & \frac{\partial g_1}{\partial u_p} \end{bmatrix}_{\overline{u}, \overline{x}}$$

$$C := \frac{\partial g}{\partial x}\Big|_{\overline{u}, \, \overline{x}} = \begin{bmatrix} \overline{\partial x_1} & \overline{\partial x_2} & \cdots & \overline{\partial x_n} \\ \underline{\partial g_2} & \underline{\partial g_2} & \cdots & \underline{\partial g_2} \\ \overline{\partial x_1} & \overline{\partial x_2} & \cdots & \overline{\partial x_n} \\ \vdots & \vdots & \vdots & \vdots \\ \underline{\partial g_q} & \underline{\partial g_q} & \cdots & \underline{\partial g_q} \\ \overline{\partial x_1} & \overline{\partial x_2} & \cdots & \overline{\partial g_q} \\ \end{bmatrix}$$

$$C: = \frac{\partial g}{\partial x}\Big|_{\overline{\mathbf{u}}, \, \overline{\mathbf{x}}} = \begin{bmatrix} \frac{\partial g_1}{\partial x_1} & \frac{\partial g_1}{\partial x_2} & \cdots & \frac{\partial g_1}{\partial x_n} \\ \frac{\partial g_2}{\partial x_1} & \frac{\partial g_2}{\partial x_2} & \cdots & \frac{\partial g_2}{\partial x_n} \\ \vdots & \vdots & \vdots & \vdots \\ \frac{\partial g_q}{\partial x_1} & \frac{\partial g_q}{\partial x_2} & \cdots & \frac{\partial g_q}{\partial x_n} \end{bmatrix}_{\overline{\mathbf{u}}, \, \overline{\mathbf{x}}} = \begin{bmatrix} \frac{\partial g_1}{\partial u_1} & \frac{\partial g_1}{\partial u_2} & \cdots & \frac{\partial g_1}{\partial u_p} \\ \frac{\partial g_2}{\partial u_1} & \frac{\partial g_2}{\partial u_2} & \cdots & \frac{\partial g_2}{\partial u_p} \\ \vdots & \vdots & \vdots & \vdots \\ \frac{\partial g_q}{\partial u_1} & \frac{\partial g_q}{\partial u_2} & \cdots & \frac{\partial g_q}{\partial u_p} \end{bmatrix}$$

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$$\dot{x} = -2x + 0,5(x+1)u$$
 $x(0) = 1$

Monovariable system: n = p = 1

$$\dot{x} = -2x + 0.5(x+1)u$$
 $x(0) = 1$

Monovariable system: n = p = 1

$$\dot{x} = f(x, u) \rightarrow f(x, u) = -2x + 0.5xu + 0.5u$$

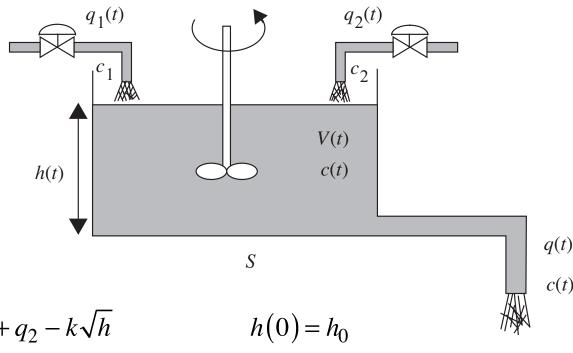
$$A = \frac{\partial f(x, u)}{\partial x} \bigg|_{\bar{x}, \bar{u}} = \frac{\partial (-2x + 0.5xu + 0.5u)}{\partial x} \bigg|_{\bar{x}, \bar{u}} = -2 + 0.5\bar{u} = -1$$

$$B = \frac{\partial f(x, u)}{\partial u} \bigg|_{\bar{x}, \bar{u}} = 0.5\bar{x} + 0.5 = 1$$

$$\delta \dot{x} = A\delta x + B\delta u = -\delta x + \delta u$$
$$\delta x(0) = x(0) - \bar{x} = 0$$

$$\delta x(0) = x(0) - \bar{x} = 0$$

Mixing tank



$$S\dot{h} = q_1 + q_2 - k\sqrt{h}$$

$$\dot{c} = \frac{q_1}{Sh}(c_1 - c) + \frac{q_2}{Sh}(c_2 - c)$$
 $c(0) = c_0$

$$c(0) = c_0$$

$$y_1 = h$$

$$y_2 = \frac{c}{c_1}$$

Multivariable system n = p = q = 2

Operating point

$$\left(\overline{q}_{1}, \overline{q}_{2}, \overline{h}, \overline{c}\right)$$
 $\overline{q}_{1}, \overline{q}_{2} \rightarrow \overline{u}_{1}, \overline{u}_{2}$
 $\overline{h}, \overline{c} \rightarrow \overline{x}_{1}, \overline{x}_{2}$

Multivariable system
$$n = p = q = 2$$

$$A = \frac{\partial f(x,u)}{\partial x} \Big|_{\bar{x},\bar{u}} = \begin{bmatrix} \frac{\partial f_1(x,u)}{\partial x_1} & \frac{\partial f_1(x,u)}{\partial x_2} \\ \frac{\partial f_2(x,u)}{\partial x_1} & \frac{\partial f_2(x,u)}{\partial x_2} \end{bmatrix} \Big|_{\bar{x},\bar{u}}$$

$$\dot{h} = (q_1 + q_2 - k\sqrt{h})/S \qquad \to f_1$$

$$\dot{c} = \frac{q_1}{Sh} (c_1 - c) + \frac{q_2}{Sh} (c_2 - c) \to f_2$$

Operating point

$$\left(\overline{q}_{1}, \overline{q}_{2}, \overline{h}, \overline{c}\right)$$
 $\overline{q}_{1}, \overline{q}_{2} \rightarrow \overline{u}_{1}, \overline{u}_{2}$
 $\overline{h}, \overline{c} \rightarrow \overline{x}_{1}, \overline{x}_{2}$

Multivariable system n = p = q = 2

$$A = \frac{\partial f(x,u)}{\partial x}\Big|_{\bar{x},\bar{u}} = \begin{bmatrix} \frac{\partial f_1(x,u)}{\partial x_1} & \frac{\partial f_1(x,u)}{\partial x_2} \\ \frac{\partial f_2(x,u)}{\partial x_1} & \frac{\partial f_2(x,u)}{\partial x_2} \end{bmatrix}\Big|_{\bar{x},\bar{u}}$$

$$\dot{h} = (q_1 + q_2 - k\sqrt{h})/S$$
 $\to f_1$

$$\dot{c} = \frac{q_1}{Sh} (c_1 - c) + \frac{q_2}{Sh} (c_2 - c) \to f_2$$

$$a_{11} = \frac{\partial f_1}{\partial h} \Big|_{eq.p.} = -\frac{k}{2S\sqrt{\bar{h}}}$$
 $a_{12} = \frac{\partial f_1}{\partial c} \Big|_{eq.p.} = 0$

$$a_{21} = \frac{\partial f_2}{\partial h}\Big|_{eq.p.} = -\frac{\overline{q_1}}{S\overline{h}^2}(c_1 - \overline{c}) - \frac{\overline{q_2}}{S\overline{h}^2}(c_2 - \overline{c}) = \frac{1}{S\overline{h}^2}[\overline{c}(\overline{q_1} + \overline{q_2}) - c_1\overline{q_1} - c_2\overline{q_2}]$$

$$a_{22} = \frac{\partial f_2}{\partial c} \bigg|_{eq.p.} = -\frac{\overline{q_1}}{S\overline{h}} - \frac{\overline{q_2}}{S\overline{h}}$$

$$B = \frac{\partial f(x,u)}{\partial u}\Big|_{\bar{x},\bar{u}} = \begin{bmatrix} \frac{\partial f_1(x,u)}{\partial u_1} & \frac{\partial f_1(x,u)}{\partial u_2} \\ \frac{\partial f_2(x,u)}{\partial u_1} & \frac{\partial f_2(x,u)}{\partial u_2} \end{bmatrix}\Big|_{\bar{x},\bar{u}} \qquad \dot{h} = (q_1 + q_2 - k\sqrt{h})/S \qquad \to f_1$$

$$\dot{c} = \frac{q_1}{Sh} (c_1 - c) + \frac{q_2}{Sh} (c_2 - c) \to f_2$$

$$b_{11} = \frac{\partial f_1}{\partial q_1} \bigg|_{eq.n} = \frac{1}{S}$$

$$b_{21} = \frac{\partial f_2}{\partial q_1} \bigg|_{eq.n} = \frac{c_1 - \bar{c}}{S\bar{h}}$$

$$b_{12} = \frac{\partial f_1}{\partial q_2} \bigg|_{eq.n} = \frac{1}{S}$$

$$b_{21} = \frac{\partial f_2}{\partial q_1}\bigg|_{eq,n} = \frac{c_1 - \bar{c}}{S\bar{h}} \qquad b_{22} = \frac{\partial f_2}{\partial q_2}\bigg|_{eq,n} = \frac{c_2 - \bar{c}}{S\bar{h}}$$

$$B = \frac{\partial f(x,u)}{\partial u}\Big|_{\bar{x},\bar{u}} = \begin{bmatrix} \frac{\partial f_1(x,u)}{\partial u_1} & \frac{\partial f_1(x,u)}{\partial u_2} \\ \frac{\partial f_2(x,u)}{\partial u_1} & \frac{\partial f_2(x,u)}{\partial u_2} \end{bmatrix}\Big|_{\bar{x}\bar{y}} \qquad \dot{c} = \frac{q_1}{Sh} (c_1 - c) + \frac{q_2}{Sh} (c_2 - c) \to f_2$$

$$b_{11} = \frac{\partial f_1}{\partial q_1} \bigg|_{eq.n} = \frac{1}{S}$$

$$b_{21} = \frac{\partial f_2}{\partial q_1} \bigg|_{eq.n} = \frac{c_1 - \bar{c}}{S\bar{h}}$$

$$b_{12} = \frac{\partial f_1}{\partial q_2} \bigg|_{eq.n} = \frac{1}{S}$$

$$b_{22} = \frac{\partial f_2}{\partial q_2} \bigg|_{eq.n} = \frac{c_2 - \bar{c}}{S\bar{h}}$$

$$c_{11} = 1$$

$$c_{21} = 0$$

$$c_{12} = 0$$

$$c_{22} = \frac{1}{c_1}$$

Residence time

At the operating point: $\dot{h} = (q_1 + q_2 - k\sqrt{h})/S = 0$

$$\theta := \frac{S\overline{h}}{\overline{q}_1 + \overline{q}_2} = \frac{S\sqrt{\overline{h}}}{k} \quad [s]$$

Linear(ized) model

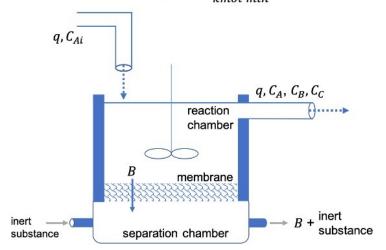
$$\begin{bmatrix} \delta \dot{h} \\ \delta \dot{c} \end{bmatrix} = \begin{bmatrix} -\frac{1}{2\theta} & 0 \\ 0 & -\frac{1}{\theta} \end{bmatrix} \begin{bmatrix} \delta h \\ \delta c \end{bmatrix} + \begin{bmatrix} \frac{1}{S} & \frac{1}{S} \\ \frac{c_1 - \overline{c}}{S\overline{h}} & \frac{c_2 - \overline{c}}{S\overline{h}} \end{bmatrix} \begin{bmatrix} \delta q_1 \\ \delta q_2 \end{bmatrix} \begin{bmatrix} \delta h(0) \\ \delta c(0) \end{bmatrix} = \begin{bmatrix} h_0 - \overline{h} \\ c_0 - \overline{c} \end{bmatrix}$$

$$\begin{bmatrix} \delta y_1 \\ \delta y_2 \end{bmatrix} = \begin{bmatrix} 1 & 0 \\ 0 & \frac{1}{c_1} \end{bmatrix} \begin{bmatrix} \delta h \\ \delta c \end{bmatrix}$$

Exam problem example

1. (30 points) A reversible reaction $2A \leftrightarrow B + C$ takes place in a membrane reactor shown below. The reactor consists of a well-mixed reaction chamber and a separation chamber separated by a membrane. The membrane is permeable to compound B, whereas compounds A and C cannot pass through. Compound B diffuses out of the reaction chamber through the membrane and is removed from the separation chamber by a stream of inert substance. The diffusion rate of B through the membrane is $k_m A_m C_B \left[\frac{k_m ol}{m_{in}}\right]$, where A_m is the effective area of the membrane. Compound A is pumped into the reactor with the flow rate Q and the concentration C_{Ai} . C_A , C_B , and C_C denote the concentrations of C_C , and C_C in the reactor. Despite the diffusion of C_C through the membrane, the exit and feed flow rates are assumed equal because C_C is a small molecule, i.e., it is assumed that the reactor volume is constant. The temperature in the reactor is also constant. The reaction follows the mass action kinetics with the rate constants C_C .

 $0.5 \frac{m^3}{kmol \cdot min}$ (in the forward direction) and $k_2 = 2.5 \frac{m^3}{kmol \cdot min}$ (in the reverse direction).



For the parameter values: reactor volume $V = 3 m^3$, feed flow rate $q = 0.25 m^3/min$, mass transfer coefficient $k_m = 1.5 m/min$, and input feed concentration $C_{Ai} = 10 kmol/m^3$:

- a) Write the mass balances for compounds A and B.
- b) Knowing that the effective membrane area at the steady-state is $A_m^{ss} = 4 m^2$, and that the steady-state concentration of compound A is five times the one of B, i.e., $C_A^{ss} = 5C_B^{ss}$, determine the steady-state concentrations of A, B, and C in the reaction chamber.
- The membrane degrades gradually and its effective area, A_m , changes in time. Derive the dynamic equations for deviations of concentrations C_A and C_B by linearizing the system of equations from a) around the steady-state derived in b).
- d) Having the matrices in the states-space form, discuss how would you express in the Laplace domain the dependency of C_A and C_B on A_m . No explicit calculation is needed.